Fluid Condition Monitoring
LaserCM, CM20, H2Oil, MS100 and Par-Test

Global Filtration Technology
Operating any of the Parker Filtration CM20 and LaserCM models is as simple as pressing the start button and turning the dial. After that the test procedure is automatic and in the case of the LaserCM takes no more than 2 minutes to complete.

The Parker Filtration LaserCM Portable Particle Counter

With 12 years experience in manufacturing the world's best selling 'white light' portable particle counter - CM20, the progression to the LaserCM with its opto-mechanical, continuous wave single point source laser (SPSL) is both a natural and customer driven development.

LaserCM Makes The Difference In Industry

Fully accredited to BS EN 60825:1992 and IEC 60825-1 (safety of laser products) Standards, accredited to USA Standards and achieving full ISO certification and calibration to the new ISO Medium Test Dust Standard. LaserCM offers users advanced laser technology, a fast, dynamic and on-line 2 minute system test cycle. A LaserCM Aggressive Fluids model is also available, suitable for monitoring corrosive fluids such as phosphate ester based lubricants used in commercial aviation.

Features:
- Instant, accurate results achieved with a 2 minute test cycle.
- Data entry allows individual equipment footprint record.
- Data graphing selectable via the integral printer.
- Datum data download software upgrade to LaserCM.
- Auto 300-test cycle logging via LCD handset input.
- RS232 serial port computer interface.
- Limited level output to control peripheral equipment such as off-line filtration via internal relay limit switches.
- Auto-testing allows for the conducting of automatic sequencing tests on flushing systems for example.
- LaserCM options now include a bar code swipe wand to allow handset data loading.
- Worldwide service and technical support.

MTD Calibration

LaserCM20 MTD Calibration variants are certified via a primary ISO 11171 calibrated automatic particle counter.

All MTD LaserCM20’s achieve ISO 4406:1999 criteria.
LaserCM
Portable Laser Particle Counter

CUT DOWN THE COST OF MACHINE DOWNTIME CAUSED THROUGH SYSTEM CONTAMINATION... ...

The message to industry remains the same. As does the core technology of the Parker Filtration range of 6 Channel 'CM' portable, automatic particle counters (APC's).

Laser technology cuts the test time in half.

As an oil sample is drawn through the LCM, once it is connected dynamically in-line, particles are measured by a Single Point Source Laser (SPSL) in the case of the LaserCM or an in-candescent source with the white light CM20 as they pass in front of the Sampling Viewing Cell (window). A resultant capacitance value is then counted and stored in the on-board computer in one of the 6 micronic channels: >2µ, >5µ, >15µ, >25µ, >50µ and >100µ according to particle size and the result displayed on the hand-held LCD display in the accepted ISO or NAS standards.

By careful design and window sizing, gravimetric levels as high as 28.6mg of dirt per litre (equivalent to up to 4 million particles >2µ per 100ml) can be achieved without making the instrument susceptible to counter saturation. Such a high saturation point on-line APC as the CM, while losing none of the accuracy of a laboratory counterpart enables particle counting to be carried out quickly and accurately at whatever cleanliness level is present in the system.

The NEW improved portable particle counters hand set now includes:
- 50mm Back light selection LCD display with contrast control.
- Highly re-programmed and engineered design.
- Colour coded IP 65 rated
- Tactile and audible feedback
- Easy find membrane button switch panel.
- Special features accessed through single touch key operations
- Super-grip chemical resistant for greater fluid contact compatibility i.e. Skydrol / Mineral petroleum based fluids etc.

LaserCM provides an ISO Standard 3 part contamination number or a NAS1638. 0-12 Standard

There's an integral 16-column printer for hard copy data. A feature of the LaserCM is the on-board printout data graphing option developed to support predictive maintenance procedures.

ISO 4406 - 1991
(MTD calibration comes under ISO 4406 - 1999 revised standards)

Correlation to NAS 1638
6 Channel CM20
CM20.9021 and 9061 models

THE PROVEN TECHNOLOGY

Contamination control of hydraulic systems is essential. A fact proven many times over by Parker Filtration in answering the demands of the industry for effective fluid condition monitoring. With at least 80% of hydraulic system failures the result of oil contamination, equipment downtime due to unplanned maintenance is always expensive and equipment efficiency and personnel safety become issues for consideration.

With CM20 6 channel portable particle counters, further consideration becomes unnecessary. CM’s microprocessor controlled optical scanning and LCD read out identifies particle quantities per 100 millilitres. On-board battery pack, 12Vdc input, integral printer and 6 channel analysis are standard features. Auto-testing allows for the conducting of automatic sequencing test via handset control.

CM20.9021 Data Entry Monitor

The CM20.9021 Data Entry monitor has the 32-character two-line dot matrix LCD and full alpha numeric facility and, at the touch of a button, a data retrieval facility to select up to 30 pre-identified test results from the 300 scrolling test memory. As well as analysis in a range from ISO 7 to ISO 24 (NAS 0 to 12 inclusive), on-board printer and RS232 download serial port.

CM20.9061 Aggressive Fluids Monitor

The CM20.9061 Aggressive Fluids monitor with its red valve and handset button has been developed to be suitable for aggressive or corrosive fluids such as phosphate ester based lubricants. Requiring re-specification of CM20 internal components such as EPDM oil seals, Parylene coated / Stainless Steel, in other respects this CM20 is manufactured to the same comprehensive standards as the Data Entry model.

An Operator Can Choose From 2 ‘White Light’ 6 Channel CM20’s

Connecting directly into a system via a proven System 20 In-line Sensor or one of the Single Point Samplers, a machine operator can carry out a unique and automatic 4-minute test procedure, half that time with a LaserCM! Without having to shut down the machine before or during testing. An operator can choose from 2 CM20 portable particle counters. Each providing the same high level of optimum accuracy and quality, built-in at every stage of manufacture to ISO 9001, CE, RFI and EMC approval with each model offering the user some specific advantages and industry applications.

Contamination control of hydraulic systems is essential. A fact proven many times over by Parker Filtration in answering the demands of the industry for effective fluid condition monitoring. With at least 80% of hydraulic system failures the result of oil contamination, equipment downtime due to unplanned maintenance is always expensive and equipment efficiency and personnel safety become issues for consideration.

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CM20.9021 - The Data Entry Model

CM20.9061 - The Aggressive Fluids Model

To support the fluid condition monitoring program and provide the link between a CM20 or a LaserCM and a computer management system - Datum Data management software is available. The program is the easy to install, easy to use way to log and interrogate CM test results for trend analysis and predictive maintenance.
Universal Bottle Sampler

The Universal Bottle Sampler (UBS)

Providing The Dynamic Link To All Portable Particle / Water Counters

The new UBS off-line, already the proven, efficient answer to oil bottle sampling via a CM monitor has been upgraded with the incorporation of microprocessor technology to recognise and adjust to the connecting monitor including the new LaserCM.

Features:
- Lightweight design for portability.
- Fast / slow running speeds for varying viscosity oils.
- Viscosities range 2 to 250 cSt.
- Typical class 2 sample bottle kits available

Simple To Use UBS

The oil sample is drawn into the UBS Off-line where it is secured, free from further contamination, in a bottle together with a clean waste bottle by a peristaltic, self-priming pump. Simple operation and efficient testing are assured once the UBS Off-line is connected to any of the CM monitors and powered up using it's own power source. The oil sample requires agitation and de-gassing before carrying out the contamination test. Vacuum chamber and pump options are available. (Standard with UBS. 9002)

New Software Upgrade For Datum Data Management

A major upgrade for the CM data management software brings Datum right up to date with the developing range of fluid condition monitoring products. Datum is dedicated software that now provides the link between a CM20, LaserCM, System 20’s EM20 or the H2Oil - water in oil monitor and your computer management system.

Features:
- Windows® based, icon driven program
- Full graphic output.
- Tables/results download and hard copy
- Trend analysis and predictive maintenance
- Auto test communication allows Datum to control particle counter testing and water in oil monitoring
- Certification creator using downloaded data
- Customer customised fields

The UBS Off-line connects directly to the CM. An oil sample is first agitated and de-gassed using a vacuum chamber.
Single Point Sampler / System 20 Sensors

The Single Point Sampler
Making the Connection With A Single Point Sampler.

The lightweight Single Point Sampler (SPS) has been developed to provide CM monitor users with greater particle counting flexibility. Designed with an easy-to-use, fingertip operated flow control valve, the SPS enables compensated flow systems to be tested for contamination where flow ranges are outside System 20 Sensor specifications or where pipe diameters do not allow a System 20 Sensor to be installed.

Operations:
The SPS fits onto the downstream P2 side of the CM monitor, connecting via a self-sealing quick connection Minimess coupling. The SPS enable the user to adjust the flow rate through the monitor and once set, a pressure compensated flow control system automatically compensates for pressure changes and maintains its setting even if the work load changes.

In-line Dynamic Connection Into A System With System 20 Sensors

3 lightweight industrial System 20 sensors have been developed by Parker Filtration for simultaneous measurement of flow, pressure and temperature, using hand held monitors.

Operations:
Covering a wide range of flow rates, fluid types and applications, System 20 sensors are designed to be used with both types of System 20 Monitors, all CM20 & LCM20 portable Contamination Monitors, and the water in oil monitor, HiOil. Specially developed System 20 Sensors are available for use with CM20 9061 ‘aggressive fluids’ contamination monitors.

Now an operator can monitor a system without having to shut it down first.
System 20 Monitors / MCM20 Autoremote

System 20 Analogue Monitors

Predictive maintenance is the key to cost-effective plant maintenance and with proven System 20 In-line Sensors installed, system faults can be predicted and system condition monitored regularly by connecting one of the System 20 Analogue Monitors.

Operations:

System 20 Analogue Monitors are designed to connect directly to a system 20 In-line Sensor. There are 4 types available (standard high pressure 0-420 bar and medium pressure 0-160 bar) featuring 3 dayglow dial gauges to monitor flow, pressure and temperature of oil or water systems.

The System 20 Electronic Monitor (EM20) is also available to provide effective system condition monitoring with test data storage and data management download features.

Permanent Contamination Monitoring of a System with MCM20

The Parker Filtration solution to permanent contamination monitoring. Proven as a portable particle counter able to operate in any condition, MCM20 and its principles are now available to users where continuous, permanent installed monitoring is required.

The MCM20.2021 utilises the latest laser diode method of particle counting as per our standard LCM20. The unit is enclosed in a metal casing with access to the hydraulic connection, DC input power, fuse holder and PC/PLC connection ports located on the front panel.

The internal workings are manufactured onto a removable chassis for ease of service and calibration.

Operating protocols will be made available with full user instructions for the user defined PC/PLC control program.

For example in applications where computer controlled pre-set test programmes operate to provide instant system condition checks as well as trend analysis from a simple data formatting programme.

Here’s what the MCM20 can do ...

- Continuous on-line particle counting with MCM20 ensures constant system monitoring within defined parameters.
- MCM20 can be pre-set to carry out contamination tests at specific intervals.
- MCM20 connects permanently to a System 20 sensor
- Simple data formatting programme for trend analysis.
H2Oil
On-line Monitoring of Water in Oil

Why on-line monitoring of water in oil?
• When machinery is operating in a dirty environment it is impossible to keep contamination out.
• Particle or water ingress is inevitable especially if a dirty environment or working condition is unavoidable. So when there is a tough job to do, a reliable, robust instrument is essential and durability trials and field tests have proved Parker’s Fluid Condition Monitoring equipment is up to it every time.
• Fluid purity must be an objective in terms of monitoring contamination and water content, viscosity index and system condition, to ensure machinery life expectancy is extended to the maximum.

The Parker Filtration H2Oil - on-line monitoring of water content in oil
Portable H2Oil is a 2 channel non-dispersive absorption spectrometer, designed to measure the level of absorbed water content polluting the oil in a sample. With its fold away handle and secured hoses that dynamically connect to an in-line System 20 Sensor or Single Point Sampler, H2Oil features a re-chargeable 12 Vdc power-pack, on-board diagnostic computer and printer for effective logging and data retrieval.

FEATURES:
• Accurate measurement of low levels of absorbed water contamination in oil.
• On-line operation at 420 bar.
• Results displayed as percentage water content or parts per million
• RS 232 download facility.
• Optional oil delivery kit for customer off-line oil sampling.
• 0 - 3000 ppm absorbed water detection.

An ecological disaster that could have been avoided with predictive knowledge.
“... Motor tanker Braer grounded off Shetland Isles due to serious water contamination of the common diesel oil supply to both main engine and generator.”
The report of the Chief Inspector of Marine Accidents, investigating on behalf of the Department of Transport, into the engine failure and subsequent grounding of the Braer found that the stopping of the main engine at approximately 04.40 hours followed by the loss of all main electrical power was due “to serious sea water contamination of the common diesel oil supply to both main engine and generator”.

H2Oil with its’ 90 second test would have been more satisfactory than the “oil tasting” procedure adopted on board at the time to check for salt water contamination of the oil.

And in the air, another success!
The H2Oil has been used in a special application for the Chinese Military, whereby a special “Selectable” unit was produced to read very low levels of water (0 to 50 PPM or 0 to 0.005%) in Kerosene Aviation Fuel (Jet A1). This gave the end user the ability to read in resolutions of either 1, 2, 5 or 10 PPM, ideal for such low levels of water detection

H2Oil Calibration Statement
The production H2Oil Monitors are matched to a Master H2Oil which is calibrated to the Karl Fischer Titrator. This Titrator is tested using Hydranal - Water Standard 1.00, Riedel-de Haen Code No.34828. This water content is analysed according to ISO 760:1978.

ISO 760 can be used to control Karl Fischer Coulometers according to ISO.9001 (EN 29001, BS 5750) Section 4.11.
MS100 Moisture Sensor
Low Cost Moisture Detection

Detect Moisture Continuously

Water enters hydraulic and lubricating systems from a variety of sources. Atmospheric ingestion of water vapour, as well as internal heat exchanger leaks, create unfavourable operating conditions. The MS100 Moisture Sensor eliminates the guesswork by providing real time condition monitoring. It is designed to work well in petroleum/synthetic hydraulic and lubricating oil applications.

The Parker Filtration MS100 Moisture Sensor

- Parker’s MS100 Moisture Sensor provides a compact, real time solution to continuous water contamination monitoring.
- Simple LED’s provide local Go/No-Go indication.
- Panel meter for local or remote display reports 0-100% saturation.
- Meter scale is colour coded for positive/easy identification.
- Power distribution module provides 0-10 Vdc and 24 Vdc output.

Interpreting The Data

The Parker MS100 Moisture Sensor is designed to provide real time, accurate and repeatable results reported as Percent Saturation of Water. Percent Saturation is a useful measurement that offers the user a simple, quantitative method of determining how wet or dry an hydraulic or lubricating system may be. In contrast, PPM and Percent water by volume measurements provide little information about a fluids free or dissolved water condition. However, Percent Saturation can be converted to PPM as long as the fluids saturation point is known at the system operating temperature.

Example:

Oil Type: Texaco Rando 46
Saturation Point: 400ppm @ 65°C (150°F)

At the above operating condition, the metre displays 100% Saturation. As the metre’s scale indicates a reduction in the saturation percentage, there is also a corresponding reduction in PPM at constant temperature. In the example above, a metre reading of 50% saturation could be interpreted as 200ppm at 65°C (150°F).

Indicator

Using only an indicator as a go/no-go device, a blue LED will indicate when the oils water concentration reaches ≥ 80% saturation and triggers a corresponding voltage output.

Applications

Water enters hydraulic and lubricating systems from a variety of sources. Atmospheric ingestion of water vapour, as well as internal heat exchanger leaks, creates unfavourable operating conditions. The MS100 Moisture Sensor eliminates the guesswork by providing real time condition monitoring. The MS100 Moisture Sensor works well with petroleum/synthetic hydraulic and lubricating oil applications in:

- Energy
- Primary Metals
- Automotive
- Aerospace
MS100 Moisture Sensor

SPECIFICATIONS

Pressure:  
Maximum Allowable Operating Pressure (MAOP): 10 bar (150 psi)

Operating Temperature:  
Maximum: 82°C (180°F)  
Minimum: -40°C (-40°F)

Flow Through Sensor Cell:  
Installed in active flowstream

Viscosity Range:  
Unlimited

Port Connection:  
1/2" NPT

Input Power:  
8 - 32 Vdc

Outputs:  
0 - 5 Vdc (-0.8 to 3.8 Vdc dynamic range)

Power:  
5 Pin micro connector

24 Vdc, 1/2" - 20 UHF (BHS-pin)

Materials:  
6061 T6 anodised aluminium

Sensor Size and Weight:  
4.693" H x 1.588" D / .5 lb

Kit:  
Includes metre, indicator and power supply

INSTALLATION

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>935709</td>
<td>MS100 Moisture Sensor only. 1/2&quot; NPTF connection (CE marked)</td>
</tr>
<tr>
<td>935756</td>
<td>MS100 Kit. Includes 1/2&quot; NPTF sensor, power distribution module, remote indicator display and cables.</td>
</tr>
</tbody>
</table>

PVS

The PVS oil purification system is designed to remove water, dirt and air from petroleum and synthetic fluids. The water removal principle used is simple, reliable and will dependably remove water well below the oil saturation point, even when tightly bound in emulsion.
Fluid Condition Monitoring

**SPECIFICATION AND ORDERING**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
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</tr>
</tbody>
</table>

**Hose**

- Nylon (Kevlar® braided or microbore)
- EPDM seals
- Fluorocarbon seals
- Phosphate Ester group compatibility
- 100% Industry standard

**H2Oil**

- Single Point Sampler
- Up to 380 l/min (100 US GPM) with System 20 sensors
- Higher with Single Point Sampler
- Micron channels analysis
- Bonded glass optical window

**Interface**

- SMS 6611.120
- STM 6211.120
- US GPM dual scale water analogue monitor
- STM 6611.110
- STM 6211.110
- US GPM dual scale water analogue monitor
- STM 6211.100
- STM 6011.100
- US GPM dual scale water analogue monitor
- STM 6111.100
- STM 6111.120
- US GPM dual scale water analogue monitor

**Heating**

- Heating battery pack
- Fast blow fuse
- Unique optical scanning system
- Bonded glass optical window
- Memory overwrite
- 25, 50, 100 & 100 PPM
- PPM 1 to 20,000
- Analogue range 0 to 22 incl.
- (NAS 0 to 12)

**Sample Pack**

- Sample pack
- Bottle pack
- Manual
- Military approved
- Phosphate Ester group compatibility
- EPDM seals
- Minerals oil and petroleum based compatibility

**Sample Tubs**

- Sample Tubs
- Sample Tubs pack
- Manual operation
- Military approved
- Weather protector cover

**Ordering Information**

- Datum
- Weather protector cover
- Printer paper (5 rolls)
- Printer ribbon
- 12V dc power supply
- Rechargeable battery pack
- Single Point Sampler
- System 20
- Fluid compatibility
- Min. Oil & Petroleum
- Phosphate Ester group compatibility
- Battery operated 6 x 1.5 d cells
- 12Vdc regulated power supply input

**Memory Store**

- Memory store – 500 test memory
- 4 min test completion
- Ambient temp. +5 to +40°C
- Operating temp. +5 to +80°C
- Viscosity range 2 to 100 cst.
- 500 cst. with SPS
- Calibration to ISO standards*
- Data retrieval
- 24 character
- Alpha numeric keypad
- 32 character dot matrix LCD.

**Micro Processors**

- CPU
- Logic
- RAM
- ROM
- 6851

**Battery**

- Battery charger
- 12v jack plug for dc supply
- Memory backup
- Power supply and socket
- De-passing kit and pump
- Universal battery sampler

**System 20**

- System 20
- Fluid Compatibility
- System 20

**Sensors**

- Single Point Sampler (standard)
- Single Point Sampler (aggressive fluids)
- Universal battery sampler
- Universal bottle sampler
- Aggressive universal bottle sampler
- Aggressive universal bottle sampler incl. aluminium case kit
- Power supply and socket
- De-passing kit and pump
- Universal battery sampler
- Universal bottle sampler
- Aggressive universal bottle sampler
- Aggressive universal bottle sampler incl. aluminium case kit
- Power supply and socket
- De-passing kit and pump
- Universal battery sampler
- Universal bottle sampler
- Aggressive universal bottle sampler
- Aggressive universal bottle sampler incl. aluminium case kit

**Computer Interface**

- RS232 computer interface
- Integral 16 column printer
- Up to 420 bar (6000 psi) System 20
- System 20

**Computer**

- Computer
- Computer
- Computer
- Computer
- Computer

**Memory**

- Memory store – 300 test memory
- Memory store – 500 test memory
- 4 min test completion
- Ambient temp. +5 to +40°C
- Operating temp. +5 to +80°C
- Viscosity range 2 to 100 cst.
- 500 cst. with SPS
- Calibration to ISO standards*
- Data retrieval
- 24 character
- Alpha numeric keypad
- 32 character dot matrix LCD.

**Output**

- Donut
- SPS
- SPS
- SPS
- SPS

**Part Numbers**

- See below for part numbers

**Specifications and Ordering**

Fluid Condition Monitoring
Changes to ISO Standards

The impact on Filter Performance reporting and the Contamination Code.

The recent changes to ISO contamination and filtration standards were brought about to solve accuracy, tracability, and availability issues. It is important to remember that both real world hydraulic system cleanliness levels and actual system filter performance remain unchanged.

However, the reporting of cleanliness levels and filter performance has changed due to the new particle counter calibration and multi-pass test procedures.

The New Calibration Method.

ISO 11171 is the new particle counter calibration method and utilises calibration fluid made from ISO Medium Test Dust (ISO MTD) suspended in MIL-H-5606. The calibration fluid is traceable to the National Institute of Standards and Technology (NIST) and is designated by NIST as Standard Reference Material (SRM) 2806. ISO 11171 is replacing ISO 4402 which is based on obsolete AC Fine Test Dust (ACFTD).

It is important to note that the ISO 11171 calibration method is based on a distribution of particles measured by their equivalent area diameter, whereas ISO 4402 is based on distribution of particles measured by their longest chord. Also, the NIST work utilised scanning electron microscopy for particles below 10µm in size, whereas sizing distribution on ACFTD utilised optical microscopy.

The charts to the right show the approximate particle size relationship between the calibration methods.

<table>
<thead>
<tr>
<th>Chart 1 - ISO Comparison</th>
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<tbody>
<tr>
<td>Former two-digit ISO 4406:1987</td>
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<tr>
<td>5µm / 15µm</td>
</tr>
<tr>
<td>14 / 11</td>
</tr>
<tr>
<td>Former three-digit ISO 4406:1987</td>
</tr>
<tr>
<td>2µm / 5µm / 15µm</td>
</tr>
<tr>
<td>17 / 14 / 11</td>
</tr>
<tr>
<td>New three-digit ISO 4406:1999</td>
</tr>
<tr>
<td>4µm (c) / 6µm (c) / 14µm (c)</td>
</tr>
<tr>
<td>18 / 14 / 11</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chart 2 - Particle Size Comparison</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACTFD size (per ISO 4402:1991)</td>
</tr>
<tr>
<td>NIST size (per ISO 11171:1999)</td>
</tr>
<tr>
<td>µm</td>
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<tr>
<td>-------------------</td>
</tr>
<tr>
<td>1</td>
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<td>2</td>
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<td>30</td>
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<tr>
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</tbody>
</table>
Most contaminant in hydraulic or lube oil systems are invisible

Damage causing particles range from 5 to 40 micrometers in size, but the limit of human visibility is only 40 micrometers. Harmful particulate matter is often invisible, even in very high concentration. Also, acids, water and other fluid oxidation by-products cannot be easily detected by human senses. Some other means must be used to monitor fluid conditions.

Fluid analysis is the only method to check fluid conditions

Fluid analysis services may be as simple as a sample batch comparison. Or, a full laboratory treatment may be used to indicate the sources and quantity of contamination. In either case, important test results are achieved. Parker offers both types of services to fit your specific needs.

Par-Test™—Complete Laboratory Analysis

Par-Test is a complete laboratory analysis, performed on a small quantity of fluid. The test results are very comprehensive, including the following critical analysis:

- Spectrochemical analysis of over 20 wear metals and additives.
- Particle count reported over five size ranges. The particle count is expressed as an ISO cleanliness code. It is also plotted on a graph for better comparisons.
- Viscosity at 40°C is reported in centistokes.
- Water content is expressed as a % of volume. Many hydraulic systems may tolerate up to 300 ppm (.03%) of water contamination. Some bearing or lube oil systems must strictly limit water content.
- Analysis recommendations summarises Par-Test results and indicates what action should be taken to prevent any potential problems.
- Fast turnaround—test results are mailed back to you within 24-48 hours after receiving your fluid sample.

Par-Test: Concise and complete

The Par-Test report you receive is neatly organised. You may quickly analyse the test results — or compare them to a previous sample. Using the same “unit number” on your sample information form will allow up to four test results listed on a single Par-Test report form. Par-Test belongs in your regular maintenance program. Comprehensive and accurate fluid analysis will help you prevent major hydraulic or lube oil system problems. Order Par-Test today (see below details) and see how easy and complete—fluid analysis can be.

ORDERING INFORMATION

Par-Test™ Laboratory Fluid Analysis

The purchase price for the Par-Test sample kits includes the pre-cleaned and sealed sample bottle, mailing tube with a pre-addressed label, sample information data sheet (to be completely filled out by the end user), and the complete laboratory analysis.

Please allow 24-48 hours of laboratory time plus mailing/shipping time to receive your test results.

<table>
<thead>
<tr>
<th>Description</th>
<th>Part Number</th>
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<tbody>
<tr>
<td>Plastic Bottle</td>
<td>S04397</td>
</tr>
<tr>
<td>Glass Bottle</td>
<td>S04398</td>
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</tbody>
</table>
LAB ANALYSIS RECOMMENDATIONS

9261 EXTREME LEVELS OF CONTAMINATION INDICATE POSSIBLE WEAR PROBLEMS. HIGHER PRESSURE SYSTEMS (＞1500 PSI) SHOULD RECEIVE IMMEDIATE ATTENTION. SAMPLE AGAIN WITHIN 30 DAYS.

9262 EXTREME LEVEL OF CONTAMINATION INDICATE POSSIBLE WEAR PROBLEMS. HIGHER PRESSURE SYSTEMS (＞1500 PSI) SHOULD RECEIVE IMMEDIATE ATTENTION. SAMPLE AGAIN WITHIN 30 DAYS.

9263 CLEANLINESS LEVEL SUITABLE FOR MOST SYSTEMS. SERVO CONTROLS REQUIRE CLEANER FLUID. CONTINUE REGULAR PREVENTIVE MAINTENANCE. SAMPLE AGAIN IN 2 - 3 MONTHS.

Par Test Charts

Sample data

<table>
<thead>
<tr>
<th>LAB#</th>
<th>LOCATION</th>
<th>FLUID MANUF</th>
<th>FLUID TYPE</th>
<th>NUMBER COPIES</th>
<th>TYPE NUMBER</th>
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<td>9263</td>
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</tbody>
</table>

Comparisons are made at 100ºF (38ºC).

Viscosity Conversion Chart

<table>
<thead>
<tr>
<th>cSt (centistrokes)</th>
<th>SUS (Saybolt Universal Seconds)</th>
</tr>
</thead>
<tbody>
<tr>
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For more information: Contact Parker Filtration’s Condition Monitoring Centre: Tel: +44 (0) 1842 763299.
Fax: +44 (0) 1842 756300. Email: fluidpower@ucc.co.uk