GENERAL – The oil level adaptor kits described below are used to attach the Sporlan oil level control to the sightglass connection on the compressor housing. In addition to the adaptor fitting, the kits contain the necessary bolts, nuts, O-ring, and sightglass (except AOL-R-1). All Sporlan oil level controls have the same 7 bolt universal flange connection. The adaptor kits permit installing the oil level control onto compressors with various threads or mounting hole configurations.

INSTALLATION – The overall procedure is to remove the existing sightglass on the compressor, install the oil level adaptor in its place, and then attach the oil level control to the adaptor. This procedure requires the following steps:

1. Follow the procedure suggested by the compressor manufacturer if the procedure is available. Otherwise the following steps are suggested.

2. Shut off the power to the compressor involved and close the suction service valve, or other valves to isolate the compressor.

3. Release the refrigerant pressure in the compressor by opening an appropriate connection (for example, loosen the connection on the low pressure control). Drain the oil to a level below the bottom of the sightglass. This can be done through a drain plug, or by pulling the oil out through the filler connection with a pump.

4. Remove the sightglass from the compressor. This will require unbolting or unscrewing the sightglass.

5. Attach the adaptor to the compressor. The AOL-A and AOL-C are machine threads and are sealed with an O-ring. The O-ring will seal better if it is lubricated with a light film of oil. The AOL-R-1 bolts to the compressor. See Figure 1.

   NOTE: The bolt holes on the sightglass and oil level control are not equally spaced. Be sure to line the holes up properly. The mark on the edge of the flange indicates the top.

6. Attach the sightglass plate to the oil level control. The side of the sightglass plate with the O-ring groove goes toward the flange on the oil level control. The sightglass may be attached to either arm of the oil level control. Bolts are provided, as well as an O-ring and quad ring. Since both of the mating parts contain a groove, the use of the O-ring and quad ring combination permits getting a proper seal. Tighten the bolts and nuts to approximately 6 ft.-lbs. torque.

7. The oil level should always be adjusted to the level specified by the manufacturer. The oil level control can be adjusted before use by following the instructions given in Sporlan Bulletin 110-10 or Form SD-129 supplied with the oil level control.

8. Attach the oil level control (with sightglass) to the adaptor (already installed) using the bolts, nuts, and O-ring provided.

9. Connect the oil supply line from the reservoir to the flare fitting on top of the oil level control.

10. Some oil level controls incorporate an oil equalization fitting. If the system requires this connection, connect the 3/8” flare fitting on the side of the oil level control to the oil equalization line. If the equalizer is not required, a cap must be installed.

11. Refill the crankcase with oil to the proper level. Evacuate the compressor and oil level control. Open the service valve to pressurize the compressor and oil level system. Test for leaks. Then start the unit following the manufacturer’s recommendations.

Sporlan oil level controls are listed by Underwriters Laboratories for use with Refrigerants 134a, 22, 404A, 407C, and 507. The controls have a maximum rated pressure of 650 psi (45 bar).
OIL LEVEL CONTROL ADAPTOR KITS

Figure 1

NOTE: Mechanical oil level control not recommended for scroll compressors.
### AOL-A (968007)
- 3 1/4 - 20 x 1-1/4" Bolts
- 3 Nuts/Star Washer
- 2 O-Rings
- 1 Small O-Ring
- 1 Quad Ring
- 1 Sightglass

### AOL-R (968012)
- 3 1/4 - 20 x 1-1/4" Bolts
- 3 Nuts/Star Washer
- 2 O-Rings
- 1 Small O-Ring
- 1 Quad Ring
- 1 Sightglass

### AOL-R-1 (968023)
- 3 1/4 - 20 x 1-1/4" Bolts
- 3 Nuts/Star Washer
- 2 O-Rings
- 1 Small O-Ring
- 1 Quad Ring
- 1 Sightglass

### AOL-C (968009)
- 3 1/4 - 20 x 1-1/4" Bolts
- 3 Nuts/Star Washer
- 2 O-Rings
- 1 Sightglass
- 1 Quad Ring
- 1 Teflon Gasket

### PART NUMBER | PART DESCRIPTION
---|---
JP-1218-001 | Sightglass Cap Screws 1/4 - 20 x 1
JP-1215-000 | Inlet Screen Assembly
S-OL | Sightglass, plate
K-OL-Parts-Kit (968031) | (2) JP-1222-000 Quad Ring  
(2) 0621-125 O-ring  
(4) JP-1218-001 1/4 - 20 x 1 Cap Screws  
(4) JP-1223-000 1/4 - 20 Locknuts
K-OL-Seal-Kit (968029) | (1) 0621-024 O-ring  
(1) 0621-118 O-ring  
(3) 0621-125 O-ring  
(1) JP-1222-000 Quad Ring  
(1) JP-0745-000 Seal Ring  
(1) 4238-000 Seal Ring

### AOL-K-1 (968024)
- 3 1/4 - 20 x 2" Bolts
- 1 Sightglass
- 2 O-Rings
To diagnose a problem of poor level control keep in mind that system problems are frequently the cause rather than a defective Oil Level Control. For example,

Low oil level is caused by:
- Insufficient oil in the system.
- A plugged oil filter.
- Oil being pulled out through the equalizer line.

High oil level is caused by:
- Oil returning through the suction line.
- Oil that gets trapped in low spots will often return all at once during periods of high refrigerant velocity.
- Excess oil in the system/reservoir.
- Oil transferring through the equalizer line.

Shipping weight is 4 lbs. (1.8 Kg) for oil level controls and 1 lb. (0.45 Kg) for adaptors.

Some compressor models have a smaller diameter port than the arm diameter of the oil level control. This situation can mislead the control in the amount of oil that is actually in the compressor. It is advisable the selection and adjustment of the control be reviewed in this situation.