GENERAL DESCRIPTION
The TS8006 Operator Interface Terminal combines unique capabilities normally expected from high-end units with a very affordable price. It is built around a high performance core with integrated functionality.

The TS8006 is able to communicate with many different types of hardware using high-speed RS232/422/485 communications ports and Ethernet 10 Base T/100 Base-TX communications. In addition, the TS8006 features USB for fast downloads of configuration files and access to trending and data logging. A CompactFlash socket is provided so that Flash cards can be used to collect your trending and data logging information as well as to store larger configuration files.

In addition to accessing and controlling of external resources, the TS8006 allows a user to easily view and enter information. Users can enter data through the touchscreen and/or front panel 5-button keypad.

SAFETY SUMMARY
All safety related regulations, local codes and instructions that appear in the manual or on equipment must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

Do not use the controller to directly command motors, valves, or other actuators not equipped with safeguards. To do so can be potentially harmful to persons or equipment in the event of a fault to the controller.

The protective conductor terminal is bonded to conductive parts of the equipment for safety purposes and must be connected to an external protective earthing system.

WARNING - EXPLOSION HAZARD - SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR CLASS I, DIVISION 2

CONTENTS OF PACKAGE
- TS8006 Operator Interface.
- Panel gasket.
- Template for panel cutout.
- Hardware packet for mounting unit into panel.
- Terminal block for connecting power.
- Terminal block for connecting power.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operator Interface for indoor applications only, textured finish with embossed keys</td>
<td>TS8006/00/00</td>
</tr>
<tr>
<td>CANopen Option Card</td>
<td>8000/CB/00/00</td>
</tr>
<tr>
<td>Proflbus DP Option Card</td>
<td>8000/PB/00/00</td>
</tr>
<tr>
<td>DeviceNet Option Card</td>
<td>8000/DN/00/00</td>
</tr>
<tr>
<td>FireWire Option Card</td>
<td>8000/FA/00/00</td>
</tr>
</tbody>
</table>

CompactFlash is a registered trademark of CompactFlash Association.
1. **POWER REQUIREMENTS:**
   Must use NEC Class 2 or Limited Power Source (LPS) rated power supply.
   Power connection via removable three position terminal block.
   Supply Voltage: +24 VDC ±20%
   Typical Power: 8 W
   Maximum Power: 10 W
   Notes:
   1. Typical power with +24 VDC, RS232/485 communications, Ethernet communications, CompactFlash card installed, and display at full brightness.
   2. Maximum power indicates the most power that can be drawn from the TS8006. Refer to “Power Supply Requirements” under “Installing and Powering the TS8006.”
   3. The TS8006’s circuit common is not connected to the enclosure of the unit. See “Connecting to Earth Ground” in the section “Installing and Powering the TS8006.”
   4. Read “Power Supply Requirements” in the section “Installing and Powering the TS8006” for additional power supply information.

2. **BATTERY:** Lithium coin cell. Typical lifetime of 10 years.

3. **LCD DISPLAY:**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
<td>5.7-inch</td>
</tr>
<tr>
<td>Type</td>
<td>TFT</td>
</tr>
<tr>
<td>Colors</td>
<td>256</td>
</tr>
<tr>
<td>Pixels</td>
<td>320 x 240</td>
</tr>
<tr>
<td>Brightness</td>
<td>380 cd/m²</td>
</tr>
<tr>
<td>Backlight*</td>
<td>50,000 HR TYP</td>
</tr>
</tbody>
</table>

*Lifetime at room temperature. Refer to “Display” in “Software/Unit Operation”

4. **5-KEY KEYPAD:** for on-screen menus.

5. **TOUCHSCREEN:** Resistive analog

6. **MEMORY:**
   - On Board User Memory: 8 Mbyte of non-volatile Flash memory.
   - Memory Card: CompactFlash Type II slot for Type I and Type II CompactFlash cards.

7. **COMMUNICATIONS:**
   - USB Port: Adheres to USB specification 1.1. Device only using Type B connection.
   - Serial Ports: Format and Baud Rates for each port are individually software programmable up to 115,200 baud.
   - PGM Port: RS232 port via RJ12.
   - DH485 TXEN: Transmit enable; open collector, \( V_{OH} = 15 \) VDC, \( V_{OL} = 0.5 \) V @ 25 mA max.
   - Note: For additional information on the communications or signal common and connections to earth ground please see the “Connecting to Earth Ground” in the section “Installing and Powering the TS8006.”
   - Ethernet Port: 10 BASE-T / 100 BASE-TX.
   - RJ45 jack is wired as a NIC (Network Interface Card).

8. **ENVIRONMENTAL CONDITIONS:**
   - Operating Temperature Range: 0 to 50°C
   - Storage Temperature Range: -20 to 70°C
   - Operating and Storage Humidity: 80% maximum relative humidity (non-condensing) from 0 to 50°C.
   - Shock according to IEC 68-2-27: Operational 40 g, 9 msec in 3 directions. Altitude: Up to 2000 meters.

9. **CERTIFICATIONS AND COMPLIANCES:**
   - **SAFETY**
     - IEC 61010-1, EN 61010-1: Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1.
     - IP66 Enclosure rating (Face only), IEC 529
     - Type 4X Indoor Enclosure rating (Face only), UL50
   - **ELECTROMAGNETIC COMPATIBILITY**
     - Immunity to Industrial Locations:
       - Electrostatic discharge EN61000-4-2 Criterion A
       - 4kV contact discharge
       - 8kV air discharge
       - Electromagnetic RF fields EN61000-4-3 Criterion A
       - 10V/m (80 MHz to 1 GHz)
       - 3 V/m (1.4 GHz to 2 GHz)
       - 1 V/m (2 GHz to 2.7 GHz)
       - Fast transients (burst) EN61000-4-4 Criterion A
       - 2kV power
       - 1kV I/O signal
       - Surge EN61000-4-5 Criterion A
       - 1kV L to L power
       - 2kV L to G power
       - 1 kV signal
       - RF conducted interference EN61000-4-6 Criterion A
       - 3Vrms
       - Power frequency magnetic fields EN61000-4-8 Criterion A
       - 30A/m
     - Emissions EN55011 Class A

10. **CONNECTIONS:** Compression cage-clamp terminal block.

11. **CONSTRUCTION:** Steel rear metal enclosure with NEMA 4X/IP66 aluminum front plate for indoor use only when correctly fitted with the gasket provided. Installation Category II, Pollution Degree 2.

12. **MOUNTING REQUIREMENTS:** Maximum panel thickness is 0.25” (6.3 mm). For NEMA 4X/IP66 sealing, a steel panel with a minimum thickness of 0.125” (3.17 mm) is recommended.

13. **WEIGHT:** 3.0 lbs (1.36 Kg)

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**DIMENSIONS In inches (mm)**

![Dimensions Diagram]
INSTALLING AND POWERING THE TS8006

MOUNTING INSTRUCTIONS

This operator interface is designed for through-panel mounting. A panel cut-out diagram and a template are provided. Care should be taken to remove any loose material from the mounting cut-out to prevent that material from falling into the operator interface during installation. A gasket is provided to enable sealing to NEMA 4X/IP66 specification. Install the ten kep nuts provided and tighten evenly for uniform gasket compression.

Note: Tightening the kep nuts beyond a maximum of 17 inch-pounds (1.92 N-m) may cause damage to the front panel.

CONNECTING TO EARTH GROUND

Each TS8006 has a chassis ground terminal on the back of the unit. Your unit should be connected to earth ground (protective earth). The protective conductor terminal is bonded to conductive parts of the equipment for safety purposes and must be connected to an external protective earthing system.

Each TS8006 has a chassis ground terminal on the back of the unit. Your unit should be connected to earth ground (protective earth).

POWER SUPPLY REQUIREMENTS

The TS8006 requires a 24 VDC power supply. Your unit may draw considerably less than the maximum rated power depending upon the options being used. As additional features are used your unit will draw increasing amounts of power. Items that could cause increases in current are additional communications, optional communications card, CompactFlash card, and other features programmed through DSI8000.

In any case, it is very important that the power supply is mounted correctly if the unit is to operate reliably. Please take care to observe the following points:
- The power supply must be mounted close to the unit, with usually not more than 6 feet (1.8 m) of cable between the supply and the operator interface. Ideally, the shortest length possible should be used.
- The wire used to connect the operator interface’s power supply should be at least 22-gage wire. If a longer cable run is used, a heavier gage wire should be used. The routing of the cable should be kept away from large contactors, inverters, and other devices which may generate significant electrical noise.
- A power supply with an NEC Class 2 or Limited Power Source (LPS) and SELV rating is to be used. This type of power supply provides isolation to accessible circuits from hazardous voltage levels generated by a mains power supply due to single faults. SELV is an acronym for “safety extra-low voltage.” Safety extra-low voltage circuits shall exhibit voltages safe to touch both under normal operating conditions and after a single fault, such as a breakdown of a layer of basic insulation or after the failure of a single component has occurred.

INSTALLING AN OPTION CARD

Each option card comes with a cable for communications and three screws for attaching the option card to the TS8006’s rear cover. To install the option card, remove all power and I/O communications cables from the unit. Use the three screws provided to mount the option card to the rear cover of the TS8006 as shown in Figure 1.

Connect the cable from the option card to CN11 on the main board of the TS8006 as shown in Figure 2. Be sure both ends of the cable are firmly seated into their appropriate connector housing. Carefully replace the rear cover by reversing the instructions for removing the rear cover.
**CONFIGURING A TS8006**

The TS8006 is configured using DSI8000 software. DSI8000 is available as a free download from Parker - SSD Drives' website. Updates to DSI8000 for new features and drivers are posted on the website as they become available. By configuring the TS8006 using the latest version of DSI8000, you are assured that your unit has the most up to date feature set. DSI8000 software can configure the TS8006 through the RS232 PGM port, USB port, or CompactFlash.

The USB port is connected using a standard USB cable with a Type B connector. The driver needed to use the USB port will be installed with DSI8000. The RS232 PGM port uses a programming cable made by Parker - SSD Drives to connect to the DB9 COM port of your computer. If you choose to make your own cable, use the “TS8006 Port Pin Out Diagram” for wiring information.

The CompactFlash can be used to program a TS by placing a configuration file and firmware on the CompactFlash card. The card is then inserted into the target TS and powered. Refer to the DSI8000 literature for more information on the proper names and locations of the files.

**USB, DATA TRANSFERS FROM THE COMPACTFLASH CARD**

In order to transfer data from the CompactFlash card via the USB port, a driver must be installed on your computer. This driver is installed with DSI8000 and is located in the folder C:\Program Files\Parker\DSI8000\Device\ after DSI8000 is installed. This may have already been accomplished if your TS8006 was configured using the USB port.

Once the driver is installed, connect the TS8006 to your PC with a USB cable, and follow “Mounting the CompactFlash” instructions in the DSI8000 user manual.

**ETHERNET COMMUNICATIONS**

Ethernet communications can be established at either 10 BASE-T or 100 BASE-TX. The TS8006 unit’s RJ45 jack is wired as a NIC (Network Interface Card). For example, when wiring to a hub or switch use a straight-through cable, but when connecting to another NIC use a crossover cable.

The Ethernet connector contains two LEDs. A yellow LED in the upper right, and a bi-color green/amber LED in the upper left. The LEDs represent the following statuses:

<table>
<thead>
<tr>
<th>LED COLOR</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>YELLOW solid</td>
<td>Link established.</td>
</tr>
<tr>
<td>YELLOW flashing</td>
<td>Data being transferred.</td>
</tr>
<tr>
<td>GREEN</td>
<td>10 BASE-T Communications</td>
</tr>
<tr>
<td>AMBER</td>
<td>100 BASE-TX Communications</td>
</tr>
</tbody>
</table>

On the rear of each unit is a unique 12-digit MAC address and a block for marking the unit with an IP address. Refer to the DSI8000 manual and Parker - SSD Drives' website for additional information on Ethernet communications.

**RS232 PORTS**

The TS8006 has two RS232 ports. There is the PGM port and the COMMS port. Although only one of these ports can be used for programming, both ports can be used for communications with a PLC.

The RS232 ports can be used for either master or slave protocols with any TS8006 configuration.

Examples of RS232 communications could involve another Parker - SSD Drives product or a PC. By using a cable with RJ12 ends on it, and a twist in the cable, RS232 communications with another TS product can be established.

**RS422/485 COMMS PORT**

The TS8006 has one RS422/485 port. This port can be configured to act as either RS422 or RS485.

**Examples of RS485 2-Wire Connections**

**TS to Parker - SSD Drives RJ11**

<table>
<thead>
<tr>
<th>Connections</th>
</tr>
</thead>
<tbody>
<tr>
<td>TS: RJ45</td>
</tr>
<tr>
<td>5</td>
</tr>
<tr>
<td>6</td>
</tr>
<tr>
<td>1</td>
</tr>
<tr>
<td>2</td>
</tr>
</tbody>
</table>
**DH485 COMMUNICATIONS**

The TS8006’s RS422/485 COMMS port can also be used for Allen Bradley DH485 communications.

**WARNING: DO NOT** use a standard DH485 cable to connect this port to Allen Bradley equipment. A cable and wiring diagram are available from Parker - SSD Drives.

![TS8006 PORT PIN OUTS](image_url)

<table>
<thead>
<tr>
<th>Connections</th>
<th>RJ45: SSD</th>
<th>Name</th>
<th>RJ45: A-B</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>TxB</td>
<td>1</td>
<td>A</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>TxA</td>
<td>2</td>
<td>B</td>
<td></td>
</tr>
<tr>
<td>3, 8</td>
<td>RxA</td>
<td>-</td>
<td>24V</td>
<td></td>
</tr>
<tr>
<td>4, 7</td>
<td>RxB</td>
<td>-</td>
<td>COMM</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>TxE</td>
<td>5</td>
<td>TxE</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>COMM</td>
<td>4</td>
<td>SHIELD</td>
<td></td>
</tr>
<tr>
<td>4, 7</td>
<td>TxB</td>
<td>-</td>
<td>COMM</td>
<td></td>
</tr>
<tr>
<td>3, 8</td>
<td>TxA</td>
<td>-</td>
<td>24V</td>
<td></td>
</tr>
</tbody>
</table>

![TS to AB SLC 500](image_url)
**SOFTWARE/UNIT OPERATION**

**DSI8000 SOFTWARE**
DSI8000 software is available as a free download from Parker - SSD Drives’ website. The latest version of the software is always available from the website, and updating your copy is free.

**DISPLAY**
This operator interface uses a liquid crystal display (LCD) for displaying text and graphics. The display utilizes an LED backlight for lighting the display. The backlight can be dimmed for low light conditions.

The LED backlight has a limited lifetime. Backlight lifetime is based upon the amount of time the display is turned on at full intensity. Turning the backlight off when the display is not in use can extend the lifetime of your backlight. This can be accomplished through the DSI8000 software when configuring your unit.

**FRONT PANEL LEDS**
There are three front panel LEDs. Shown below is the default status of the LEDs.

<table>
<thead>
<tr>
<th>LED</th>
<th>INDICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>RED (TOP, LABELED “PWR”)</td>
<td>UNIT IS IN THE BOOT LOADER, NO VALID CONFIGURATION IS LOADED.</td>
</tr>
<tr>
<td>FLASHING</td>
<td>UNIT IS IN THE BOOT LOADER, NO VALID CONFIGURATION IS LOADED.</td>
</tr>
<tr>
<td>STEADY</td>
<td>UNIT IS POWERED AND RUNNING AN APPLICATION.</td>
</tr>
<tr>
<td>OFF</td>
<td>NO COMPACTFLASH CARD IS PRESENT.</td>
</tr>
<tr>
<td>STEADY</td>
<td>VALID COMPACTFLASH CARD PRESENT.</td>
</tr>
<tr>
<td>FLASHING RAPIDLY</td>
<td>COMPACTFLASH CARD BEING CHECKED.</td>
</tr>
<tr>
<td>FLICKERING</td>
<td>UNIT IS WRITING TO THE COMPACTFLASH, EITHER BECAUSE IT IS STORING DATA, OR BECAUSE THE PC CONNECTED VIA THE USB PORT HAS LOCKED THE DRIVE.</td>
</tr>
<tr>
<td>FLASHING SLOWLY</td>
<td>INCORRECTLY FORMATTED COMPACTFLASH CARD PRESENT.</td>
</tr>
<tr>
<td>GREEN (BOTTOM)</td>
<td>A TAG IS IN AN ALARM STATE.</td>
</tr>
<tr>
<td>FLASHING</td>
<td>VALID CONFIGURATION IS LOADED AND THERE ARE NO ALARMS PRESENT.</td>
</tr>
<tr>
<td>STEADY</td>
<td>VALID CONFIGURATION IS LOADED AND THERE ARE NO ALARMS PRESENT.</td>
</tr>
</tbody>
</table>

1 The operator interface is shipped without a configuration. After downloading a configuration, if the light remains in the flashing state continuously, try cycling power. If the LED still continues to flash, try downloading a configuration again.

2 Do not turn off power to the unit while this light is flickering. The unit writes data in two minute intervals. Later Microsoft operating systems will not lock the drive unless they need to write data; Windows 98 may lock the drive any time it is mounted, thereby interfering with logging. Refer to “Mounting the CompactFlash” in the DSI8000 User Manual.

**TOUCHSCREEN**
This operator interface utilizes a resistive analog touchscreen for user input. The unit will only produce an audible tone (beep) when a touch on an active touchscreen cell is sensed. The touchscreen is fully functional as soon as the operator interface is initialized, and can be operated with gloved hands.

**KEYPAD**
The TS8006 keypad consists of five keys that can be used for on-screen menus.

**TROUBLESHOOTING YOUR TS8006**
If for any reason you have trouble operating, connecting, or simply have questions concerning your new TS8006, contact Parker - SSD Drives’ technical support. For contact information, refer to the back page of this bulletin for phone and fax numbers.

EMAIL: info.us.ssd@parker.com
Web Site: http://www.ssddrives.com/usa

**BATTERY & TIME KEEPING**
A battery is used to keep time when the unit is without power. Typical accuracy of the TS8006 time keeping is less than one minute per month drift. The battery of a TS8006 unit does not affect the unit’s memory, all configurations and data is stored in non-volatile memory.

CAUTION: The circuit board contains static sensitive components. Before handling the operator interface without the rear cover attached, discharge static charges from your body by touching a grounded bare metal object. Ideally, handle the operator interface at a static controlled clean workstation. Also, do not touch the surface areas of the circuit board. Dirt, oil, or other contaminants may adversely affect circuit operation.

To change the battery of a TS8006, remove power, cabling, and then the rear cover of the unit. To remove the cover, remove the four screws designated by the arrows on the rear of the unit. Then, by lifting the top side, hinge the cover, thus providing clearance for the connectors on the bottom side of the PCB as shown in the illustration below. Install in the reverse manner.

Remove the old battery* from the holder and replace with the new battery. Replace the rear cover, cables, and re-apply power. Using DSI8000 or the unit’s keypad, enter the correct time and date.

* Please note that the old battery must be disposed of in a manner that complies with your local waste regulations. Also, the battery must not be disposed of in fire, or in a manner whereby it may be damaged and its contents come into contact with human skin.

The battery used by the TS8006 is a lithium type CR2025.

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**WARNING - EXPLOSION HAZARD - THE AREA MUST BE NON-HAZARDOUS BEFORE SERVICING/REPLACING THE UNIT AND BEFORE INSTALLING OR REMOVING I/O WIRING AND BATTERY.**

**WARNING - EXPLOSION HAZARD - DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN DISCONNECTED AND THE AREA IS KNOWN TO BE NON-HAZARDOUS.**
OPTIONAL FEATURES AND ACCESSORIES

OPTIONAL COMMUNICATION CARD

Parker - SSD Drives offers optional communication cards for fieldbus communications. These communication cards will allow your TS8006 to communicate with many of the popular fieldbus protocols.

COMPACTFLASH SOCKET

CompactFlash socket is a Type II socket that can accept either Type I or II cards. Use cards with a minimum of 4 Mbytes and a maximum of 2 Gbytes with the TS8006’s CompactFlash socket. Cards are available at most computer and office supply retailers.

CompactFlash can be used for configuration transfers, larger configurations, data logging, and trending.

Information stored on a CompactFlash card by a TS8006 can be read by a card reader attached to a PC. This information is stored in IBM (Windows®) PC compatible FAT16 file format.

NOTE

For reliable operation of this and other Parker - SSD Drives products, one of the following brands of CompactFlash card must be used...

<table>
<thead>
<tr>
<th>Brand</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>SimpleTech</td>
<td>SMART® Modular</td>
</tr>
<tr>
<td>SanDisk®</td>
<td>Silicon Systems</td>
</tr>
</tbody>
</table>

Note: Do not remove or insert the CompactFlash card while power is applied. Refer to “Front Panel LEDs.”