

VP306-80 and VP316-90

Base Resistant Fluorocarbon (FKM)



Innovative Elastomeric Technology for Critical Environments

Finding a material which is resistant to a broad range of fluids, offers decent low temperature flexibility, and is cost effective, can be one of the most common challenges found in the Oil and Gas industry today. Parker's Base Resistant Fluorocarbon (BRE-FKM) compounds, VP306-80 and VP316-90, are technologies that are able to withstand exposure to hydrocarbons, acids, solvents, high temperature water, completion brines, control fluids and amines while exhibiting better low temperature flexibility than AFLAS™ at a price point under Perfluoroelastomer. This excellent balance of characteristics paired with Parker's ability to manufacture into various form factors such as O-rings, custom molded shapes, packer elements and bonded parts, makes Parker's VP306-80 and VP316-90 an ideal solution to Oil and Gas sealing challenges.



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Product Features:

- 80 and 90 Shore A hardness
- Operating Temperature Range from -10°F to 400°F
- Very Good Compression Set Resistance
- Sour Gas Resistant (up to 20% H₂S per NACE TM0187)
- RGD Resistant per ISO 23936-2
- Broad range of chemical resistance (High pH fluids, amines, completion brines, acids, and hydrocarbons)



ENGINEERING YOUR SUCCESS.

Specifications

Property	Test Method	VP306-80	VP316-90
Original Physical Properties			
Hardness, Shore A, pts	ASTM D2240	80	92
Tensile Strength, psi	ASTM D1414	1911	2624
Ultimate Elongation, %	ASTM D1414	367	160
Modulus at 50% Elongation, psi	ASTM D1414	494	1274
Modulus at 100% Elongation, psi	ASTM D1414	868	2019
Specific Gravity	ASTM D297	1.63	1.64
Tear Strength, Die C, ppi	ASTM D624	198	248
Tg, °C	ASTM D7426	-14	-14
Compression Set			
70 hrs. @ 392°F	ASTM D395		15
168 hrs. @ 392°F	Method B		23
Fluid Immersion, Distilled Water, 168 hrs. @ 392°F			
Hardness Change, Shore A, pts.	ASTM D471		-1
Volume Change, %			+8
Fluid Immersion, Steam, 168 hrs. @ 392°F			
Hardness Change, Shore A, pts.	ASTM D471		+2
Volume Change, %			-1
Fluid Immersion, No. 2 Diesel, 168 hrs. @ 302°F			
Hardness Change, Shore A, pts.	ASTM D471		0
Volume Change, %			+5
Fluid Immersion, IRM 903, 168 hrs. @ 302°F			
Hardness Change, Shore A, pts.	ASTM D471		0
Volume Change, %			+3
Fluid Immersion, 11.5 ppg NaBr (pH = 9.5), 168 hrs. @ 347°F			
Hardness Change, Shore A, pts.	ASTM D471		0
Volume Change, %			0
Fluid Immersion, 95% Methanol, 168 hrs. @ 73°F			
Hardness Change, Shore A, pts.	ASTM D471		-4
Volume Change, %			+6

