05R Regulators – Economy

Features
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Rolling diaphragm for extended life.
- Removable non-rising knob for panel mounting and tamper resistance.
- Easily serviced.
- Reverse Flow.
- High Flow: 1/4" – 30 SCFM§ 
  3/8" – 40 SCFM§

---

Port Size | NPT
---|---
Without Gauge<br>1/4" | 05R113A*<br>3/8" | 05R213A*
With 160 PSI Gauge<br>1/4" | 05R118A*<br>3/8" | 05R218A*

Standard part numbers shown bold. For other models refer to ordering information below.

NOTE: 1.53 Dia. (39mm) hole required for panel mounting.

§ SCFM = Standard cubic feet per minute at 100 PSIG inlet, 90 PSIG no flow secondary setting and 10 PSIG pressure drop.

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05R Regulator Dimensions

<table>
<thead>
<tr>
<th>05R Regulator Dimensions</th>
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</thead>
<tbody>
<tr>
<td>A</td>
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<tr>
<td>B</td>
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<tr>
<td>C</td>
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<tr>
<td>D</td>
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<td>E</td>
</tr>
</tbody>
</table>

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Ordering Information

| 05R | 1 | 13 | A | * | — | — | --- |

Port Size | Pressure Range | Relief | Engineering Level | Port Type | Options | Preset / Pressure Limited |
---|---|---|---|---|---|---|
1 1/4 Inch<br>2 3/8 Inch | Without Gauge<br>10 30 PSIG<br>11 60 PSIG<br>13 125 PSIG<br>14 200 PSIG<br>17 30 PSIG<br>16 60 PSIG<br>18 125 PSIG<br>19 200 PSIG | A Relieving<br>L Non-Relieving<br>H Low Temp. Relieving<br>J Low Temp. Non-Relieving | * Will be Entered at Factory | Blank / NPT<br>1 BSPP<br>2 BSPT | Blank None<br>XXX* Preset<br>Pressure<br>Limited | Blank None<br>XXX* Preset<br>Pressure<br>Limited |

** Includes 1-1/2" Dial Face Gauge

Spring Type by Preset / Limited Pressure:
- For Preset / Limited Pressure 10 to 25 use 30 PSI Spring
- For Preset / Limited Pressure 26 to 50 use 60 PSI Spring
- For Preset / Limited Pressure 51 to 90 use 125 PSI Spring

† Inlet Pressure is 100 PSIG. For other pressures, contact factory.

NOTE: BOLD OPTIONS ARE STANDARD.
### Technical Information

**CAUTION:**

**REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

### 05R Regulator Kits & Accessories

<table>
<thead>
<tr>
<th>Component</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bonnet Assembly Kit</td>
<td>PS915P</td>
</tr>
<tr>
<td>Control Knob</td>
<td>P04420</td>
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<tr>
<td>Gauges – 1-1/2” Dial Face</td>
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<tr>
<td>30 PSIG (0 to 2.1 bar)</td>
<td>K4515N14030</td>
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<tr>
<td>60 PSIG (0 to 4.1 bar)</td>
<td>K4515N14060</td>
</tr>
<tr>
<td>160 PSIG (0 to 11.0 bar)</td>
<td>K4515N14160</td>
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<tr>
<td>300 PSIG (0 to 20.0 bar)</td>
<td>K4515N14300</td>
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<tr>
<td>2” Dial Face</td>
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<tr>
<td>60 PSIG (0 to 4.1 bar)</td>
<td>K4520N14060</td>
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<tr>
<td>160 PSIG (0 to 11.0 bar)</td>
<td>K4520N14160</td>
</tr>
<tr>
<td>300 PSIG (0 to 20.0 bar)</td>
<td>K4520N14300</td>
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<tr>
<td>Pressure Sensor –0 to 145 PSI</td>
<td>MPS-P31N-PC</td>
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<tr>
<td>Mounting Bracket Kit</td>
<td>PS963P</td>
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<tr>
<td>Panel Mount Nut – Metal</td>
<td>PS964P</td>
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<tr>
<td>Springs – 1-30 PSIG Range</td>
<td>P04427</td>
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<tr>
<td>1-60 PSIG Range</td>
<td>P04426</td>
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<tr>
<td>2-125 PSIG Range</td>
<td>P04425</td>
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<tr>
<td>2-200 PSIG Range</td>
<td>P02934</td>
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<tr>
<td>Service Kit – Relieving</td>
<td>PS908P</td>
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<td>Non-Relieving</td>
<td>PS909P</td>
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### Specifications

<table>
<thead>
<tr>
<th>Gauge Ports</th>
<th>1/4 Inch</th>
</tr>
</thead>
<tbody>
<tr>
<td>Port Threads</td>
<td>1/4, 3/8 Inch</td>
</tr>
</tbody>
</table>

**Primary Pressure Rating** –

Maximum Primary Pressure .......... 250 PSIG (17.2 bar) Max. For Secondary Pressure Ranges see above charts.

**Temperature Rating** .............. 32°F to 175°F (0°C to 80°C)

**Weight** .................................. 1.1 lb. (0.49 kg)

### Materials of Construction

- **Adjusting Stem** ......................... Brass
- **Body** ................................... Plastic
- **Collar, Knob** ........................... Plastic
- **Diaphragm** ............................... Nitrile
- **Poppet & Cap** .......................... Plastic
- **Seals** ................................... Nitrile
- **Springs – Poppet & Control** ........ Steel
**Mounting Bracket Kits**

**Dimensions**

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>J</th>
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<td>PS807P (07R, 07E, 12R)</td>
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<td>1.30</td>
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<td>PS3NKA00MW (P3NF, P3NR, P3NE, P3NL)</td>
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</table>

**Inches (mm)**
Safety Guide For Selecting And Using Pneumatic Division
Products And Related Accessories

⚠️ WARNING:

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF PNEUMATIC DIVISION
PRODUCTS, ASSEMBLIES OR RELATED ITEMS (“PRODUCTS”) CAN CAUSE DEATH,
PERSONAL INJURY, AND PROPERTY DAMAGE. POSSIBLE CONSEQUENCES OF FAILURE
OR IMPROPER SELECTION OR IMPROPER USE OF THESE PRODUCTS INCLUDE BUT
ARE NOT LIMITED TO:

- Unintended or mistimed cycling or motion of machine members or failure to cycle
- Work pieces or component parts being thrown off at high speeds.
- Failure of a device to function properly for example, failure to clamp or unclamp an associated item or device.
- Explosion
- Suddenly moving or falling objects.
- Release of toxic or otherwise injurious liquids or gasses.

Before selecting or using any of these Products, it is important that you read and follow the instructions below.

1. GENERAL INSTRUCTIONS

1.1. Scope: This safety guide is designed to cover general guidelines on the installation, use, and maintenance of Pneumatic Division
Valves, FRLs (Filters, Pressure Regulators, and Lubricators), Vacuum products and related accessory components.

1.2. Fail-Safe: Valves, FRLs, Vacuum products and their related components can and do fail without warning for many reasons. Design all
systems and equipment in a fail-safe mode, so that failure of associated valves, FRLs or Vacuum products will not endanger persons
or property.

1.3 Relevant International Standards: For a good guide to the application of a broad spectrum of pneumatic fluid power devices see:

1.4. Distribution: Provide a copy of this safety guide to each person that is responsible for selection, installation, or use of Valves, FRLs
or Vacuum products. Do not select, or use Parker valves, FRLs or vacuum products without thoroughly reading and understanding this
safety guide as well as the specific Parker publications for the products considered or selected.

1.5. User Responsibility: Due to the wide variety of operating conditions and applications for valves, FRLs, and vacuum products Parker
and its distributors do not represent or warrant that any particular valve, FRL or vacuum product is suitable for any specific end use
system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, through
its own analysis and testing, is solely responsible for:

- Making the final selection of the appropriate valve, FRL, Vacuum component, or accessory.
- Assuring that all user’s performance, endurance, maintenance, safety, and warning requirements are met and that the application
presents no health or safety hazards.
- Complying with all existing warning labels and / or providing all appropriate health and safety warnings on the equipment on which
the valves, FRLs or Vacuum products are used; and.
- Assuring compliance with all applicable government and industry standards.

1.6. Safety Devices: Safety devices should not be removed, or defeated.

1.7. Warning Labels: Warning labels should not be removed, painted over or otherwise obscured.

1.8. Additional Questions: Call the appropriate Parker technical service department if you have any questions or require any additional
information. See the Parker publication for the product being considered or used, or call 1-800-CPARKER, or go to www.parker.com,
for telephone numbers of the appropriate technical service department.

2. PRODUCT SELECTION INSTRUCTIONS

2.1. Flow Rate: The flow rate requirements of a system are frequently the primary consideration when designing any pneumatic system.
System components need to be able to provide adequate flow and pressure for the desired application.

2.2. Pressure Rating: Never exceed the rated pressure of a product. Consult product labeling, Pneumatic Division catalogs or the
instruction sheets supplied for maximum pressure ratings.

2.3. Temperature Rating: Never exceed the temperature rating of a product. Excessive heat can shorten the life expectancy of a product
and result in complete product failure.

2.4. Environment: Many environmental conditions can affect the integrity and suitability of a product for a given application. Pneumatic
Division products are designed for use in general purpose industrial applications. If these products are to be used in unusual
circumstances such as direct sunlight and/or corrosive or caustic environments, such use can shorten the useful life and lead to
premature failure of a product.

2.5. Lubrication and Compressor Carryover: Some modern synthetic oils can and will attack nitrile seals. If there is any possibility of
synthetic oils or greases migrating into the pneumatic components check for compatibility with the seal materials used. Consult the
factory or product literature for materials of construction.

2.6. Polycarbonate Bowls and Sight Glasses: To avoid potential polycarbonate bowl failures:

- Do not locate polycarbonate bowls or sight glasses in areas where they could be subject to direct sunlight, impact blow, or
temperatures outside of the rated range.
- Do not expose or clean polycarbonate bowls with detergents, chlorinated hydro-carbons, ketones, esters or certain alcohols.
- Do not use polycarbonate bowls or sight glasses in air systems where compressors are lubricated with fire resistant fluids such as
phosphateester and di-ester lubricants.
2.7. Chemical Compatibility: For more information on plastic component chemical compatibility see Pneumatic Division technical bulletins Tec-3, Tec-4, and Tec-5.

2.8. Product Rupture: Product rupture can cause death, serious personal injury, and property damage.
- Do not connect pressure regulators or other Pneumatic Division products to bottled gas cylinders.
- Do not exceed the maximum pressure rating of any pressure regulator or any system component.
- Consult product labeling or product literature for pressure rating limitations.

3. PRODUCT ASSEMBLY AND INSTALLATION INSTRUCTIONS

3.1. Component Inspection: Prior to assembly or installation a careful examination of the valves, FRLs or vacuum products must be performed. All components must be checked for correct style, size, and catalog number. DO NOT use any component that displays any signs of nonconformance.

3.2. Installation Instructions: Parker published Installation Instructions must be followed for installation of Parker valves, FRLs and vacuum components. These instructions are provided with every Parker valve or FRL sold, or by calling 1-800-CPARKER, or at www.parker.com.

3.3. Air Supply: The air supply or control medium supplied to Valves, FRLs and Vacuum components must be moisture-free if ambient temperature can drop below freezing.

4. VALVE AND FRL MAINTENANCE AND REPLACEMENT INSTRUCTIONS

4.1. Maintenance: Even with proper selection and installation, valve, FRL and vacuum products service life may be significantly reduced without a continuing maintenance program. The severity of the application, risk potential from a component failure, and experience with any known failures in the application or in similar applications should determine the frequency of inspections and the servicing or replacement of Pneumatic Division products so that products are replaced before any failure occurs. A maintenance program must be established and followed by the user and, at minimum, must include instructions 4.2 through 4.10.

4.2. Installation and Service Instructions: Before attempting to service or replace any worn or damaged parts consult the appropriate Service Bulletin for the valve or FRL in question for the appropriate practices to service the unit in question. These Service and Installation Instructions are provided with every Parker valve and FRL sold, or are available by calling 1-800-CPARKER, or by accessing the Parker web site at www.parker.com.


4.4. Visual Inspection: Any of the following conditions requires immediate system shut down and replacement of worn or damaged components:
- Air leakage: Look and listen to see if there are any signs of visual damage to any of the components in the system. Leakage is an indication of worn or damaged components.
- Damaged or degraded components: Look to see if there are any visible signs of wear or component degradation.
- Kinked, crushed, or damaged hoses: Kinked hoses can result in restricted air flow and lead to unpredictable system behavior.
- Any observed improper system or component function: Immediately shut down the system and correct malfunction.
- Excessive dirt build-up: Dirt and clutter can mask potentially hazardous situations.

Caution: Leak detection solutions should be rinsed off after use.

4.5. Routine Maintenance Issues:
- Remove excessive dirt, grime and clutter from work areas.
- Make sure all required guards and shields are in place.

4.6. Functional Test: Before initiating automatic operation, operate the system manually to make sure all required functions operate properly and safely.

4.7. Service or Replacement Intervals: It is the user’s responsibility to establish appropriate service intervals. Valves, FRLs and vacuum products contain components that age, harden, wear, and otherwise deteriorate over time. Environmental conditions can significantly accelerate this process. Valves, FRLs and vacuum components need to be serviced or replaced on routine intervals. Service intervals need to be established based on:
- Previous performance experiences.
- Government and / or industrial standards.
- When failures could result in unacceptable down time, equipment damage or personal injury risk.

4.8. Servicing or Replacing of any Worn or Damaged Parts: To avoid unpredictable system behavior that can cause death, personal injury and property damage:
- Disconnect electrical supply (when necessary) before installation, servicing, or conversion.
- Disconnect air supply and depressurize all air lines connected to system and Pneumatic Division products before installation, service, or conversion.
- Installation, servicing, and / or conversion of these products must be performed by knowledgeable personnel who understand how pneumatic products are to be applied.
- After installation, servicing, or conversions air and electrical supplies (when necessary) should be connected and the product tested for proper function and leakage. If audible leakage is present, or if the product does not operate properly, do not put product or system into use.
- Warnings and specifications on the product should not be covered or painted over. If masking is not possible, contact your local representative for replacement labels.

4.9. Putting Serviced System Back into Operation: Follow the guidelines above and all relevant Installation and Maintenance Instructions supplied with the valve FRL or vacuum component to insure proper function of the system.
1. Terms and Conditions of Sale: All descriptions, quotations, proposals, offers, acknowledgments, acceptances and sales of Seller’s products are subject to and shall be governed exclusively by the terms and conditions stated herein. Buyer’s acceptance of any offer to sell is limited to these terms and conditions. Any terms or conditions in addition to, or inconsistent with those stated herein, proposed by Buyer in any acceptance of an offer by Seller, are hereby objected to. No such additional, different or inconsistent terms and conditions shall become part of the contract between Buyer and Seller unless expressly accepted in writing by Seller. Seller’s acceptance of any offer to purchase by Buyer is expressly conditional upon Buyer’s assent to all the terms and conditions stated herein, including any terms in addition to, or inconsistent with those contained in Buyer’s offer. Acceptance of Seller’s products shall in all events constitute such assent.

2. Payment: Payment shall be made by Buyer not 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer’s receipt of the shipment.

3. Delivery: Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller’s plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller’s delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

4. Warranty: Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of 18 months from date of shipment from Parker Hannifin Corporation. THIS WARRANTY COMPRIS ES THE SOLE AND ENTIRE WARRANTY PERTAINING TO ITEMS PROVIDED HEREUNDER. SELLER MAKES NO OTHER WARRANTY, GUARANTEE, OR REPRESENTATION OF ANY KIND WHATSOEVER. ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR PURPOSE, WHETHER EXPRESS, IMPLIED, OR ARISING BY OPERATION OF LAW, TRADE USAGE, OR COURSE OF DEALING ARE HEREBY DISCLAIMED.

5. Limitation of Remedy: SELLER’S LIABILITY ARISING FROM OR IN ANY WAY CONNECTED WITH THE ITEMS SOLD OR THIS CONTRACT SHALL BE LIMITED EXCLUSIVELY TO REPAIR OR REPLACEMENT OF THE ITEMS SOLD OR REFUND OF THE PURCHASE PRICE PAID BY BUYER, AT SELLER’S SOLE OPTION. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES ARISING OUT OF AN ACTION BROUGHT AGAINST SELLER BASED ON AN ALLEGATION THAT AN ITEM SOLD PERSUANT TO THIS CONTRACT INFRINGES THE INTELLECTUAL PROPERTY RIGHTS OF A THIRD PARTY. SELLER’S OBLIGATION TO DEFEND AND INDEMNIFY BUYER IS CONTINGENT ON BUYER NOTIFYING SELLER WITHIN TEN (10) DAYS AFTER BUYER BECOMES AWARE OF SUCH ALLEGATIONS OF INFRINGEMENT, AND SELLER HAVING SOLE CONTROL OVER THE DEFENSE OF ANY ALLEGATIONS OR ACTIONS INCLUDING ALL NEGOTIATIONS FOR SETTLEMENT OR COMPROMISE. IF AN ITEM SOLD HEREUNDER IS SUBJECT TO A CLAIM THAT IT INFRINGES THE INTELLECTUAL PROPERTY RIGHTS OF A THIRD PARTY, SELLER MAY, AT ITS SOLE OPTION AND DISCRETION, PURCHASE THE SAME ITEM FOR THE PURCHASE PRICE PAID BY BUYER OR MARKET THE SAME IN A DIFFERENT Manner.

6. Changes, Reschedules and Cancellations: Buyer may request to modify the designs or specifications for the items sold hereunder as well as the quantities and delivery dates thereof, or may request to cancel all or part of this order, however, no such requested modification or cancellation shall become part of the contract between Buyer and Seller unless accepted by Seller in a written amendment to this Agreement. Acceptance of any such requested modification or cancellation shall be at Seller’s discretion, and shall be upon such terms and conditions as Seller may require.

7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitations, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be owned by Seller and unless paid for by Buyer, such tooling may become part of the contract between Buyer and Seller unless expressly accepted in writing by Seller. In no event will Buyer acquire any interest in apparatus or machinery sold hereunder.

8. Buyer’s Property: Any designs, tools, patterns, materials, drawings, incidental information or equipment purchased by Buyer, or any other items which become Buyer’s property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller’s possession or control.

9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

10. Indemnity For Infringement of Intellectual Property Rights: Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets (hereinafter “Intellectual Property Rights”). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller’s obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation.

11. Force Majeure: Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller’s obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter “Events of Force Majeure”). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or any department, fire, flood, storms, drought or other acts of God, war, riots, insurrections, acts of war, or any other cause beyond Seller’s control.
**Cautions**

**Prep-Air® II**  
Air Preparation Units

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**CAUTION:**

Polycarbonate bowls and sight domes, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls and sight domes should not be exposed to chlorinated hydro-carbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents, but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

**TO CLEAN POLYCARBONATE COMPONENTS USE MILD SOAP AND WATER ONLY! DO NOT** use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

**Metal bowl guards are recommended for all applications.**

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**CAUTION:**

**REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.