New, from Parker’s Tube Fitting Division, the KarryFlare! The KarryFlare is a newly designed, portable flaring device for fabricating 37° tube flares. It’s lightweight, portable, and great for on-site flaring of large diameter steel and stainless steel tubing (¼ inch through 1½ inches and 6mm to 38mm). The KarryFlare’s telescopic handle and wheeled carrying case makes it ideal for transporting from work site to work site.

The KarryFlare flaring unit consists of a hydraulic flaring device and a hand-operated hydraulic, pump conveniently assembled on a portable steel carrying frame. Flare size and dimension are controlled manually by a pressure gauge and simple to use tube flaring reference chart. Reliable, simple to operate, and easy to transport!

**Technical Data**
- 37° flaring for ISO 8434-2 / SAE J514 flared fittings
- Flare capabilities of ¼" – 1½" and 6mm – 38mm
- Maximum wall thickness of 1½" x 0.120" and 38mm x 4mm
- Weight: approximately 62 lbs.
- Dimensions: L 30" x W 14" x H 10"
- For fitting assembly see Triple-Lok assembly instructions
- Unit supplied with a 37° cone and uses the same dies as the discontinued 1015-1 flaring machine

**Advantages**
- Portable for on-site tube flaring
- Easy to operate
- Small tooling and setup time required
- Localized, manual power supply
- Robust, lightweight metal case with telescopic handle
- Repeatable and consistent results

**Applications**
- Assembly of 37° flared fittings in low quantities
- On site repair of mobile, agricultural, and construction equipment
- R&D, repair, and plant maintenance workshops

**Part Number:** KarryFlare

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**KarryFlare - 37° Flaring Components and Capabilities**

<table>
<thead>
<tr>
<th>Tube O.D.</th>
<th>Tube Size O.D. x Wall Thickness</th>
<th>Capabilities</th>
<th>Part Number</th>
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<td>1/4</td>
<td>1/4 x .020 through 1/4 x .065</td>
<td></td>
<td>M 047415-1</td>
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<td>5/16 x .020 through 5/16 x .065</td>
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<td>M 157408-1</td>
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<td>3/8 x .020 through 3/8 x .065</td>
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<td>M 067415-1</td>
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<tr>
<td>1/2</td>
<td>1/2 x .028 through 1/2 x .083</td>
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<td>M 087415</td>
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<td>5/8 x .035 through 5/8 x .109</td>
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<td>M 107415</td>
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<td>M 157438</td>
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</table>

**Part Number:** KARRYFLARE/FPIN

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