Power Generation
Empowering innovation worldwide
Energizing the energy business

Advanced technologies and systems that deliver the availability, flexibility, sustainability, reliability, and profitability you need.

**AVAILABILITY:**

With 50,000 employees serving 500,000 customers in almost 50 countries, Parker is literally everywhere you need us to be. By working with us, you have access to an integrated network of 316 manufacturing plants, 13,000 distributors and MRO outlets, and over 1,500 ParkerStores. Not only that: our technicians and market-specific engineers are ready to help you with system or subsystem design, on-site or off.

**FLEXIBILITY:**

As the world’s motion control expert, Parker offers you a complete range of proven, off-the-shelf products. Engineered to work together, these products deliver streamlined systems and subsystems with exceptional quality and durability. Whether for geothermal, wind, and solar... or nuclear, fossil fuel, gas turbine, and combined cycle plants... our system solutions reduce costs and advance performance. Cleanly. Efficiently. And reliably.

Want to know more about wind power and other emerging technologies? Call 00800 27 27 5374.

**SUSTAINABILITY:**

Parker can help you meet the need for fuel-efficient, low-emission, high-performance energy. Our advanced technologies and innovations improve emissions performance, minimize waste, meet environmental regulations, monitor air and water quality, offer longer life, and help create greater fuel efficiency.

At Parker, we actively seek new and better ways to do things as part of our mandate for continuous improvement. Committed 100% to total support, we partner with our customers to focus on creating solutions that are smaller, lighter, more energy efficient, and highly reliable, as well as cost effective. And we offer services that reduce outage times and operational costs, such as:

- **Custom kits:** With materials organized by order and quantity, these single part-number kits streamline procedures, reduce assembly time, and lower costs.
- **An international network of support facilities:** To meet emergency needs and reduce downtime.
- **Vendor-managed inventory:** Including custom-tailored bin-filling programs managed by us.

**PROFITABILITY:**

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**RELIABILITY:**

Our certifications verify that our systems and solutions offer the highest possible quality for the most efficient performance. These include:

- **ASME:** Codes and standards set by the American Society of Mechanical Engineers.
- **ATEX:** Covering equipment operating in mines or potentially explosive gas, vapor, or air/dust environments.
- **B31.1/B31.3:** Certifying process and power piping.
- **CE:** Indicating that a product has met EU consumer safety, health, or environmental requirements.
- **CSA/CRN:** Shows product has been tested and meets applicable national standards in the U.S. and/or Canada.
- **FM:** Assures customers a product or service has been tested and conforms to the highest national and international standards.
- **FM:** Assures customers a product or service has been tested and conforms to the highest national and international standards.
- **N Stamp:** Quality assurance of construction materials, design, operation, inspection, and continuing maintenance of nuclear facilities.
- **PED:** Certifying pressure equipment and assemblies.
- **PM:** Globally recognized certification of project management expertise.
- **UL:** An independent product safety certification.

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Biogas generated in landfills and wastewater digesters contains siloxane—a man-made chemical that changes into silicon dioxide (sand) when combusted. When landfill and digester gas are used to fuel turbines, reciprocating engines, and fuel cells that generate electricity, silicon dioxide build-up due to siloxane significantly increases maintenance costs, reducing the feasibility of these important green energy projects. Parker’s GES Siloxane Removal System removes siloxanes from biogas, reducing maintenance costs, improving profitability, and ultimately making more of these projects cost-effective. Parker also provides advanced biogas chilling systems and filters to further treat and clean biogas used for power generation. Look to Parker for innovative solutions and filtration protection.
Power Source: COMBUSTION TURBINE

Better combustion for cleaner-burning engines.

Look to Parker for:

- Filtration, lubrication, and condition monitoring
- Continuous emission monitoring systems
- High-temperature metal seals
- Fuel control and delivery systems
- Wet compression systems
- Expansion joints

Filtration, lubrication, and condition monitoring

OEM gas turbine applications.

Field proven, best-performing, and longest-lasting check valves in the industry. Designs for all applications, from high-temperature metal seals to low pressure, stainless steel, and nylon valves, code flanges, fittings, and patented Solution: Parker Advantage:

- Simple, affordable, accurate, and adaptable system.
- Parker Senso Controls data collection system allows for quick, easy, portable problem spotting around the turbine.
- Data collection of pressures, temperatures, and flows in potential problem areas.
- Parker Senso Controls data collection software included.

Engineered Solutions

- Parker ABEX Jet-Pipe® servovalves are engineered solutions for the longest life.
- Parker servos can pass up to a 200 micron or the entire HPU.
- Parker Advantage:

- Parker – a single source for complete product support, creating operational efficiencies.
- Multiple suppliers for HPU components result in extended lead times and poor product support, creating operational inefficiencies.

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COMBINED CYCLE

No matter how your combined cycle plant operates – base load, simple cycle, seasonally, or peaking – Parker has everything you need to keep it running at optimum efficiency. Our combined cycle applications include systems, subsystems, and components that work throughout the plant to reduce emissions, lower maintenance costs, preserve plant and component life, and improve turbine efficiency. From hydraulics and pneumatics to electromechanical, instrumentation, filtration, sealing, emissions controls, fluid connections, and HMI, you can turn to Parker for solutions that will meet and exceed both your specifications, and your expectations.

Highest performing fuel and fog nozzles

Derived from Parker aerospace technology, our patented Macrospray® nozzles offer the highest performance in the industry, driving the lowest NOx emissions and improving gas turbine efficiencies through improved fuel flow, atomization, better combustion, and lower installed and lifecycle costs.

New technologies

HMI solutions for plant control systems and monitoring

The drive toward open solutions and PC-based machine control is fueling a revolution on the plant floor – a revolution Parker is well prepared for. Offering a full range of hardware and software HMI solutions with the connectivity and expandability of an open platform, our integrated touch-screens, industrially-hardened workstations, and software packages focus on meeting the needs of the power plant with products that offer real-time response, high reliability, deterministic control, and ease of development and support.
Power Source: COMBINED CYCLE

Systems, subsystems, and components that improve plant efficiency in all operating modes.

Look to Parker for:

1. Steam blowdown assembly
2. Nitrogen generators
3. Expansion joints
4. Diverter damper controls
5. Fuel and air control
6. Hydraulic power unit
7. Hydraulic cylinders
8. Hydraulic lift oil pump
9. Liquid fuel filtration

Steam blowdown assemblies offer high temperature, high pressure, and control valves. Parker's steam blowdown systems provide ATEX certification available in as many as 7,500 shapes and sizes.

Nitrogen generators are designed to withstand the harshest conditions. Parker's lead generators are turnkey, cost-effective, and compatible with a variety of applications, ensuring your operation is 1,000% ready.

Expansion joints are designed to provide the optimum diverter sizes to provide the optimum component life. Our expansion joints are completely customized to varying conditions, making them ideal for any application.

Our hydraulic cylinders are designed for specific applications. They provide reliable, high-performance, high-speed, high-accuracy hydraulic components for turbine, fuel control valves, inlet control, guide vane actuation, fuel control for turbine speed, and precise control of hydraulic systems.

Diverter damper controls are highly versatile and can be applied in various operating modes. Parker's diverter damper controls offer high-reliability, high-safety, and cost-effective solutions.

Fuel and air control systems are designed to provide reliable fuel and air delivery. Parker's fuel and air control systems ensure high water and particulate contamination can be devastating to hydraulic and lubrication systems in combined cycle and even steam turbine systems.

Hydraulic lift oil pumps are designed to provide hydraulic and lubricating fluid in optimum condition. Parker's lift oil pump systems provide reliable, high-performance hydraulic components.

Liquid fuel filtration systems are designed to purify hydraulic and lubrication oils with great efficiency. Parker’s filtration systems offer advanced technologies to ensure an accurate reading every time.

Liquid fuel filtration helps prevent corrosion, creating tube fittings that offer superior sealing and performance in demanding environments. Parker’s Suparcase hardening technology is available.

Nitrogen generators provide the necessary pressure and conditions for hydraulic and lubrication systems in combined cycle and even steam turbine systems.

Our nitrogen generators offer industry-leading safety and reliability. Our nitrogen generators are available on valves and manifolds.

Our hydraulic cylinders provide reliable, high-performance hydraulic components for turbine, fuel control valves, inlet control, guide vane actuation, fuel control for turbine speed, and precise control of hydraulic systems.

Our filtration components purify hydraulic and lubrication oils with great efficiency. Parker’s filtration systems are designed for specific applications.

Parker’s sample transport Multitube® bundles for NOx, SOx, CO2, and mercury ensure an accurate reading every time. Parker’s Multitube® bundles are designed for continuous monitoring, ensuring critical hydraulic and lubrication systems are monitored with great efficiency.

Parker’s station Off-Line System (SOS) is designed to provide continuous monitoring. Parker’s SOS unit provides LTCs operation possible.

Parker Advantage:

- Eliminates particulate in oil
- Stationary Off-Line System (SOS)
- Multitube® bundles for NOx, SOx, CO2, and mercury
- Parker Advantage:
  - Provides LTCs and Rosemount LTO
  - Removes and monitors low and high ambient
  - Provides operation possible.
FOSSIL FUEL

Parker is proven in the power industry like no other supplier. Our years of technology innovation have created motion and control solutions for applications that range from coal handling to emissions monitoring, and everything in between. Our fluid system solutions are particularly impressive. Whether for hydraulics, hydrogen and air, or high-temperature steam systems, Parker has a vast array of legacy and new performance-enhancing components that improve system life, increase safety, eliminate time and cost, boost efficiency, and accurately meet standards for emissions compliance.

Coal-fired power plant owners are working hard to find ways to reduce EPA-mandated mercury emissions. Key to the challenge? Accurate, reliable, and cost-effective mercury-monitoring bundles like Parker’s Multitube® umbilicals.

Consisting of multiple long lengths of pure fluoropolymer tubing wrapped together with high-temperature heating elements, Multitube umbilicals are used to extract stack gas from a probe located at the top of a smoke stack. The umbilical transports the gas by vacuuming it down to a mercury analyzer, where its mercury content can be verified.

Elevated mercury sample temperatures at the analyzer are critical to achieving quality readings and protecting the analyzer from moisture ingress. Parker’s mercury umbilicals maintain a consistent 395°F (202°C) temperature for proper sample transport. In addition, Parker-manufactured tubing offers reduced cost and improved quality. Long-length umbilicals in excess of 1,000 feet are available, and are estimated to save utility companies approximately 35% over conventional bundles. Plus all Parker Multitube bundles meet IEEE specs.

Phastite® tube connectors minimize MRO downtime

An alternative to welding fittings, Phastite® is a new, push-fit (no ferrule) connector system for pressures up to 20,000 psi (1,379 bar). In providing a permanent, leak-free connection without threaded components, Phastite minimizes MRO downtime. In addition, it eliminates the danger of welding and hot work, and does away with the need for hot work permits.
Power Source: FOSSIL FUEL

One supplier. Multiple options.

Look to Parker for:

1. Oil monitoring and conditioning systems
2. Hydraulic system for cool off-loading
3. Abrasion-resistant CEROSM 10 base metal
4. Steam control and instrument racks
5. High-pressure pumping systems
6. Continuous emission monitoring systems (CEMS)
7. Expansion joints

Oil monitoring and conditioning systems
Oil monitoring and conditioning systems provide accurate measurement and control of lubricant and hydraulic system parameters, as well as condition monitoring for hydraulic and electrical systems. Our efficient pumping systems provide accurate flow and high performance from 400°F (204°C) to 2,000°F (1,093°C).

High-pressure pumping systems
High-pressure pumping systems are used in nuclear power plants, desulphurization systems, and breather elements for both high and low pressure and temperature measurement systems, moisture detection systems, and in-line and off-line particle measurement systems, as well as in-line and off-line particle measurement systems. Parker Advantage: Lower cost, simplified billing and maintenance.

Continuous emission monitoring systems (CEMS)
Continuous emission monitoring systems (CEMS) continuously monitor flue gas emissions from the boiler to water analysis area, via line and off-line particle measurement systems. Parker Advantage: Reduces both installation time and cost. Eliminates work area and equipment placement.

Steam control and instrument racks
Steam control and instrument racks are used in power plants to control and monitor steam parameters. Parker Advantage: Streamlined delivery, and enhanced inventory management.

Parker Advantage:
- Multiple suppliers for filtration products.
- Multiple suppliers for oil monitoring and conditioning systems.
- Multiple suppliers for hydraulic system for cool off-loading.
- Multiple suppliers for abrasion-resistant CEROSM 10 base metal.
- Multiple suppliers for steam control and instrument racks.
- Multiple suppliers for high-pressure pumping systems.
- Multiple suppliers for continuous emission monitoring systems (CEMS).
- Multiple suppliers for expansion joints.

Parker Advantage: Streamlined delivery, and enhanced inventory management.

Parker CPI™ Tube Connectors
Parker CPI™ tube connectors are used in high-pressure sealing applications. The single ferrule design of CPI™ tube connectors makes them easier to install and requires no skilled assembly. Parker Advantage: System takes only seconds to complete assembly time for long tubing runs from 10 to 20 minutes, and 10 to 15 minutes, respectively. Parker Advantage: Reduces both installation time and cost. Eliminates work area and equipment placement.

Parker Advantage:
- Multiple suppliers for steam control and instrument racks.
- Multiple suppliers for hydraulic system for cool off-loading.
- Multiple suppliers for abrasion-resistant CEROSM 10 base metal.
- Multiple suppliers for steam control and instrument racks.
- Multiple suppliers for high-pressure pumping systems.
- Multiple suppliers for continuous emission monitoring systems (CEMS).
Parker manufactures more than 500,000 components to meet the needs of nuclear power generation companies – components that are installed at more than 200 nuclear plants worldwide and offer the efficiency, reliability, and cost effectiveness the industry demands. But we don’t stop there. Our multi-million dollar commitment to research and development positions us as the company to partner with. Working hand in hand with you to set the standards and engineer the systems that will shape the future of an increasingly critical power source.

The ASME N Stamp quality certification program is critical to the proliferation of nuclear power worldwide. That’s because N Stamp certification is mandatory for plants designed to meet ASME requirements. In addition, Parker meets other international standards for nuclear power plants. These certifications allow Parker to provide a wide variety of products for safety-related and non-safety-related applications.

Parker’s Instrumentation Products Division in Huntsville, Alabama received its N Stamp certification for its Class 1, 2, and 3 valves in 2007, making Parker only one of about 100 companies to achieve this higher standard. N Stamps indicate that all aspects of a component, including design, fabrication, and construction, comply with ASME’s strict specifications, providing an additional layer of safety to nuclear plant operation.

When CPI fittings were designed in 1966, installed tube fittings in nuclear plants were dominated by double ferrule technology – a technology subject to ferrule mixup, ferrule loss, vibration sensitivity and multiple sealing points for multiple leak paths. Parker engineers knew there was a better way. In CPI fittings, they created a unique, interchangeable single ferrule technology that addressed the various drawbacks of a double ferrule design – a technology that evolved with the nuclear market. CPI fittings are just one of the many innovations Parker has brought to the nuclear industry. For more, see the Nuclear Engineered Solutions page.
Power Source: NUCLEAR

A multi-million dollar commitment to nuclear innovation.

Look to Parker for:

1. CCIMS
2. Specialty valve systems
3. Gas spring actuators
4. Spring-energized metal C-seals
5. Automated multi-changeout filter system

CCIMS
Our integrated manifold solution (CCIMS) offers a precise, high-performance flow measurement and a quick disconnect replacement alternative reducing exposure to radiation. Available in remote and close-coupled mounts.

The Parker Nuclear Portal

Our new Nuclear Portal allows Parker to bring a wide range of products from different Parker divisions to the nuclear market under an industry-compliant quality assurance program. The Portal has been developed under Parker Instrumentation’s existing NQA-1 and 10CFR50 Appendix B quality assurance programs, and aligns best practices and guidance from industry and regulatory documents. Current products available through the Parker Nuclear Portal include the following:

1. Gas spring actuators
   Used in safety-critical applications to operate valves, shut-off isolation, feedwater bypass valve, and other applications requiring extended stroke and high-pressure sealing capabilities.

2. Spring-energized metal C-seals
   In steam turbines, Parker metal seals use jacket forces, spring forces, and hydrostatic forces to seal the turbine casing with increased force, providing high-pressure sealing capabilities up to 95,000 psi (6,550 bar) and enhanced corrosion and fatigue resistance.

3. Automated multi-changeout filter system
   Automated multi-changeout filter systems are designed to meet extremes of upstream, downstream, and steam line pressures.

4. Automated multi-changeout filter system
   Automated multi-changeout filter systems are designed to meet extremes of upstream, downstream, and steam line pressures.

5. Process Control
   Instrument-grade fittings, valves, and manifolds.
   Highly engineered process-regulating components and systems designed to enhance uptime, maintain safety, and improve production.

6. Filtration
   Nuclear compliant filtration and purification components and systems for industrial process water and more.

7. Fluid Control & Handling
   Hose, quick couplings, and solenoid valves.
   A wide range of components and connectors that direct and contain many of the control fluids used in nuclear power generation.

8. Hydraulics & Pneumatics
   Actuators, accumulators, and fittings.
   Critical technology components that control steam, vacuum, and other applications throughout nuclear power plants.

9. Sealing & Handling
   Seals and O-rings.
   Quality-assured engineered seals and sealing systems that enhance equipment performance and reliability.

10. Electromechanical
    Servovalves
    Infinitely positionable servovalves offer precise, electrical control of mechanical devices in nuclear power generation for improved productivity.
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