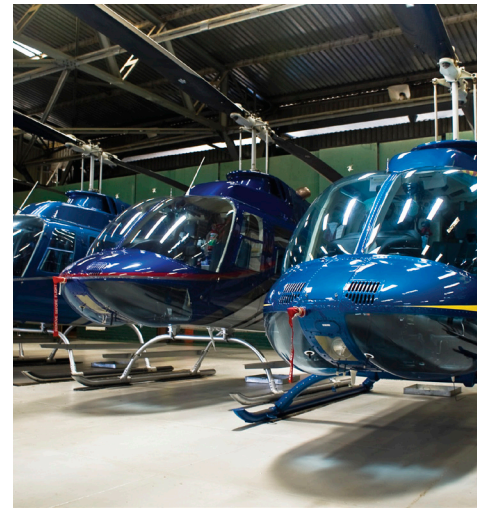


Supporting Helicopter Operators

Bell 206L/B

Parker Lord's MRO services team strives to keep our customers flying. Our repair station (GV1R180K) supports complex aviation elastomeric parts such as helicopter rotor components and aircraft engine isolator assemblies. We also provide you with overhaul services (DER), STC upgrades, and PMA replacement parts. Parker Lord has added a 2-year warranty to better serve you.

- *Average 3-day turn-around time, faster if AOG*
- *Save up to 70% vs. buying new parts*
- *Reduce overall maintenance time and costs with support from our experienced staff*
- *FAA Part 145 Approved Repair Station*
- *OEM Choice Supplier, no compromise on quality*



Contact Information:

Parker Lord
Engineered Materials Group
111 Lord Drive
Cary, NC 27511-7923 USA

phone +1 877 ASK LORD
(275-5673)

Parker.com/MRO

To send parts to the repair station, please use the address below:

Parker Lord
Attn: Repair Station
2455 Robinson Road West
Erie, PA 16509 USA

Lord_AeroTechSupport@
Parker.com

MRO SERVICES

All of the Savings, None of the Risk™



Repair/Exchange



Support Assembly (Forward)
206-033-501-001 // LB1-1010-4-1



Support Assembly, Isolation
206-033-544-001 // LB9-1010-8-1



Support Assemblies (Rear)
LH: 206-033-501-003 // LB1-1010-6-1
RH: 206-033-501-004 // LB1-1010-6-2
LH: 206-033-501-101 // LB1-1010-22-1
RH: 206-033-501-102 // LB1-1010-22-2



Elastomeric Bearing for the 206-033-544-001
206-033-545-001 // LB9-1010-7-1



Arm, Flap Restraint
206-011-139-001 // J-14258-3



Restraint, Transmission
206-033-506-101 // J-15413-17
206-033-506-107 // J-15413-20
206-033-506-109 // J-15413-21



Link Assembly (Pylon)
206-033-554-101 // LB6-1010-16-1



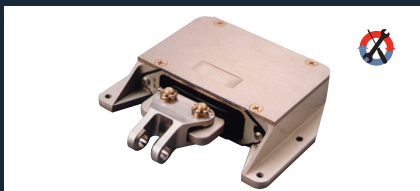
Isolation Mount (Kalfex Mod)
206-030-539-101 // LB9-1301-1-1VFM



Flexure Assembly, Nodal Beam
206-033-516-101 // LB9-1010-1-2



Tension Torsion Straps
206-310-004-101 // LORD206-310-004101
206-310-004-103 // LORD206-310-004103



Mount Assembly (Pylon)
206-030-539-101 // LB9-1301-1-1



Stop Assembly (Upstop/Downstop)
206-033-518-005 // J-15424-2
206-033-518-007 // J-15425-2



Elastomeric TR Trunnion Kit
206-011-812-005 // LB2-1010-20-1
(For first-time installation)

(replaces: one 206-011-812-005, two B-2012, two 53642-75, two 206-411-814-003, two 206-011-862-001)

Elastomeric TR Trunnion Bearing
LB2-1010-20-2
(For first-time installation)



Repair/Exchange



Parts Manufacturer Approval