UHP High Performance, Point-Of-Use Regulators Welded, Stainless Steel

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding

### Value Proposition:

The SQ Series of regulators are high flow, high performance point-of-use regulators designed to be used in process gas cabinets for gas companies, equipment manufacturers and end users.

The SQ Series of regulators provide precise control of the process gas pressure at or near the tool. The results are stable flow and pressure to the mass flow controller.

The SQ60SA provides precise pressure control for point-of-use in the sub-atmospheric range.



### **Contact Information:**

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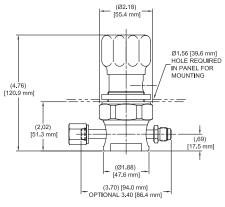
### **Product Features:**

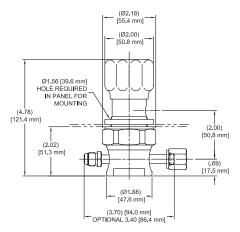
- Standard Hastelloy C-22® poppet and diaphragm
- Tied-diaphragm for added safety
- Capable of operating at a wide range of flows - see flow range table for details
- No springs or threads are exposed to the wetted area

- Metal-to-metal, diagragmto-body seal
- Standard full internal electropolish
- Design and materials of construction ensure compatibility with the high flow of corrosive gases
- Sub-atmospheric available (SQ60SA)



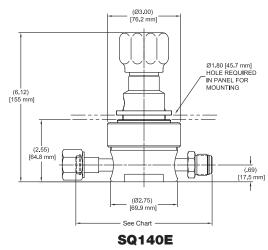
## **Dimensional Drawings**

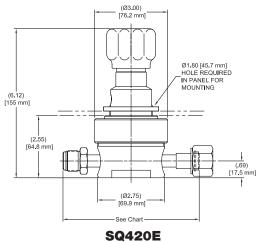




#### **SQ60 & SQ60SA**

**SQ130E** 

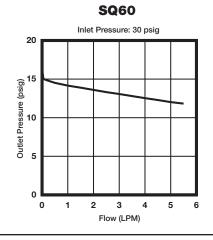


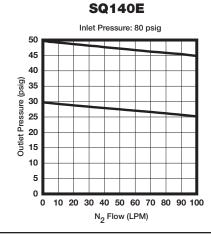


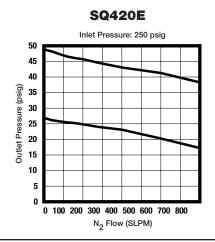
### Flow Curves

Additional flow curves available upon request

DIMENSION TABLE (SQ140E & SQ420E Only)	
Connection Type	End to End Dimension
1/4" Face Seal	4.64" (117.9 mm)
1/2" Face Seal	5.59" (142 mm)
1/2" Tube Stub	4.64" (117.9 mm)







Safety Guide and Installation and Operating Instructions available at www.parker.com/veriflo

### Ordering Information

Build a SQ Series regulator by replacing the numbered symbols with an option from the corresponding tables below.

Color Explanations: Black = Standard Lead Time Configurations Blue = Extended Lead Time Configurations

For an explanation of Ordering options please reference literature 25000275 at www.parker.com/veriflo

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Sample: SQ

### Finished Order: SQ60302PFSMFEV



60 **60SA** 130E 140E

420E

#### 2 **Pressure Range**

#### - Omitted for SQ60SA.

= 30 psig = 50 psig 100 = 100 psig

### **Body Material**

options and port layouts

Vericlean™ 316L Stainless Steel

## **Porting**

= 2 Ports No X required for gauges, inlet & outlet ports only

= 3 Ports One X for gauge port **4P** = **4 Ports** Two X's for gauge ports See Regulator Porting Guide for additional

## **Outlet Gauge**

VX = -30 in Hg 0 - 150 psigV1 = -30 in Hg 0 - 100 psigV2 = -30 in Hg 0 - 200 psig

V3 = -30 in Hg 0 - 30 psigOL = 0 - 60 psig

= -30 in Hg 0 - 60 psig = No Gauge

Additional ranges available upon request

## **Inlet Gauge**

-30 in Hg 0 - 100 psig

0 - 200 psig 0 - 400 psig 0 - 1000 psig No Gauge

Additional ranges available upon request

## **Port Style**

= 1/4" Face Seal FS FS8 = 1/2" Face Seal TS = 1/4" Tube Stub TS6 = 3/8" Tube Stub TS8 = 1/2" Tube Stub

## **Port Configuration**

M =Male Female

**Internal Face Seal** 

1/4" FS-M Gauge Ports are Standard

# **Optional Features**

This section can have multiple options

= Dome Loaded - SQ130E only. EV = 5 Ra micro inch surface finish

PM = Panel Mount

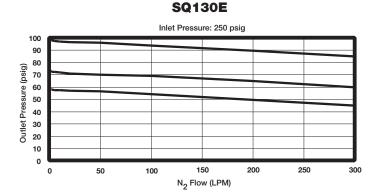
TH = Hastelloy C-22® Trim Available on Stainless Steel body only. Includes Hastelloy C-22® diaphragm, compresson member and poppet.

VESP = Vespel® Seat Recommended for Nitrous Oxide (N2O) service

= 3.4" Optional End-to-End Dimension - SQ60, SQ60SA & SQ130E only.

750 = Max Inlet Pressure - SQ140E only.

#### SQ60SA Inlet Pressure: 14 psig 1000 900 Outlet Pressure (TORR) 800 700 600 400 200 0, Flow (SLPM)



### Specifications

Materials of Construction	
Wetted	
Body	VeriClean™ 316L Stainless Steel
Compression Member Options	VeriClean™ 316L Stainless Steel (std) or Hastelloy C-22®
Diaphragm	Hastelloy C-22®
Poppet	Hastelloy C-22®
Seat Options	PCTFE (std) or Vespel®
Non-wetted	
Сар	Nickel Plated Brass
Nut	316L Stainless Steel
Knob	ABS
Operating Conditions	
Maximum Inlet	
SQ60, SQ60SA, SQ420E	250 psig (17 barg)
SQ130E	1000 psig (70 barg)
SQ140E	250 psig (17 barg) (std) or 750 psig (52 barg)
Outlet Options	
SQ60, SQ130E, SQ140E, SQ420E	0 - 30 psig (2 barg) 0 - 50 psig (3 barg) 0 - 100 psig (7 barg)
SQ60SA	-25 in Hg to 15 psig (1 barg)
Temperature	-40°F to 150°F (-40°C to 66°C)

For additional information on materials of construction, functional performance and operating conditions, please contact factory.

Vespel® is a registered trademark of DuPont Performance Elastomers L.L.C. Hastellov C-22® is a registered trademark of Havnes International, Inc. VeriClean™ is a trademark of Parker Hannifin Corporation

Functional Performance	
Design	
Burst Pressure	
SQ60, SQ60SA, SQ140E, SQ420E	750 psig (52 barg)
SQ130E	3,000 psig (207 barg)
Proof Pressure	
SQ60, SQ60SA, SQ140E, SQ420E	375 psig (26 barg)
SQ130E	1,500 psig (103 barg)
Flow Capacity	
SQ60	C <sub>V</sub> 0.054
SQ60SA	C <sub>V</sub> 0.15
SQ130E	C <sub>V</sub> 0.2
SQ140E	C <sub>V</sub> 0.25
SQ420E	C <sub>V</sub> 1.5
Leak Rate	Inboard Test Method
Internal	< 5 x 10 <sup>-8</sup> scc/sec He*
External	< 2 x 10 <sup>-10</sup> scc/sec He
Internal Volume	
SQ60, SQ60SA	6.35 cc
SQ130E	6.19 cc
SQ140E	19.02 cc
SQ420E	22.32 cc
Approx. Weight	
SQ60, SQ60SA, SQ130E	1.5 lbs. (0.7 kgs)
SQ140E, SQ420E	4.5 lbs. (2.1 kgs)

\* SQ420E: Design Internal Leak Rate shown.

Production Leak Test is Outboard sniffer probe at 50-70 psig, 20%-25% Helium.

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