

955 Series

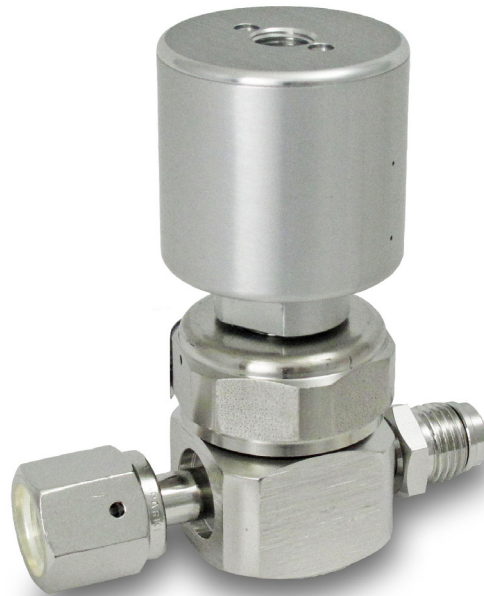
UHP Stainless Steel Diaphragm Valve
High Flow, Welded

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding

Value Proposition:

The 955 high purity diaphragm valves offer high flow in a compact device. The 955 valves offer a variety of manual operators to fit the customer's system requirements. Both the 955 manual and the Air Operated versions can be used in UHP systems up to 250 psig.

The 955AOP is ideal for low vapor pressure gas delivery systems.



Contact Information:

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Product Features:

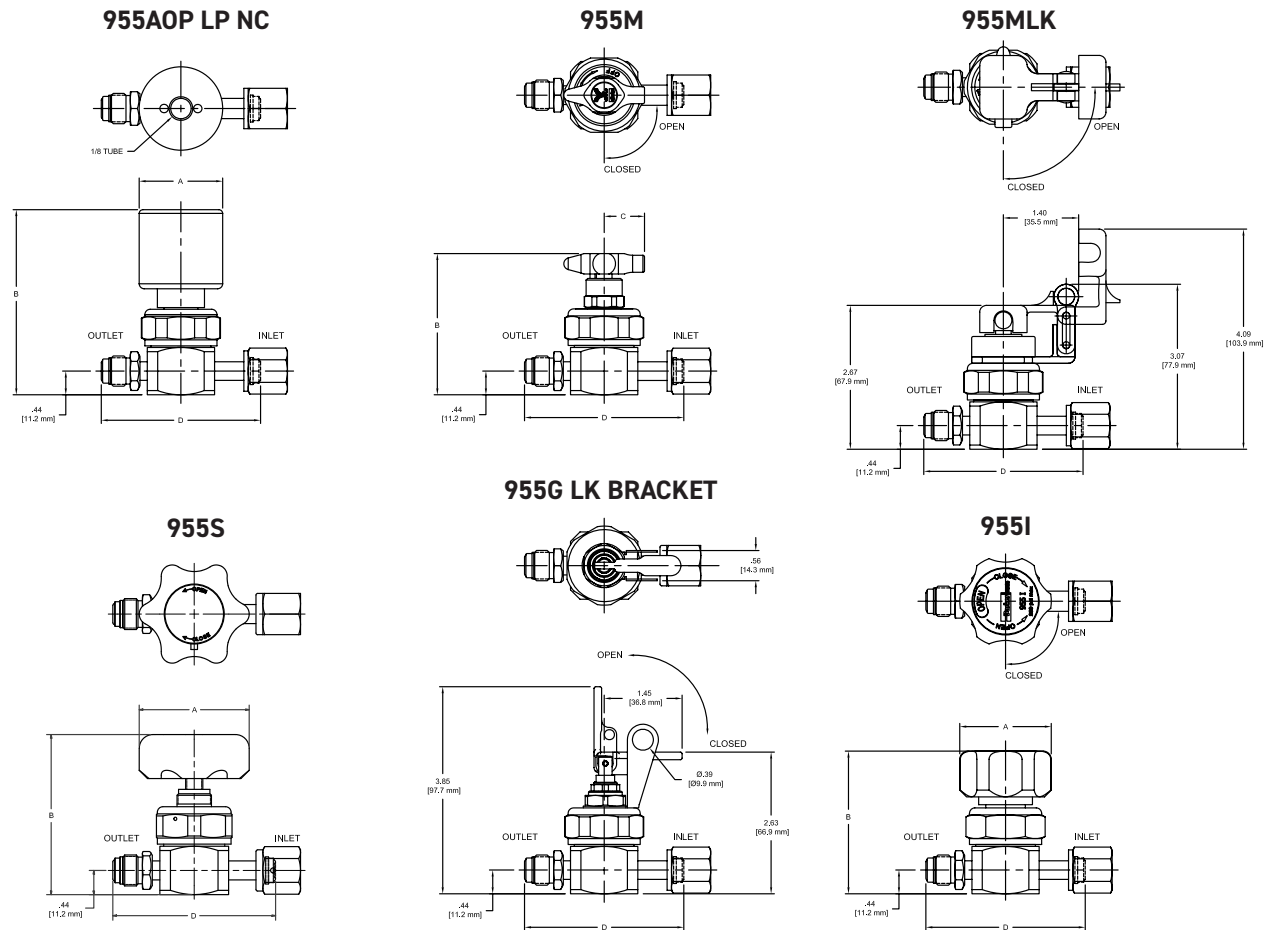
- Standard surface finish of 5 micro inch Ra
- Internally threadless and springless
- Fully functional from vacuum to 250 psig
- High cycle life (including corrosive service)
- 100% Helium leak tested
- Standard full internal electroplish
- Minimal particle generation and particle entrapment areas
- Vericlean™, Veriflo's low sulfur high purity 316L Stainless Steel enhances electropolishing, welding, and corrosion resistance



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Dimensional Drawing



Actuator Style	Actuator Diameter (A)	Height (B)	Lever Radius (C)
AOPLPNC	1.55	3.44	-
AOPLPNO	1.29	3.05	-
G	-	*	-
I	1.70	2.65	-
L	-	2.63	1.75
M	-	2.63	.75
S	2.00	3.03	-

* See dimensional drawing.

Port Style	End-To-End Length (D)
FS	2.96
FS (Optional)	2.30
FS (Optional)	2.78
FS8	4.20
TS	2.25
TS6	2.25
TS8	2.25

955 Series

Ordering Information

Build a 955 Series valve by replacing the numbered symbols with an option from the corresponding tables below.

Contact factory for most up to date lead time information.

Blue = Configurations that have selections in blue will require a price quote and lead time from the factory.

Sample: **9** **1** **2** **3** **4** **5** **6**
 55 **L** **S** **FS** **FM** **VESP**
Finished Order: **955LSFSFMVESP**

1 Basic Series
55 = 955

2 Type
AOPLPNC = Air Operated, Low Pressure, Normally Closed *Air Connection is 1/8" NPT*
AOPLPNO = Air Operated, Low Pressure, Normally Open *Air Connection is 1/8" NPT*
G = Toggle
I = Indicating Handwheel
L = Lever
M = Mini-Lever
S = Spin Handwheel

3 Body Material
S = 316L Stainless Steel

4 Port Style
FS = 1/4" Face Seal *Standard only when configured as FSFS*
FS8 = 1/2" Face Seal *Standard only when configured as FS8FS8*
TS = 1/4" Tube Stub *Standard only when configured as TSTS*
TS6 = 3/8" Tube Stub *Standard only when configured as TS6TS6*
TS8 = 1/2" Tube Stub *Standard only when configured as TS8TS8*
Note: *Combinations of Port Style options may have an extended lead time.*
Note: *For Multiport: See 25000178 Valve Selection Guide. All Multiport configurations are Special Order.*

5 Port Configuration
M = Male Face Seal
F = Female Face Seal

6 Optional Features
This section can have multiple options
BL008 = Bleed Valve .008 Orifice
BL015 = Bleed Valve .015 Orifice
LK = LockOut-TagOut
LK includes LockOut-TagOut bracket for G-Type Valve; LOTO Clamp for M type Valve
PM = Panel Mount *Not available with Indicating Handwheel (I)*
PEEK = PEEK™ Seat
VESP = Vespel® Seat
Recommended for Nitrous Oxide (N2O) Service
2.3 = 2.3" End-To-End 1/4" Fixed Face Seal FSMM Only
2.78 = 2.78" End-To-End 1/4" FS Only

955 Series

Specifications

Materials of Construction		Functional Performance	
Wetted		Design	
Body	VeriClean™ 316L Stainless Steel	Proof Pressure	375 psig (26 barg)
Diaphragm	Elgiloy® or equivalent	Burst Pressure	750 psig (52 barg)
Seat Options	PCTFE (std), PEEK™ or Vespel®	Design Pressure ⁽¹⁾	
Non-wetted		AOPLPNO, G	151 psig (10.4 barg)
Cap	17-4 Stainless Steel	AOPLPNC, I, L, M, S	276 psig (19.0 barg)
Nut	316L Stainless Steel	Flow Capacity	C _v 0.55
Actuator Housing	Anodized Aluminum	Leak Rate	Inboard Test Method
Operating Conditions		Internal	≤ 1 X 10 ⁻⁹ scc/sec He
<i>(Operating limits based upon pressure applied at inlet port.)</i>		External	≤ 2 X 10 ⁻¹⁰ scc/sec He
Maximum Pressure		Surface Finish	5 micro inch Ra
AOPLPNO, G	125 psig (8.62 barg)	Internal Volume	3.29 cc (including Face Seal Fittings)
AOPLPNC, I, L, M, S	250 psig (17.22 barg)	Approx. Weight	0.81 lbs. (0.36 kg)
Minimum Pressure	Vacuum		
Temperature	-40°F to 150°F (-40°C to 66°C)		
AOP Actuation Pressure	75 psig (5 barg) nominal		
AOP Air Inlet	1/8" NPT		

1. Design pressure per KOSHA Guide D-5 - 2012, Para. 6.2

For additional information on materials of construction, functional performance and operating conditions, please contact factory.

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PEEK™ is a trademark of Victrex plc.

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