
Crimper Preventative Maintenance

1) Check hydraulic oil level every 40 hours of operation.

- Always check the oil level with the crimper cylinder in the fully retracted position. If the cylinder is advanced when the pump is filled, the reservoir will be over-filled when retracted.
- The oil level should be within ½" to 1" below the fill opening.
- If it is necessary to add oil, use Enerpac oil only.
- If oil temperature rises to 140° F, turn off machine and let cool to 120° F.

*Note: Vehicle Battery Powered Pump – 12 volt unit uses AW-46 hydraulic oil

2) Drain and refill reservoir every 1,000 hours of operation.

3) Check the crimp bowl weekly for signs of wear.

4) Clean the crimp bowl of old grease on a weekly basis. Re-grease the crimp bowl after the bowl has been cleaned.

5) Apply approved lithium grease to the dies and crimp bowl each time the dies are changed. If dies are not changed through a day's operation, grease should be applied at least twice a day.

6) For crimp diameters that are out of specification, refer to the Crimp Diameter Troubleshooting Guide on page 2.

