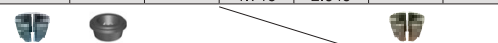
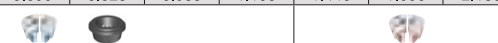
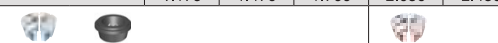


 Parker Hannifin Corporation Hose Products Division 30240 Lakeland Blvd. Wickliffe, Ohio 44092				Parkrimp 2 Hose Die Selection Chart											
Fitting Series	HOSE				-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK	-20 WHT	-24 RED	-32 GRN	
43 Series	Die Part Number				80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16 83C-A16H	80C-A20 83C-A20H	83C-A24	83C-A32	
	GLOBAL CRIMP 187/187ST/TC (-8 THRU -32) 387/387ST/TC (-4 THRU -16) 487/487ST/TC (-4 THRU -12) 787/787ST/TC (-4 AND -6) 797/797ST/TC (-4 AND -6)				0.645 0.665	0.710 0.730	0.825 0.845	0.945 0.965	1.060 1.080	1.245 1.265	1.590 1.610	1.970 1.990	2.290 2.310	2.735 2.755	
	351ST/TC	422	426	431	436	451ST/TC									
	471ST/TC, 472TC/LT, 482ST/TC, 777/777ST/TC (-6 THRU -16)														
	Tooling Required														
	GLOBAL CRIMP 387/387ST/TC (-20 ONLY) 487/487ST/TC (-16 ONLY) 722/722ST/TC (-6 THRU -16)				0.685 0.705	0.750 0.770	0.865 0.885	0.985 1.005	1.100 1.120	1.285 1.305	1.630 1.650	2.010 2.030	2.330 2.350	2.775 2.795	
302	421WC	722LT (-6 THRU -20)		881		722ST/TC (-20 ONLY)									
Tooling Required															
NOTES				Crimp Diameter range for 722/722LT/ST/TC Size -16 is 1.630/1.660. Crimp Diameter range for 722/722LT/ST/TC Size -20 is 2.010/2.040.											
71 Series	Die Part Number				83C-D06		83C-D08	83C-D10	83C-D12	83C-D16 83C-D16H	83C-D20 83C-D20H	83C-D24	83C-D32		
	721/721ST/TC 722/722ST/TC/LT (-24 AND -32 ONLY)				0.950 0.970		1.100 1.120	1.220 1.240	1.355 1.375	1.695 1.715	2.025 2.045	2.290 2.310	2.775 2.795		
	Tooling Required														
77 Series	Die Part Number				80C-CS08		80C-CS10	80C-CS12	83C-CS16	83C-CS20	83C-CS24	83C-CS32			
	GLOBAL CRIMP 387/387ST/TC (-20 THRU -32) 487/487ST/TC (-20 THRU -32)				787/787ST/TC 797/797ST/TC		0.930 0.950	1.057 1.077	1.245 1.265	1.541 1.561	1.970 1.990	2.320 2.340	2.865 2.885		
	Tooling Required														
	NOTES				Crimp Diameter range for 387/387ST/TC Size -32 is 2.860/2.885. 77 SERIES SIZE -32 STAINLESS STEEL FITTINGS CAN NOT BE CRIMPED ON THIS MACHINE.										
25 Series	Die Part Number				80C-Y06		80C-Y08								
	271				0.680 0.700		0.825 0.845								
	Tooling Required														
26 Series	Die Part Number				80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16	83C-E20	83C-E24	83C-E32	
	213	285 (-4, -6, -10)		293	0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195	1.420 1.440	1.670 1.690	2.160 2.180	
	Tooling Required														
	201	225	266	SS25UL 285 (-8 & -12)	0.500	0.560	0.615	0.710	0.845	0.955	1.215	1.460	1.710	2.200	
	206	226	0.520		0.580	0.635	0.730	0.865	0.975	1.235	1.480	1.730	2.220		
Tooling Required															
81 Series	Die Part Number				80C-V12						80C-V16	80C-V20	83C-V24	83C-V32	
	811	811HT	881	1.155 1.175						1.450 1.470	1.740 1.760	2.010 2.030	2.430 2.450		
	Tooling Required														
HY Series	Die Part Number				80C-H995		80C-H1015		80C-H1170	80C-H1365					
	801	836	611HT (-4 THRU -12)		0.575 0.595	0.995 1.015		1.140 1.160	1.350 1.370						
	Tooling Required														
	Die Part Number				80C-H735		80C-H860								
801	836	611HT		0.755 0.765	0.890 0.910										
Tooling Required															
Caution: Read the operations and technical manual before attempting to operate this machine. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.															
Note: Stainless steel crimp diameters may be up to 0.010" greater than table listings. Do not use lubricant to assemble spiral hose and fittings.															
 83C-R12 Split Die ring is used for all crimping operations				 80C-xxx/83C-xxx small dies and 83C-OCB adapter bowl used on sizes 4 thru -20				 83C-R02 Spacer Ring used with adapter bowl when called out above				 83C-xxx Large dies used on sizes -16 thru -32		 83C-R02H Spacer Plate used when called out above	
Information on this decal is subject to change without notice. For the most current crimp specifications, please visit Crimp-source at www.parker.com/crimpsource . New decals can be ordered at Parker website https://parker.cp.imtco.com/Account/Login .										Decal Part Number: 83C-CRIMPDECAL REV. L					

WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.