



Parker Hannifin Corporation
Hose Products Division
30240 Lakeland Blvd.
Wickliffe, Ohio 44092

Parkrimp 1 Hose Die Selection Chart

Fitting Series	HOSE	-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK	-20 WHT	Die Ring
43 Series	Die Part Number	80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16		
	GLOBAL CORE 187/187ST/TC (-8 THRU -16) 387/387ST/TC 487/487ST/TC (-4 THRU -12) 787/787ST/TC (-4 & -6), 797/797ST/TC (-4 & -6)	0.645 0.665	0.710 0.730	0.825 0.845	0.945 0.965	1.060 1.080	1.245 1.265	1.590 1.610		 SILVER
	351ST/TC 422 426 431 436 451ST/TC 471ST/TC 472LT 482ST/TC 777/777ST/TC (-6 & -10)									
	GLOBAL CORE 722/722ST/TC (-6 THRU -10)	0.685 0.705	0.750 0.770	0.865 0.885	0.985 1.005	1.100 1.120	1.285 1.305	1.630 1.650		 BLACK
	421WC 302 722LT (-6 THRU -10) 881									
25 Series	Die Part Number			80C-Y06	80C-Y08					
	271			0.680 0.700	0.825 0.845					 SILVER
26 Series	Die Part Number	80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16		
	213 285 (-4, -6, -10) 293	0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195		 SILVER
	201 225 266 206 226 SS25UL 221FR 244 285 (-8 & -12)	0.500 0.520	0.560 0.580	0.615 0.635	0.710 0.730	0.845 0.865	0.955 0.975	1.215 1.235		 BLACK
81 Series	Die Part Number						80C-V12	80C-V16	80C-V20	
	811 811HT 881						1.155 1.175	1.450 1.470	1.740 1.760	 SILVER
HY Series	Die Part Number	80C-H595		80C-H735	80C-H860	80C-H1015	80C-H1170			
	801 836 611HT (-4 THRU -12)	0.575 0.595				0.995 1.015	1.140 1.160	1.350 1.370		 SILVER
	Die Part Number			80C-H735	80C-H860					
	801 836 611HT			0.755 0.775	0.890 0.910					 BLACK

Caution: Read the operations and technical manual before attempting to operate this machine. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.

Information on this decal is subject to change without notice. For the most current crimp specifications, please visit Crimpsource at www.parker.com/crimpsource. New decals can be ordered at Parker website <https://parker.cp.imtco.com/Account/Login>.

Note: Do not use this machine to assemble stainless steel fittings.

Decal Part Number:
82C-CRIMPDECAL
REV. K

WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.