

A

B

C

D

		Parker Hannifin Corporation Hose Products Division 30240 Lakeland Blvd. Wickliffe, Ohio 44092		Karrykrimp 2/Karrykrimp 2 Bench Mount Hose Die Selection Chart										
Fitting Series	HOSE					-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK	-20 WHT	Die Ring
43 Series	Die Part Number					80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16	80C-A20	 SILVER
	GLOBAL CORE 187/187ST/TC (-8 THRU -20) 387/387ST/TC (-4 THRU -16), 487/487ST/TC (-4 THRU -12) 787/787ST/TC (-4 & -6), 797/797ST/TC (-4 & -6)					0.645 0.665	0.710 0.730	0.825 0.845	0.945 0.965	1.060 1.080	1.245 1.265	1.590 1.610	1.970 1.990	
	351ST/TC 422 426 431 436 451ST/TC 471ST/TC 472TC/LT 482ST/TC													
	GLOBAL CORE 387/387ST/TC (-20 ONLY) 487/487ST/TC (-16 ONLY) 722/722ST/TC (-6 THRU -16)					0.685 0.705	0.750 0.770	0.865 0.885	0.985 1.005	1.100 1.120	1.285 1.305	1.630 1.650	2.010 2.030	 BLACK
	302 421WC 722LT (-6 THRU -20) 722ST/TC (-20 ONLY) 881													
NOTES					Crimp Diameter range for 722/722LT/ST/TC Size -16 is 1.630/1.660. Crimp Diameter range for 722/722LT/ST/TC Size -20 is 2.010/2.040.									
71 Series	Die Part Number							83C-D06	83C-D08	83C-D10	83C-D12	83C-D16	83C-D20	
	721/721ST/TC							0.950 0.970	1.100 1.120	1.220 1.240	1.355 1.375	1.695 1.715	2.025 2.045	 SILVER
	NOTES					71 Series Size -20 Stainless Steel Fittings can not be Crimped on this Machine.								
77 Series	Die Part Number								80C-CS08	80C-CS10	80C-CS12	80C-CS16		
	GLOBAL CORE 787/787ST/TC 797/797ST/TC (-8 THRU -12)								0.930 0.950	1.057 1.077	1.245 1.265	1.541 1.571		 BLACK
	NOTES					77 Series Size -16 Stainless Steel Fittings can not be Crimped on this Machine.								
25 Series	Die Part Number							80C-Y06	80C-Y08					
	271							0.680 0.700	0.825 0.845					 SILVER
26 Series	Die Part Number					80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16		
	213 285 293					0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195		 SILVER
	201 225 266 206 226 SS25UL 221FR 244					0.500 0.520	0.560 0.580	0.615 0.635	0.710 0.730	0.845 0.865	0.955 0.975	1.215 1.235		 BLACK
81 Series	Die Part Number										80C-V12	80C-V16	80C-V20	
	811 811HT 881										1.155 1.175	1.450 1.470	1.740 1.760	 SILVER
HY Series	Die Part Number					80C-H595				80C-H1015	80C-H1170	80C-H1365		
	801 836 611HT (-4 THRU -12)					0.575 0.595				0.995 1.015	1.140 1.160	1.350 1.370		 SILVER
	Die Part Number							80C-H735	80C-H860					
	801 836 611HT							0.755 0.775	0.890 0.910					 BLACK
Caution: Read the operations and technical manual before attempting to operate this machine. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.										Note: Stainless steel crimp diameters can be up to .010" greater than table listings.				
Information on this decal is subject to change without notice. For the most current crimp specifications, please visit Crimpsource at www.parker.com/crimpsource . New decals can be ordered at Parker website https://parker.cp.imtco.com/Account/Login .										Decal Part Number: 85C-CRIMPDECAL REV. H				

WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.