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Bulletin MSG30-3309-INST/EU

Installation and start-up information Hydraulic Pumps Series GPA-GP1

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GPA

GP1

Important installation information for truck gear pumps

Wichtige Installationsinformationen für LKW-Zahnradpumpen

Informations importantes pour l'installation Pompes à engrenages pour camions

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Important installation information for truck gear pumps

1) Flow vs. shaft rotation

Please note!

- The gear pumps are bi-directional (and internally drained)
- Port connector assembly:
  - Screw in the connector until it firmly touches the pump housing; then tighten the connector 30° ($^1/_{12}$ turn).

Wichtige Installationsinformationen für LKW-Zahnradpumpen

1) Durchfluss- und Wellendrehrichtung

Bitte beachten!

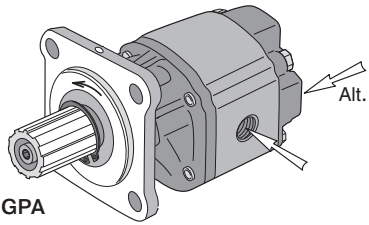
- Die Zahnradpumpen sind für beide Drehrichtungen vorgesehen (die Leckölabfuhr ist intern)
- Montage der Ölanschlüsse:
  - Ölanschlüsse mit Schrauben an das Pumpengehäuse handfest montieren, dann die Schrauben 30° ($^1/_{12}$ Umdrehung) anziehen.

Informations importantes pour l'installation Pompes à engrenages pour camions

1) Sens du débit en fonction du sens de rotation

Veuillez noter!

- Ces pompes sont bi-directionnelles (avec drain interne)
- Montage du rccord sur l'orifice:
  - Visser le raccord jusqu'au contact avec le corps de la pompe puis serrer fermement d' $^1/_{12}$ de tour (30 degrés).



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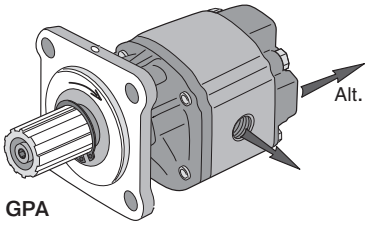

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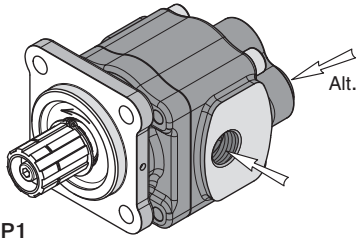

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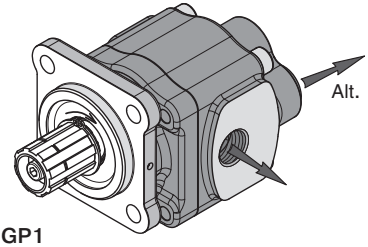

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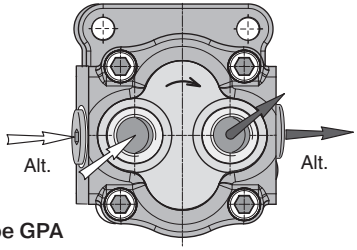
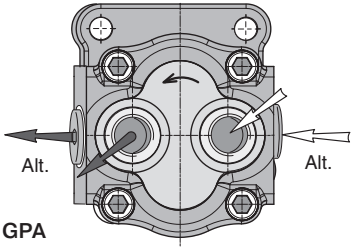


Type GPA

Left hand rotating pump
Linksdrehende Pumpe
Pompe rotation gauche



Type GPA

Right hand rotating pump
Rechtsdrehende Pumpe
Pompe rotation droite

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Trollhättan, Sweden

Important installation information for truck gear pumps

Wichtige Installations-informationen für LKW-Zahnradpumpen

Informations importantes pour l'installation Pompes à engrenages pour camions

2) Suction fitting selection

Flow - Flow speed [m/s] at indicated line size [mm/in]

2) Verwendung der richtigen Sauganschlüsse

Fördermenge - Durchflussgeschwindigkeit [m/s] bei den angegebenen Leitungsabmessungen [mm/zoll]

2) Choix du raccord d'aspiration

Débit - Vitesse d'écoulement [m/s] pour la dimension indiquée [mm/pouce]

[l/min]	19 / $^3/_4$"	25 / 1"	32 / $1^1/_4$"	38 / $1^1/_2$"	50 / 2"
5	0.3	0.2	0.1	< 0.1	< 0.1
15	0.9	0.5	0.3	0.2	0.1
25	1.5	0.8	0.5	0.4	0.2
40	-	1.4	0.8	0.6	0.3
60	-	2.0	1.2	0.9	0.5
80	-	-	1.7	1.2	0.7
100	-	-	-	1.5	0.8

Please note!
The gear pump must not be installed more than 0.5 m above the min. oil level in the reservoir.

Bitte beachten!
Die Pumpe muss nich mehr als 0,5 m über dem Ölstand im Tank montiert werden.

Veuillez noter!
La pompe à engrenages doit être installée au maximum 0,5 m au dessus du niveau mini du reservoir.

3) Lubricate the spline

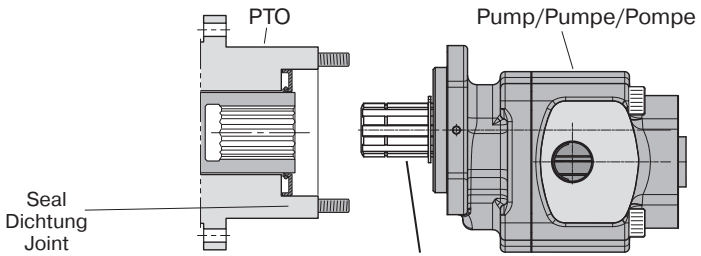
Please note!
When the PTO has a sealed-off output sleeve (as shown in the illustration), the gear pump shaft spline **must be lubricated with a heat-resistant grease before start-up**; repeat periodically (at least once a year).

3) Schmierung der Pumpenwelle

Bitte beachten!
Wenn der Nebenantrieb eine abgdichtete Abtriebsmuffe hat (siehe Abbildung) muss die Vielkeilwelle der Zahnradpumpe **vor Inbetriebnahme mit einem hitzebeständigen Schmierfett geschmiert werden**; mehrfach periodisch, mindestens einmal im Jahr.

3) Lubrification des cannelures

Veuillez noter!
Quand la prise de mouvement (PTO) possède son propre joint d'étanchéité (comme montré sur l'illustration), l'arbre cannelé de la pompe **doit être monté avec une graisse résistant à la température** ; cette opération doit être répétée périodiquement.



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Important installation information for truck gear pumps	Wichtige Installations-informationen für LKW-Zahnradpumpen	Informations importantes pour l'installation Pompes à engrenages pour camions

4) No external shaft loads

Please note!

- No external radial or axial shaft loads are allowed on the pump shaft.
- In case of radial and/or axial shaft loads an external, bearing supported coupling must be utilized.

4) Keine äußeren Wellen-belastungen

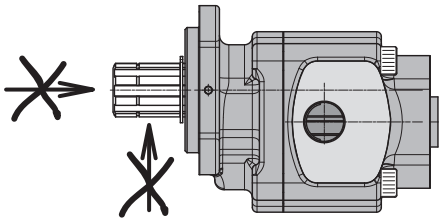
Bitte beachten!

- Die Pumpenwelle darf nicht radial oder axial belastet werden.
- Im Falle von radialen und/oder axialen Wellenbelastungen ist eine separate Lagerabstützung erforderlich.

4) Pas d'effort sur l'arbre

Veuillez noter!

- Les efforts radiaux ou axiaux sur l'arbre de la pompe ne sont pas autorisés.
- En cas d'efforts radiaux et/ou axiaux ils doivent être supportés par des roulements.



Important installation information for truck gear pumps

5) Hydraulic fluid

Use, exclusively, good quality hydraulic fluid with anti-foam and anti-wear additives.
The fluid must meet the following specifications:
DIN 51 524 / 51 525 (type HLP).

Viscosity
Acceptable:
- 8 – 800 cSt (mm^2/s)

Recommended:
- 22 cSt (in cold climate)
- 37 cSt (in temperate climate)
- 46 cSt (in hot climate)

Temperature
- Min. - 15 °C
- Max. + 80 °C
- Cold start: -25 °C to -15 °C (< 20 bar, < 1 500 rpm)

Filtration
- Suction line: Not recommended
- Pressure line: 10 to 25 µm.

Wichtige Installationsinformationen für LKW-Zahnradpumpen

5) Hydraulikflüssigkeit

Es dürfen nur hochwertige Hydraulikflüssigkeiten auf Mineralbasis verwendet werden.

Zulässig sind HLP-Hydrauliköle nach DIN 51 524 / 51 525.

Viskosität
Zulässige Viskosität:
- 8 – 800 cSt (mm^2/s)

Empfohlene Viskosität:
- 22 cSt (bei kalter Umgebungstemperatur)
- 37 cSt (normaler Umgebungstemperatur)
- 46 cSt (heißer Umgebungstemperatur)

Temperatur
- min. - 15 °C
- max. + 80 °C
- Kaltstart: -25 °C bis -15 °C (< 20 bar, < 1 500 U/min)

Filterung
- Saugleitungsfilter vermeiden
- Druck- oder Rücklauffilter: 10 bis 25 µm.

Informations importantes pour l'installation Pompes à engrenages pour camions

5) Fluide hydraulique

Utiliser exclusivement un fluide hydraulique de bonne qualité avec additifs anti-mousse et anti-usure.

Le fluide doit être conforme aux normes DIN 51 524 / 51 525 (type HLP).

Viscosité
Acceptable:
- 8 à 800 cSt (mm^2/s)

Recommandé
- 22 cSt (climat froid)
- 37 cSt (climat tempéré)
- 46 cSt (climat chaud)

Température
- Mini - 15 °C
- Maxi + 80°C
- Démarrage à froid: -25°C à -15°C (inf à 20 bar et inf à 1500 tr/mn)

Filtration
- Aspiration : non recommandée
- Pression : 10 à 25 µm.

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Trollhättan, Sweden

Notes

Position notification regarding Machinery Directive 2006/42/EC:

Products made by the Pump & Motor Division Europe (PMDE) of Parker Hannifin are excluded from the scope of the machinery directive following the “Cetop” Position Paper on the implementation of the Machinery Directive 2006/42/EC in the Fluid Power Industry.

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- ISO 13849-1:2015
- SS-EN ISO 4413:2010

so that the machines in which the products are incorporated meet the essential health and safety requirements.

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Christian Jäger
General Manger
Pump & Motor Division Europe

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