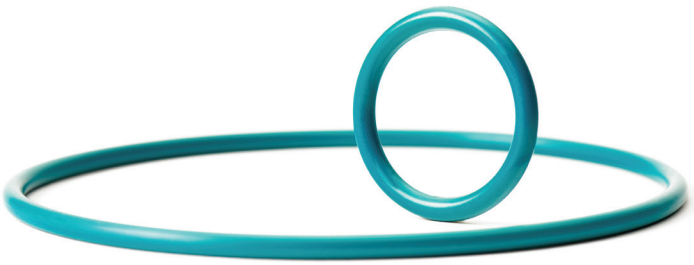
FF504-80

Extreme Chemical Resistant ULTRA™ O-Rings

In sectors and applications where resilience to chemicals is of utmost importance, the Parker compound FF504-80 stands out. This green, 80 durometer, perfluorinated elastomer is specifically designed for utilization in the most severe operating environments, where superior thermal stability (up to 275°C) and extreme chemical resistance are prerequisites.

FF504-80 exhibits exceptional compatibility for usage in bases, amines, steam, ethylene oxide, acids, and various other aggressive chemicals. As a result, it is optimally suited for the Chemical Process Industry (CPI), Exploration and Production of Oil and Gas (EOG), paint spray applications, and the broader industrial market.



FF504 is an ULTRA ffkm perfluoroelastomer material designed for use in the most harsh environments.

Product Features

- 80 Shore A durometer
- Green in color
- Maximum operating temperatur 275°C (527°F)
- Excellent compatiblity with aggressive media
- Best in class base resistance
- Best in class steam resistance
- Outstanding compression set resistance
- Outstanding mechanical properties
- Available in O-rings, molded shapes, gask-o-seals, and rubber bonded seals

FF504-80

Material Test Report

Original Physical Properties	Test Method	Test Results
Hardness, Shore A, pts	ASTM D2240	80
Tensile Strength, psi	ASTM D1414	2033
Ultimate Elongations, %	ASTM D1414	226
Modulus at 50% Elongation, psi	ASTM D1414	444
Modulus at 100% Elongation, psi	ASTM D1414	849
Specific Gravity	ASTM D1414	2.02
Color	ASTM D297	Green
Dry Heat Resistance 70 hrs. @ 250°C (482°F)		
Hardness Change, Shore A, pts.	ASTM D573	-1
Tensile Strength Change, psi		13
Ultimate Elongation Change, %		-3
Compression Set 22 hrs. @ 200°C (392°F)		
Percent of Original Deflection, max	ASTM D395 Method B	11
Compression Set 70 hrs. @ 200°C (392°F)		
Percent of Original Deflection, max	ASTM D395 Method B	23
Fluid Immersion Vinyl Chloride Monomer, 70 hrs. @RT		
Hardness Change, Shore A, pts.	ASTM D471	0
Tensile Strength Change, psi		-4
Ultimate Elongation Change, %		-2
Volume Change, %		0
Fluid Immersion IRM903 Oil, 70 hrs. @150°C (302°F)		
Volume Change, %	ASTM D471	+2

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