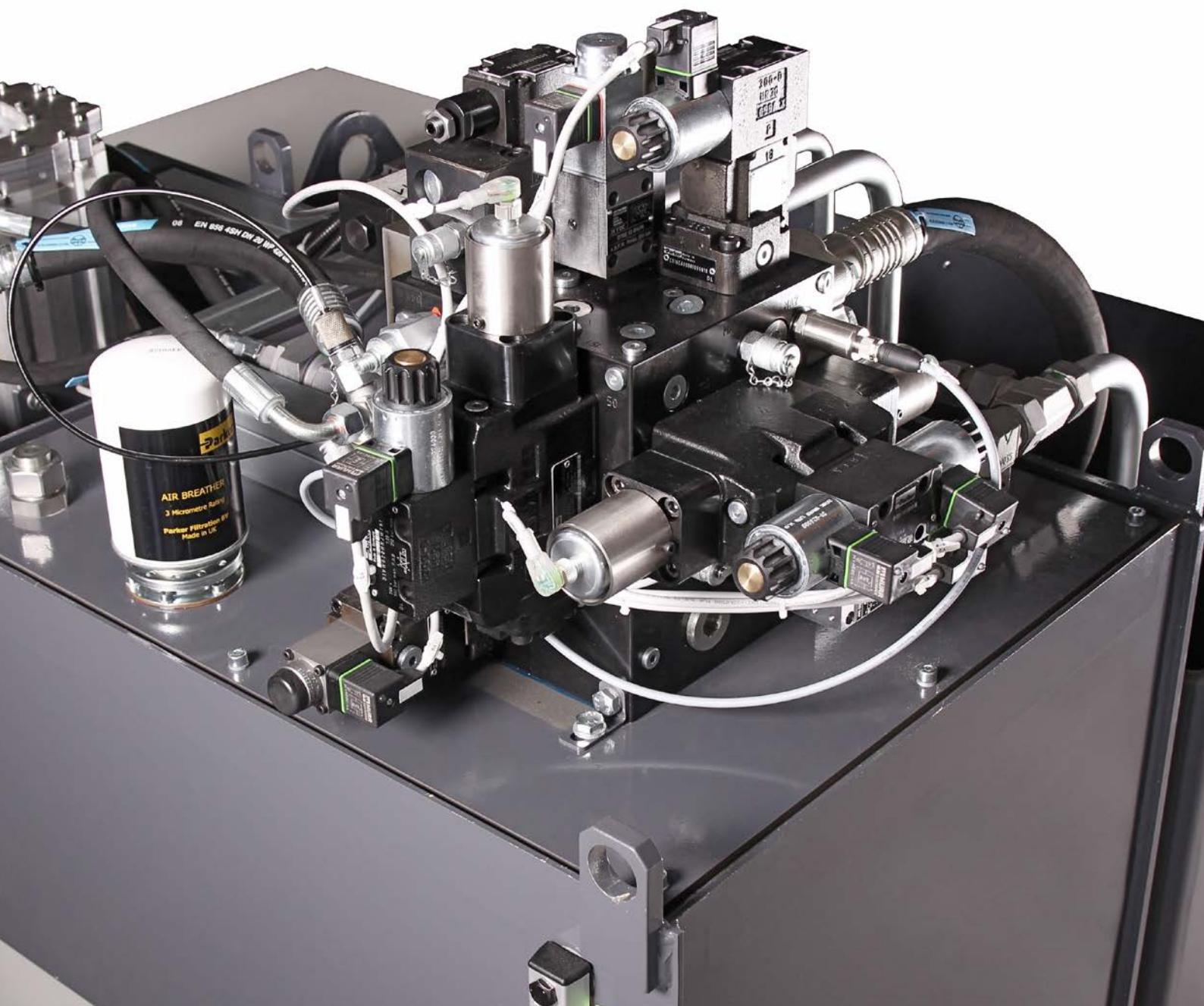




Press Control

Series PPCC

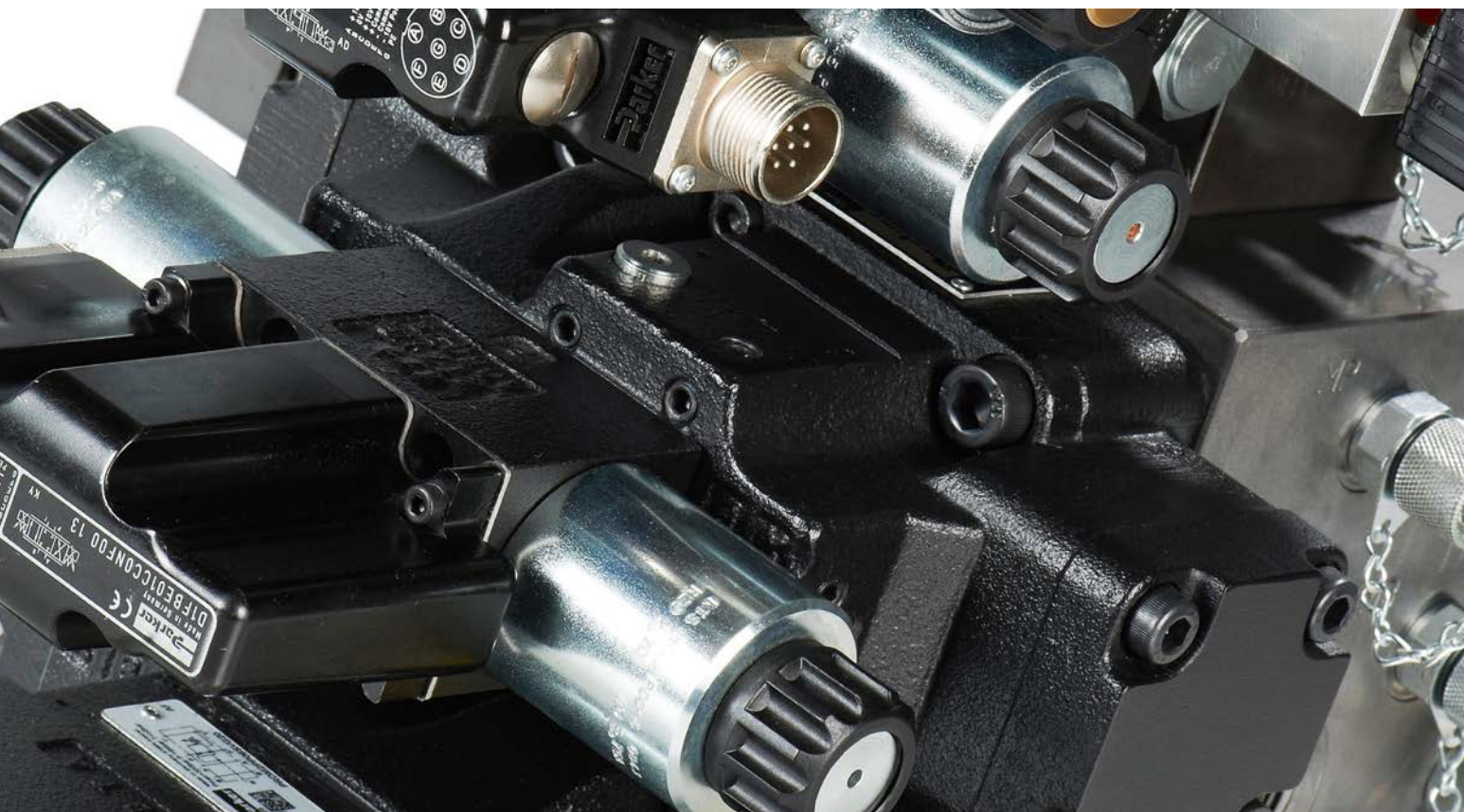


ENGINEERING YOUR SUCCESS.

Our innovative press control concept

The modular design of Parker press controls has proven over many years to offer reliable and versatile solutions for a wide variety of hydraulic presses. In line with Parker's requirements, individual modules have been repeatedly optimized to help improve the applications of our customers.

- New design of the basic manifold for more flexibility
- Significant reduction of pressure losses
- Numerous function variations which can be implemented without additional blocks
- Suitable for servo valves and hybrid valves



Parker now provides a generation of press control modular manifolds which meet the highest energy efficiency and functionality demands while adhering to the established safety concept: Press Control PPCC series. The modular system is characterized by a series of innovative features and detail improvements:

With this variety of functions the PPCC series, in nominal sizes NG10, NG16, NG25 and NG32 is suitable for virtually all hydraulic press types. The noted short delivery times also guarantee fast implementation of individual solutions tailored precisely to customer needs.

More functions in less space

Series improvements: With the Parker press control manifolds, the customer's wishes and suggestions have been implemented in new or optimized functions. The result is a concept which is more versatile and easier to customize than ever before.

Main characteristics:

- **Modular design:** resulting in delivery times of only four weeks for standard solutions
- **Easily configurable:** enabling the control to be quickly and comfortably adjusted to almost all hydraulic presses via the valve equipment
- **More compact dimensions:** allowing solutions in the tightest of spaces
- **Flexible installation:** making supply ports possible from two sides
- **Manifold design with reduced pressure losses:** resulting in improved energy efficiency
- **Integration of secondary functions:** so that up to two NG06 stations can be mounted
- **Simple load sensing:** ready-integrated into the basic manifold
- **Connection options for pressure sensors:** integrated into the manifold
- **Proven safety concept:** with type examination by the German industrial insurance association "BG" in accordance with DIN EN ISO 16092-1/3. Meets DIN EN 289
- **More precision:** identical control concept even for close-loop controlled press applications
- **Cost-effective regenerative controls:** smaller pump sizes are possible through the use of hybrid valves
- **Optionally with attachable module for set-up mode**



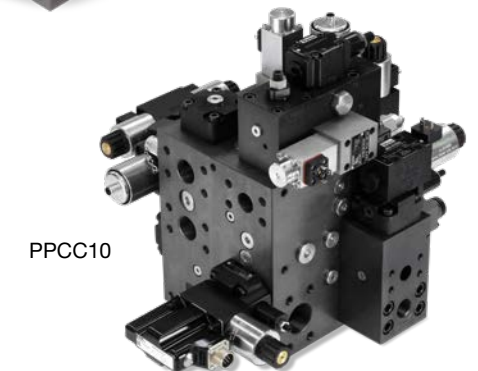
PPCC32



PPCC16

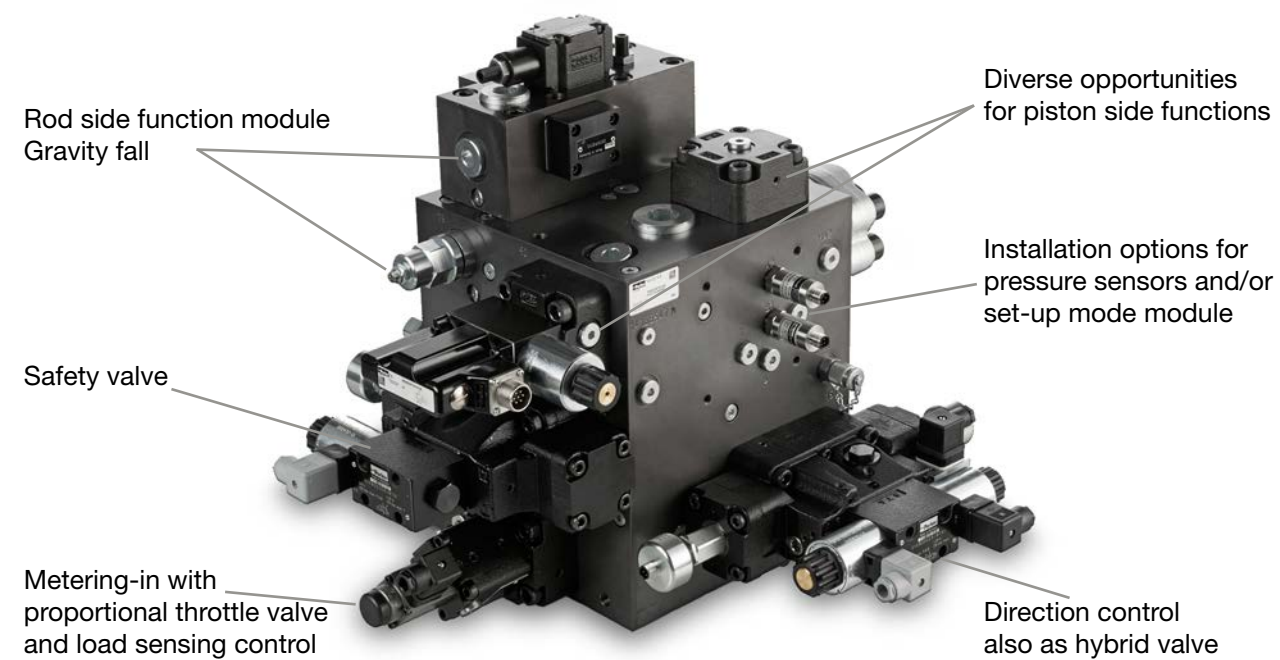


PPCC25

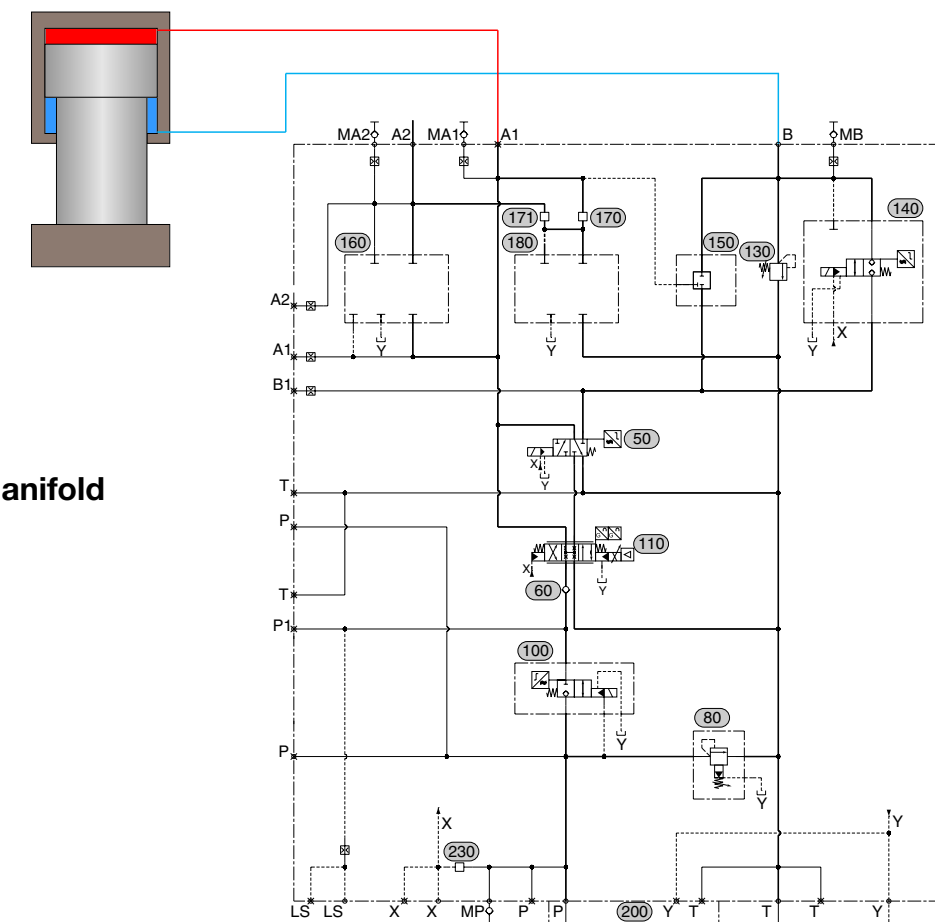
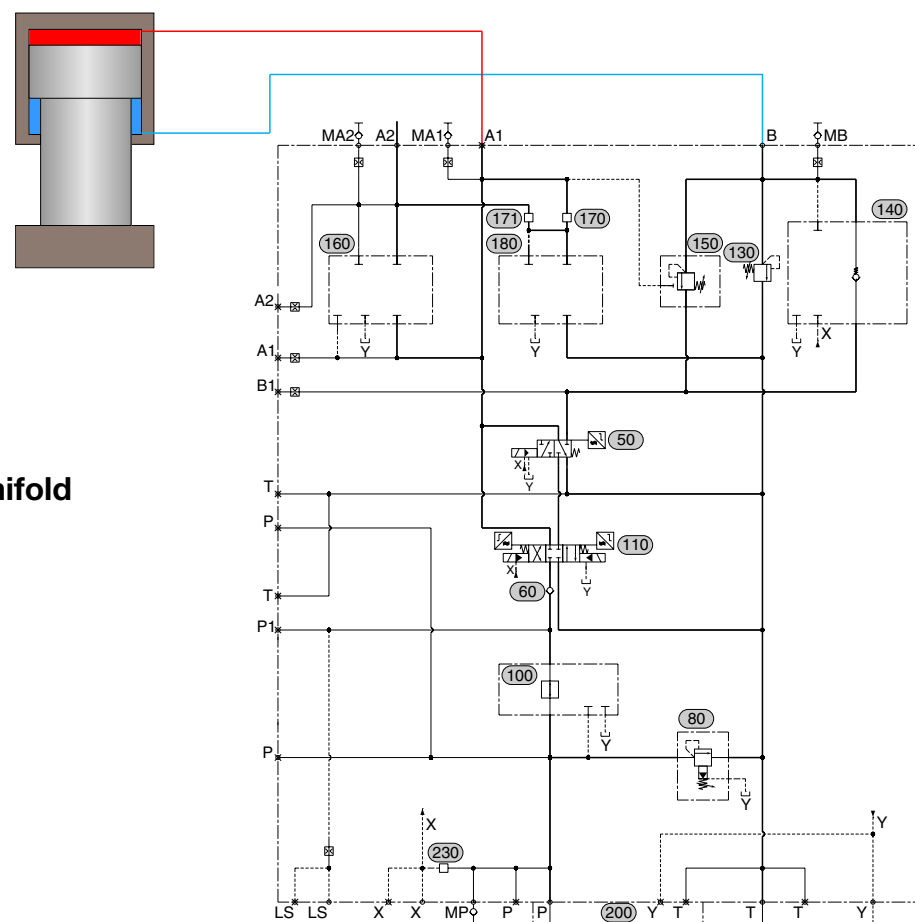
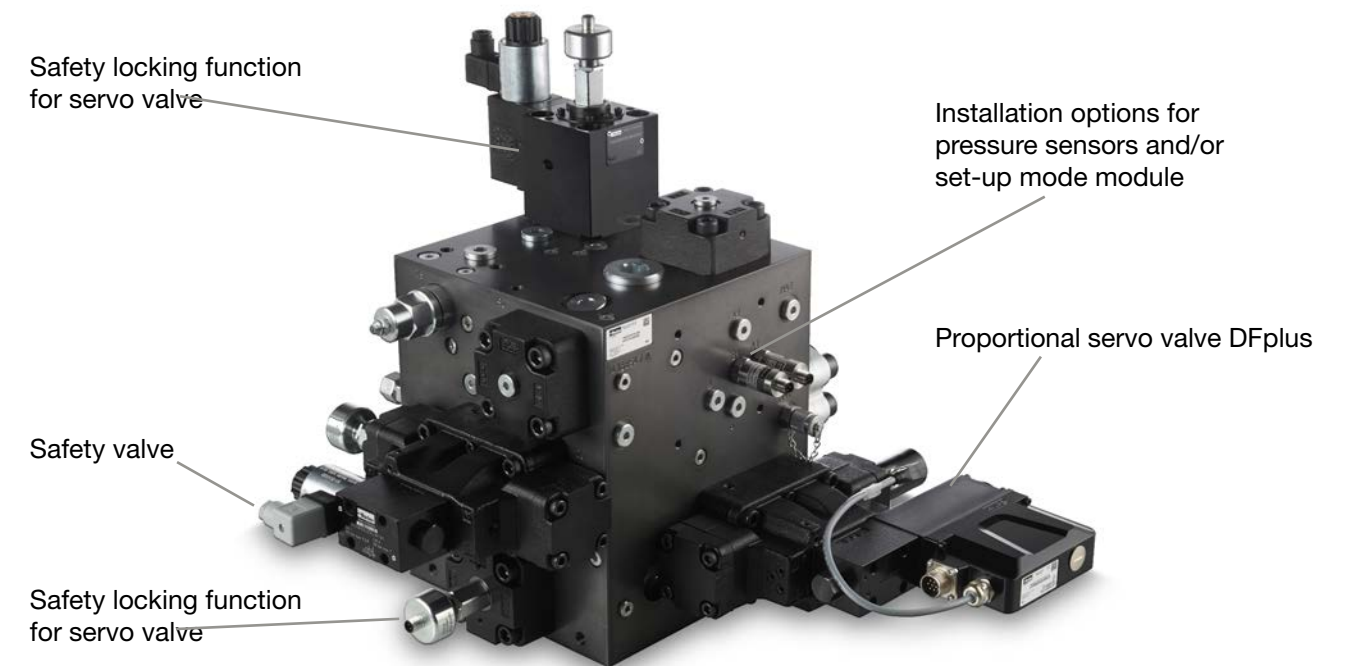


PPCC10

The design: with directional control valve...



...or with proportional servo valve



Technical data

General						
Mounting position		unrestricted, port B as close as possible to the cylinder				
Standards fulfilled		Conformity for installation in hydraulic presses according to DIN EN ISO 16092-1/31. Can also be used for presses according to DIN EN 289. For the corresponding application the stop-function of performance level „e“ according to DIN EN ISO 13849-1 can be achieved.				
Size			NG10	NG16	NG25	NG32
Weight [kg]			92	165	291	605
Ports basic manifold	P	350 bar	SAE62 1" (G ¾) ²⁾	SAE62 1 ¼" (G 1) ²⁾	SAE62 1 ½" (G 1¼) ²⁾	ISO 6164 3"-400
	T	10 bar	SAE61 1½" (G 1¼) ²⁾	SAE61 2" (G 1½)	SAE61 2½" (G 2)	SAE61 3½"
	A1; A2	350 bar	SAE62 1¼" (G 1)	SAE62 1½" (G 1¼)	SAE62 2" (G 1½)	ISO 6164 3"-400
	B	350 bar	SAE62 1" (G ¾)	SAE62 1¼" (G 1)	SAE62 1½" (G 1¼)	ISO 6164 3"-400
Valve types used	Flow control	Code A	TDA016	TDA025 / TDC025	TDA032 / TDC032	TDA040 / TDC040
	Isolating function	Code C	C10C3E016	TDW025	TDW032	TDW040
	Directional valve	Code V Code Z Code P Code Q	D31NW nicht möglich nicht möglich nicht möglich	D41VW D41VWZ D41FP D41FPZ	D91VW D91VWZ D91FP D91FPZ	D111VW D111VWZ D111FP D111FPZ
	System pressure relief	Code P; K Code T; L	RE06M*W RE06M*T	RE06M*W RE06M*T	RE06M*W RE06M*T	RE06M*W RE06M*T
	Outlet valve	Code P Code T	RE06M*W RE06M*T	RE06M*W RE06M*T	RE06M*W RE06M*T	RE06M*W RE06M*T
Hydraulic						
Ambient temperature		[°C]	-20...+50 °C			
Fluid			Hydraulic oil according to DIN 51524			
Fluid temperature		[°C]	-20...+60 °C			
Viscosity	permitted	[cSt] / [mm²/s]	30...80			
	recommended	[cSt] / [mm²/s]	20...400			
Max. operating pressure			ISO 4406 (1999); 18/16/13			
Flow maximum directional valve	port P, port A1; A2	[l/min] [l/min]	120	270	540	1080
			240	540	1080	2160
Max. pressure			[bar]	350		

SAE61 = 3000 psi - Series
SAE62 = 6000 psi - Series
Scope of delivery includes valves without plugs, monitor switch with protective cover.



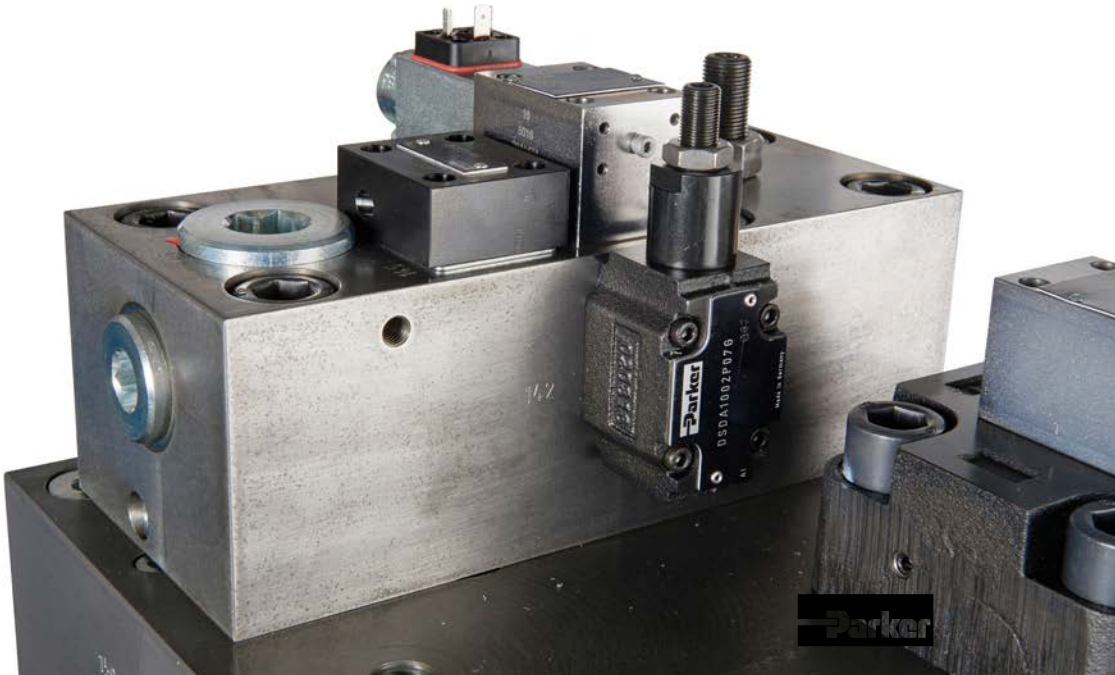
Possible functions and applications

Functions

- **Flow control with a proportional throttle valve (TDA/TDC) in the P port**
Advantages: No influence at the proven safety concept, no throttling of the flow to T
- **Directional control valve function**
Directional control available as:
 - Standard directional control valve D*1VW or D*1VWZ (hybrid function) with position control
 - Proportional valve D*1FP or D*1FPZ (Hybrid-function) with additional position controlled shut off valves in the P port and on the rod side
- **Gravity fall**
 - Check function
 - Gravity fall
 - Gravity fall with setup mode
- **Pressure relief valve at the P side**
 - Pressure relief valve with vent function
 - Proportional pressure relief valve with OBE or without OBE
 - Proportional pressure relief valve with OBE or without OBE and load sensing port
- **Load holding valve at the rod side**
 - Preload valve – direct operated pressure relief valve
 - Counterbalance valve
- **Decompression / fast move up**
 - Proportional pressure relief valve
 - Shut off valve normally open or normally closed
- **Shut off function piston side**
- **Shut off function in P and B for applications with servo valve**

Applications

- Differential cylinder
- Rapid motion cylinder
- Gravity fall
- Downstroke press
- Upstroke press
- Selectable press function
- Regenerative circuit
- Double pump
- Load sensing pump
- Pressure retention function
- Spring-loaded tools
- Decompression – proportional
- Prefill valve control
- Safety lock control
- Set-up mode



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