General Description

Series Compax3F is the new member of the servo drive family of Parker Hannifin. It is especially designed for the requirements of electrohydraulic systems and in particular for position and force control of electrohydraulic axis.

Attention:

For application support and customized software, please contact your local Parker representative.

Large Drive Range

- Valves:
  - Proportional direction control valves
  - Proportional pressure relief and pressure reducing valves
  - Flow valves

- Drives:
 - Cylinders
  - Rotary drives
  - Motors

Range of Application

- Closed loop position and force control of linear cylinders and rotary drives

- Switching between position and force control
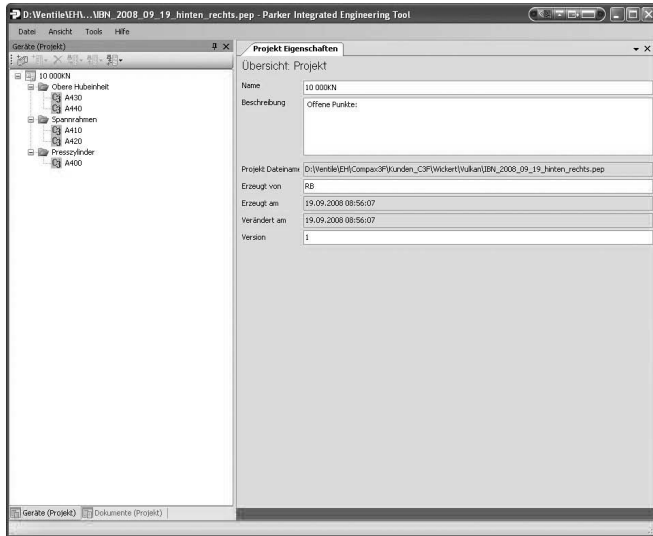
- Synchronous run with up to 64 axes

Typical Applications

- Feeder axis

- Position and force control of press cylinders in material forming machines

- Roller clearance control in roller presses

- Die casting machines
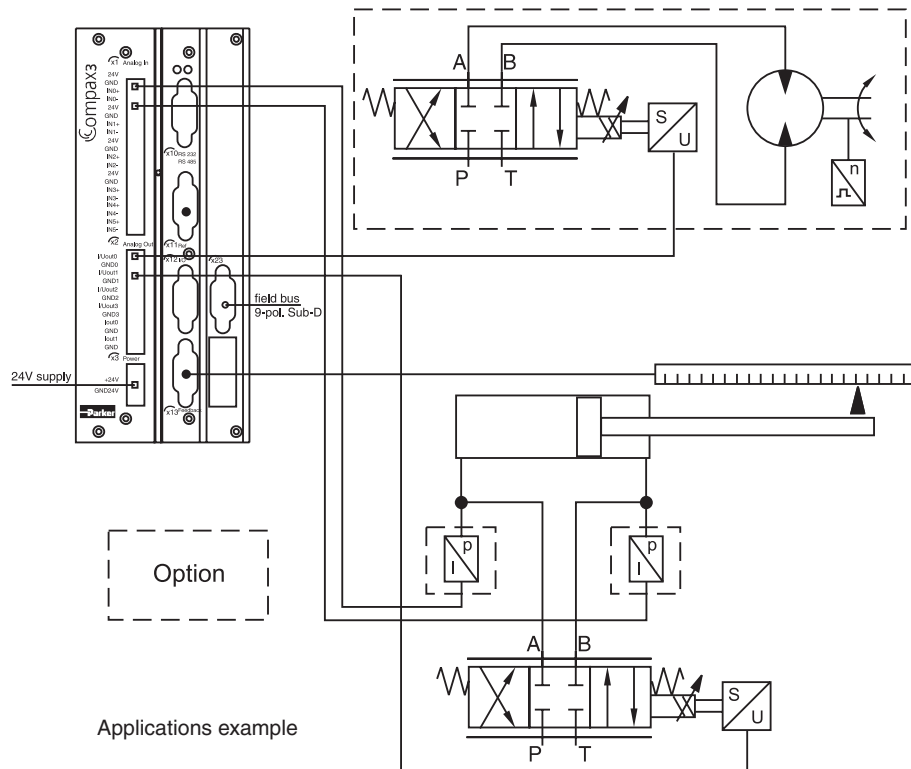
Applications example

Project Development, Commissioning and Programming
PC-Tools - Open and Transparent

- Compax3 ServoManager
  - Intuitively understandable user interface
  - Wizard technology
  - Online help
  - Oscilloscope function
  - Optimized co-ordination of complete mechatronic systems
- Valve and Drive manager
  - All technical data of Parker valves, cylinders and drives available
  - Additionally support through the Compax3F Hydraulics-Manager by configuration of user defined valves and drives.

Software download, free of charge:
www.compax3.com

Monitoring and Control

Operator Panels

Control equipment for all text and graphics applications in industrial environments, from two-line displays to touch-panels using field busses:
- Profibus DP
- CANopen
- DeviceNET
- Interbus-S

For further information please refer to POP: "Parker Operator Panels".
Download: www.parker-eme.com/pop.

In addition to drivers for Compax3/Compax3 powerPLmC, drivers for other PLC products can be integrated on request.

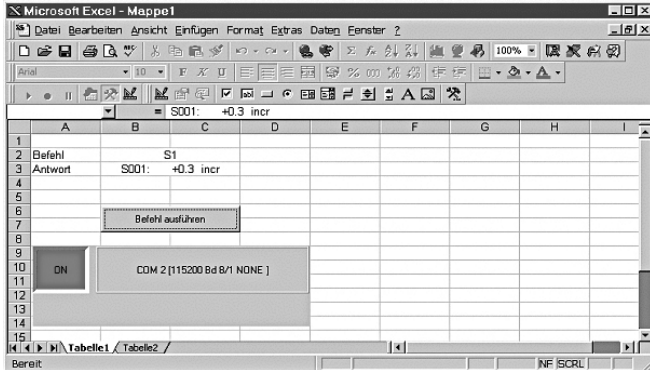## Flexible Service and Maintenance

Operating Module

- Backlit plug-in module, text display with two sixteen-character lines
- Simple menu navigation with 4 keys
  - Display of status values and
  - clear text error messages
- Used for changing parameters and manual operation

Integration with the Office Enviroment
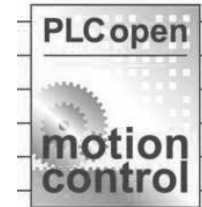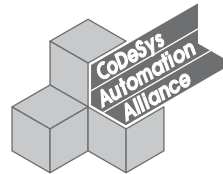
ActiveX Plug-in
- Office and industrial environments are constantly growing closer together.
- The use of ActiveX technology allows simple integration into Office application.

Interface

Field Bus
- Profibus DP
- CANopen (CiADS402)
- DeviceNet
- PowerLink
- EtherCAT
- Address configurable via Dip switch

Connection of External Inputs/Outputs

Parker E/A-System (PIO)
Additional external digital and analog inputs and outputs can be integrated via the CANopen.

International Standards in Programming

Advantages Offered by Integrated Standards
- Programming system
  - CoDeSys
- Programming language
  - IEC61131-3
  - Function modules based on PLCopen

D

C3F.indd, ddp

Jerk-limited Set Point Generation, Resulting In:

• Gentle handling of the items being moved
• Increased service life of mechanical components
• Overshoot-free positioning
• Reduced excitation of mechanical resonance frequencies
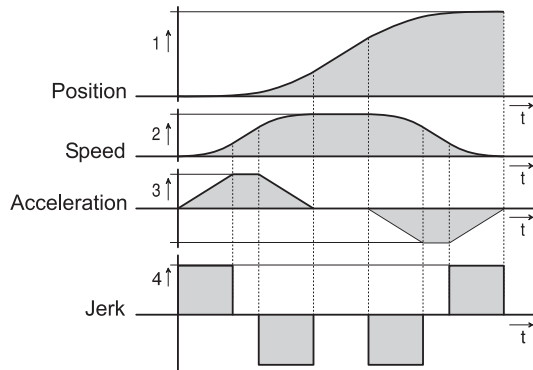
Control

• 2 control loops for each axis for combined position and force/pressure control

Position Control

• Automatic controller design for position control
  - User-oriented optimization of parameters
• Feed forward control of speed and acceleration which results in:
  - Optimization of the response behaviour
  - Minimization of the following error

Force/Pressure Controller

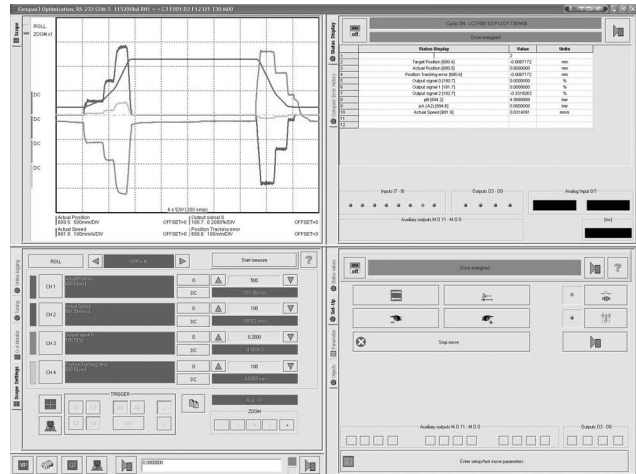• PID controller with feed forward control of speed

2-Axis Synchronous Run

Hydraulic Specific Functions

• Realization of many different circuit concepts with up to 4 proportional valves possible
• Linearization functions:
  - Consideration of the area of differential cylinders
  - Inverting of the valve set value
  - Compensation of the load pressure (additional pressure sensors necessary)
  - Correction of the nonlinear flow characteristic of the valve
  - Overlap compensation
  - Valve zero point correction
  - Valve set value filters
  - Valve set value limitation
  - All functions for each valve individually available
  - Automatic configuration by component selection in the Compax3 ServoManager

Set Up Controller Optimization

• Compax3F HydraulicsManager
  - All necessary technical data of Parker valves and drives are available
  - additional supported
• Test movement for automatic controller attitude
• Optimization with integrated oscilloscope function
• Automatic pre-setting of the controller for position control possible

Function	Motion control with motion profils. Suitable for position and force/pressure control
Housing / Protection Class	closed metal housing, isolation according to VDE 0160 / IP 20
Supply Voltage **[VDC]**	21...27VDC, ripple <1VSS
Current Requirements **[A]**	0,8 for the device, digital outputs 100mA each
Supported Feedback-Systems	• Analog 0..20mA, 4..20mA, ±10V
	• Start-Stop-Interface
	• SSI-Interface
	• EnDat2.1-Interface
	• 1VSS (max. 400kHz) Interface, 13.5Bit / Distance coding
	• TTL (RS422) (max. 5MHz), internal post-quadrature resolution
Set Point Generator	• Jerk-limited ramps
	• Travel data in increments, mm, inches or variable by scale factor
	• Specification of speed, acceleration, delay and jerk factor
	• Force/pressure inputs in N, psi, etc. variable by scale factor
Monitoring Functions	• Power/auxiliary supply range
	• Following error monitoring
	• Hard- and Software switches
Inputs and Outputs	• 8 control inputs: 24V DC / 10kOhm.
	• 4 control inputs Active HIGH / short-circuit protected / 24V / 100mA.
	• 4 analog current input (14Bit).
	• 2 analog voltage input (14Bit).
	• 4 analog output (16Bit, current or voltage) switchable in pairs.
RS232 / RS485 (switchable)	
RS232:	• 115200Baud
	• Word length 8 bits, 1 start bit, 1 stop bit
	• Hardware handshake XON, XOFF
RS485 (2 or 4-wire):	• 9600, 19200, 38400, 57600 or 115200 Baud
	• Word length 7/8Bit, 1 Start-, 1 Stop bit
	• Parity (switchable) even/odd
Bus Systems	• Profibus DP V0-V2 (I20), 12Mbit/s, PROFIdrive-Profil Drive technology
	• CANopen (CiADS402) (I21)
	• DeviceNet (I22)
	• PowerLink (I30)
	• EtherCAT (I31)
CE Compliance	• EMC interference emission/limit values for industrial utilization according to EN61 800-3 first environment (commercial and residential area), class A via integrated mains filter for up to 10mCable length, otherwise with external mains filter
	• EMC immunity/limit values for industrial utilization according to EN61 800-3
Insulation Requirements	• Protection class I according to EN 50178 (VDE 0160 part 1)
	• Contact protection: according to DIN VDE 0106, part 100
	• Overvoltage: Voltage class III according to HD 625 (VDE 0110-1)
	• Degree of contamination 2 according to HD 625 (VDE 0110 part 1) and EN 50178 (VDE 0160 part 1)
Environmental Conditions	• Climate (temperature / humidity / barometric pressure)
General environmental conditions acc. to EN 60 721-3-1 to 3-3	• Class 3K3
Permissible ambient temperature	• Operation: 0 to +45 °C class 3K3
	• Storage: -25 to +70 °C class 2K3
Tolerated humidity: non condensing	• Transport: -25 to +70 °C class 2K3
	• Operation: <= 85% class 2K3
Elevation of operating site: <=1000m above sea level for 100% load ratings	• Storage: <= 95% class 3K3 (relative humidity)
	• Transport: <= 95% class 2K3
	• Please inquire for greater elevations
	Protection class IP20 according EN 60 529
EMC Directives and Harmonized EC Norms	• EC low voltage directive 73/23/EEC and RL 93/68/EEC: EN 50 178, General industrial safety norm Equipping electric power systems with electronic operating equipment
	HD 625, general electrical safety. Insulation principles for electrical operating equipment EN 60 204-1, Machinery norm, partly applied
	• EC-EMC directive 89/336/EEC: EN 61 800-3, EMC norm Product standard for variable speed drives EN 50 081-2 ... 50 082-2, EN 61 000-4-2 ...61 000-4-5
UL Certification	USL according to UL508 (listed) / CNL according to C22.2 No: 142-M1987 (listed)
	Certified: E-File-No: E198563

C3F.indd, ddp

| C3 | F001 | D2 | F12 | ☐ | | ☐ | | ☐ |
| Series | | | | Interface | | Technology Functions | | Options |

Code	Interface	T11	T30	T40
I11	Digital inputs/outputs		•	•
I12	Digital inputs/outputs	•		
I20	Profibus DP V0/V1/V2 (12Mbit/s)	•	•	•
I21	CANopen		•	•
I22	DeviceNet		•	•
I30	PowerLink		•	•
I31	EtherCAT		•	•

Code	Technology Functions
T11	Positioning/pressure and force control
T30	Programmable motion control according to IEC61131
T40	Electronic Cam

Code	Options
M00	Standards
M10	Extension 12 digital I/Os & HEDA (motion bus)
M11	HEDA (motionbus)
M12	Extension 12 digital I/Os

Weight: 2.0 kg (4.4 lbs.)

D

Please order connection set ZBH02/04 for Compax 3F separately.

Complete kit with mating plug connectors (X1, X2 and X3) for Compax3 connectors and special shield connecting terminal

Overview Technology Functions

	T11	T30	T40
Set tables for up to 31 motion profiles	x		
Absolute or relative positioning	x	x	x
Force/pressure control	x	x	x
Electronic Gearbox	x	x	x
Dynamic positioning	x	x	x
Hydraulic specific control technology	x	x	x
Reg-related positioning	x	x	x
Programmable according to IEC61131-3		x	x
Programming system DoDeSys		x	x
Up to 6500 instructions		x	x
Recipe table with 288 variables		x	x
PLCopen		x	x
Mark synchronization			x
Cam switching mechanism			x
Cam profiles			x
Coupling and decoupling function			x
Digital I/Os (RS232/485)	x	x	x
Profibus	O	O	O
CANopen		O	O
DeviceNet		O	O
Ethernet Powerlink		O	O
EtherCAT		O	O

x = Standard

O = Optional

C3F.indd, ddp

Parker Hannifin Corporation
Hydraulic Valve Division
Elyria, Ohio, USA

Compax3F T11

Benefits
- No programming skills necessary
- Set table with various motion
- Full controller range available
- an ideal basis for many applications in high-performance motion automation

Function Range T11
- Set tables for positioning, pressure and force control up to 31 motion profiles:
  - Absolute or relative positioning
  - Force/pressure control
  - speed control
  - electronic gearing
- superimposed force and pressure control
- Controller switching between position and force/pressure control

Extended Function Range
- Absolute force control
- superimposed force and pressure control
- Controller switching between position and force/pressure control
- 2-axis synchronous

Absolute or Relative Positioning
A motion set defines a complete motion with all settable parameters
1. Target position
2. Travel speed
3. Maximum acceleration
4. Maximum deceleration
5. Maximum jerk
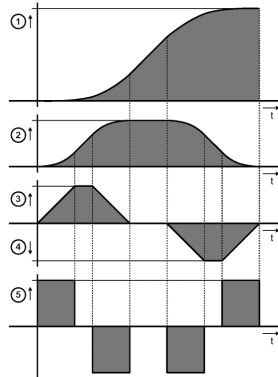
Stop Movement
The Stop set interrupts the current motion set.

Reg-related Positioning
For registration mark-related positioning, 2 motions are defined:
- RegSearch: Search of an external signal, e.g. a registration mark on a product
- RegMove: The external signal interrupts the search movement and the second movement by an offset follows without transition
- Precision of the registration mark detection: <1µs
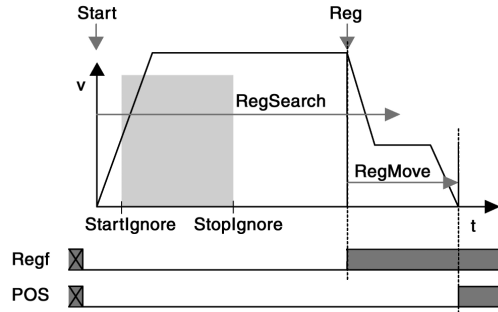
Electronic Gearbox:
Motion synchronized to a master axis with any transmission ratio. The position of a master axis can be detected via:
- +/-10V analog input
- Step/direction command Input
- the encoder input or
- HEDA, with Compax3 Master
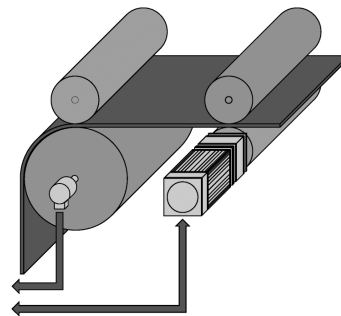
Dynamic Positioning
A new motion profile can be selected during a positioning sequence - a smooth transition takes place.
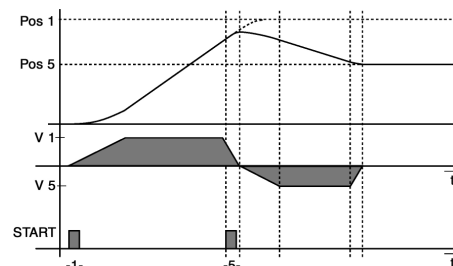
Compax3 T30 Motion Control According to PLCopen

General

Due to its high flexibility and efficiency the Compax3 motion control according to PLCopen is for most applications the optimal basis for decentralized motion control.

Positioning with function modules based on PLCopen
- Programmable based on IEC61131-3
- Programming system: CoDeSys
- Up to 5000 instructions
- 500 16-bit variables / 150 32-bit variables
- Recipe table with 288 variables
- 3 16-bit saved variables (power failure protected) / 3 32-bit saved variables (power failure protected)
- PLCopen-function modules:
  - Positioning: absolute, relative, additive and continuous
  - Machine Zero.
  - Stop, energizing the power stage, quit
  - Position, device status, reading axis error
  - Electronic gearbox (Mc_GearIn)
- IEC61131-3-standard modules:
  - Up to 8 timers (TON, TOF, TP)
  - Trigger (R_TRIG, F_TRIG)
  - Flip-flops (RS, SR)
  - Counters (CTU, CTD, CTUD)
- Device-specific function modules:
  - C3_Input: reading digital inputs
  - C3_Output: writing digital inputs
  - C3_ReadArray: access to recipe table
- Inputs/outputs:
  - 8 digital inputs (24V level)
  - 4 digital outputs (24V level)
  - 6 analog inputs (14 bits)
  - 4 analog outputs (16 bits)
  - Optional addition of 12 digital inputs/outputs

PLCopen function blocks
- Absolute positioning
- Relative positioning
- Additive positioning
- Continuous positioning
- Stop
- Machine zero
- Energizing the power output stage
- Reading device status
- Reading axis error
- Acknowledging errors
- Reading the current position
- Electronic gearbox (gearing)

Example of an field bus interface controlled IEC61131-application
- 2 control words are placed on the cyclic channel of the bus.
- The position data records (position, speed, acceleration etc.) are stored in a table (array).
- The desired position data record is selected with Controlword_2.
- The individual bits of Controlword_1 control positioning.
- A return message is sent via a status word on the cyclic channel of the bus.

D
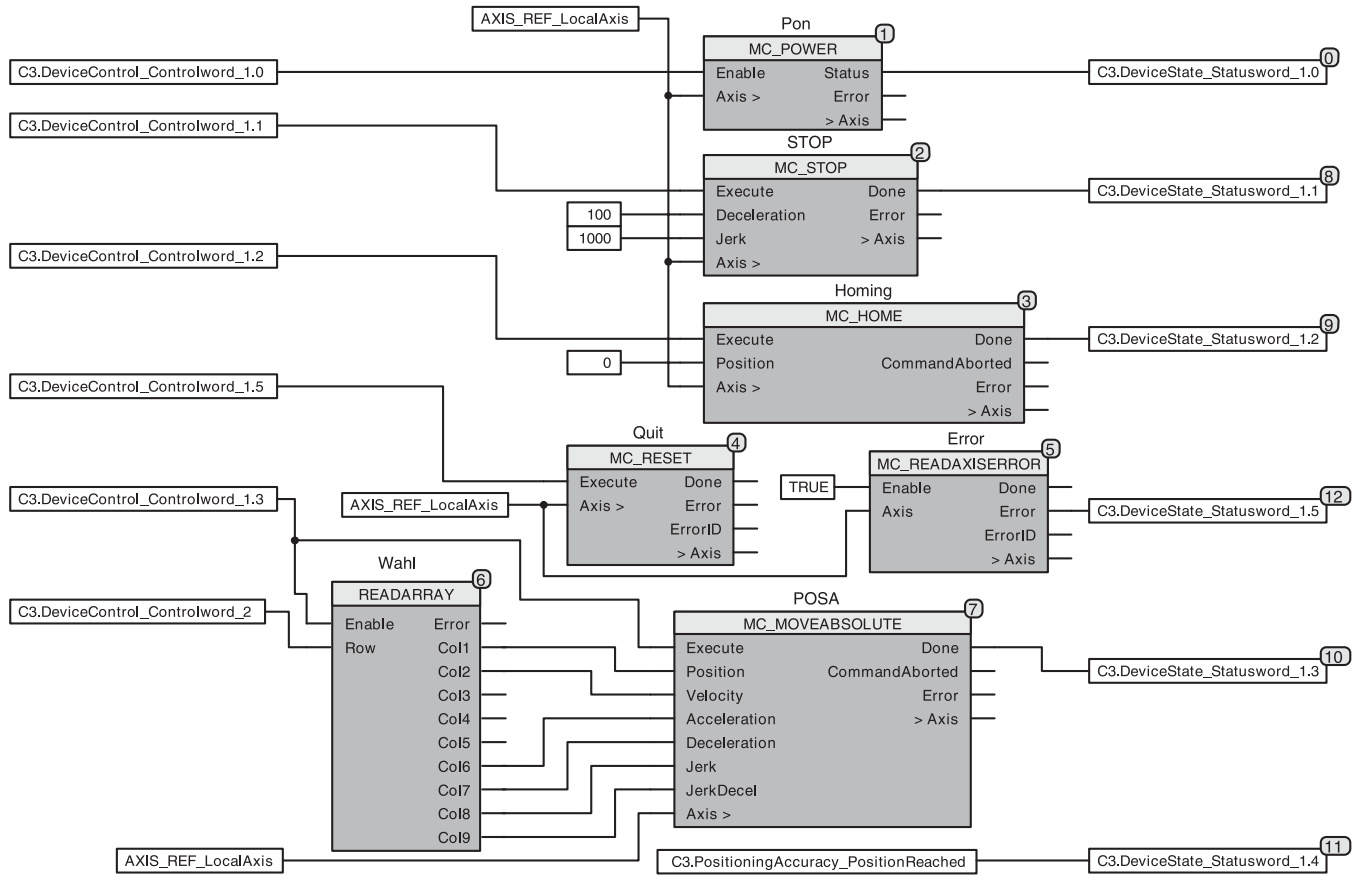
Example of a bus interface controlled IEC61131 application

D

**Compax3 T40 IEC61131-3 Positioning
with Cam Function Modules**

General

Compax3 T40 is able to simulate mechanical cams and cam switching mechanisms electronically. The T40 electronic cam was especially optimized for:

- The packaging machine industry
- For the printing industry
- All applications, where a mechanical cam is to be replaced by a flexible, cyclic electronic solution

This helps to solve discontinuous material supply, flying-knive and similar drive applications using distributed drive technology.

Compax3 T40 supports both real and virtual master movements. In addition, the user can switch to other cam profiles or cam segments on the fly.

Programming is carried out in the well-known IEC61131-3 environment.

With the aid of the cam function modules and Cam-Designer, cam applications can be implemented very easily.

Function T40

- Technology functions of the T30 version fully integrated and available
- Master position acquisition
- Mark synchronization
- Cam switching mechanism
- Coupling and decoupling function
- Cam profiles
- Cam memory
- Cam creation with CamDesigner

Master Position Acquisition

- Acquisition by incremental encoder
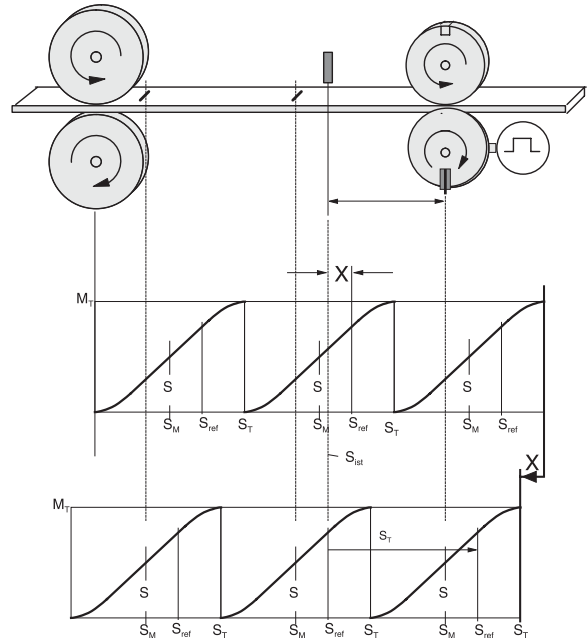- Acquisition by the HEDA real-time bus

Virtual Master:

A second axis in the IEC program can be used to program a motion profile, which serves as a master for one or several axes.
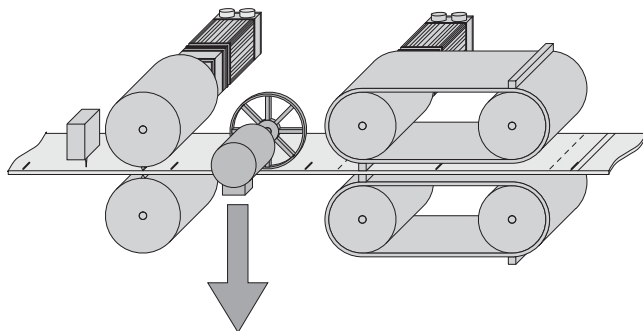

Mark Synchronization

- Master or slave oriented (simultaneous, cam-independent)
- Highly-precise mark recognition (accuracy <1µs; Touchprobe)

Cam Switching Mechanism

- 36 cams with individual profiles
- 4 fast cams (125µs per cam) standard: 500µs
- 32 serial cams, 16ms/cam cycle (0.5ms/cam)
- Delay-time compensated cams: Compax3 can advance the cam to compensate for delays in switching elements.
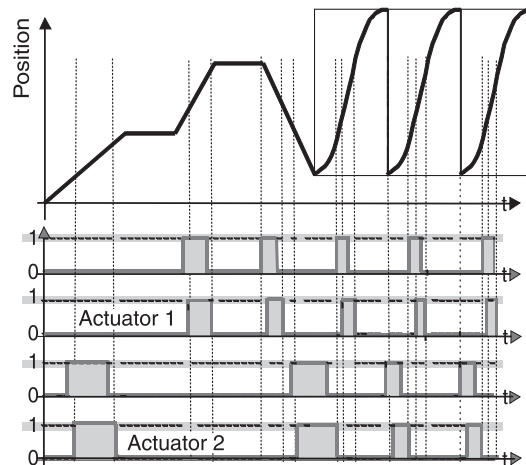
Coupling and Decoupling Functions

- By means of a set point generator
- By means of a change-over function
- Without overspeeding by coupling over several master cycles
- Virtually free set-up of the coupling and decoupling movement
- Master-guided coupling movement
- Random standstill position
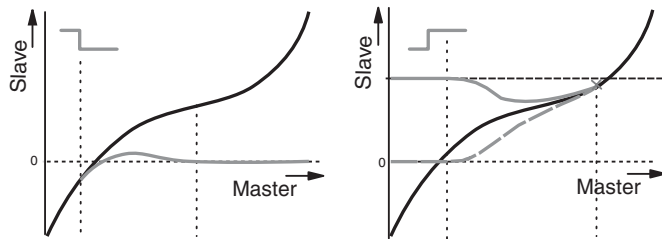
Cam Memory

- 10,000 points (Master/Slave) in 24-bit format
- High-precision profile generation:
  - Variable point spacing with full backup of the current master and slave coordinates (even if the power fails)
  - Linear interpolation between points
- Cam memory for up to 20 curves
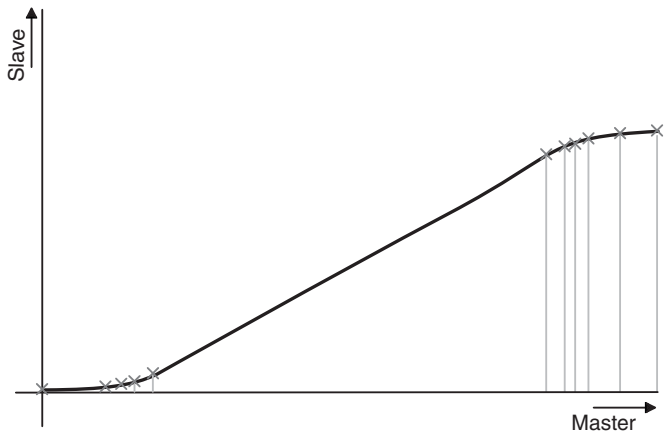
Cam Profiles

- Up to 20 cam segments can be produced by:
- Virtually random cam links (forwards and backwards)
- Freely programmable event-controlled cam branches
- Scalable cam segments and complete cam profiles

D
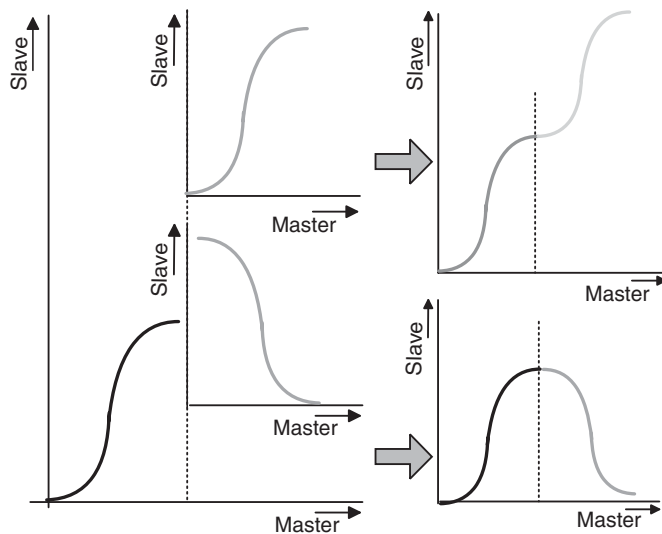
Connection of High-Level Controllers

Control via Digital Inputs/Outputs
Compax3 I11T30 / I11T40 / I12T11

The digital I/Os can be optionally extended by 12 I/Os (M10 and M12 option).

Control via Profibus,
Compax3 I20T11 / I20T30 / I20T40
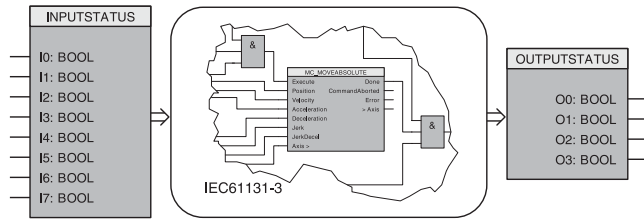
Profibus-ratings	
DP-Versions	DPV0 / DPV1
Baud rate [MBit/s]	up to 12
Profibus ID	C320

Control via CANopen, Compax3 I21T30 / I21T40

CANopen-ratings	
Baud rate [kBit/s]	20, 50, 100, 125, 250, 500, 800, 1000
Service-Data-Object	SDO1
Process-Data-Objects	PDO1, ... PDO4

Control via DeviceNet, Compax3 I22T30 / I22T40

DeviceNet-ratings	
I/O - data	up to 32 bytes
Baud rate [kBit/s]	125...500
Nodes	up to 63 Slaves

Control via Ethernet Powerlink,
Compax3 I30T30 / I30T40

Ethernet Powerlink ratings	
Baud rate	100Mbits (FastEthernet)
Cycle time	<200µs; to 240 nodes

Control via EtherCAT
Compax3 I30T30 / I30T40

EtherCAT-ratings	
Bau drate	100Mbits (FastEthernet)
Cycle time	<200µs; to 240 nodes

Decentralized Control via CANopen, I21T30 / I21T40

With External Inputs/Outputs (PIO)

Additional external digital and analog inputs and outputs can be integrated via the CANopen master function. For this purpose we offer the Parker I/O system (PIO):

- CANopen field bus coupler: 650mA/5V, 1650mA/5V
- Digital input terminals: 2-, 4-, and 8-channel
- Analog input terminals: 2-channel (0-10V), 4-channel (0-20mA)
- Digital output terminals: 2-, 4-, and 8-channel
- Analog output terminals: 2-channel (0-10V, 0-20mA, +/-10V)
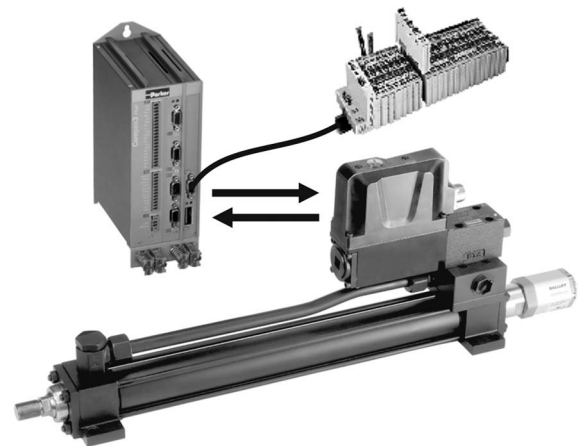
Simple, Wizard-guided Configuration and Commissioning Compax3 ServoManager

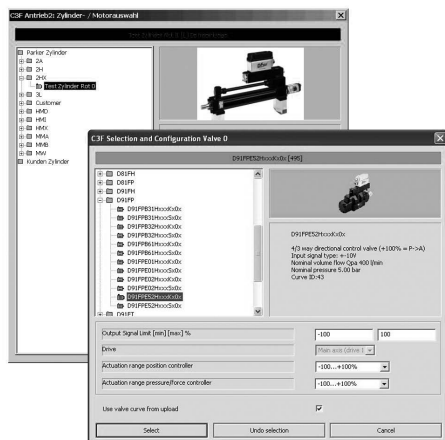### Software Tool C3 ServoManager

Configuration is carried out on a PC using the Compax3 ServoManager.

- Wizard-guided configuration
  - Automatic querying of all necessary entries
  - Graphically supported selection
- Setup mode
  - Moving individual axes
  - Predefined profiles
  - Convenient operation
  - Storage of defined profiles
  - Controller pre-setting possible
- Integrated 4-channel oscilloscope
  - Signal tracing directly on the PC
  - Various modes (single/normal/auto/roll)
  - Zoom function
  - Export as image or table (for example to Excel)
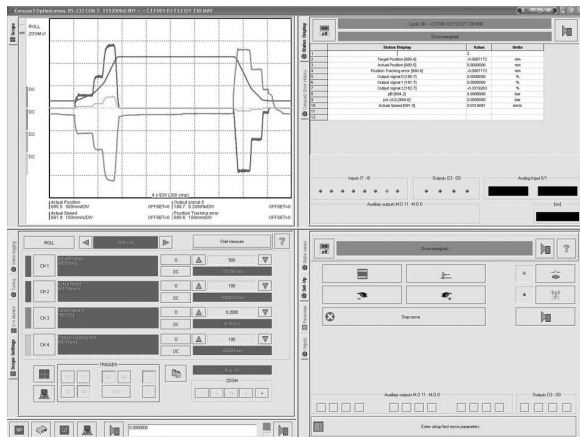
Software Tool HydraulicsManager

- Simple set up of customer valves, cylinders and drives.
- Technical data of all Parker valves, cylinders and drives available.

C3 HydraulicsManager valve database

Cam Creation with CamDesigner

Software Tool CamDesigner

- Standardized Nolte cam generating tool with:
  - Standard or extended range of functions
  - Evaluation of the motion profiles
  - Verification of the drive sizing
- Transition laws from VDI directive 2143:
  - Selection of motion laws
  - The CamDesigner basic version features 15 motion laws (based on the dwell-to-dwell (interpolation method)
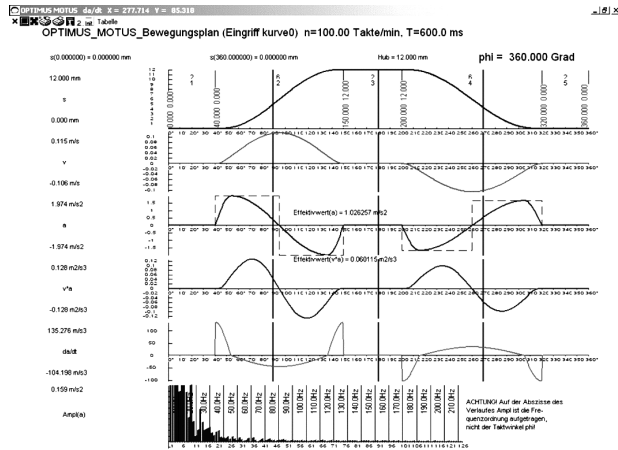
Evaluation of the motion profile
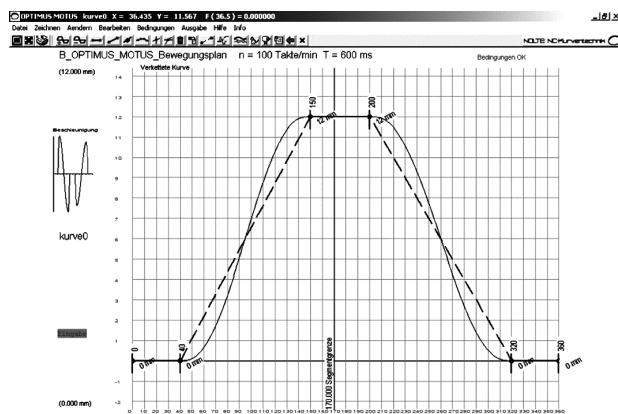
Cam generation with the integrated CamEditor

D

C3F.indd, ddp

Advantages Offered by International Standards in Programming

IEC61131-3 Programming Language

IEC61131-3 is the only company- and product-independent programming language with worldwide support for industrial automation devices.

- IEC61131-3 includes graphical and textual programming languages:
  - Instruction list
  - Structured text
  - Ladder diagram
  - Sequential function chart
  - Function block diagram

Integrated standards offer:
  - A trusted programming environment
  - Standardized programming

Integrated standards reduce:
  - The overhead of development
  - Maintenance costs
  - Software upkeep
  - Training overhead

Integrated standards increase:
  - Productivity
  - Software quality
  - Concentration on core competence

Examples:

- Program development in IL

```
0001 FUNCTION_BLOCK AWL_EXAMPLE
0002 (* Sinus und CoSinus einer Zahl berechnen *)
0003 VAR_INPUT
0004     r1: REAL := 0.0;
0005 END_VAR
0006 VAR_OUTPUT
0007     sinus: REAL;
0008     cosinus: REAL := 9.9;
0009 END_VAR
```

```
0001     (* Den Sinus einer Zahl berechnen und mit 1000 multiplizieren *)
0002 LD      r1
0003 SIN
0004 MUL       1000.0
0005 ST      sinus
0006     (* Den Cosinus einer Zahl berechnen und mit 1000 multiplizieren *)
0007 LD      r1
0008 COS
0009 MUL       1000.0
0010 ST      cosinus
0011
0012     (* Die Zahl weiterschalten *)
0013 LD      r1
0014 ADD       0.1
0015 ST      r1
0016
```

- Instruction list (IL)

LD	**A**
ANDN	**B**
ST	**C**

- Ladder diagram
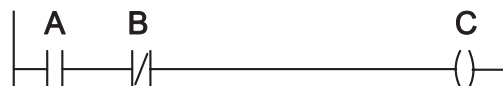
- Structured text

C := A AND NOT B

- Function plan

D

Function Modules Based on PLCopen

PLCopen is a product and company independent organization that plays a significant role in supporting the IEC61131-3 programming language. Its specific tasks also include defining basic processes relevant to motion. The PLCopen organization consists of both users and manufacturers of automation components.
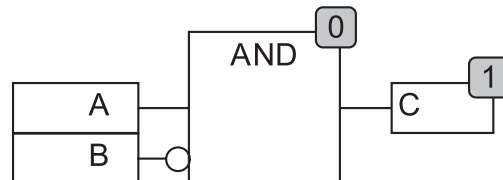
Parker Hannifin is an active member of the "Motion Control" task force. This is a great advantage for the users of Parker drive technology, since they are constantly able to profit directly from the latest developments in PLCopen.

Program Development in CFC

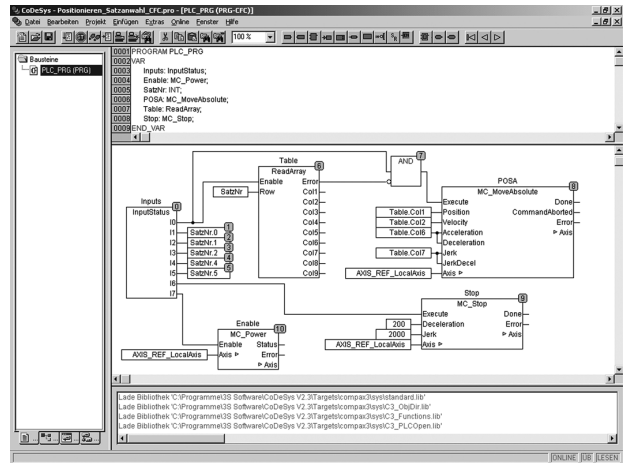## Professional Development Tool CoDeSys

CoDeSys is a development environment for programming that saves a significant amount of time as applications are created.
• One of the most powerful development environments available, established world-wide
• Universal programming platform for various devices
• Visual elements
• Library management for user-defined applications
• Context-sensitive help wizard
• Data exchange between devices from different manufacturers
• Complete online functionality
• Sophisticated technological features
• Standard function modules deposited
. . . and all this for no additional cost

Project Management

Saving an entire project (source file) including symbols and comments to make service calls easier, because there is no need for any project data on the device itself
• Archiving projects as ZIP files
• Creating user-specific libraries that can be reused as tested sections of programs
  - These libraries can be protected
  - Examples include winders, synchronization components etc.
• Various user levels make it possible to lock sections of the program with passwords
• Depending on the task at hand, users can select from among 5 IEC languages plus CFC. These languages can also be mixed

Parker is a member of the "CoDeSys Automation Alliance".

D

Inch equivalents for millimeter dimensions are shown in (**)

D

40.0 (1.57)

17.5 (0.69)

216.0 (8.50)
222.0 (8.74)

150.0 (5.91)

23.0 (0.91)

6.0 (0.24)

7.5 (0.30)

65.0 (2.56)

80.0 (3.15)

199.0 (7.83)

191.0 (7.52)

80.0 (3.15)

130.0 (5.12)

X1 X10 X11 X2 X12 X13 X3
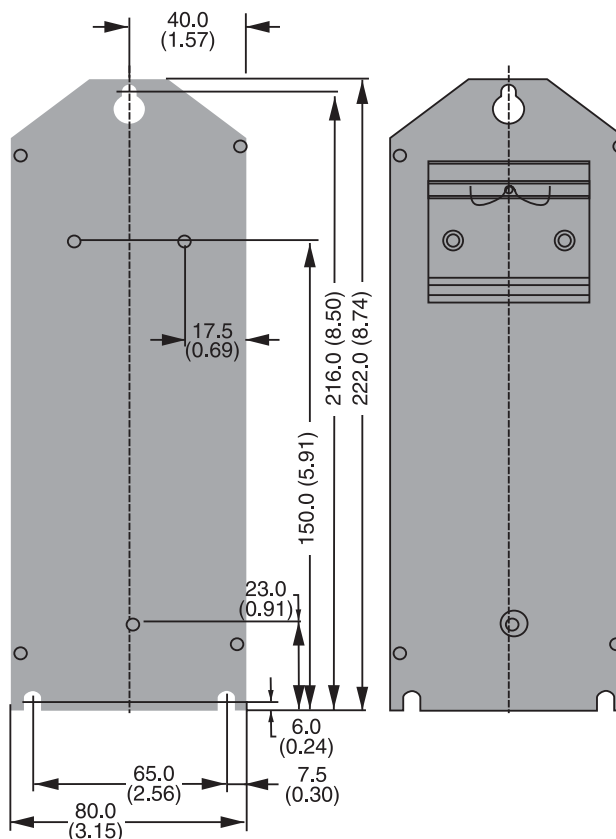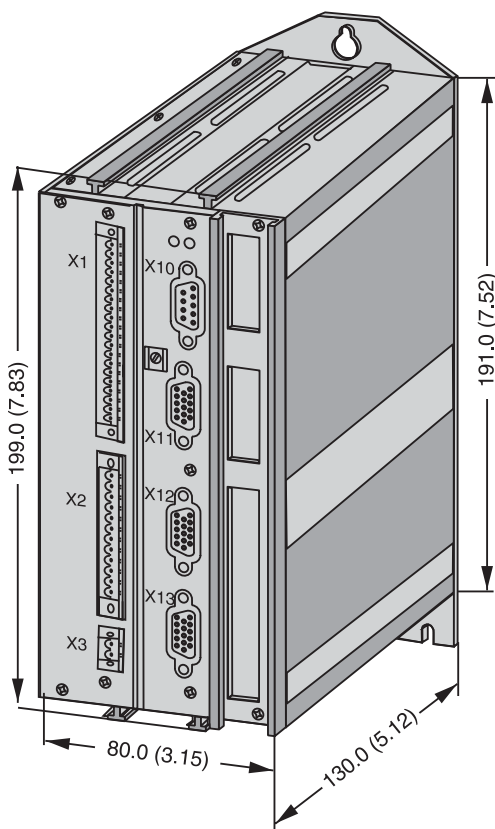
Connection Set ZBH02/04

Complete kit with mating plug connectors (X1, X2 and X3) for Compax3 connectors and special shield connecting terminal

Feedback Cable GBK../..

Connection to the Motor:

Under the designation "REK.. + GBK.." (Feedback cable) we can deliver feedback connecting cables in various lengths to order.

• Prefabricated with plug and cable eye
• The plugs of the Parker motor and feedback cables contain a special surface area screening.
• Cable plans, if you wish to make up your own cables
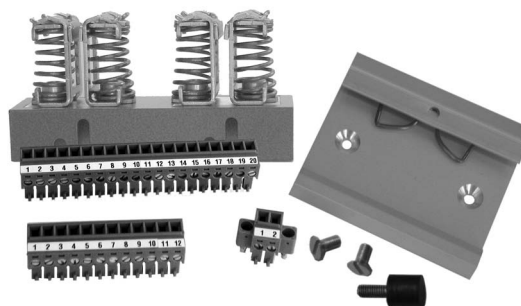
Terminal Block EAM06/..

For additional wiring of the inputs and outputs:
• Available with or without LED display
• Can be mounted in the control cabinet on a supporting rail
• Connection EAM06/.. via SSK23/..to X11, SSK24/.. to X12

C3F.indd, ddp

Parker Hannifin Corporation
Hydraulic Valve Division
Elyria, Ohio, USA

Parker

RS232 Cable SSK01 (in various lengths)

Configuration:

Via a PC with the aid of the Compax3 ServoManager.

Communication:

Communication with Compax3 either via RS232 or via RS485 in order to read or write into objects.

HEDA Bus

HEDA bus terminal connector (RJ45) BUS07/01:
• For the first and last Compax3 in the HEDA bus.
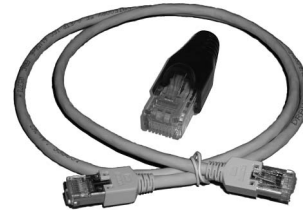HEDA cable: SSK28/.. prefabricated in various lengths:
• Cable for HEDA bus wiring from Compax3-to-Compax3 or PC-to-Compax3 powerPLmC.

Profibus plug BUS08/01

• BUS08/01 with 2 cable inputs (1x BUS08/01 incoming, 1x BUS08/01 continuing) and screw terminals, as well as a switch for activating the terminating resistor. Set to ON for first and last bus node terminating resistor activated.

Profibus cable: SSL01/.. not prefabricated

• Special cable in any length for Profibus wiring (colors according to DESINA).

CANbus plug BUS10/01

• BUS10/01 with 2 cable inputs (1x BUS10/01 incoming, 1x BUS10/01 continuing) and screw terminals, as well as a switch for activating the terminating resistor. Set to ON for first and last bus node terminating resistor activated

CANbus cable SSL02/.. not prefabricated

• Special cable in any length for CANbus wiring (colors according to DESINA)

Operating module BDM01/01

For display and diagnosis purposes:
• Can be plugged in during operation
• Power supply via Compax3 servo control
• For displaying and changing values

External Inputs/Outputs PIO...

For Compax3 I21 from technology function T30 onwards via CANopen:
• Integration of additional external input and output modules (digital and analog)

Connection set for Compax 3										
for C3F001 D2 F12xxx	ZBH 02/04	Z	B	H	0	2	/		0	4
Operating module										
Operating module		B	D	M	0	1	/		0	1
Terminal block										
for I/Os without luminous indicator	for X11, X12	E	A	M	0	6	/		0	1
for I/Os with luminous indicator	for X12	E	A	M	0	6	/		0	2
Interface cables and connectors										
PC-Compax3 (RS232)		S	S	K	0	1	/		...	...[1]
on X11/X13 (Transducer)	With flying leads	S	S	K	2	1	/		...	...[1]
on X12 (I/O digital)	With flying leads	S	S	K	2	2	/		...	...[1]
on X11(Ref/Analog)	For I/O terminal	S	S	K	2	3	/		...	...[1]
on X12 (I/Os digital)	For I/O terminal	S	S	K	2	4	/		...	...[1]
PC - POP (RS232)		S	S	K	2	5	/		...	...[1]
Compax3 - POP (RS485)		S	S	K	2	7	/	../	...	...[3]
Compax3 HEDA - Compax3 HEDA or PC - C3powerPLmC		S	S	K	2	8	/		...	...[2]
Compax3 X11 - Compax3 X11 (Encoder coupling of 2 axes)		S	S	K	2	9	/		...	...[1]
HEDA bus terminal connector (for the 1st and the last Compax3 in the HEDA Bus)		B	U	S	0	7	/		0	1
Feedback cable for Balluff SSI transducer and start/stop		G	B	K	4	0	/		...	...[1]
Feedback cable for SSI transducer and start/stop	With flying leads	G	B	K	5	3	/		...	...[1]
Profibus cable [4]	Not prefabricated	S	S	L	0	1	/		...	...[1]
Profibus connector		B	U	S	0	8	/		0	1
CAN-Bus cable [4]	Not prefabricated	S	S	L	0	2	/		...	...[1]
CAN-Bus connector		B	U	S	1	0	/		0	1

[1] Length code

Length code 1 (Example: SSK01/09: Length 25m)

Length [m]	1.0	2.5	5.0	7.5	10.0	12.5	15	20	25	30	50
Code	01	02	03	04	05	06	07	08	09	10	14

[2] Length code for SSK28

Length code 2 (Example: SSK28/22: Length 3m)

| Length [m]	0.25	0.5	1.0	3.0	5.0	10.0
Code	20	21	01	22	03	05

[3] Length code for SSK27

Length A: Cable or connection from POP with **one** Compax3 (POP - 1.Compax3), variable length according to length code[1]
(Example: SSK27/01/01: Length 1.0m)

Length B: Cable or connection from POP with **more than one** Compax3 (nn > 01) (1.Compax3 - 2.Compax3 - …), length between Compax connectors is fixed to 50cm, variable length A from POP with first Compax according to length code[1]
(Example: SSK27/03/01: Length 1.0m)

[4] Colors according to DESINA

Length Code for SSK27
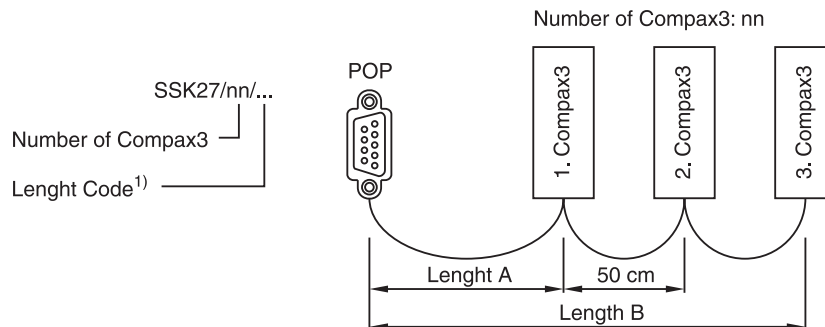
Decentralized Input terminals								
PIO 2DI 24V DC 3.0ms	2-Channel Digital-Input terminal		P	I	O	4	0	0
PIO 4DI 24V DC 3.0ms	4-Channel Digital-Input terminal		P	I	O	4	0	2
PIO 8DI 24V DC 3.0ms	8-Channel Digital-Input terminal		P	I	O	4	3	0
PIO 2AI DC ±10V	2-Channel Analog-Input terminal	(± 10V Differential input)	P	I	O	4	5	6
PIO 4AI 0-10V DC S.E.	4-Channel Analog-Input terminal	(0-10V Signal voltage)	P	I	O	4	6	8
PIO 2AI 0-20mA	2-Channel Analog-Input terminal	(0 - 20mA Differential input)	P	I	O	4	8	0
Decentralized Output terminals								
PIO 2DO 24V DC 0.5A	2-Channel Digital-Output terminal	(Output current 0.5A)	P	I	O	5	0	1
PIO 4DO 24V DC 0.5A	4-Channel Digital-Output terminal	(Output current 0.5A)	P	I	O	5	0	4
PIO 8DO 24V DC 0.5A	8-Channel Digital-Output terminal	(Output current 0.5A)	P	I	O	5	3	0
PIO 2AO 0-10V DC	2-Channel Analog-Output terminal	(0-10V Signal voltage)	P	I	O	5	5	0
PIO 4AO 0-20mA	2-Channel Analog-Output terminal	(0-20mA Signal voltage)	P	I	O	5	5	2
PIO 2AO DC ±10V	2-Channel Analog-Output terminal	(±10V Signal voltage)	P	I	O	5	5	6
CANopen Fieldbus coupler								
CANopen Standard			P	I	O	3	3	7
CANopen ECO			P	I	O	3	4	7

D