LORD PRODUCT SELECTOR GUIDE

LORD Weatherstrip Coatings

LORD weatherstrip coatings help improve the performance of elastomeric seals and substrates used on passenger and commercial vehicles and ensure a quiet and dry ride for passengers.

The coatings are formulated to withstand a variety of challenging environments including weathering, heat and fluids, and abrasive environments. Additionally, weatherstrip coatings are also designed to lower the coefficient of friction between elastomer and glass and painted metal to improve slip and anti-static "squeak and itch" characteristics.

The coatings below represent best in class performance and are available globally. For additional product information or to obtain a sample, please contact your LORD sales representative or call +1 877 ASK LORD (275 5673).

Weatherstrip Coatings Guide

Substrates	Product	Appearance	Primer Options	Cross-Linker	OEM Preferred	
EPDM, TPV and TPE	Autoseal® RC-3007	2K Smooth Black		Autoseal 3463B	GM Best Practice	
	Autoseal 3500F	2K Slightly Textured Black	Aqueous - Autoseal 3690	Autoseal 3463B		
	Autoseal 3443	eal 3443 2K Textured Black		Autoseal 3463B	GM/VW	
	Sipiol® 2015-22P	2K Textured Black*	Solvent-based - Chemlok® 459X	Sipiol WV-21	VW/Audi	
	Sipiol WL 1120-23	1K Smooth Black	CHOITION 400X	N/A	BMW	

^{*} Product is also available in a 1K verision.

Features & Benefits**

Product	Low Coefficient of Friction	Itch & Squeak	Non-stick to Glass	Chemical Resistance	Glass Chisel	Crock Meter Abrasion	Weathering
Autoseal RC-3007 Coating	+ +	+ + +	+ +	+ +	N/A	+	+ + +
Autoseal 3500F Coating	+++	+ +	+ + +	+ + +	+ + +	+++	+ +
Autoseal 3443 Coating	+ +	+ + +	+ +	+ +	+ + +	+ + +	+ +
Sipiol 2015-22P Coating	+ + +	+ + +	+++	+++	+ +	+ + +	+ +
Sipiol WL1120-23 Coating	+ +	+ +	+ +	+++	N/A	+++	+

^{**} Data was generated on an in-house EPDM compound and is to be used for information purposes only. Performance on customer compounds may be different and final decisions for use should be based on data generated on the particular customer compound being targeted.



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Cautionary Information

Before using any LORD product, refer to the Material Safety Data Sheet (MSDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

Values stated in this document represent typical values as not all tests are run on each lot of material produced. For formalized product specifications for specific product end uses, contact the Customer Support Center.

Information provided herein is based upon tests believed to be reliable. In as much as LORD Corporation has no control over the manner in which others may use this information, it does not guarantee the results to be obtained. In addition, LORD Corporation does not guarantee the performance of the product or the results obtained from the use of the product or this information where the product has been repackaged by any third party, including but not limited to any product end-user. Nor does the company make any express or implied warranty of merchantability or fitness for a particular purpose concerning the effects or results of such use.

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For a listing of our worldwide locations, visit LORD.com.

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