

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: **CHEMLOK® EP5080-11**
Product Use/Class: **Primer for Adhesive**

LORD Corporation
111 LORD Drive
Cary, NC 27511-7923 USA

Telephone: 814 868-3180
Non-Transportation Emergency: 814 763-2345
Chemtrec 24 Hr Transportation Emergency No.
800 424-9300 (Outside Continental U.S. 703 527-3887)

EFFECTIVE DATE: 05/01/2025

2. HAZARDS IDENTIFICATION**GHS CLASSIFICATION:**

Flammable liquids Category 2
Acute toxicity Inhalation - Dust and Mist Category 4 - 8.0% of the mixture consists of ingredient(s) of unknown toxicity.
Acute toxicity Inhalation - Vapour Category 4 - 8.0% of the mixture consists of ingredient(s) of unknown toxicity.
Serious eye damage/eye irritation Category 2A
Skin sensitization Category 1
Carcinogenicity Category 2
Reproductive toxicity Category 2
Specific target organ systemic toxicity (single exposure) Category 3
Aspiration hazard Category 1

GHS LABEL ELEMENTS:**Symbol(s)****Signal Word**

DANGER

Hazard statements

Highly flammable liquid and vapor.
Harmful if inhaled.
Causes serious eye irritation.
May cause an allergic skin reaction.
Suspected of causing cancer.
Suspected of damaging fertility or the unborn child.
May cause harm to breast-fed children.
May cause drowsiness or dizziness.
May be fatal if swallowed and enters airways.

Precautionary statements**Prevention**

Keep away from heat, sparks, open flames, hot surfaces. - No smoking.
Ground, bond container and receiving equipment.
Use explosion-proof electrical, ventilating, lighting equipment.

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Use only non-sparking tools.
Take precautionary measures against static discharge.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves, protective clothing, eye protection, face protection.
Use personal protective equipment as required.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.

Response

In case of fire: refer to section 5 of SDS for extinguishing media.
Call a POISON CENTER or doctor, physician if you feel unwell.
Specific treatment (see supplemental first aid instructions on this label).
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
IF ON SKIN (or hair): Remove, take off immediately all contaminated clothing. Rinse skin with water, shower.
If skin irritation or rash occurs: Get medical advice, attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
IF SWALLOWED: Immediately call a POISON CENTER or doctor, physician.
Do NOT induce vomiting.
Wash contaminated clothing before reuse.

Storage

Store in a well-ventilated place. Keep cool.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal:

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

Other hazards:

This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).

Acute: Vapor harmful; may affect the brain or nervous system causing dizziness, headache or nausea. May cause central nervous system depression characterized by the following progressive steps: headache, dizziness, staggering gait, confusion, unconsciousness or coma. Possible irritation of the respiratory system can occur causing a variety of symptoms such as dryness of the throat, tightness of the chest, and shortness of breath. This product contains a residual amount of a chemical substance that may cause an allergic skin and/or respiratory reaction. May cause skin irritation. May be harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

Chronic: Prolonged or repeated contact may result in dermatitis. IARC has designated Methyl isobutyl ketone to be in Group 2B - possibly carcinogenic to humans. ACGIH considers Ethyl alcohol to be an A3 carcinogen (confirmed animal carcinogen with unknown relevance in humans). May cause kidney damage.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients above the threshold concentration

Chemical Name	CAS Number	Range
Methyl isobutyl ketone	108-10-1	80 - 85 %
Phenolic resin	9003-35-4	1 - 5 %
Epoxy novalac resin	PROPRIETARY	1 - 5 %
Methyl ethyl ketone	78-93-3	1 - 5 %
Ethyl alcohol	64-17-5	0.1 - 0.9 %
Phenol	108-95-2	0.1 - 0.9 %
Acetone	67-64-1	0.1 - 0.9 %
Toluene	108-88-3	0.1 - 0.9 %

Any "PROPRIETARY" component(s) in the above table is considered trade secret, thus the specific chemical and its exact concentration is being withheld.

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

5. FIRE-FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Carbon Dioxide, Dry chemical, Foam, Water fog

UNSUITABLE EXTINGUISHING MEDIA: Not determined for this product.

SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL: Flammable liquid and vapor. Vapours are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back. Keep container tightly closed. Isolate from heat, electrical equipment, sparks, open flame, and other sources of ignition. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS: Wear full firefighting protective clothing, including self contained breathing apparatus. Water spray may be ineffective. If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES: Remove all sources of ignition (flame, hot surfaces, and electrical, static or frictional sparks). Avoid contact. Avoid breathing vapors. Use self-contained breathing equipment.

ENVIRONMENTAL PRECAUTIONS: Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP: Keep non-essential personnel a safe distance away from the spill area. Remove all sources of ignition (flame, hot surfaces, and electrical, static or frictional sparks). Avoid breathing vapors. Use self-contained breathing equipment. Notify appropriate authorities if necessary. Before attempting cleanup, refer to hazard caution information in other sections of this safety data sheet. Contain and remove with inert absorbent material and non-sparking tools. Avoid contact.

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Ground and bond containers when transferring material. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation. Because empty containers may retain product residue and flammable vapors, keep away from heat, sparks and flame; do not cut, puncture or weld on or near the empty container. Do not smoke where this product is used or stored.

STORAGE: Do not store or use near heat, sparks, or open flame. Store only in well-ventilated areas. Do not puncture, drag, or slide container. Keep container closed when not in use. Refer to OSHA 29CFR Part 1910.106 "Flammable and Combustible Liquids" for specific storage requirements.

INCOMPATIBILITY: Strong oxidizers, acids, bases, water.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

COMPONENT EXPOSURE LIMIT

<u>Chemical Name</u>	<u>ACGIH TLV-TWA</u>	<u>ACGIH TLV-STEL</u>	<u>OSHA PEL-TWA</u>	<u>OSHA PEL-CEILING</u>	<u>Skin</u>
Methyl isobutyl ketone	20 ppm	75 ppm	410 mg/m3 100 ppm	N.E.	Not applicable
Phenolic resin	N.E.	N.E.	N.E.	N.E.	Not applicable
Epoxy novalac resin	N.E.	N.E.	N.E.	N.E.	Not applicable
Methyl ethyl ketone	200 ppm	300 ppm	590 mg/m3 200 ppm	N.E.	Not applicable
Ethyl alcohol	N.E.	1,000 ppm	1,900 mg/m3 1,000 ppm	N.E.	Not applicable
Phenol	5 ppm	N.E.	19 mg/m3 5 ppm	N.E.	S
Acetone	250 ppm	500 ppm	2,400 mg/m3 1,000 ppm	N.E.	Not applicable
Toluene	20 ppm	N.E.	200 ppm	300 ppm	Not applicable

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

ENGINEERING CONTROLS: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits. Caution: Solvent vapors are heavier than air and collect in lower levels of the work area. Sufficient ventilation (using explosion-proof equipment) should be provided to prevent flammable vapor/air mixtures from accumulating.

PERSONAL PROTECTION MEASURES/EQUIPMENT:

Respiratory protection: Use a NIOSH approved chemical/mechanical filter respirator designed to remove a combination of particulates and organic vapor if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. For respirator use observe OSHA regulations (29CFR 1910.134) or use in accordance with applicable laws and regulations of your country or particular locality.

Skin protection: Use neoprene, nitrile, or rubber gloves to prevent skin contact. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.

Eye protection: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

Other protective equipment: Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

Hygienic practices: Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Typical values, not to be used for specification purposes.

Odor:	Solvent	Vapor Pressure:	N.D.
Appearance:	Clear	Vapor density:	Heavier than Air
Physical state:	Liquid	Lower explosion limit:	1.2 %(V)
Flash point:	59 °F, 15 °C Setaflash	Upper explosive limit:	19 %(V)
Boiling range:	Closed Cup 79 - 116 °C	Evaporation rate:	Faster than n-butyl-acetate.
Autoignition temperature:	N.D.	Density:	0.86 g/cm3 (7.13 lb/gal)

Decomposition temperature:	N.D.	Viscosity, dynamic:	≥15 mPa.s @ 25 °C
Odor threshold:	N.D.	Viscosity, kinematic:	≥17 mm ² /s @ 25 °C
Solubility in H ₂ O:	Insoluble	Volatile by weight:	85.41 %
pH:	N.A.	Volatile by volume:	91.18 %
Freeze point:	N.D.	VOC Calculated:	6.09 lb/gal, 731 g/l
Coefficient of water/oil distribution:	N.D.		

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

10. STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Hazardous polymerisation will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

CONDITIONS TO AVOID: High temperatures. Sources of ignition.

INCOMPATIBILITY: Strong oxidizers, acids, bases, water.

HAZARDOUS DECOMPOSITION PRODUCTS: Does not decompose when used and stored as recommended., Carbon dioxide, carbon monoxide, chlorine, hydrogen chloride., Phosgene

11. TOXICOLOGICAL INFORMATION

EXPOSURE PATH: Refer to section 2 of this SDS.

SYMPTOMS: Refer to section 2 of this SDS.

TOXICITY MEASURES:

Chemical Name	LD50/LC50
Methyl isobutyl ketone	Oral LD50: Rat 2,080 mg/kg Dermal LD50: Rabbit 3,000 mg/kg Dermal LD50: Rat > 2,000 mg/kg GHS LC50 (vapour): Rat 11.6 mg/l /4 h
Phenolic resin	Oral LD50: Rat > 5 g/kg Dermal LD50: Rat > 2 g/kg Dermal LD50: Rat > 2,000 mg/kg Inhalation LC50: Mouse 7,570 mg/m ³ /2 h
Epoxy novalac resin	N.D.
Methyl ethyl ketone	Oral LD50: Rat 2,193 mg/kg Dermal LD50: Rabbit > 8,100 mg/kg GHS LC50 (vapour): Rat 10,000 mg/l /4 h
Ethyl alcohol	Oral LD50: Rat 10,470 mg/kg Dermal LD50: Rat 15,800 mg/kg GHS LC50 (vapour): Rat 51 mg/l /4 h
Phenol	Oral LD50: Rat 340 mg/kg Oral LD50: Mouse 270 mg/kg Dermal LD50: Rabbit 630 mg/kg GHS LC50 (dust and mist): Acute toxicity point estimate 0.55 mg/l
Acetone	Oral LD50: Rat 5,800 mg/kg Dermal LD50: Rabbit > 15,700 mg/kg Inhalation LC50: Rat 50,100 mg/m ³ /8 h GHS LC50 (vapour): Rat 76 mg/l /4 h
Toluene	Oral LD50: Rat 5,580 mg/kg Dermal LD50: Rabbit > 5,000 mg/kg GHS LC50 (vapour): Rat 25.7 mg/l /4 h

Germ cell mutagenicity: No classification proposed

Carcinogenicity: Category 2 - Suspected of causing cancer.

Components contributing to classification: Methyl isobutyl ketone.

Reproductive toxicity: Category 2 - Suspected of damaging fertility or the unborn child. May cause harm to breast-fed children.

Components contributing to classification: Toluene.

12. ECOLOGICAL INFORMATION

ECOTOXICITY:

Chemical Name	Ecotoxicity
Methyl isobutyl ketone	<u>Fish:</u> Pimephales promelas 496 - 514 mg/196 h flow-through Danio rerio 179 mg/196 h <u>Invertebrates:</u> Daphnia magna 170 mg/148 h Daphnia magna 200 mg/148 h <u>Plants:</u> Pseudokirchneriella subcapitata 400 mg/196 h
Phenolic resin	N.D.
Epoxy novalac resin	N.D.
Methyl ethyl ketone	<u>Fish:</u> Pimephales promelas 3,130 - 3,320 mg/196 h flow-through Pimephales promelas 2,993 mg/196 h <u>Invertebrates:</u> Daphnia magna > 520 mg/148 h Daphnia magna 5,091 mg/148 h Daphnia magna 4,025 - 6,440 mg/148 h Static Daphnia magna 308 mg/148 h
Ethyl alcohol	<u>Fish:</u> Pimephales promelas > 100 mg/196 h Static Pimephales promelas 14,200 mg/196 h <u>Invertebrates:</u> Daphnia magna 9,268 - 14,221 mg/148 h Daphnia magna 12,340 mg/148 h
Phenol	<u>Fish:</u> Pimephales promelas 20.5 - 25.6 mg/196 h Static Pimephales promelas 32 mg/196 h Oncorhynchus mykiss 5.449 - 6.789 mg/196 h flow-through Oncorhynchus mykiss 7.5 - 14 mg/196 h Static Oncorhynchus mykiss 4.23 - 7.49 mg/196 h semi-static Lepomis macrochirus 13.5 mg/196 h Static Lepomis macrochirus 11.9 - 25.3 mg/196 h flow-through Lepomis macrochirus 11.5 mg/196 h semi-static Poecilia reticulata 34.09 - 47.64 mg/196 h Static Poecilia reticulata 31 mg/196 h semi-static Brachydanio rerio 27.8 mg/196 h Oryzias latipes 33.9 - 43.3 mg/196 h flow-through Oryzias latipes 23.4 - 36.6 mg/196 h Static Pimephales promelas 11.9 - 50.5 mg/196 h flow-through Oncorhynchus mykiss 8.9 mg/196 h <u>Invertebrates:</u> Daphnia magna 4.24 - 10.7 mg/148 h Static Daphnia magna 10.2 - 15.5 mg/148 h Ceriodaphnia dubia 0.0994 mg/148 h <u>Plants:</u> Pseudokirchneriella subcapitata 46.42 mg/196 h Desmodesmus subspicatus 187 - 279 mg/172 h Static
Acetone	<u>Fish:</u> Pimephales promelas 6,210 - 8,120 mg/196 h Static Lepomis macrochirus 8,300 mg/196 h Oncorhynchus mykiss 5,540 mg/196 h <u>Invertebrates:</u> Daphnia magna 10,294 - 17,704 mg/148 h Static Daphnia magna 12,600 - 12,700 mg/148 h daphnia pulex 8,800 mg/148 h
Toluene	<u>Fish:</u> Pimephales promelas 12.6 mg/196 h Static Oncorhynchus mykiss 5.89 - 7.81 mg/196 h flow-through Oncorhynchus mykiss 14.1 - 17.16 mg/196 h Static Oncorhynchus mykiss 5.8 mg/196 h semi-static Lepomis macrochirus 11.0 - 15.0 mg/196 h Static Oryzias latipes 54 mg/196 h Static Poecilia reticulata 28.2 mg/196 h semi-static Poecilia reticulata 50.87 - 70.34 mg/196 h Static Morone saxatilis 5.5 mg/196 h <u>Invertebrates:</u> Daphnia magna 11.5 mg/148 h Ceriodaphnia dubia 3.78 mg/148 h <u>Plants:</u> Pseudokirchneriella subcapitata 12.5 mg/172 h Static

PERSISTENCE AND DEGRADABILITY: Not determined for this product.

BIOACCUMULATIVE: Not determined for this product.

MOBILITY IN SOIL: Not determined for this product.

OTHER ADVERSE EFFECTS: Not determined for this product.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

US DOT Road

Proper Shipping Name: Adhesives
Hazard class: 3
Secondary hazard class: None
UN/NA Number: 1133
Packing group: II
Emergency Response Guide Number: 128

IATA Cargo

Proper shipping name: Adhesives
Hazard class: 3
Secondary hazard class: None
UN number: 1133
Packing group: II
EmS: 3L

IMDG

Proper shipping name: Adhesives
Hazard class: 3
Secondary hazard class: None
UN number: 1133
Packing group: II
EmS: F-E; S-D

The listed transportation classification applies to non-bulk shipments. It does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors. For the most accurate shipping information, refer to your transportation/compliance department.

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS:

SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372.:

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight percent less than</u>
Methyl isobutyl ketone	108-10-1	85.0 %
Phenol	108-95-2	0.9 %
Toluene	108-88-3	0.9 %

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the active TSCA Section 8 Inventory or exempt.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

None

16. OTHER INFORMATION

Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

HMIS RATINGS - HEALTH: 2* FLAMMABILITY: 3 PHYSICAL HAZARD: 0

* - Indicates a chronic hazard; see Section 2

Revision: Section 1, Section 2, Section 9, Section 11, Section 12

Effective Date: 05/01/2025

DISCLAIMER

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.