

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: **CHEMLOK® 205LH**
Product Use/Class: **Primer for Adhesive**

LORD Corporation
111 LORD Drive
Cary, NC 27511-7923 USA

Telephone: 814 868-3180
Non-Transportation Emergency: 814 763-2345
Chemtrec 24 Hr Transportation Emergency No.
800 424-9300 (Outside Continental U.S. 703 527-3887)

EFFECTIVE DATE: 10/15/2024

2. HAZARDS IDENTIFICATION**GHS CLASSIFICATION:**

Flammable liquids Category 2
Acute toxicity Oral Category 4 - 0.9% of the mixture consists of ingredient(s) of unknown toxicity.
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Carcinogenicity Category 2
Reproductive toxicity Category 2
Specific target organ systemic toxicity (single exposure) Category 3
Hazardous to the aquatic environment - acute hazard Category 3
Hazardous to the aquatic environment - chronic hazard Category 3

GHS LABEL ELEMENTS:**Symbol(s)****Signal Word**

DANGER

Hazard statements

Highly flammable liquid and vapor.
Harmful if swallowed.
Causes skin irritation.
Causes serious eye irritation.
Suspected of causing cancer.
Suspected of damaging fertility or the unborn child.
May cause harm to breast-fed children.
May cause respiratory irritation.
Harmful to aquatic life.
Harmful to aquatic life with long lasting effects.

Precautionary statements**Prevention**

Keep away from heat, sparks, open flames, hot surfaces. - No smoking.
Ground, bond container and receiving equipment.
Use explosion-proof electrical, ventilating, lighting equipment.

Use only non-sparking tools.
Take precautionary measures against static discharge.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves, protective clothing, eye protection, face protection.
Use personal protective equipment as required.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Avoid release to the environment.

Response

In case of fire: refer to section 5 of SDS for extinguishing media.
Call a POISON CENTER or doctor, physician if you feel unwell.
Specific treatment (see supplemental first aid instructions on this label).
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
IF ON SKIN (or hair): Remove, take off immediately all contaminated clothing. Rinse skin with water, shower.
If skin irritation occurs: Get medical advice, attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Rinse mouth.

Storage

Store in a well-ventilated place. Keep cool.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal:

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

Other hazards:

This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).

Acute: Vapor harmful; may affect the brain or nervous system causing dizziness, headache or nausea. Possible irritation of the respiratory system can occur causing a variety of symptoms such as dryness of the throat, tightness of the chest, and shortness of breath. May cause central nervous system depression characterized by the following progressive steps: headache, dizziness, staggering gait, confusion, unconsciousness or coma. Exposure to formaldehyde may cause dry, sore throat; itching and burning of the nose; nasal congestion; cough; chest tightness; and wheezing.

Chronic: Formaldehyde entrapped in this product may be released during heating and mixing. Formaldehyde has been identified by NTP and IARC as a known human carcinogen (IARC 1), and by OSHA as a potential human carcinogen. Workplace exposure to formaldehyde is regulated by OSHA Standard 29 CFR 1910.1048. IARC has designated Methyl isobutyl ketone to be in Group 2B - possibly carcinogenic to humans. ACGIH considers Ethyl alcohol to be an A3 carcinogen (confirmed animal carcinogen with unknown relevance in humans). IARC has designated carbon black as Group 2B - inadequate evidence for carcinogenicity in humans, but sufficient evidence in experimental animals. In 2006 IARC reaffirmed its 1995 finding that there is "inadequate evidence" from human health studies to assess whether carbon black causes cancer in humans. Further, epidemiological evidence from well-conducted investigations has shown no causative link between carbon black exposure and the risk of malignant or non-malignant respiratory disease in humans. IARC has designated titanium dioxide (TiO₂) as Group 2B – possibly carcinogenic to humans in dust form. However, a number of long term animal studies and human epidemiology studies evaluating TiO₂ and workplace exposure show insufficient evidence for carcinogenic effects. EPA, NTP and OSHA do not designate TiO₂ as a carcinogen and ACGIH designates TiO₂ as A4 - not classifiable as a human carcinogen. Mortality from other chronic diseases, including other respiratory diseases, was not associated with exposure to TiO₂ dust. TiO₂ is not present in this product as a dust and no airborne exposure is expected during application.

3. COMPOSITION/INFORMATION ON INGREDIENTS
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Hazardous ingredients above the threshold concentration

Chemical Name	CAS Number	Range
Methyl-n-propyl ketone	107-87-9	60 - 65 %
Propionic acid, n-butyl ester	590-01-2	5 - 10 %
Methyl isobutyl ketone	108-10-1	1 - 5 %
Titanium dioxide	13463-67-7	1 - 5 %
Phenolic resin	9003-35-4	1 - 5 %
Methyl ethyl ketone	78-93-3	1 - 5 %
Carbon black	1333-86-4	0.1 - 0.9 %
Ethyl alcohol	64-17-5	0.1 - 0.9 %
Phenol	108-95-2	0.1 - 0.9 %
Toluene	108-88-3	0.1 - 0.9 %

Any "PROPRIETARY" component(s) in the above table is considered trade secret, thus the specific chemical and its exact concentration is being withheld.

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

5. FIRE-FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Carbon Dioxide, Dry chemical, Foam, Water fog

UNSUITABLE EXTINGUISHING MEDIA: Not determined for this product.

SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL: Flammable liquid and vapor. Vapours are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back. Keep container tightly closed. Isolate from heat, electrical equipment, sparks, open flame, and other sources of ignition. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS: Wear full firefighting protective clothing, including self contained breathing apparatus. Water spray may be ineffective. If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES: Remove all sources of ignition (flame, hot surfaces, and electrical, static or frictional sparks). Avoid contact. Avoid breathing vapors. Use self-contained breathing equipment.

ENVIRONMENTAL PRECAUTIONS: Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP: Keep non-essential personnel a safe distance away from the spill area. Notify appropriate authorities if necessary. Avoid contact. Before attempting cleanup, refer to hazard caution information in other sections of this safety data sheet. Contain and remove with inert absorbent material.

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Ground and bond containers when transferring material. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation. Because empty containers may retain product residue and flammable vapors, keep away from heat, sparks and flame; do not cut, puncture or weld on or near the empty container. Do not smoke where this product is used or stored.

STORAGE: Do not store or use near heat, sparks, or open flame. Store only in well-ventilated areas. Do not puncture, drag, or slide container. Keep container closed when not in use. Refer to OSHA 29CFR Part 1910.106 "Flammable and Combustible Liquids" for specific storage requirements.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

COMPONENT EXPOSURE LIMIT

Chemical Name	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL-CEILING	Skin
Methyl-n-propyl ketone	N.E.	150 ppm	700 mg/m3 200 ppm	N.E.	Not applicable
Propionic acid, n-butyl ester	N.E.	N.E.	N.E.	N.E.	Not applicable
Methyl isobutyl ketone	20 ppm	75 ppm	410 mg/m3 100 ppm	N.E.	Not applicable
Titanium dioxide	N.E.	N.E.	N.E.	N.E.	Not applicable
Phenolic resin	N.E.	N.E.	N.E.	N.E.	Not applicable
Methyl ethyl ketone	200 ppm	300 ppm	590 mg/m3 200 ppm	N.E.	Not applicable
Carbon black	N.E.	N.E.	3.5 mg/m3	N.E.	Not applicable
Ethyl alcohol	N.E.	1,000 ppm	1,900 mg/m3 1,000 ppm	N.E.	Not applicable
Phenol	5 ppm	N.E.	19 mg/m3 5 ppm	N.E.	S
Toluene	20 ppm	N.E.	200 ppm	300 ppm	Not applicable

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

ENGINEERING CONTROLS: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits. Caution: Solvent vapors are heavier than air and collect in lower levels of the work area. Sufficient ventilation (using explosion-proof equipment) should be provided to prevent flammable vapor/air mixtures from accumulating.

PERSONAL PROTECTION MEASURES/EQUIPMENT:

Respiratory protection: Use a NIOSH approved chemical/mechanical filter respirator designed to remove a combination of particulates and organic vapor if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. For respirator use observe OSHA regulations (29CFR 1910.134) or use in accordance with applicable laws and regulations of your country or particular locality. Note: If the exposure limit for formaldehyde is exceeded, a formaldehyde-specific, formaldehyde/organic vapor combination, or airline respirator may be required.

Skin protection: Use neoprene, nitrile, or rubber gloves to prevent skin contact. The most suitable glove should be chosen in consultation with the glove supplier/manufacture, who can provide information about the breakthrough time of the glove material.

Eye protection: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

Other protective equipment: Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

Hygienic practices: Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Typical values, not to be used for specification purposes.

Odor:	Ketone	Vapor Pressure:	N.D.
Appearance:	Blue	Vapor density:	Heavier than Air
Physical state:	Liquid	Lower explosion limit:	1.2 %(V)
Flash point:	56 °F, 13 °C Setaflash	Upper explosive limit:	19 %(V)
	Closed Cup		
Boiling range:	79 - 145 °C	Evaporation rate:	Faster than n-butyl-acetate.
Autoignition temperature:	N.D.	Density:	0.93 g/cm ³ (7.70 lb/gal)
Decomposition temperature:	N.D.	Viscosity, dynamic:	≥270 mPa.s @ 25 °C
Odor threshold:	N.D.	Viscosity, kinematic:	≥290 mm ² /s @ 25 °C
Solubility in H₂O:	Insoluble	Volatile by weight:	76.54 %
pH:	N.A.	Volatile by volume:	87.65 %
Freeze point:	N.D.	VOC Calculated:	5.95 lb/gal, 713 g/l
Coefficient of water/oil distribution:	N.D.		

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

10. STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Hazardous polymerisation will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

CONDITIONS TO AVOID: High temperatures. Sources of ignition.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide., Formaldehyde., Metal oxides

11. TOXICOLOGICAL INFORMATION

EXPOSURE PATH: Refer to section 2 of this SDS.

SYMPTOMS: Refer to section 2 of this SDS.

TOXICITY MEASURES:

Chemical Name	LD50/LC50
Methyl-n-propyl ketone	Dermal LD50: Rat 6,480 mg/kg GHS LC50 (vapour): Rat > 25.5 mg/l /4 h
Propionic acid, n-butyl ester	Oral LD50: Rat 12,344 mg/kg Dermal LD50: Rabbit 14,008 mg/kg Inhalation LC50: Rat > 20.2 mg/l /6 h
Methyl isobutyl ketone	Oral LD50: Rat 2,080 mg/kg Dermal LD50: Rabbit 3,000 mg/kg Dermal LD50: Rat > 2,000 mg/kg GHS LC50 (vapour): Rat 11.6 mg/l /4 h
Titanium dioxide	Oral LD50: Rat > 5,000 mg/kg Dermal LD50: rabbit > 5,000 mg/kg GHS LC50 (dust and mist): Rat > 6.82 mg/l /4 h
Phenolic resin	Oral LD50: Rat > 5 g/kg Dermal LD50: Rat > 2 g/kg Dermal LD50: Rat > 2,000 mg/kg Inhalation LC50: Mouse 7,570 mg/m ³ /2 h

Methyl ethyl ketone	Oral LD50: Rat 2,193 mg/kg Dermal LD50: Rabbit > 8,100 mg/kg GHS LC50 (vapour): Rat 10,000 mg/l /4 h
Carbon black	Oral LD50: Rat > 8,000 mg/kg Dermal LD50: Rabbit > 3 g/kg Dermal LD50: Rat > 2,000 mg/kg GHS LC50 (vapour): Acute toxicity point estimate 55 mg/l
Ethyl alcohol	Oral LD50: Rat 10,470 mg/kg Dermal LD50: Rat 15,800 mg/kg GHS LC50 (vapour): Rat 51 mg/l /4 h
Phenol	Oral LD50: Rat 340 mg/kg Oral LD50: Mouse 270 mg/kg Dermal LD50: Rabbit 630 mg/kg GHS LC50 (dust and mist): Acute toxicity point estimate 0.55 mg/l
Toluene	Oral LD50: Rat 5,580 mg/kg Dermal LD50: Rabbit > 5,000 mg/kg GHS LC50 (vapour): Rat 25.7 mg/l /4 h

Germ cell mutagenicity: No classification proposed

Carcinogenicity: Category 2 - Suspected of causing cancer.

Components contributing to classification: Methyl isobutyl ketone.

Reproductive toxicity: Category 2 - Suspected of damaging fertility or the unborn child. May cause harm to breast-fed children.

Components contributing to classification: Toluene.

12. ECOLOGICAL INFORMATION

ECOTOXICITY:

Chemical Name	Ecotoxicity
Methyl-n-propyl ketone	<u>Fish:</u> Pimephales promelas 1,190 - 1,290 mg/196 h flow-through
Propionic acid, n-butyl ester	N.D.
Methyl isobutyl ketone	<u>Fish:</u> Pimephales promelas 496 - 514 mg/196 h flow-through Danio rerio 179 mg/196 h <u>Invertebrates:</u> Daphnia magna 170 mg/148 h Daphnia magna 200 mg/148 h <u>Plants:</u> Pseudokirchneriella subcapitata 400 mg/196 h
Titanium dioxide	<u>Fish:</u> Oncorhynchus mykiss > 100 mg/196 h <u>Invertebrates:</u> Daphnia magna > 100 mg/148 h
Phenolic resin	N.D.
Methyl ethyl ketone	<u>Fish:</u> Pimephales promelas 3,130 - 3,320 mg/196 h flow-through Pimephales promelas 2,993 mg/196 h <u>Invertebrates:</u> Daphnia magna > 520 mg/148 h Daphnia magna 5,091 mg/148 h Daphnia magna 4,025 - 6,440 mg/148 h Static Daphnia magna 308 mg/148 h
Carbon black	N.D.
Ethyl alcohol	<u>Fish:</u> Pimephales promelas > 100 mg/196 h Static Pimephales promelas 14,200 mg/196 h <u>Invertebrates:</u> Daphnia magna 9,268 - 14,221 mg/148 h Daphnia magna 12,340 mg/148 h
Phenol	<u>Fish:</u> Pimephales promelas 20.5 - 25.6 mg/196 h Static Pimephales promelas 32 mg/196 h Oncorhynchus mykiss 5.449 - 6.789 mg/196 h flow-through Oncorhynchus mykiss 7.5 - 14 mg/196 h Static Oncorhynchus mykiss 4.23 - 7.49 mg/196 h semi-static Lepomis macrochirus 13.5 mg/196 h Static Lepomis macrochirus 11.9 - 25.3 mg/196 h flow-through Lepomis macrochirus 11.5 mg/196 h semi-static Poecilia reticulata 34.09 - 47.64 mg/196 h Static Poecilia reticulata 31 mg/196 h semi-static Brachydanio rerio 27.8 mg/196 h Oryzias latipes 33.9 - 43.3 mg/196 h flow-through Oryzias latipes 23.4 - 36.6 mg/196 h Static Pimephales promelas 11.9 - 50.5 mg/196 h flow-through Oncorhynchus mykiss 8.9 mg/196 h <u>Invertebrates:</u> Daphnia magna 4.24 - 10.7 mg/148 h Static Daphnia magna 10.2 - 15.5 mg/148 h

	Ceriodaphnia dubia 0.0994 mg/148 h Plants: Pseudokirchneriella subcapitata 46.42 mg/196 h Desmodesmus subspicatus 187 - 279 mg/172 h Static
Toluene	Fish: Pimephales promelas 12.6 mg/196 h Static Oncorhynchus mykiss 5.89 - 7.81 mg/196 h flow-through Oncorhynchus mykiss 14.1 - 17.16 mg/196 h Static Oncorhynchus mykiss 5.8 mg/196 h semi-static Lepomis macrochirus 11.0 - 15.0 mg/196 h Static Oryzias latipes 54 mg/196 h Static Poecilia reticulata 28.2 mg/196 h semi-static Poecilia reticulata 50.87 - 70.34 mg/196 h Static Morone saxatilis 5.5 mg/196 h Invertebrates: Daphnia magna 11.5 mg/148 h Ceriodaphnia dubia 3.78 mg/148 h Plants: Pseudokirchneriella subcapitata 12.5 mg/172 h Static

PERSISTENCE AND DEGRADABILITY: Not determined for this product.

BIOACCUMULATIVE: Not determined for this product.

MOBILITY IN SOIL: Not determined for this product.

OTHER ADVERSE EFFECTS: Not determined for this product.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

US DOT Road

Proper Shipping Name: Adhesives
Hazard Class: 3
Secondary hazard: None
UN/NA Number: 1133
Packing group: II
Emergency Response Guide Number: 128

IATA Cargo

Proper shipping name: Adhesives
Hazard Class: 3
Hazard class: None
UN number: 1133
Packing group: II
EmS: 3L

IMDG

Proper shipping name: Adhesives
Hazard Class: 3
Hazard class: None
UN number: 1133
Packing group: II
EmS: F-E; S-D

The listed transportation classification applies to non-bulk shipments. It does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors. For the most accurate shipping information, refer to your transportation/compliance department.

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS:

SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372.:

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight percent less than</u>
Methyl isobutyl ketone	108-10-1	5.0 %
Phenol	108-95-2	0.9 %
Toluene	108-88-3	0.9 %

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the active TSCA Section 8 Inventory or exempt.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

None

16. OTHER INFORMATION

Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

HMIS RATINGS - HEALTH: 2* FLAMMABILITY: 3 PHYSICAL HAZARD: 0

* - Indicates a chronic hazard; see Section 2

Revision: Section 1, Section 2, Section 9, Section 11, Section 12

Effective Date: 10/15/2024

DISCLAIMER

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.