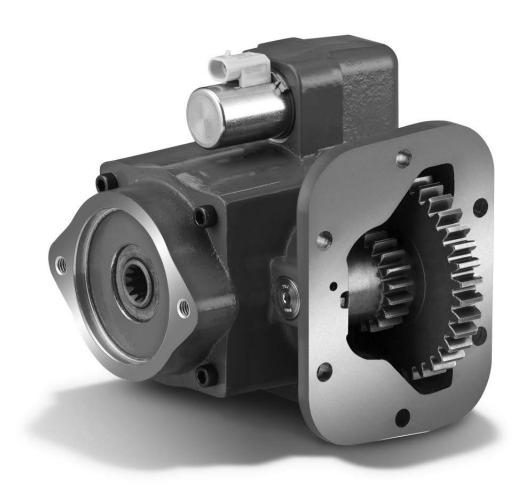
Effective: HY25-2252-M1/US May 15, 2023 Supersedes: HY25-2252-M1/US August 15, 2022



### **Power Take-Offs Parts List**

252 Series





### / WARNING — User Responsibility

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

#### Offer of Sale

The items described in this document are hereby offered for sale by Parker Hannifin Corporation, its subsidiaries or its authorized distributors. This offer and its acceptance are governed by the provisions stated in the "Offer of Sale".



WARNING: This product can expose you to chemicals including Lead and Lead Compounds, and Di(2-ethylhexyl)phthalate (DEHP) which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

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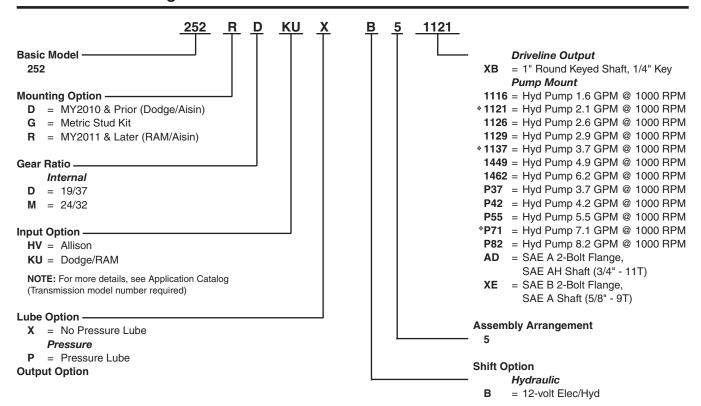
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## Parts List **252 Series**

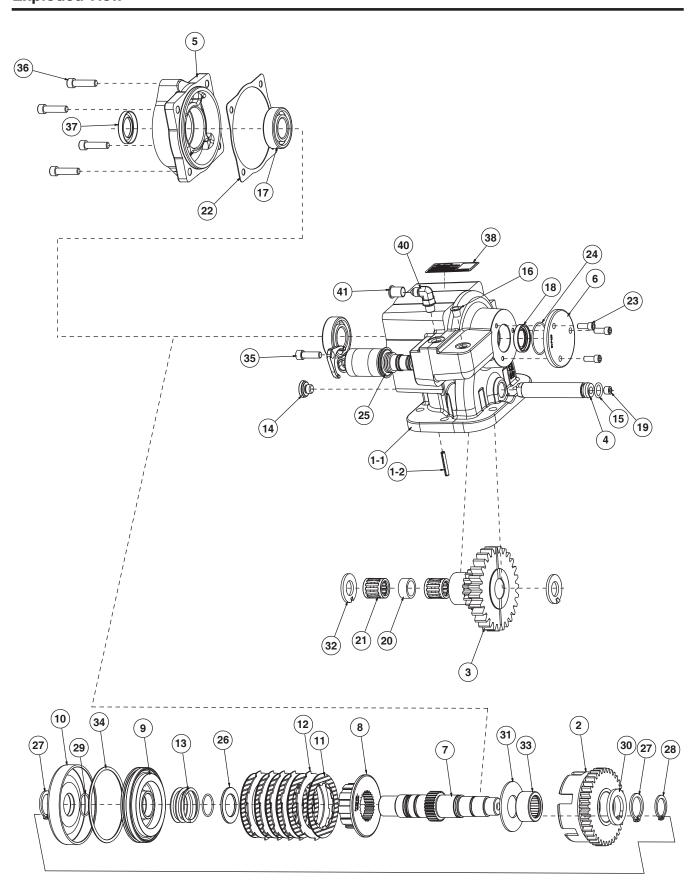
### **Model Number Designator**



<sup>\*</sup> No longer a current option per Chelsea Suggested List Price.



### **Exploded View**



### **Bill of Materials**

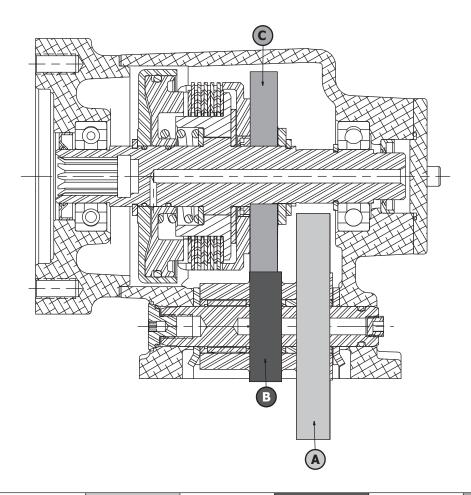
# Parts List **252 Series**

Item	Part Number	Description	Qty.
	1-P-636X	Housing Assembly	1
1-1	1-P-636	Housing	1
1-2	500597-16	Roll Pin (.188" x 1.250")	1
2	See page 5	Output Gear	1
3	See page 5	Input Gear	1
4	9-P-90	Idler Shaft (.750")	1
5	21-P-635	Pump Flange	1
6	34-P-129	End Cap	1
7	3-P-1006	Output Shaft 3/4" - 11T (AD & P** Pump Options)	1 or
	3-P-931	Output Shaft 5/8" - 9T (XE & 1*** Pump Options)	1 or
	3-P-934	Output Shaft 1.000" Keyed (XB Output Only)	1
8	2-P-819	Gear Clutch	1
9	380067	Piston Clutch	1
10	380068	Cylinder Clutch	1
11	379691	Friction Disc	6
12	380060	Clutch Plate	5
13	37-P-56	Spring (1.750" x 1.510")	1
14	379672	Plug O-ring NWD Socket Face	1
15	28-P-191	O-ring (.549" x .103")	1
16	500897-5	Shipping Plug	1
17	561005	Ball Bearing (.999" x 2.047" x .590")	2
18	28-P-119	Oil Seal (1.379" x .875" x .250")	1
19	379231	Hex Socket Pipe Plug	1
20	14-P-70	Spacer (.765" x .990" x .465")	1
21	550890	Needle Roller Bearing ASSY (.750" x 1.000" x 1.000")	
22	22-P-109	Gasket	1
23	379431-3	3/16" Socket Head Cap Screw (.250"-20 x .625")	3
24	28-P-263	O-ring (1.489" x .070")	1
25	380123-12	Non Regulating Cartridge Valve - 12-volt	1
26	31-P-108	Thrust Washer (1.132" x 1.792" x .092")	1
27	379694	Lockring	2
28	379693	Lockring	1
29	28-P-266	O-ring (.989" x .070")	2
30	31-P-104	Thrust Washer (1.130" x 1.792" x .152")	l
31	31-P-98	Thrust Washer (1.130" x 2.500" x .092")	1
32	31-P-97	Thrust Washer (.754" x 1.440" x .123")	2
33	560998	Needle Roller Bearing ASSY (1.125" x 1.500" x .750")	1
34	28-P-287	O-ring	1
35	378447-6	1/4" Socket Head Cap Screw (.312"-18 x 1.000")	1
36	378447-7	1/4" Socket Head Cap Screw (.312"-18 x 1.250")	4
37	28-P-264	Oil Seal (1.628" x 1.000" x .250")	1
38	68-P-51-1	Adhesive Label	1
N.S. – Not	t Shown	Continued on Next F	Page

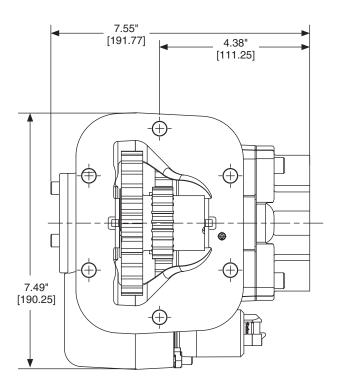
# Parts List **252 Series**

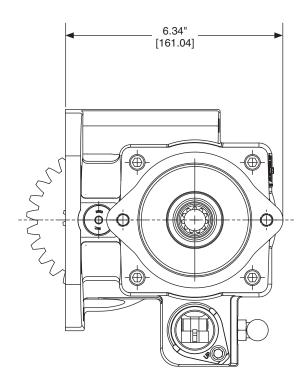
ltem	Part Number	Description	Qt
40	379486	90° Elbow (.438"-20)	1
41	379564-2	Thread Cap (.438")	
N.S.	500007-24	Woodruff Key (.250" x 1.000") (XB Output Only)	1
	See pages 11-12 fo	or Bill of Materials for the below loose parts.	
		GASKET KIT	
	328948-35X	Gasket and Installation Instructions	-
		STUD KITS	
	7170-102X	PTO Mounting Kit (G Mount Only)	
	7170-121X	PTO Mounting Kit (Dodge/Aisin) (D & R Mount Only)	
		INSTALLATION KITS	
	329296-8X	Installation Kit (12-volt Allison) (G Mount Only)	-
	329296-9X	Installation Kit (12-volt Dodge/Aisin) (D Mount Only)	
	329669-12X	Installation Kit (12-volt RAM/Aisin) (R Mount Only)	
		PUMP KIT	
	329229-4X	Pump Mounting Kit (Pump Outputs Only)	
		HOSE ASSEMBLIES	
	328075X	Hose Assembly (P Lube Only)	
	329141-1X	Hose Assembly	

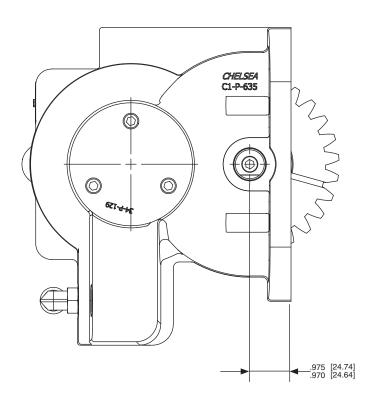




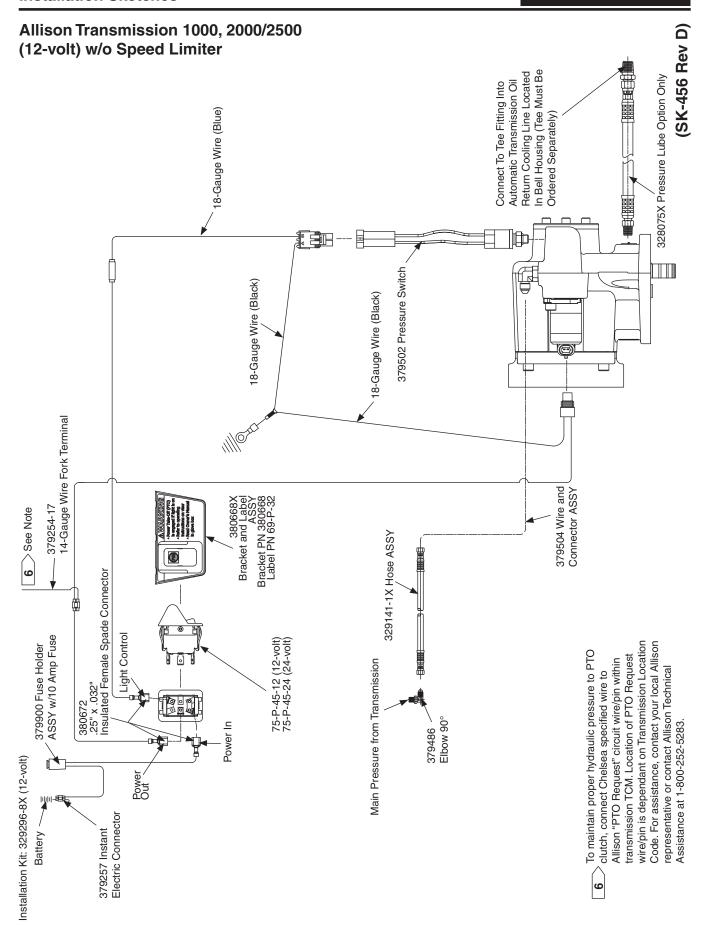
GEAR DESIGNATOR	INPUT GEAR	NO. TEETH A (3)	HELIX ANGLE	NO.TEETH B	OUTPUT GEAR	NO. TEETH C (2)
252*DHV	5-P-1294	27	Spur	19	2-P-782	37
252*MHV	5-P-1386	27	Spur	24	2-P-775	32
252*DKU	5-P-1427	36	Spur	19	2-P-782	37
252*MKU	5-P-1437	36	Spur	24	2-P-775	32





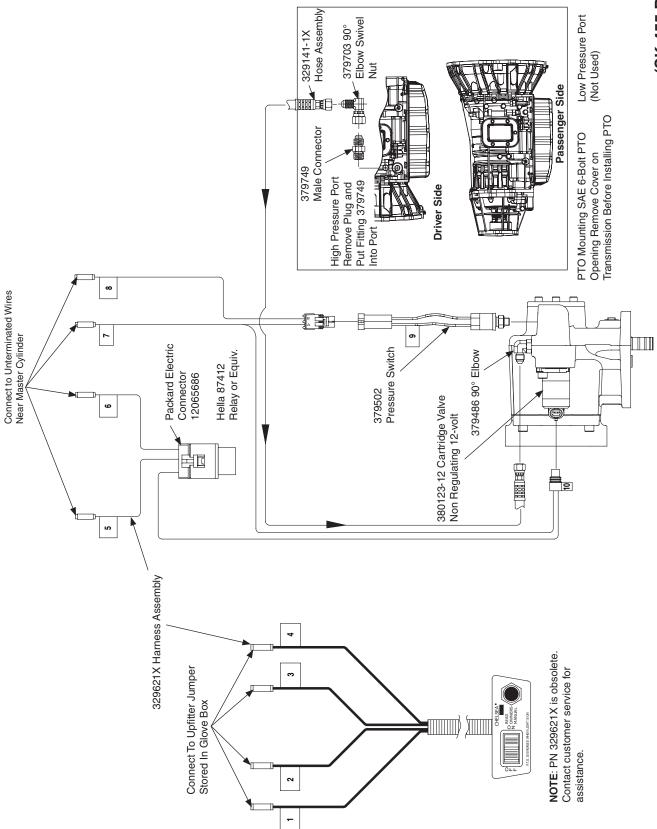




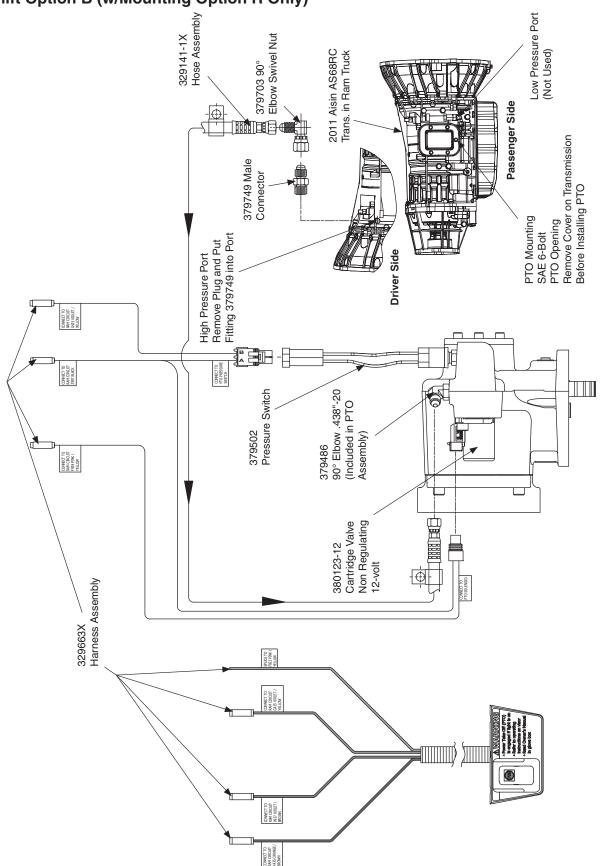




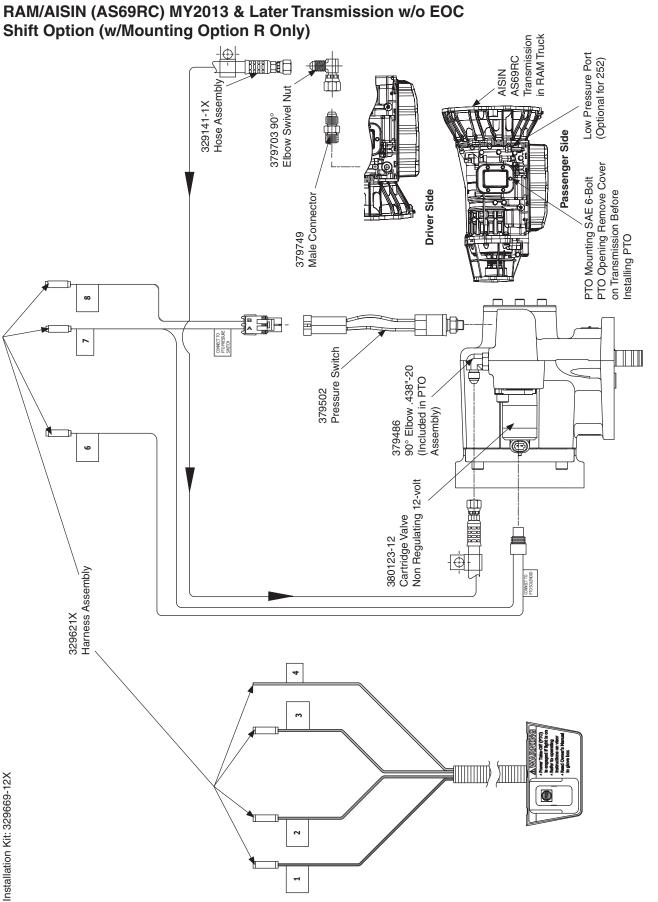
# Dodge/AISIN MY2007-MY2010 (AS68RC) Transmission Shift Option B (w/Mounting Option D Only)



# AISIN (AS69RC/AS66RC) MY2011 & Later Transmission w/o EOC Shift Option B (w/Mounting Option R Only)



Installation Kit: 329669-12X





# Parts List **252 Series**

### **Kits Bill of Materials**

Part Number Description		Qty.	Part Number	Description	Qty.
	GASKETS KITS			INSTALLATION KITS	
<b>328948-35X</b> 328946X	Gasket & Installation Instructions Caution Label Kit	1	329296-8X	12-volt Allison Kit Installation (G Mount Only)	
35-P-41	Gasket Housing	•	379257	Speed Limiter Connector	2
379085-2	Instructions Label		379254-17	14G Electrical Fork Terminal	
379624	Product Warranty Card		379486	90° Elbow (.438"-20)	
Owners Manual	,	•	379900	Fuse Assembly	
	HY25-1806-W1/US		379502	Pressure Switch.	
Safety Guide	H 125-1002-W1/05	1	380668X	Bracket & Label ASSY	-
	OTUD KITO		380672	Insulated Female Spade	1
	STUD KITS		300072	Connector (.250" x .032")	3
<b>7170-102X</b> 379578-48 379744	PTO Mounting Kit (G Mounting Only) Hex Head Cap Screw (M10-1.500 x .130") 9/16" Hex Head Flange Nut (.375"-24)		75-P-45-12 379504	Electrical Rocker Switch 12-volt	1
379428-14	Stud (M10-1.500 x .375"-24 x 1.750")	5	329296-9X	12-volt Dodge/Aisin Installation Kit	
<b>7170-121X</b> 379908 379744 379577-48	PTO Mounting Kit (Dodge/Aisin) (D & R Mount Only)  Metric Stud (M10-1.25 x .375"-24 x 1.750")  9/16" Hex Head Flange Nut (.375"-24)  Metric Hex Head Cap Screw		329621X 379703 379749 379502	(D Mount Only) Wiring Harness ASSY w/o EOC Swivel Nut 90° Elbow (.438"-20) Connector (.438"-20 x .500"-20) Pressure Switch	1 1
	(M10-1.250 x 5.118")	1	329669-12X	12-volt RAM/Aisin Installation Kit	
			329663X 379703 379749 379502	(R Mount Only) Wiring Harness ASSY w/o EOC	1 1
				PUMP KIT	
			329229-4X	Pump Mount Kit (Not for XB Output)	
			378431-11	9/16" Hex Head Cap Screw	

379688

BOMs in each kit group are listed in order based on part number.



Lubricant Spline...... 1

Notes	



**WARNING:** This product can expose you to chemicals including Lead and Lead Compounds, and Di(2-ethylhexyl)phthalate (DEHP) which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

1. <u>Definitions.</u> As used herein, the following terms have the

meanings indicated.

**Buyer:** means any customer receiving a Quote for

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**Buyer's Property:** 

means any tools, patterns, plans, drawings, designs, specifications materials, equipment, or information furnished by Buyer, or which are or become Buyer's property.

**Confidential Information:** 

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**Goods:** means any tangible part, system or component to be supplied by Seller.

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**Products:** means the Goods, Services and/or

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**Quote:** means the offer or proposal made by Selle to Buyer for the supply of Products.

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Software: means any software related to the Goods,

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downloaded.

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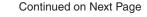


### Offer of Sale Continued

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- **9.** Loss to Buyer's Property. Buyer's Property will be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer ordering the Products manufactured using Buyer's Property. Also, Seller shall not be responsible for any loss or damage to Buyer's Property while it is in Seller's possession or control.
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- 12. <u>User Responsibility</u>. Buyer, through its own analysis and testing, is solely responsible for making the final selection of the Products and assuring that all performance, endurance, maintenance, safety and warning requirements of the application of the Products are met. Buyer must analyze all aspects of the application and follow applicable industry standards, specifications, and any technical information provided with the Quote or the

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- 13. Use of Products, Indemnity by Buyer. Buyer shall comply with all instructions, guides and specifications provided by Seller with the Quote or the Products. If Buyer uses or resells the Products in any way prohibited by Seller's instructions, guides or specifications, or Buyer otherwise fails to comply with Seller's instructions, guides and specifications, Buyer acknowledges that any such use, resale, or non-compliance is at Buyer's sole risk. Further, Buyer shall indemnify, defend, and hold Seller harmless from any losses, claims, liabilities, damages, lawsuits, judgments and costs (including attorney fees and defense costs), whether for personal injury, property damage, intellectual property infringement or any other claim, arising out of or in connection with: (a) improper selection, design, specification, application, or any misuse of Products; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of Buyer's Property; (d) damage to the Products from an external cause, repair or attempted repair by anyone other than Seller, failure to follow instructions, guides and specifications provided by Seller, use with goods not provided by Seller, or opening, modifying, deconstructing, tampering with or repackaging the Products; or (e) Buyer's failure to comply with these Terms, including any legal or administrative proceedings, collection efforts, or other actions arising from or relating to such failure to comply. Seller shall not indemnify Buyer under any circumstance except as otherwise provided in these Terms.
- 14. <u>Cancellations and Changes.</u> Buyer may not cancel or modify, including but not limited to movement of delivery dates for the Products, any order for any reason except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage and any additional expense. Seller, at any time, may change features, specifications, designs and availability of Products.
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where that circumstance was already foreseen. Buyer shall not be entitled to cancel any orders following its claim of an event of force majeure.

- 17. Waiver and Severability. Failure to enforce any provision of these Terms will not invalidate that provision; nor will any such failure prejudice either party's right to enforce that provision in the future. Invalidation of any provision of these Terms shall not invalidate any other provision herein and, the remaining provisions will remain in full force and effect.
- 18. **Duration.** Unless otherwise stated in the Quote, any agreement governed by or arising from these Terms shall: (a) be for an initial duration of one (1) year; and (b) shall automatically renew for successive one-year terms unless terminated by Buyer with at least 180-days written notice to Seller or if Seller terminates the agreement pursuant to Section 19 of these Terms 19. <u>Termination</u>. Seller may, without liability to Buyer, terminate any agreement governed by or arising from these Terms for any reason and at any time by giving Buyer thirty (30) days prior written notice. Seller may immediately terminate, in writing, if Buyer: (a) breaches any provision of these Terms, (b) becomes or is deemed insolvent, (c) appoints or has appointed a trustee, receiver or custodian for all or any part of Buyer's property, (d) files a petition for relief in bankruptcy on its own behalf, or one is filed against Buyer by a third party, (e) makes an assignment for the benefit of creditors; or (f) dissolves its business or liquidates all or a majority of its assets
- 20. Ownership of Rights. Buyer agrees that (a) Seller (and/or its affiliates) owns or is the valid licensee of Seller's IP and (b) the furnishing of information, related documents or other materials by Seller to Buyer does not grant or transfer any ownership interest or license in or to Seller's IP to Buyer, unless expressly agreed in writing. Without limiting the foregoing, Seller retains ownership of all Software supplied to Buyer. In no event shall Buyer obtain any greater right in and to the Software than a right in a license limited to the use thereof and subject to compliance with any other terms provided with the Software. Buyer further agrees that it will not, directly or through intermediaries, reverse engineer, decompile, or disassemble any Software (including firmware) comprising or contained within a Product, except and only to the extent that such activity may be expressly permitted, either by applicable law or, in the case of open-source software, the applicable open source license.
- 21. Indemnity for Infringement of Intellectual Property Rights. Seller is not liable for infringement of any Intellectual Property Rights except as provided in this Section. Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on a third-party claim that one or more of the Products infringes the Intellectual Property Rights of a third party in the country of delivery of the Products by Seller to Buyer. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of any such claim, and Seller having sole control over the defense of the claim including all negotiations for settlement or compromise. If one or more Products is subject to such a claim, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Products, replace or modify the Products to render them non-infringing, or offer to accept return of the Products and refund the purchase price less a reasonable allowance for depreciation. Seller has no obligation or liability for any claim of infringement: (i) arising from information provided by Buyer (including Seller's use of Buyer's Property); or (ii) directed to any Products for which the designs are specified in whole or part by Buyer; or (iii) resulting from the modification, combination or use in a system of any Products. The foregoing provisions of this Section constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for claims of infringement of Intellectual Property Rights.

22. Governing Law. These Terms, the terms of any Quote, and the sale and delivery of all Products are deemed to have taken place in, and shall be governed and construed in accordance with, the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to the sale and delivery of the Products. 23. Entire Agreement. These Terms, along with the terms set forth in the Quote, forms the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale and purchase. In the event of a conflict between any term set forth in the Quote and these Terms, the terms set forth in the Quote shall prevail. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter shall have no effect. No modification to these Terms will be binding on Seller unless agreed to in a writing that is signed by an authorized representative of Seller, excluding email correspondence, 'clickwrap' or other purported electronic assent to different or additional terms. Sections 2-25 of these Terms shall survive termination or cancellation of any agreement governed by or arising from these Terms 24. No 'Wrap' Agreements/No Authority to Bind. Seller's

24. No 'Wrap' Agreements/No Authority to Bind. Seller's clicking any buttons or any similar action, such as clicking "I Agree" or "Confirm," to utilize Buyer's software or webpage for the placement of orders, is NOT an agreement to Buyer's Terms and Conditions. NO EMPLOYEE, AGENT OR REPRESENTATIVE OF SELLER HAS THE AUTHORITY TO BIND SELLER BY THE ACT OF CLICKING ANY BUTTON OR SIMILAR ACTION ON BUYER'S WEBSITE OR PORTAL.

25. Compliance with Laws. Buyer agrees to comply with all applicable laws, regulations, and industry and professional standards, including those of the United States of America, and the country or countries in which Buyer may operate, including without limitation the U.S. Foreign Corrupt Practices Act ("FCPA"), the U.S. Anti-Kickback Act ("Anti-Kickback Act"), U.S. and E.U. export control and sanctions laws ("Export Laws"), the U.S. Food Drug and Cosmetic Act ("FDCA"), and the rules and regulations promulgated by the U.S. Food and Drug Administration ("FDA"), each as currently amended. Buyer agrees to indemnify, defend, and hold harmless Seller from the consequences of any violation of such laws, regulations and standards by Buyer, its employees or agents. Buyer represents that it is familiar with all applicable provisions of the FCPA, the Anti-Kickback Act, Export Laws, the FDCA and the FDA and certifies that Buyer will adhere to the requirements thereof and not take any action that would make Seller violate such requirements. Buyer represents and agrees that Buyer will not make any payment or give anything of value, directly or indirectly, to any governmental official, foreign political party or official thereof, candidate for foreign political office, or commercial entity or person, for any improper purpose, including the purpose of influencing such person to purchase Products or otherwise benefit the business of Seller. Buyer further represents and agrees that it will not receive, use, service, transfer or ship any Products from Seller in a manner or for a purpose that violates Export Laws or would cause Seller to be in violation of Export Laws. Buyer agrees to promptly and reliably provide Seller all requested information or documents, including end-user statements and other written assurances, concerning Buyer's ongoing compliance with Export Law.

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