

New 210 Series Parts List

Please find attached a copy of Parker Chelsea's new parts list (HY25-2210-M1/US) for the 210 Series Power Take-Off (PTO) for 2020+ Ford Super Duty featuring a 10R140 transmission.

Like all Chelsea parts lists, HY25-2210-M1/US Features...

- Model Number Designator
- Exploded Views
- Bill of Materials (BOM)
- Housing Dimensions
- Installation Sketches
- Service Kits

Founded in 1945, Parker Chelsea continues to be the innovation leader power take-offs in the work truck market. Featuring Patent(s) Pending noise mitigation technology, standard Smart Start on driveline outputs ('SD'), and kitted Parker pumps with up to 28 GPM on 4x4 applications. The 210 Series remains the PTO of choice for Ford Super Duty.



Figure 1 – 210 Series PTO

Note: The BOM for 210 'G' mounting type (gas applications) has been updated for PTOs produced after Serial Number 02450000 (September 1, 2020) as noted in the parts list.

If you have questions about this bulletin or other technical questions, contact us at:

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