

890/897 Family Lube Hose Changes

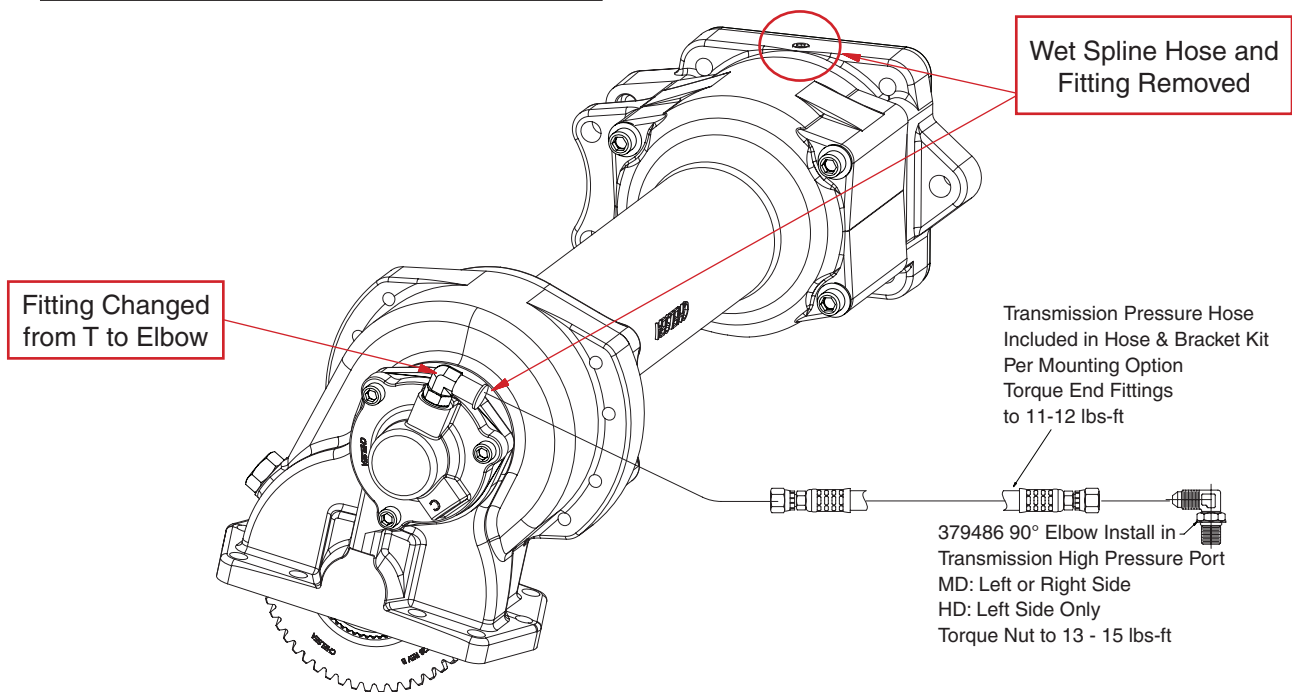
The installation of the 897 and 899 just got easier. These two series will no longer require the external lube hose for Wet Spline lubrication. A new seal cap design allows the metering of oil flow through the output shaft to provide positive lubrication to both the output bearing and Wet Spline outputs.

JUMP-OFF SERIAL NUMBER : 6053** Production starting February 22, 2016**

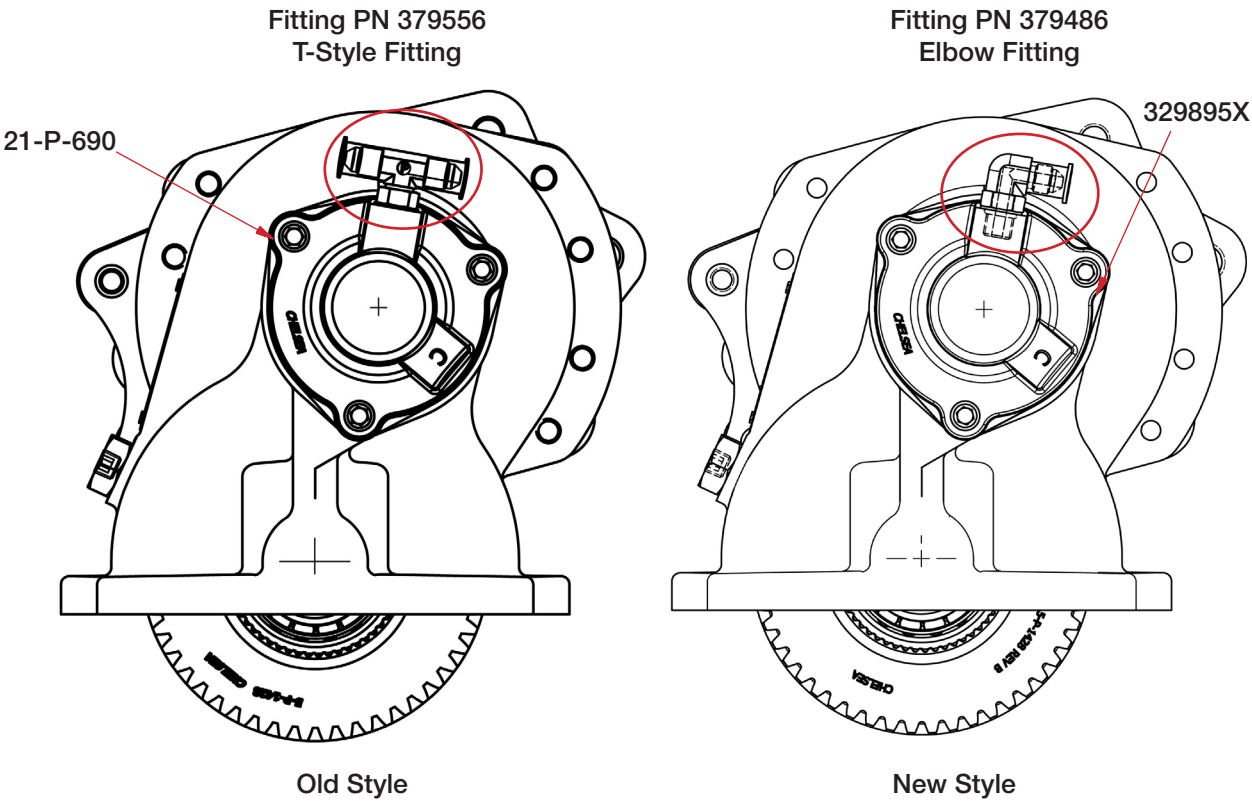
SUMMARY OF CHANGES:

- 897/899 WET SPLINE LUBE HOSE REMOVED – ONLY the Constant Mesh Series will no longer require an external lube hose – now internally lubricated.
 - Transmission-to-PTO hose still required.
- 890/892/897/899 MODIFIED INSTALLATION KITS – PTO Installation Kits have been modified (see following pages for part numbers).
 - **“NEW” BRACKET and HOSE KIT** (supplied with PTO) – Main hydraulic pressure hose from transmission to PTO and the Bracket Mounting Bolts.
 - **HOT SHIFT LUBE HOSE KIT** – Lube Hose and Orifice – Supplied with the 890/892 Series only (Hot Shift PTOs).

897/899 WET SPLINE LUBE HOSE REMOVED

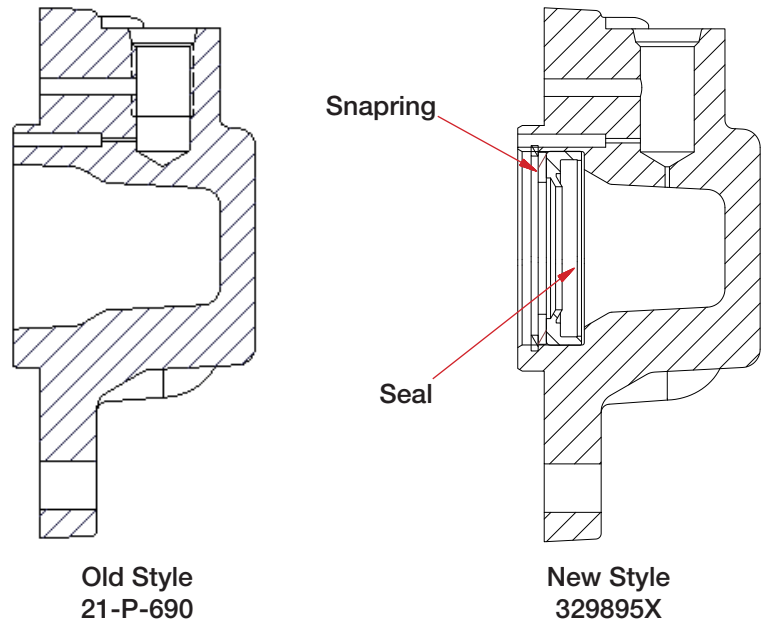


897/899 LUBE FITTING CHANGE



897/899 SEAL CAP CHANGE

Seal Cap Change



890/892 Bracket and Hose Kit Chart					
Transmission Description - PTO Location		PTO Arr	Bracket and Hose Kit	Bracket and Hose Kit	Hot Shift Lube Line Kit
			Old Kit Number	New Kit Number	
ALL-14	890 HD Left Side	5	329645-3X	329897-3X	329899-1X
	890 HD Left Side w/Cooler	3	329645-7X	329897-7X	329899-1X
	890 HD Left Side w/Retarder	3	329645-10X	329897-10X	329899-1X
		5	329645-19X	329897-19X	329899-1X
	890 HD Top	5	329645-6X	329897-6X	329899-1X
	890 HD Top w/Retarder	5	329645-11X	329897-11X	329899-1X
ALL-13	890 MD Left Side	5	329645-1X	329897-1X	329899-1X
	890 MD Left Side w/Cooler	3	329645-13X	329897-13X	329899-1X
	890 MD Left Side w/Retarder	5	329645-12X	329897-12X	329899-1X
	890 MD Right Side	5	329645-2X	329897-2X	329899-1X
ALL-16	890 MD Left Side	5	329645-4X	329897-4X	329899-1X
	890 MD Left Side w/Cooler	3	329645-21X	329897-21X	329899-1X
	890 MD Left Side w/Retarder	5	329645-14X	329897-14X	329899-1X
	890 MD Top	5	329645-5X	329897-5X	329899-1X
ALL-19	892 HD Left Side	5	329645-8X	329897-3X	329899-2X
	892 HD Left Side w/Cooler	3	329645-16X	329897-7X	329899-2X
	892 HD Left Side w/Retarder	3	329645-17X	329897-10X	329899-2X
		5	329645-22X	329897-19X	329899-2X
	892 HD Top	5	329645-9X	329897-6X	329899-2X
	892 HD Top w/Retarder	5	329645-18X	329897-11X	329899-2X

Mounting Kits			
XS Mounting Kit	329644-1X	329898-1X	
CK Mounting Kit	329644-2X	329898-2X	
XY Mounting Kit	329644-3X	329898-3X	
DA Mounting Kit	329644-4X	329898-4X	
Lube Hose Kits - Extension Lube Hose, Orifice			
890 Lube Hose Kit	New	329899-1X	Short
892/899 Lube Hose Kit	New	329899-2X	Long

897/899 Bracket and Hose Kit Chart					
Transmission Description - PTO Location		PTO Arr	Bracket and Hose Kit	Bracket and Hose Kit	Hot Shift Lube Line Kit
			Old Kit Number	New Kit Number	
ALL-14	897 HD Left Side	5	329645-3X	329897-3X	Not Required
	897 HD Left Side w/Cooler	3	329645-7X	329897-7X	
	897 HD Left Side w/Retarder	3	329645-10X	329897-10X	
		5	329645-19X	329897-19X	
	897 HD Top	5	329645-6X	329897-6X	
897 HD Top w/Retarder	5	329645-11X	329897-11X		
ALL-13	897 MD Left Side	5	329645-1X	329897-1X	
	897 MD Left Side w/Cooler	3	329645-13X	329897-13X	
	897 MD Left Side w/Retarder	5	329645-12X	329897-12X	
	897 MD Right Side	5	329645-2X	329897-2X	
ALL-16	897 MD Left Side	5	329645-4X	329897-4X	
	897 MD Left Side w/Cooler	3	329645-21X	329897-21X	
	897 MD Left Side w/Retarder	5	329645-14X	329897-14X	
	897 MD Top	5	329645-5X	329897-5X	
ALL-19	899 HD Left Side	5	329645-8X	329897-3X	
	899 HD Left Side w/Cooler	3	329645-16X	329897-7X	
	899 HD Left Side w/Retarder	3	329645-17X	329897-10X	
		5	329645-22X	329897-19X	
	899 HD Top	5	329645-9X	329897-6X	
	899 HD Top w/Retarder	5	329645-18X	329897-11X	

Mounting Kits		
XS Mounting Kit	329644-1X	329898-1X
CK Mounting Kit	329644-2X	329898-2X
XY Mounting Kit	329644-3X	329898-3X
DA Mounting Kit	329644-4X	329898-4X

If you have questions about this bulletin or other technical questions, contact us at:

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