

Electronic Materials Handling Instructions (5°C Storage Temperature)

Storage

Syringes and cartridges containing LORD electronic materials are stored at 5°C immediately after they are manufactured and shipped to the end user in insulated boxes. Upon receipt, material should be immediately transferred to 5°C storage for maximum shelf life.

Syringes and containers must be maintained at 5°C in a vertical (upright) position with the dispense tip facing down. Do not store container on its side (horizontally).

Warming

LORD electronic materials should be used according to the principle of First In, First Out; product that is received first is used first.

Before use on dispensing equipment, allow material to be warmed to room temperature (ideally 20-25°C). Allow material to warm by placing the container in a vertical (upright) position with dispense tip facing downward in an ambient environment.

Under no circumstances should artificial heat sources be used to increase warming speed. Do not place syringe or cartridge in warm water or near any heat source including ovens, hot plates, hot air guns, etc. Equilibration time varies by package style and size. Refer to table below for typical equilibration times.

Typical Equilibration Times	
Packaging	5° to 25°C
3-10cc syringe	45 minutes
30-55cc syringe	75 minutes
6 ounce cartridge	1.5 hours

Do not use material before ambient temperature is achieved. Wipe all excess moisture from the syringe or cartridge prior to use. A small amount of air in the tip area of a syringe is normal. Carefully remove the tip cover and manually extrude a small amount of material, displacing any air that may be in the tip-cap interface.

Cautionary Information

Before using this or any LORD product, refer to the Material Safety Data Sheet (MSDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

LORD USER INSTRUCTIONS

Values stated in these instructions represent typical values as not all tests are run on each lot of material produced. For formalized product specifications for specific product end uses, contact the Customer Support Center.

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