

THERMOSET® HARDENER NO. 67

Technical Data Sheet

Thermoset® Hardener No. 67 is a curing agent designed for use with select LORD®, CoolTherm® and Thermoset epoxy resins to obtain a variety of handling and curing properties. Thermoset Hardener No. 67 is suitable for many types of encapsulation and potting applications.

Features and Benefits

Elevated Temperature Cure: suitable for curing epoxy resins at elevated temperatures.

High Temperature Resistant: provides good resistance for cured system that experiences continuous operating temperature up to 155°C.

Non-Pigmented: light color prevents staining of work environment.

Application

Mixing: Refer to applicable epoxy resin data sheet for specific mixing instructions and mix ratios.

Applying: Refer to applicable epoxy resin data sheet for specific application instructions.

Curing: Refer to applicable epoxy resin data sheet for specific curing instructions. Usage of hardener in thick section casting often requires an initial room temperature cure to dissipate the exotherm.

Shelf Life/Storage

Shelf life is eighteen months when stored in a well ventilated area at 25°C in original, unopened container.

Cautionary Information

Before using this or any Parker Lord product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

Typical Properties*

Appearance	Clear Liquid
Viscosity, cP @ 25°C	30
Specific Gravity	0.92

*Data is typical and not to be used for specification purposes.

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