

THERMOSET® HARDENER NO. 65

Technical Data Sheet

Thermoset® Hardener No. 65 is a curing agent designed for use with select LORD® and Thermoset epoxy resins to obtain a variety of handling and cured properties. Thermoset Hardener No. 65 is suitable for all types of room temperature curing applications including adhesives, casting, encapsulating and 100% solids coatings.

Features and Benefits

Low Viscosity: maintains low viscosity for complete and void-free encapsulation.

Excellent Appearance: cures to a high gloss surface, free of “blush” or “sweat-out”.

Environmentally Resistant: high surface hardness provides good impact and mar resistance.

Room Temperature Cure: suitable for curing epoxy resins at room temperature.

Moisture Insensitive: cured properties obtained even when cured in very high humidity environments.

Application

Mixing: Refer to applicable epoxy resin data sheet for specific mixing instructions and mix ratios.

Applying: Refer to applicable epoxy resin data sheet for specific application instructions.

Curing: Refer to applicable epoxy resin data sheet for specific curing instructions. Cure rate is dependent on the mass and shape of the catalyzed resin, along with the ambient temperature and the presence of fillers.

Shelf Life/Storage

Shelf life is one year when stored in a well ventilated area at 25°C in original, unopened container.

Cautionary Information

Before using this or any Parker Lord product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

Typical Properties*

Appearance	Tan Liquid
Viscosity, cP @ 25°C Spindle 21, 100 rpm	50
Specific Gravity	1

*Data is typical and not to be used for specification purposes.

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