

LORD® PCC40490 Silver Conductive Coating

Description

LORD® PCC40490 silver conductive coating is a thermosetting epoxy polymer coating designed primarily for use as a conductive electrode for tantalum capacitors. It can also be used as a general-purpose conductive paint for printed circuit board repair and electromagnetic shielding applications.

Features and Benefits

Application Diversity – provides excellent rheological properties for either dip or paint applications.

Excellent Stability – cured film provides excellent electrical and environmental stability both initially and upon aging.

Application/Processing

Mixing – Allow material temperature to adjust to ambient conditions. Consult handling instructions** for specific guidelines.

Slowly roll material on a jar-rolling machine for several hours before using to redisperse any settled material. If dilution is needed, use LORD 3992 thinner.

Applying – Apply material by paint or dip methods.

- **Painting**
Apply directly by brush for general repair applications.
- **Dipping**
Use full strength unless viscosity exceeds specifications through evaporation. If material is in the dip tank for an extended period, occasional mild agitation of the material will be required to prevent settling. Blotting of parts is recommended after dipping to remove excess material.

Drying/Curing – Allow parts to air-dry for at least 10 minutes in a well-ventilated area. Minimum curing profile is 180°C for 60 minutes. Optimum cure schedule will vary depending on application and will need to be determined empirically.

Shelf Life/Storage

Shelf life is six months from date of shipment when stored refrigerated at 5°C in original, unopened container. Do not store near heat, sparks or open flame.

** Handling instructions are available on LORD.com.

Typical Properties*

Appearance

Viscosity, cps @ 25°C

Brookfield RVT

Spindle 2, 50 rpm

Cured

Resistivity, ohms-cm

Dried @ 80°C for 10 min

Cured @ 180°C for 60 min

Silver Liquid

600

< 0.0004

*Data is typical and not to be used for specification purposes.

LORD TECHNICAL DATA

Cautionary Information

Before using this or any LORD product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

Values stated in this technical data sheet represent typical values as not all tests are run on each lot of material produced. For formalized product specifications for specific product end uses, contact the Customer Support Center.

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