






# LORD<sup>®</sup> SIGN INDUSTRY ADHESIVES

## Quick Reference Sheet

Adhesive/Size	Part Number	Technical	Gun & Tip Required
<b>CX Cartridges:</b>  CX 403/19 Fast CX 406/19 Medium CX 406/19GB Medium	3021004 3021011 3031478	<b>403/19 Fast</b> • 2-4 minutes Work Time • 4-6 minutes Handling Time • 24 hours Full Cure  <b>406/19 Medium</b> • 6-10 minutes Work Time • 12-17 minutes Handling Time • 24 hours Full Cure	<b>For CX Cartridge:</b> Mixing Tip - 3001173 Manual Gun - 3004487
<b>LORD 400 Series:</b>  50 mL LORD 403/19 Fast 50 mL LORD 406/19 Medium 415 mL LORD 406/19GB Medium 415 mL 406/19 Medium 415 mL 410/19GB Slow	3021003 3021024 3032003 3032029 3032026	<b>403/19 Fast</b> • 2-4 minutes Work Time • 4-6 minutes Handling Time • 24 hours Full Cure  <b>406/19 Medium</b> • 6-10 minutes Work Time • 12-17 minutes Handling Time • 24 hours Full Cure  <b>410/19 Slow</b> • 20-30 minutes Work Time • 1-2 hours Handling Time • 24 hours Full Cure	<b>For 50 mL Cartridge:</b> Mixing Tip - 3031281 Manual Gun - 3001112 4:1 Plunger - 3031906  <b>For 415 mL Cartridge:</b> Mixing Tip - 3032007 Manual Gun - 3018302 Pneumatic Gun - 3032023
<b>Signlok Series:</b>  210 mL Signlok 403 Fast 210 mL Signlok 406 Medium 210 mL Signlok 204 210 mL Signlok 810S 210 mL Signlok 7550	3031522 3031524 3028420 3031523 3031702	<b>Signlok 403 Fast</b> • 2-4 minutes Work Time • 4-6 minutes Handling Time • 24 hours Full Cure  <b>Signlok 406 Medium</b> • 6-10 minutes Work Time • 12-17 minutes Handling Time • 24 hours Full Cure  <b>Signlok 204</b> • 4-6 minutes Work Time • 22-26 minutes Handling Time • 24 hours Full Cure  <b>Signlok 810S</b> • 8-12 minutes Work Time • 20-25 minutes Handling Time • 24 hours Full Cure  <b>Signlok 7550</b> • 3-5 minutes Work Time • 1 hour Handling Time • 24 hours Full Cure	Mixing Tip - 3001173 Manual Gun - 3029937 Pneumatic Gun - 3029936
 50 mL LORD 7542-A/B 50 mL LORD 7550-A/C	3003884 3003953	<b>LORD 7542</b> • 4-7 minutes Work Time • 1-2 hours Handling Time • 24 hours Full Cure  <b>LORD 7550</b> • 3-5 minutes Work Time • 1 hour Handling Time • 24 hours Full Cure	Mixing Tip - 3031303 Manual Gun - 3001112
 281 mL LORD 7610DTM	3029094	• 25-35 minutes Work Time • 6-12 hours Handling Time • 1-5 days* Full Cure * Product cures 1/8 inch every 24 hours at 77°F (25°C).	<b>For 26:1 ratio:</b> Manual Gun - 3018079 Nozzle - 3015312

## Applicable Mixing Tips



Product Number: 3031303  
Fits: 1:1/2:1, 50 mL cartridges  
Size: 0.26"x6"x20-elements



Product Number: 3031281  
Fits: 4:1/10:1, 50 mL cartridges  
Size: 0.26"x6"x20-elements



Product Number: 3001173  
Fits: 400 Series CX cartridge and  
210 mL Signlok cartridge  
Size: 0.34"x5.8"x24-elements



Product Number: 3032007  
Fits: 415 mL cartridge  
400 Series 4:1  
Size: 0.39"x8.8"x18-elements

Parker Lord  
**Engineered Materials Group**  
111 LORD Drive  
Cary, NC 27511-7923  
USA  
phone +1 877 Ask Lord (275-5673)  
[www.parker.com/APS](http://www.parker.com/APS)

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