



Fusor® Repair Adhesives

Sample Book

Bonding



Repair



Rivet Bonding



Weld Bonding



Seam Sealing & Sound Control

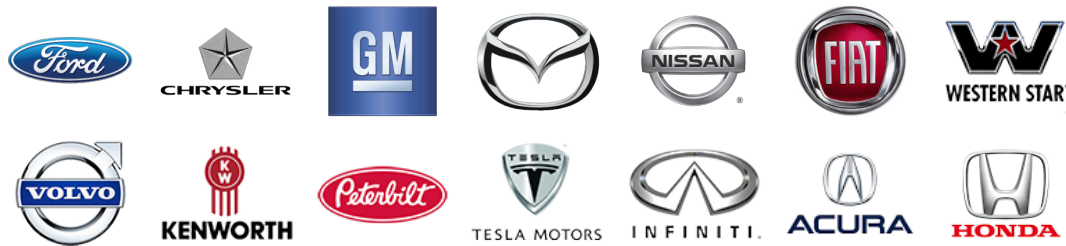


For more than half a century, we have been developing and manufacturing high-performance Fusor adhesive products utilizing acrylic, epoxy and urethane technologies to meet our customers' collision repair needs.

Fusor adhesive advantages include:



- OEM factory matched appearance
- Wide range of adhesives for all applications
- Reduction of noise and vibration
- Reduced cycle times
- Standard operating procedures
- Training excellence
- OEM Approvals








OEM Approved & Recommended




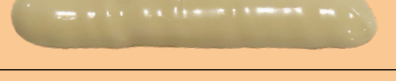







Visit Fusor.com for more information.



METAL ADHESIVES		Technical data reported at 70°F (21°C) unless noted		Sizes & Colors	Applications	Time	OEM Approvals & Recommendations	
	110B (FAST)	BARE METAL METAL BONDING ADHESIVE	110B: 7.1 oz (210 mL) - Green 111B: 1.7 oz (50 mL) - Green	Patch panel bonding and weld bonding of properly prepared dissimilar metals, cab corners, panel sections and aluminum trailer repair patches. <i>Fusor 111B uses Fusor 400R mix tip.</i>	Work Time: 5 min. Clamp Time: 20 min.	GM, Ford, Honda/Acura, Mazda, Nissan		
	108B (MEDIUM)		108B: 7.1 oz (210 mL) - Green 109B: 1.7 oz (50 mL) - Green				Work Time: 40 min. Clamp Time: 2 hrs.	GM, Ford, Honda/Acura, Mazda, Nissan
	112B (SLOW)		112B: 7.1 oz (210 mL) - Gray				Work Time: 70 min. Clamp Time: 3 hrs.	Chrysler/Fiat, Honda/Acura
	208B (SLOW) PANEL BONDING ADHESIVE	BARE METAL	208B: 7.1 oz (210 mL) - Gray	Metal and plastic panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.	Work Time: 90 min. Clamp Time: 4 hrs. / 30 min. @ 140°F (60°C) Paint Time: Immediately	Honda/Acura		
	2098 (SLOW) CRASH DURABLE STRUCTURAL ADHESIVE	BARE METAL	2098: 7.1 oz (210 mL) - Blue	Metal and plastic panel bonding, weld and rivet bonding of replacement structural and non-structural autobody panels. <i>Uses Fusor 423 mix tip.</i>	Work Time: 90 min. Clamp Time: 6 hrs. / 30 min. @ 140°F (60°C) Paint Time: 24 hrs. / 30 min. @ 140°F (60°C)	Chrysler/Fiat, GM, Honda/Acura, Tesla		

PLASTIC ADHESIVES		Technical data reported at 70°F (21°C) unless noted		Sizes & Colors	Applications	Time	OEM Approvals & Recommendations	
	132 (SUPER FAST)	PLASTIC REPAIR ADHESIVE	132: 7.1 oz (210 mL) - Black 133: 1.7 oz (50 mL) - Black	Structural and cosmetic repair of bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs and cosmetic repairs. Clean with 703 and use 602EZ prior to adhesive application, include 700 mesh in structural repairs.	Work Time: 1 min. Clamp Time: 10 min. Sand Time: 10 min. Paint Time: 10 min.	Chrysler/Fiat, Ford, GM, Honda/Acura		
	142 (FAST)		142: 7.1 oz (210 mL) - Black 143: 1.7 oz (50 mL) - Black				Work Time: 1 min. Clamp Time: 10 min. Sand Time: 20 min. Paint Time: 30 min.	Ford, GM, Honda/Acura
	152 (MEDIUM)		152: 7.1 oz (210 mL) - Black				Work Time: 3 min. Clamp Time: 30 min. / 5 min. @ 140°F (60°C) Sand Time: 90 min. / 3 min. @ 140°F (60°C) Paint Time: 2 hrs. / 60 min. with heat cure	Ford, GM, Honda/Acura
	114LG (FAST) PLASTIC FINISHING ADHESIVE		114LG: 7.1 oz (210 mL) - Red	Finishing adhesive for cosmetic repair of all plastic bumpers and body panels.	Work Time: 2 min. Sand Time: 20 min. Paint Time: 60 min.	Chrysler/Fiat, GM, Honda/Acura		
	100EZ (HEAT SET) PLASTIC REPAIR ADHESIVE		100EZ: 7.1 oz (210 mL) - Beige 101EZ: 1.7 oz (50 mL) - Beige	Structural and cosmetic repair of auto and heavy duty truck composite, fiberglass, SMC and carbon fiber panels.	Work Time: 40 min. Sand Time: 10 min. @ 180°F (82°C) Paint Time: 60 min. @ 180°F (82°C)	Chrysler/Fiat, Ford, GM, Nissan, Volvo Truck		
	141 (FAST) CLEAR PLASTIC BONDING ADHESIVE		141: 7.1 oz (210 mL) - Clear 140: 1.7 oz (50 mL) - Clear	Repair bumper and headlight tabs, bond emblems, body side moldings, plastic backer panels, decorative vents, wheel opening moldings, rear wind deflectors and ground effects. Clean with 703 and use 602EZ prior to adhesive application, include 700 mesh in structural repairs.	Work Time: 1 min. Clamp Time: 5 min. Sand Time: 30 min. Paint Time: 30 min.	Honda/Acura		
	147 (MEDIUM) PLASTIC BONDING ADHESIVE		147: 7.1 oz (210 mL) - Brown	Installation and bonding of small body panels, spoilers, ground effects and headlight buckets.	Work Time: 5 min. Clamp Time: 90 min. / 15 min. @ 140°F (60°C) Paint Time: 90 min. / 15 min. @ 140°F (60°C)	Chrysler/Fiat, Ford, GM, Honda/Acura		
	127EZ (SLOW) PLASTIC BONDING ADHESIVE		127EZ: 7.1 oz (210 mL) - Off White	Plastic body panels, spoilers and ground effects; excellent for cab extenders and other surfaces.	Work Time: 50 min. Clamp Time: 5 hrs. / 30 min. @ 140°F (60°C) Paint Time: 4 hrs. / 30 min. @ 140°F (60°C)	GM		
	T21 (SLOW)	COMPOSITE ADHESIVE	T21: 7.1 oz (210 mL) - Gray	Bonding of fairings, body panels, spoilers, ground effects, wind deflectors, roofs and fender liners; repairs cracks, punctures and tears. <i>Uses Fusor 423 mix tip.</i>	Work Time: 45 min. Clamp Time: 4 hrs. / 20 min. @ 180°F (82°C) Sand Time: 60 min. @ 180°F (82°C) Paint Time: 60 min. @ 180°F (82°C)	Ford, GM, Paccar, Navistar, Peterbilt, Kenworth, Mack, Volvo Truck		
	T23 (MEDIUM)		T23: 7.1 oz (210 mL) - Gray	Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels.	Work Time: 20 min. Clamp Time: 3 hrs. / 22 min. @ 140°F (60°C)	Kenworth, Peterbilt		
	T22 (FAST)		T22: 7.1 oz (210 mL) - Gray		Work Time: 5 min. Clamp Time: 60 min. / 15 min. @ 140°F (60°C)	Kenworth, Peterbilt		

SEALERS & SOUND CONTROL		Technical data reported at 70°F (21°C) unless noted		Sizes & Colors	Applications	Time	OEM Approvals & Recommendations
	123 (FAST)	BARE METAL NON-SAG SEAM SEALER	123: 7.1 oz (210 mL) - White 126: 1.7 oz (50 mL) - White	Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag, full/heavy bodied, cosmetic seam sealer is required.	Work Time: 3 min. Paint Time: 10 min.	Honda/Acura	
	123SL (SLOW)		123SL: 7.1 oz (210 mL) - White 126SL: 1.7 oz (50 mL) - White				Work Time: 45 min. Paint Time: 90 min.
	123EZ (MEDIUM) NON-SAG SEAM SEALER	BARE METAL	123EZ: 7.1 oz (210 mL) - Blue	Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag, full/heavy bodied, cosmetic seam sealer is required and where medium work time in desired.	Work Time: 10 min. / 5 min. @ 90°F (32°C) Sand Time: 30 min. Paint Time: 30 min.	Ford, GM, Honda/Acura	
	019 (MEDIUM) BARE METAL BRUSHABLE SEAM SEALER	BARE METAL	019: 7.1 oz (210 mL) - Green	Truck bed seams, tooled door skin seams, floor pan seams, core support seams and other applications where bare metal, brushable cosmetic seam sealer is required.	Work Time: 6 min. Sand Time: 10 min. Paint Time: 10 min.	Chrysler/Fiat, Honda/Acura	
	129 (FAST) CONTROLLED FLOW SEAM SEALER	BARE METAL	129: 7.1 oz (210 mL) - Beige	Excellent for roof channels, door seams, drip rails and truck bed floor seams and trunk seams.	Work Time: 5 min. Sand Time: 30 min. Paint Time: 30 min.	Ford, Chrysler/Fiat, GM, Honda/Acura	
	122EZ (MEDIUM) SELF LEVELING SEAM SEALER	BARE METAL	122EZ: 7.1 oz (210 mL) - Blue	Drip rails, trunks, core support to aprons, roof seams and quarter panel to rear deck.	Work Time: 8 min. Sand Time: 30 min. Paint Time: 30 min.	Ford, Honda/Acura	
	800DTM	BARE METAL DIRECT-TO-METAL SEALER	800DTM: 10 oz (296 mL) - Neutral 801DTM: 10 oz (296 mL) - White 803DTM: 10 oz (296 mL) - Black	Duplicates factory seams where a non-sag, full/heavy bodied, toolable/brushable seam sealer is required.	Skin Time: 25 min. (varies with temperature/humidity) Paint Time: Immediately or up to 30 days without a scuff (test with paint system)	Ford, GM, Honda/Acura, Nissan, Volvo Truck	
	801DTM						
	803DTM						
	802HD PLUS	BARE METAL HIGH DEFINITION SPRAYABLE SEALER	802HD PLUS: 10.1 oz (298 mL) - White 804HD PLUS: 10.1 oz (298 mL) - Gray 805HD PLUS: 10.1 oz (298 mL) - Black 806HD PLUS: 10.1 oz (298 mL) - Beige	Creates flexible textured seams on floor pans, trunk pans, strut towers, exterior and truck bed seams.	Skin Time: 25 min. (varies with temperature/humidity) Paint Time: Immediately or up to 30 days without a scuff (test with paint system)	Chrysler/Fiat, Ford, GM, Honda/Acura	
	804HD PLUS						
	805HD PLUS						
	806HD PLUS						
	121 (SUPER FAST) FLEXIBLE FOAM		121: 7.1 oz (210 mL) - Black 124: 1.7 oz (50 mL) - Black	Sound dampening, sealing and filling of: door skins to crash bar, hood panel to supports, trunk panel to supports and gas tank filler area.	Work Time: 10 sec. Full Expansion: 3 min. Paint Time: 10 min.	Chrysler/Fiat, Ford, GM, Honda/Acura, Tesla, Volvo Truck	
	130 (SUPER FAST) RIGID FOAM		130: 7.1 oz (210 mL) - Beige	Sound dampening, vibration dampening, reinforcement, sealing and filling of: fender rails, pillars, rocker panels, quarter panels and floors.	Work Time: 25 sec. Full Expansion: 4 min. Paint Time: 10 min.	Chrysler/Fiat, Ford, Honda/Acura	
	231 (SLOW) SOUND DAMPENING MATERIAL	BARE METAL	231: 7.1 oz (210 mL) - Black	Sound dampening and sealing of: roof bows and roof skin, door skin and intrusion beam, quarter panel and inner structure, hoods and deck lids to inner structure. Ideal for overhead and vertical applications where a non-sag material is required.	Work Time: 60 min.	Honda/Acura	