

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: **CoolTherm® SC-303 HARDENER**
Product Use/Class: **Encapsulant, Part B**

LORD Corporation
111 LORD Drive
Cary, NC 27511-7923 USA

Telephone: 814 868-3180
Non-Transportation Emergency: 814 763-2345
Chemtrec 24 Hr Transportation Emergency No.
800 424-9300 (Outside Continental U.S. 703 527-3887)

EFFECTIVE DATE: 10/08/2025

2. HAZARDS IDENTIFICATION**GHS CLASSIFICATION:**

All components of this product have either not been classified according to GHS or are below the threshold concentration required for classification. Please refer to section 2-Other Hazards for possible hazards associated with this product.

Hazard statements

Refer to Section 2; Other hazards.

Precautionary statements**Prevention**

Refer to Section 6 of this SDS.

Response

Refer to Section 4 of this SDS.

Storage

Refer to Section 7 of this SDS.

Disposal:

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

Other hazards:

This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).

Acute: May cause eye irritation. May be harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

Chronic: This product contains methylpolysiloxanes which can generate formaldehyde at approximately 300 degrees F (150 C) and above, in atmospheres which contain oxygen. Formaldehyde is a skin and respiratory sensitizer, eye and throat irritant, acute toxicant, and known cancer hazard. Workplace exposure to formaldehyde is regulated by OSHA Standard 29 CFR 1910.1048.

3. COMPOSITION/INFORMATION ON INGREDIENTS

There are no components present which, given information provided through in-house testing, suppliers, regulatory resources, and legislative sources, are present above applicable cut-off concentration, that would require classification as hazardous to health or the environment and hence require disclosure in this section.

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: This material is not likely to be hazardous by inhalation. However, if exposed to excessive levels of vapor or mist, remove to fresh air, give oxygen if breathing is difficult, and get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

5. FIRE-FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Carbon Dioxide, Dry chemical, Foam

UNSUITABLE EXTINGUISHING MEDIA: Not determined for this product.

SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL: Keep container tightly closed. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS: Wear full firefighting protective clothing, including self contained breathing apparatus. If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES: Avoid breathing vapors. Avoid contact.

ENVIRONMENTAL PRECAUTIONS: Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP: Keep non-essential personnel away from spill area. Avoid breathing vapors. Notify appropriate authorities if necessary. Before attempting cleanup, refer to hazard caution information in other sections of this safety data sheet. Contain and remove with inert absorbent material. Avoid contact.

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Avoid skin and eye contact. Wash thoroughly after handling. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation. CAUTION! Releases hydrogen (flammable gas) on contact with strong acid or strong base.

STORAGE: Store only in well-ventilated areas. Keep container closed when not in use. Avoid excessive heat. Avoid moisture contamination.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers.; Reacts with water or alcohol in the presence of acids or bases to release hydrogen (a flammable gas).

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

COMPONENT EXPOSURE LIMIT

There are no components present which, given information provided through in-house testing, suppliers, regulatory resources, and legislative sources, are present above applicable cut-off concentration, that would require classification as hazardous to health or the environment and hence require disclosure in this section.

ENGINEERING CONTROLS: Provide adequate general ventilation where this product is used.

PERSONAL PROTECTION MEASURES/EQUIPMENT:

Respiratory protection: Respiratory protection is not required under normal working conditions where adequate ventilation is present. Note: If the exposure limit for formaldehyde is exceeded, a formaldehyde-specific, formaldehyde/organic vapor combination, or airline respirator may be required.

Skin protection: Use neoprene, nitrile, or rubber gloves to prevent skin contact. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.

Eye protection: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

Other protective equipment: Remove and wash contaminated clothing before reuse.

Hygienic practices: Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Typical values, not to be used for specification purposes.

Odor:	Slight	Vapor Pressure:	N.D.
Appearance:	Gray	Vapor density:	Heavier than Air
Physical state:	Liquid	Lower explosion limit:	N.A.
Flash point:	≥ 201 °F, 93 °C	Upper explosive limit:	N.A.
	Pensky-Martens Closed		
	Cup		
Boiling range:	N.A.	Evaporation rate:	N.A.
Autoignition temperature:	N.D.	Density:	2.11 g/cm ³ (17.52 lb/gal)
Decomposition temperature:	N.D.	Viscosity, dynamic:	≥6,000 mPa.s @
Odor threshold:	N.D.	Viscosity, kinematic:	≥2,844 mm ² /s @ 25 °C
Solubility in H₂O:	Insoluble	Volatile by weight:	0.00 %
pH:	N.A.	Volatile by volume:	0.00 %
Freeze point:	N.D.	VOC Calculated:	0 lb/gal, 0 g/l
Coefficient of water/oil distribution:	N.D.		

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

10. STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Hazardous polymerisation will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

CONDITIONS TO AVOID: Moisture; High temperatures.; Contact with acids, bases, and many metals and metallic oxides will liberate hydrogen which is a flammable gas.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers.; Reacts with water or alcohol in the presence of acids or bases to release hydrogen (a flammable gas).

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide., Oxides of silicon, Formaldehyde.

11. TOXICOLOGICAL INFORMATION

EXPOSURE PATH: Refer to section 2 of this SDS.

SYMPTOMS: Refer to section 2 of this SDS.

TOXICITY MEASURES:

There are no components present which, given information provided through in-house testing, suppliers, regulatory resources, and legislative sources, are present above applicable cut-off concentration, that would require classification as hazardous to health or the environment and hence require disclosure in this section.

Germ cell mutagenicity: No classification proposed

Carcinogenicity: No classification proposed

Reproductive toxicity: No classification proposed

12. ECOLOGICAL INFORMATION

ECOTOXICITY:

There are no components present which, given information provided through in-house testing, suppliers, regulatory resources, and legislative sources, are present above applicable cut-off concentration, that would require classification as hazardous to health or the environment and hence require disclosure in this section.

PERSISTENCE AND DEGRADABILITY: Not determined for this product.

BIOACCUMULATIVE: Not determined for this product.

MOBILITY IN SOIL: Not determined for this product.

OTHER ADVERSE EFFECTS: Not determined for this product.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

This product is NOT REGULATED for non-bulk shipments. For the most accurate shipping information, refer to your transportation/compliance department regarding changes in package size, mode of shipment or other regulatory descriptors.

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS:

SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372.:

None

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the active TSCA Section 8 Inventory or exempt.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

None

16. OTHER INFORMATION

Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

HMIS RATINGS - HEALTH: 1 **FLAMMABILITY:** 1 **PHYSICAL HAZARD:** 0

* - Indicates a chronic hazard; see Section 2

Revision: Section 1, Section 9

Effective Date: 10/08/2025

DISCLAIMER

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.