

# LORD® 7545-A/G

## Fast Set Urethane Adhesive for the Sign Industry



LORD® 7545-A/G fast set urethane adhesive is an equal-mix, two-component urethane adhesive system used to bond FRP, SMC and other plastics with little surface preparation. This adhesive also bonds primed metals and various combinations of dissimilar substrates.

### Features & Benefits:

- Fast bond, general purpose adhesive
- 10-minute cure time
- Bonds many plastics and painted metals
- Easy to dispense
- Flexible black adhesive
- Great for small jobs, repairs, bonding tabs and studs
- Resists weathering, humidity, and salt spray
- Remains in position when applied on vertical or overhead surfaces, allowing for greater process flexibility



Technical Data*	
Solids Content by Weight, %	100
Working Time, minutes @ 75°F (24°C)	1.5
Time to Handling Strength, minutes @ 75°F (24°C)	10
Full Cure Time, hours @ 75°F (24°C)	24

\*Data is typical and not to be used for specification purposes.

Part #	Description	Mix Ratio	Cartridge Size	Dispensing Gun**	Mixing Tip
3008743	LORD 7545-A/G	1:1	50 mL	3001112	3004476

\*\*LORD-Pak 50mL dispensing gun #3001112 ships with a 1:1/2:1 plunger.

### Contact Information:

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