

LORD® Urethane Adhesives

for the Sign Industry

LORD Urethane Adhesives are adhesive systems used to bond a variety of materials including plastics, prepared metal, foam, wood, ceramic, concrete and cross bonding.



Product	Features	Applications	Technical Data*				
			Work Time	Handling Time	Full Cure	Mix Ratio	Color
LORD 7550 A/C Fast	Optically Clear Adhesive for Non-Structural Assemblies UV Resistant Self-leveling	Trimcap Letter Track Aesthetic Assemblies	3-5 minutes	1 hour	72 hours	1:1	Optically Clear
LORD 7542 A/B Medium 	Bonds plastics, FRP & SMC with Minimal Surface Prep Odorless Non-flammable	Cross Bonding** Metal to Engineered Plastics for Larger, Outdoor Assemblies	4-7 minutes	1-2 hours	24 hours	1:1	Brown
LORD 7610DTM Slow	Single-Component Easy to Use Bonds to Wide Variety of Materials UV Resistant	General Purpose Adhesive & Seam Sealer Seals Light Leaks Sealer for Channel Letter Cans Water Intrusion Barrier or Sealant	15-45 minutes	6-12 hours	1-5 days	1 Part	Bright White

*Technical data reported at 70-77°F (21-25°C). **Refer to cross bonding chart for specific materials.

Product	Accessories				
	Size	Part #	Dispensing Gun	Mixing Tip	Plunger
LORD 7550 A/C Fast	50 mL	3003953	3001112	3004476	3009588††
LORD 7542 A/B Medium	50 mL	3003884	3001112	3004476	3009588††
LORD 7610DTM Slow	1/10 gal/cart	3029094	3023577	3015312†	

†One mixing tip ships with dispensing gun.

††Plunger ships with dispensing gun.



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