

LORD® SIGNLOK™ 810S

Adhesive for the Sign Industry

Elevate your metal & metal-to-composite designs! Bond thin gauge metal materials with no bondline read-through or surface distortion with LORD® Signlok™ 810S Adhesive.

Features & Benefits

Design Flexibility with Uncompromised Aesthetics

- Low read-through – no bondline read-through or surface distortion
- Designed for aluminium composite materials
- Bond thin gauge metal-to-metal and metal-to-composites/plastics
- Flexible, low exotherm, low shrinkage
- Glass beads for precise bondline control
- Non-sag
- UL 746C Recognized

Optimize Production & Costs

- 90% full cure within one hour, 1000-1200 psi in 24 hours
- Minimal surface preparation required
- Right-size packaging fits most jobs and eliminates waste
- Two mixing tips included with each cartridge to control cost



Technical Data*

Working Time, minutes @ 70°F (21°C)	8-12
Handling Strength, minutes @ 70°F (21°C)	20-25
Elongation, % @ 24 hours	190

*Data is typical and not to be used for specification purposes.

Part #	Description	Minimum Quantity
3031523	LORD Signlok 810S Adhesive 210 mL Cartridge 	12
3029937	Manual Gun for LORD Signlok Adhesives 2:1	1
3029936	Pneumatic Gun for LORD Signlok Adhesives 2:1	1
3001173	Mixing Tips, Square 8.7 in x 24 Elements	12

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