

FUSOR[®] 208B PANEL BONDING ADHESIVE

Fusor[®] 208B Panel Bonding Adhesive is a versatile metal and plastic panel bonding adhesive offering no tack or odor at low cost!

Features & Benefits

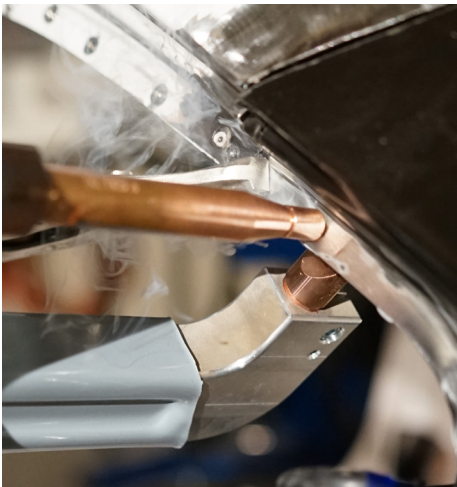
- **OEM Recommended:** Use as an "equivalent" to competitive non-crash toughened epoxies
- **No odor:** User friendly
- **Versatile:** Bond metal and plastic in multiple applications
- **Excellent corrosion protection:** Improve customer satisfaction
- **No come backs:** Improves CSI
- **Weld through with squeeze type resistance spot welding:** Minimal burn back
- **Easy to finish:** Squeeze out can be tooled, wiped clean, sanded and/or painted
- **Easy to use:** Dispense manually with good sag resistance
- **Paint immediately:** Improve cycle time

Applications

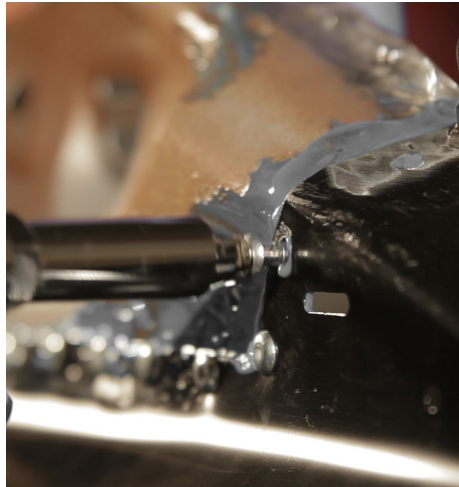
Installation of large steel, aluminum and SMC/FRP body panels such as:

- Quarter Panels
- Floor Pans
- Rear Body Panels
- Roof Skins

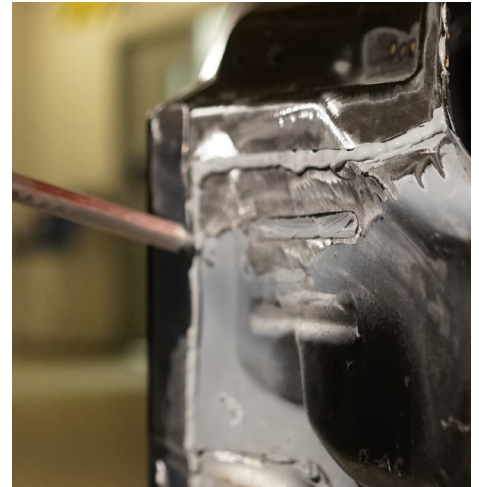
Fusor 208B can be used for panel bonding, rivet bonding and weld bonding applications.



Weld Bonding



Rivet Bonding



Bond Only

Technical Data*	
Work Time	90 minutes
Clamp Time	4 hours / 30 minutes @ 140°F (60°C)
Paint Time	Immediately
Full Cure	24 hours / 1 hour @ 140°F (60°C)
Lap Shear Strength at Room Temperature (ASTM D1002)	
0.032" Cold Rolled Steel	2379 psi (16.4 MPa)
0.060" Cold Rolled Steel	3042 psi (21.0 MPa)
SMC to SMC	589 psi (4.06 MPa)
FRP to FRP	653 psi (4.50 MPa)
Lap Shear Strength after 500 hours Salt Spray	
0.031" Electro Galvanized Steel	1910 psi (13.2 MPa)

*Data is typical and not to be used for specification purposes.
All data is at 70°F (21°C) unless otherwise noted.

Part #	Description	Cartridge Size	UPC #	Case Qty	Weight	VOC	DOT #
208B	Panel Bonding Adhesive	210 mL	66623390983	6	6 lbs	0 lbs/gallon	UN1760, Corrosive liquids, n.o.s.(Amine Compounds), 8, PGIII

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