A/C Clip
Innovative Air Conditioning Hose Assemblies
PARKER HANNIFIN IS ENHANCING THE QUALITY OF AIR CONDITIONING AND REFRIGERATION SYSTEMS ALL OVER THE WORLD WITH THE DEVELOPMENT OF A NEW HOSE FITTING SOLUTION. PROVIDING INCREDIBLE EASE OF USE AND THE LOWEST POSSIBLE PERMEATION RATES FOR A/C SYSTEMS, PARKER'S A/C CLIP LEADS THE INDUSTRY IN VALUE AND PERFORMANCE EVEN FOR THE MOST DEMANDING APPLICATIONS.

Parker has developed this innovative fitting that meets the SAE J2064 standard. Parker provides an end-to-end solution with our 285 Refrigeration hose, fittings, clamps, tubes and the tools to create an air conditioning assembly. Apart from an easy and quick assembly of the fitting on the hose, this hose/fitting combination guarantees low permeation compared to existing products in the market as well as the following benefits:

- Technicians avoid the cost and lead-time associated with ordering OEM air conditioning assemblies.
- Provides the end-user with proven, high quality replacement part.
- Does not require crimping machines and dies for assembly.
- Simplifies prototype design phase.

There are three main advantages to using Parker’s A/C Clip:

- Simplified design – assembled by hand using simple tools.
- Ease of design and orientation – for difficult applications when hose and fitting must be assembled on site.
- Superior flexibility for tight routing applications.

AIR CONDITIONING ASSEMBLIES, SIMPLIFIED.

Innovative and Simplified A/C Clip

A/C CLIP INSTALLATION GUIDE

REQUIRED TOOLS

Hose Cut-Off Tool (Part No. TH11-1)

A/C Clip Pliers (Part No. ACPL-1)

1. Cut hose to the proper length with the hose cutter.

2. Place two A/C Clips onto the A/C Clip Chamber.

3. Slip assembled A/C Clip Chamber with A/C Clips onto the hose until the closed end of the Chamber contacts the end of the hose.

4. Lubricate the fitting nipple with a generous amount of P-80 Lube. This will assist with the insertion of the fitting into the hose.

5. Insert fitting until the hex contacts the hose end with the A/C Clip Chamber.

6. Tighten A/C Clips with the pliers until the ear clamp ends make contact or meet. Expect a slight “spring back” or gap once the pliers are released. If you are using pneumatic pliers (Optional) to close the A/C Clips, the pliers open them selves when the correct closing force has been reached.

Lubricate nipple
285 Barrier Air Conditioning Hose

Parker 285 Barrier Hose is designed to deliver consistency and reliability in all sizes for air conditioning systems. Parker 285 Hose exceeds current industry standards for ultra-low refrigerant permeation and is designed, built, and tested to meet SAE J3062 Type C performance specifications. The hose is designed to meet Automotive OEM requirements for R134a and the next generation R1234yf refrigerants.

- Highly flexible
- Exceeds Automotive OEM requirements
- Exceeds SAE J3062 “Ultra Low” refrigerant permeation rating (<0.50 kg/m2yr R134a)
- Excellent Class I moisture ingress rating (<0.039 g/cm2/year)
- Compatible with Parker’s 26 series fittings (in sizes -4 through -12) and A/C Clips (in sizes -6 through -16)

285 Refrigerant
SAE J3062 Type C Class I

<table>
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<tr>
<th>PART NUMBER</th>
<th>DASH NUMBER</th>
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Application: Refrigerants R134a / PAG Oil & R1234yf / PAG Oil
Inner Tube: Synthetic rubber with nylon barrier
Reinforcement: One Fiber Braid
Cover: Synthetic rubber
Temperature Range: -40° F to +257° F (-40° C to +125° C)

WARNING: This product can expose you to chemicals including ethylene thiourea, which is known to the State of California to cause cancer and birth defect or other reproductive harm. For more information go to www.p65warnings.ca.gov

IMPORTANT: A/C Clip is approved for use with the new version of 285 hose announced in November 2018 only. To distinguish between the legacy 285 hose and the new version, the hose lay line was changed and appears as follows:
A/C Clip Chambers

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A/C Clips

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5S1A
Female Tube-O – Swivel – Short Pilot
SAE J2064

<table>
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<tr>
<th>PART NUMBER</th>
<th>THREAD</th>
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S51A
Male Tube-O – Swivel – Short Pilot
SAE J2064

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### 5S1A-PT
Female Tube-O – Swivel – Short Pilot with Low Pressure Charge Port for R134a
SAE J2064

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### 5S1A-PB
Female Tube-O – Swivel – Short Pilot with High Pressure Charge Port for R134a
SAE J2064

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### HU1A
Splicer Fitting
SAE J2064

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HU1A-PT
Splicer Fitting with Charge Port for R134a
SAE J2064

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5H1A
Female Tube-O – Swivel – 45° Elbow – Short Pilot
SAE J2064

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5K1A
Male Tube-O – Swivel – 90° Elbow – Short Pilot
SAE J2064

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<th>PART NUMBER</th>
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### 5T1A
**Female Tube-O – Swivel – 90° Elbow – Short Pilot**

<table>
<thead>
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<th>PART NUMBER</th>
<th>THREAD</th>
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<td>2.56</td>
<td>65.0</td>
<td>1-1/16</td>
<td>3/4</td>
<td>3.15</td>
<td>80.0</td>
</tr>
<tr>
<td>5T1A-12-16</td>
<td>1-1/16 x 14</td>
<td>7/8</td>
<td>0.18</td>
<td>4.7</td>
<td>2.56</td>
<td>65.0</td>
<td>1-1/4</td>
<td>1.00</td>
<td>3.15</td>
<td>80.0</td>
</tr>
</tbody>
</table>

**WARNING:** This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defect or other reproductive harm. For more information go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)

### 5T1A-PT
**Female Tube-O – 90° Elbow – Short Pilot with Low Pressure Chart Port for R134a**

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>THREAD</th>
<th>HOSE I.D.</th>
<th>D</th>
<th>E</th>
<th>G</th>
<th>W</th>
<th>H</th>
<th>B</th>
<th>ADDL. TOOLING REQD.</th>
<th>CHAMBER</th>
<th>CLIP</th>
</tr>
</thead>
<tbody>
<tr>
<td>5T1A-10-16-PT</td>
<td>7/8 x 14</td>
<td>7/8</td>
<td>0.18</td>
<td>4.7</td>
<td>1.89</td>
<td>48.0</td>
<td>1</td>
<td>25.4</td>
<td>1-1/16</td>
<td>1.00</td>
<td>3.52</td>
</tr>
</tbody>
</table>

**WARNING:** This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defect or other reproductive harm. For more information go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)

### 5R1A
**Male Tube-O – Swivel – 45° Elbow – Short Pilot**

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>THREAD</th>
<th>HOSE I.D.</th>
<th>D</th>
<th>E</th>
<th>W</th>
<th>H</th>
<th>B</th>
<th>ADDL. TOOLING REQD.</th>
<th>CHAMBER</th>
<th>CLIP</th>
</tr>
</thead>
<tbody>
<tr>
<td>5R1A-6-6</td>
<td>5/8 x 18</td>
<td>5/16</td>
<td>0.18</td>
<td>4.7</td>
<td>1.05</td>
<td>26.6</td>
<td>5/8</td>
<td>1/2</td>
<td>2.27</td>
<td>57.6</td>
</tr>
<tr>
<td>5R1A-10-10</td>
<td>7/8 x 18</td>
<td>1/2</td>
<td>0.18</td>
<td>4.7</td>
<td>2.30</td>
<td>58.4</td>
<td>7/8</td>
<td>3/4</td>
<td>3.7</td>
<td>94.0</td>
</tr>
</tbody>
</table>

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