

FBs for PSD

- FB50 Control Manager (Power on, Jog, Homing, MoveAbs, APA **A**cylic **P**arameter **A**ccess)
- FB51 Control Manager Advanced (Power on, Jog, Homing, MoveAbs, MoveRel, MoveVelocity, Gearing, RegMove, RegSearch, APA **A**cylic **P**arameter **A**ccess)
- FB52 Speed Control (Power on, MoveVelocity, APA **A**cylic **P**arameter **A**ccess)
- FB53 APA Control (only APA **A**cylic **P**arameter **A**ccess)