



aerospace  
climate control  
electromechanical  
filtration  
fluid & gas handling  
hydraulics  
pneumatics  
process control  
sealing & shielding



# Pulse Width Modulation Valves

Models SPW-0 thru -7

RACE Catalogue 30-30 SPW - September 2018



ENGINEERING YOUR SUCCESS.



## Features and Benefits

### Pulse Width Modulation Valves (SPW)

- Controls refrigerant by cycling on/off during 6 second period
- Designed for CO<sub>2</sub>, HFC, HCFC and HFO (non-flammable & non-toxic) System Operation
- Operates from 10% to 100% of rated capacity
- Tight seating design
- Robust Design, 50 Million Cycle Life
- Low Wattage NEMA-4X Coil, IP65 Rated, Class F
- Brass, Copper & Stainless Steel Design for Premier Corrosion Resistance
- Serviceable Design with Interchangeable Port & Strainer
- Maximum Rated Pressure (MRP) 1305 psig / 90 barg
- Maximum Operating Pressure Differential (MOPD) 507 psid / 35 bar

# Pulse Width Modulation Valves

For Refrigerant Flow Control in Direct Expansion CO<sub>2</sub>, HFC, HCFC and HFO Refrigeration Systems

The Sporlan SPW line of electric expansion valves uses pulse width modulation (PWM) control to manage refrigerant flow in direct expansion CO<sub>2</sub>, HFC, HCFC and HFO (non-flammable & non-toxic) refrigeration systems. The valve's duty cycle is varied based on measured evaporator superheat. Typical controllers monitor superheat and vary the duty cycle across a 6 second period.

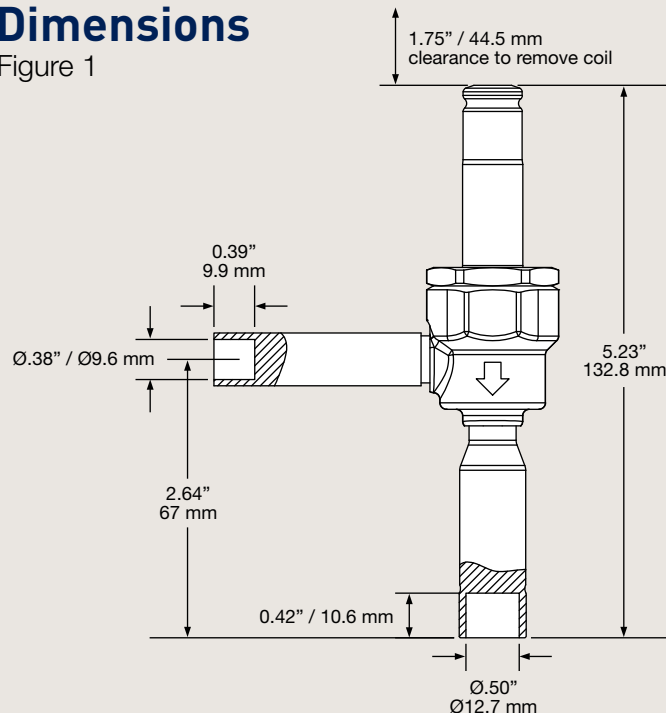
Sporlan's Pulse Width Modulation Valves are rated at 100% duty cycle, no reserve capacity. Pulse Width Modulation Valves are typically sized between 50% and 85% duty cycle. This allows additional capacity for pulldown at start-up and after defrost. Further consideration should be given to the liquid line size to avoid excessive liquid hammer. Liquid line velocity should not exceed 3 ft/second.

The SPW valve family offers 8 port sizes to cover a wide range of evaporator loads. The serviceable port and strainer design allows the contractor to service and clean the SPW valve or easily replace the port during a refrigerant retrofit.

The SPW Valve line is rated for a Maximum Rated Pressure (MRP) of 1305 psig (90 barg). The Maximum Operating Pressure Differential (MOPD) is 507 psid (35 bar). Solenoid coils are available for 24 VAC/60 Hz, 110-120 VAC / 50-60 Hz and 220-240 VAC / 50-60 Hz.

## Dimensions

Figure 1



# Specifications

## SPW Valve Family General Specifications

<b>Actuation Type</b>	Pulse Width Modulation
<b>Recommended Period</b>	6 seconds
<b>Control Range</b>	10 – 100% Duty Cycle
<b>Voltage</b>	24 VAC/60 Hz, 110 VAC/50-60 Hz, 120 VAC/60 Hz, 220 VAC/50-60 Hz, 240 VAC/60 Hz
<b>Power Input</b>	11 Watts (12 Watts 24 VAC/60 Hz)
<b>Inrush (VA)</b>	38 VA
<b>Holding Power (VA)</b>	22 VA
<b>Coil Resistance (ohms)</b>	4.0 Ω (24 VAC) 103.1 Ω (110-120 VAC) 412.9 Ω (220-240 VAC)
<b>Electrical Connection Style</b>	½” NPT Conduit W/18” leads DIN 43650A
<b>Flow Direction</b>	Side Inlet, Bottom Outlet
<b>Mounting Orientation</b>	Enclosing Tube No Less than Horizontal
<b>Serviceability</b>	Coil, Port and Strainer
<b>Strainer Size (micron)</b>	100
<b>Approved Refrigerant (Class A1)</b>	CO <sub>2</sub> , HFC, HCFC, HFO (non-toxic & non-flammable)
<b>Approved Refrigerant Oil</b>	POE, PAG, PVE, Mineral
<b>Max Internal Leak (sccm Air)</b>	5 @ 100 psid
<b>Max External Leak (sccm Helium)</b>	0.1 oz/year @ 300 psig
<b>Certifications &amp; Compliance</b>	UL File MH4576, PED, Reach, ROHS, LVD

<b>APPLICATION LIMITATIONS</b>	<b>MAXIMUM</b>	<b>MINIMUM</b>
<b>Ambient temperature*</b>	130°F (54°C)	-40°F (-40°C)
<b>Fluid temperature</b>	180°F (82°C)	-40°F (-40°C)
<b>Installation Temperature</b>	250°F, 15 minutes maximum	
<b>Relative Ambient Humidity</b>	95% Non-condensing (IP65 Rated)	
<b>Maximum Rated Pressure (MRP)**</b>	1305 psig (90 barg)	
<b>Pressure Differential (MOPD)</b>	507 psid (35 bar)	

\*Approved only for liquid expansion applications.

\*\*Maximum Rated Pressure for stand still conditions. Liquid must be present at valve inlet for for operation.

# Capacity - Tons

## R-744 Capacities in Tons (at Evaporator Temperature °F)

Valve Type	20°F												0°F												-20°F												-40°F											
	Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)											
	100	150	200	250	300	350	400	450	100	150	200	250	300	350	400	450	100	150	200	250	300	350	400	450	100	150	200	250	300	350	400	450	100	150	200	250	300	350	400	450								
SPW-0	0.12	0.15	0.17	0.19	0.21	0.23	0.24	0.26	0.12	0.15	0.17	0.20	0.21	0.23	0.25	0.26	0.12	0.15	0.17	0.20	0.21	0.23	0.25	0.26	0.12	0.15	0.17	0.20	0.21	0.23	0.25	0.26	0.12	0.15	0.17	0.20	0.21	0.23	0.25	0.26								
SPW-1	0.30	0.37	0.42	0.47	0.52	0.56	0.60	0.63	0.30	0.37	0.43	0.48	0.52	0.57	0.60	0.64	0.30	0.37	0.43	0.48	0.52	0.57	0.60	0.64	0.30	0.37	0.43	0.48	0.52	0.57	0.60	0.64	0.30	0.37	0.42	0.47	0.52	0.56	0.60	0.64								
SPW-2	0.54	0.66	0.76	0.85	0.93	1.00	1.07	1.14	0.54	0.66	0.77	0.86	0.94	1.01	1.09	1.15	0.54	0.66	0.77	0.86	0.94	1.01	1.09	1.15	0.54	0.66	0.77	0.86	0.94	1.01	1.09	1.15	0.54	0.66	0.76	0.85	0.93	1.01	1.08	1.14								
SPW-3	0.83	1.01	1.17	1.31	1.43	1.55	1.65	1.75	0.84	1.02	1.18	1.32	1.45	1.57	1.67	1.78	0.84	1.02	1.18	1.32	1.45	1.57	1.67	1.78	0.83	1.02	1.18	1.31	1.44	1.56	1.66	1.76	0.83	1.02	1.18	1.31	1.44	1.56	1.66	1.76								
SPW-4	1.43	1.75	2.02	2.26	2.48	2.68	2.86	3.04	1.45	1.77	2.05	2.29	2.51	2.71	2.90	3.07	3.24	1.45	1.77	2.05	2.29	2.51	2.71	2.90	3.07	3.24	3.41	3.58	3.74	3.90	4.07	4.23	4.40															
SPW-5	2.25	2.76	3.18	3.56	3.90	4.21	4.50	4.77	2.28	2.79	3.22	3.60	3.94	4.26	4.55	4.83	5.11	2.28	2.79	3.22	3.60	3.94	4.26	4.55	4.83	5.11	5.39	5.67	5.95	6.23	6.51	6.79	7.07															
SPW-6	3.78	4.63	5.35	5.98	6.55	7.08	7.56	8.02	3.83	4.69	5.41	6.05	6.63	7.16	7.65	8.12	8.58	3.83	4.69	5.41	6.05	6.63	7.16	7.65	8.12	8.58	9.05	9.52	9.99	10.46	10.93	11.40	11.87															
SPW-7	6.85	8.15	9.41	10.5	11.5	12.4	13.3	14.1	6.73	8.24	9.52	10.6	11.7	12.6	13.5	14.3	15.1	6.73	8.24	9.52	10.6	11.7	12.6	13.5	14.3	15.1	16.0	16.9	17.8	18.7	19.6	20.5	21.4															

## R-134a Capacities in Tons (at Evaporator Temperature °F)

Valve Type	40°F												20°F												0°F											
	Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)											
	40	60	80	100	120	140	160	180	40	60	80	100	120	140	160	180	40	60	80	100	120	140	160	180	40	60	80	100	120	140	160	180				
SPW-0	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.12	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.12	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.12	0.06	0.07	0.08	0.09	0.10	0.11	0.11	0.11				
SPW-1	0.14	0.17	0.20	0.22	0.25	0.27	0.28	0.30	0.14	0.17	0.19	0.21	0.23	0.25	0.27	0.29	0.29	0.14	0.17	0.19	0.21	0.23	0.25	0.27	0.29	0.29	0.32	0.34	0.36	0.37						
SPW-2	0.25	0.31	0.36	0.40	0.44	0.48	0.51	0.54	0.24	0.30	0.34	0.38	0.42	0.45	0.49	0.52	0.52	0.24	0.30	0.34	0.38	0.42	0.45	0.49	0.52	0.53	0.56	0.58	0.60	0.61						
SPW-3	0.39	0.48	0.56	0.62	0.68	0.74	0.79	0.83	0.37	0.46	0.53	0.59	0.65	0.70	0.75	0.80	0.80	0.37	0.46	0.53	0.59	0.65	0.70	0.75	0.80	0.83	0.86	0.89	0.91	0.92						
SPW-4	0.68	0.83	0.96	1.08	1.18	1.27	1.36	1.44	0.65	0.79	0.92	1.03	1.12	1.21	1.30	1.38	1.38	0.65	0.79	0.92	1.03	1.12	1.21	1.30	1.38	1.44	1.49	1.53	1.57	1.60						
SPW-5	1.07	1.31	1.51	1.69	1.85	2.00	2.14	2.27	1.71	2.10	2.42	2.71	2.97	3.21	3.43	3.64	3.64	1.71	2.10	2.42	2.71	2.97	3.21	3.43	3.64	3.82	4.00	4.18	4.36	4.54						
SPW-6	1.80	2.20	2.54	2.84	3.11	3.36	3.60	3.81	1.71	2.10	2.42	2.71	2.97	3.21	3.43	3.64	3.64	1.71	2.10	2.42	2.71	2.97	3.21	3.43	3.64	3.82	4.00	4.18	4.36	4.54						
SPW-7	3.16	3.87	4.47	5.00	5.48	5.91	6.32	6.71	3.01	3.69	4.26	4.77	5.22	5.64	6.03	6.40	6.40	3.01	3.69	4.26	4.77	5.22	5.64	6.03	6.40	6.77	7.14	7.51	7.88	8.25						

## R-22 and R-407F Capacities in Tons (at Evaporator Temperature °F)

Valve Type	40°F												20°F												0°F												-20°F																				
	Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)																				
	75	100	125	150	175	200	225	250	275	300	325	350	375	400	425	450	75	100	125	150	175	200	225	250	275	300	325	350	375	400	75	100	125	150	175	200	225	250	275	300	325	350	375	400	75	100	125	150	175	200	225	250	275	300	325	350	375
SPW-0	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16	0.08	0.10	0.11	0.12	0.13	0.14	0.15	0.15	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.15	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.15	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.15	0.08													
SPW-1	0.21	0.24	0.27	0.29	0.32	0.34	0.36	0.38	0.20	0.23	0.26	0.29	0.31	0.33	0.35	0.37	0.37	0.20	0.23	0.26	0.29	0.31	0.33	0.35	0.37	0.37	0.20	0.23	0.26	0.29	0.31	0.33	0.35	0.37	0.37	0.20	0.23	0.26	0.29	0.31	0.33	0.35	0.37	0.37	0.20												
SPW-2	0.37	0.43	0.48	0.53	0.57	0.61	0.65	0.68	0.36	0.42	0.47	0.52	0.56	0.59	0.63	0.66	0.66	0.36	0.42	0.47	0.52	0.56	0.59	0.63	0.66	0.66	0.36	0.42	0.47	0.52	0.56	0.59	0.63	0.66	0.66	0.36	0.42	0.47	0.52	0.56	0.59	0.63	0.66	0.66	0.36												
SPW-3	0.58	0.67	0.74	0.82	0.88	0.94	1.00	1.05	0.56	0.65	0.73	0.80	0.86	0.92	0.97	1.03	1.03	0.56	0.65	0.73	0.80	0.86	0.92	0.97	1.03	1.03	0.56	0.65	0.73	0.80	0.86	0.92	0.97	1.03	1.03	0.56	0.65	0.73	0.80	0.86	0.92	0.97	1.03	1.03	0.56												
SPW-4	1.00	1.15	1.29	1.41	1.52	1.63	1.73	1.82	0.97	1.12	1.26	1.38	1.49	1.59	1.69	1.78	1.78	0.97	1.12	1.26	1.38	1.49	1.59	1.69	1.78	1.78	0.97	1.12	1.26	1.38	1.49	1.59	1.69	1.78	1.78	0.97	1.12	1.26	1.38	1.49	1.59	1.69	1.78	1.78	0.97												
SPW-5	1.57	1.81	2.03	2.22	2.40	2.56	2.72	2.87	1.53	1.77	1.98	2.16	2.34	2.50	2.65	2.79	2.79	1.53	1.77	1.98	2.16	2.34	2.50	2.65	2.79	2.79	1.53	1.77	1.98	2.16	2.34	2.50	2.65	2.79	2.79	1.53	1.77	1.98	2.16	2.34	2.50	2.65	2.79	2.79	1.53												
SPW-6	2.84	3.05	3.40	3.73	4.03	4.31	4.57	4.81	2.57	2.97	3.32	3.64	3.93	4.20	4.45	4.70	4.70	2.57	2.97	3.32	3.64	3.93	4.20	4.45	4.70	4.70	2.57	2.97	3.32	3.64	3.93	4.20	4.45	4.70	4.70	2.57	2.97	3.32	3.64	3.93	4.20	4.45	4.70	4.70	2.57												
SPW-7	4.64	5.36	5.99	6.56	7.08	7.57	8.03	8.47	4.52	5.22	5.84	6.40	6.91	7.38	7.83	8.26	8.26	4.52	5.22	5.84	6.40	6.91	7.38	7.83	8.26	8.26	4.52	5.22	5.84	6.40	6.91	7.38	7.83	8.26	8.26	4.52	5.22	5.84	6.40	6.91	7.38	7.83	8.26	8.26	4.52												

## R-407A and R-407C Capacities in Tons (at Evaporator Temperature °F)

Valve Type	40°F												20°F												0°F												-20°F																				
	Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)												Pressure Drop Across Valve (psid)																				
	75	100	125	150	175	200	225	250	275	300	325	350	375	400	425	450	75	100	125	150	175	200	225	250	275	300	325	350	375	400	75	100	125	150	175	200	225	250	275	300	325	350	375	400	75	100	125	150	175	200	225	250	275	300	325	350	375
SPW-0	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.14	0.08	0.09	0.10	0.11	0.11	0.12	0.13	0.14	0.14	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.14	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.14	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.14	0.08															
SPW-1	0.19	0.22	0.25	0.27	0.29	0.31	0.33	0.35	0.18	0.21	0.24	0.26	0.28	0.30	0.32	0.34	0.34	0.18	0.21	0.24	0.26	0.28	0.30	0.32	0.34	0.34	0.18	0.21	0.24	0.26	0.28	0.30	0.32	0.34	0.34	0.18	0.21	0.24	0.26	0.28	0.30	0.32	0.34	0.34	0.18												
SPW-2	0.34	0.40	0.44	0.49	0.53	0.56	0.60	0.63	0.33	0.38	0.43	0.47	0.50	0.54	0.57	0.60	0.60	0.33	0.38	0.43	0.47	0.50	0.54	0.57	0.60	0.60	0.33	0.38	0.43	0.47	0.50	0.54	0.57	0.60	0.60	0.33	0.38	0.43	0.47	0.50	0.54	0.57	0.60	0.60	0.33												
SPW-3	0.53	0.61																																																							

# Capacity - Tons

## R-448A and R-449A Capacities in Tons (at Evaporator Temperature °F)

Valve Type	40°F															-20°F															-40°F														
	Pressure Drop Across Valve (psid)															Pressure Drop Across Valve (psid)															Pressure Drop Across Valve (psid)														
	75	100	125	150	175	200	225	250	75	100	125	150	175	200	225	250	75	100	125	150	175	200	225	250	75	100	125	150	175	200	225	250													
SPW-0	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.14	0.08	0.09	0.10	0.11	0.12	0.12	0.13	0.13	0.07	0.08	0.09	0.10	0.11	0.11	0.12	0.13	0.07	0.08	0.09	0.10	0.11	0.11	0.12	0.13													
SPW-1	0.19	0.22	0.25	0.27	0.29	0.31	0.33	0.35	0.19	0.21	0.24	0.26	0.28	0.30	0.32	0.34	0.17	0.20	0.22	0.24	0.26	0.28	0.30	0.31	0.16	0.19	0.21	0.23	0.25	0.26	0.28	0.30													
SPW-2	0.35	0.40	0.45	0.49	0.53	0.57	0.60	0.63	0.33	0.39	0.43	0.47	0.51	0.55	0.58	0.61	0.31	0.35	0.40	0.43	0.47	0.50	0.53	0.56	0.29	0.34	0.38	0.41	0.44	0.48	0.50	0.53													
SPW-3	0.53	0.62	0.69	0.76	0.82	0.87	0.93	0.98	0.52	0.60	0.67	0.73	0.79	0.84	0.89	0.94	0.47	0.55	0.61	0.67	0.72	0.77	0.82	0.86	0.45	0.52	0.58	0.64	0.69	0.73	0.78	0.82													
SPW-4	0.92	1.07	1.19	1.31	1.41	1.51	1.60	1.68	0.89	1.03	1.15	1.26	1.36	1.46	1.55	1.63	0.82	0.94	1.06	1.16	1.25	1.34	1.42	1.49	0.78	0.90	1.00	1.10	1.19	1.27	1.35	1.42													
SPW-5	1.45	1.68	1.88	2.06	2.22	2.37	2.52	2.66	1.40	1.62	1.81	1.98	2.14	2.29	2.43	2.56	1.29	1.49	1.66	1.82	1.97	2.10	2.23	2.35	1.22	1.41	1.58	1.73	1.87	2.00	2.12	2.23													
SPW-6	2.44	2.82	3.15	3.46	3.73	3.99	4.23	4.46	2.36	2.72	3.04	3.34	3.60	3.85	4.09	4.31	2.16	2.50	2.79	3.06	3.30	3.53	3.75	3.95	2.06	2.37	2.65	2.91	3.14	3.36	3.56	3.75													
SPW-7	4.30	4.96	5.55	6.08	6.56	7.02	7.44	7.85	4.15	4.79	5.35	5.87	6.34	6.77	7.18	7.57	3.80	4.39	4.91	5.38	5.81	6.21	6.59	6.94	3.62	4.18	4.67	5.11	5.52	5.90	6.26	6.60													

## R-404A and R-507A Capacities in Tons (at Evaporator Temperature °F)

Valve Type	40°F															20°F															0°F															-20°F															-40°F														
	Pressure Drop Across Valve (psid)															Pressure Drop Across Valve (psid)															Pressure Drop Across Valve (psid)															Pressure Drop Across Valve (psid)															Pressure Drop Across Valve (psid)														
	75	100	125	150	175	200	225	250	75	100	125	150	175	200	225	250	75	100	125	150	175	200	225	250	75	100	125	150	175	200	225	250	75	100	125	150	175	200	225	250																																			
SPW-0	0.06	0.06	0.07	0.08	0.08	0.09	0.10	0.10	0.05	0.06	0.07	0.07	0.08	0.09	0.09	0.10	0.06	0.07	0.08	0.09	0.09	0.10	0.10	0.09	0.05	0.05	0.06	0.07	0.07	0.08	0.08	0.08	0.04	0.05	0.06	0.06	0.07	0.07	0.07	0.07																																			
SPW-1	0.13	0.16	0.17	0.19	0.21	0.22	0.23	0.25	0.13	0.15	0.16	0.18	0.20	0.21	0.22	0.22	0.11	0.13	0.15	0.16	0.17	0.18	0.19	0.21	0.10	0.12	0.13	0.15	0.16	0.17	0.18	0.19	0.10	0.12	0.13	0.15	0.16	0.17	0.18	0.19																																			
SPW-2	0.24	0.28	0.31	0.34	0.37	0.40	0.42	0.44	0.23	0.26	0.30	0.32	0.35	0.37	0.40	0.42	0.25	0.28	0.31	0.33	0.35	0.37	0.39	0.41	0.23	0.26	0.29	0.31	0.33	0.35	0.37	0.39	0.22	0.24	0.27	0.29	0.31	0.32	0.34	0.34																																			
SPW-3	0.37	0.43	0.48	0.53	0.57	0.61	0.65	0.68	0.35	0.41	0.46	0.50	0.54	0.58	0.61	0.65	0.33	0.39	0.43	0.47	0.51	0.54	0.58	0.61	0.31	0.36	0.40	0.44	0.48	0.51	0.54	0.57	0.29	0.33	0.37	0.41	0.44	0.47	0.50	0.53																																			
SPW-4	0.65	0.75	0.84	0.91	0.99	1.06	1.12	1.18	0.61	0.71	0.79	0.87	0.94	1.00	1.06	1.12	0.58	0.67	0.75	0.82	0.88	0.94	1.00	1.05	0.54	0.62	0.70	0.76	0.82	0.88	0.93	0.98	0.50	0.58	0.65	0.71	0.77	0.82	0.87	0.91																																			
SPW-5	1.02	1.17	1.31	1.44	1.55	1.66	1.76	1.86	0.96	1.11	1.24	1.36	1.47	1.57	1.67	1.76	0.91	1.05	1.17	1.28	1.39	1.48	1.57	1.66	0.85	0.98	1.09	1.20	1.29	1.38	1.47	1.55	0.79	0.91	1.02	1.11	1.20	1.29	1.36	1.44																																			
SPW-6	1.71	1.97	2.21	2.42	2.61	2.79	2.96	3.12	1.62	1.87	2.09	2.29	2.47	2.64	2.80	2.96	1.53	1.76	1.97	2.16	2.33	2.49	2.64	2.79	1.42	1.64	1.84	2.01	2.17	2.32	2.47	2.60	1.32	1.53	1.71	1.87	2.02	2.16	2.29	2.42																																			
SPW-7	3.01	3.47	3.88	4.25	4.59	4.91	5.21	5.49	2.85	3.29	3.68	4.03	4.35	4.65	4.93	5.20	2.68	3.10	3.46	3.80	4.10	4.38	4.65	4.90	2.50	2.89	3.23	3.54	3.82	4.09	4.34	4.57	2.33	2.69	3.01	3.29	3.56	3.80	4.03	4.25																																			

Capacity tables are in tons. Assumes 100°F Liquid Temperature for R-134a, R-22, R-407A, R-407C, R-407F, R-448, R-449A, R-448, R-407F, R-448, R-407A, R-407C, R-407F, R-448, R-449A, R-404A & R-507A. Assumes 40°F Liquid Temperature for R-744.

## °F Liquid Correction Factors by Refrigerant

°F	0	10	20	30	40	50	60	70	80	90	100	110	120	130	140
R-744	1.32	1.24	1.17	1.09	1.00	0.91	0.82	0.72	0.60	--	--	--	--	--	--
R-134a	1.69	1.63	1.56	1.49	1.42	1.35	1.28	1.21	1.14	1.07	1.00	0.93	0.86	0.78	0.71
R-22	1.57	1.51	1.46	1.40	1.34	1.29	1.23	1.18	1.12	1.06	1.00	0.94	0.88	0.82	0.76
R-407A	1.78	1.70	1.63	1.55	1.48	1.40	1.32	1.24	1.16	1.08	1.00	0.92	0.83	0.75	0.66
R-407C	1.72	1.65	1.58	1.51	1.44	1.37	1.30	1.22	1.15	1.08	1.00	0.92	0.85	0.77	0.69
R-407F	1.72	1.65	1.58	1.51	1.44	1.37	1.30	1.23	1.15	1.08	1.00	0.92	0.84	0.76	0.68
R-404A	2.01	1.92	1.82	1.72	1.62	1.52	1.42	1.32	1.22	1.11	1.00	0.89	0.78	0.66	0.54
R-507A	2.05	1.95	1.85	1.75	1.64	1.54	1.44	1.33	1.22	1.11	1.00	0.89	0.77	0.65	0.52
R-448A	1.78	1.70	1.63	1.55	1.48	1.40	1.32	1.24	1.16	1.08	1.00	0.92	0.83	0.75	0.66
R-449A	1.78	1.71	1.63	1.56	1.48	1.40	1.32	1.25	1.17	1.08	1.00	0.92	0.83	0.75	0.66
R-410A	1.77	1.70	1.62	1.55	1.48	1.40	1.32	1.25	1.17	1.09	1.00	0.92	0.83	0.73	0.63

# Capacity - kW

## R-744 Capacities in kW (at Evaporator Temperature °C)

Valve Type	-10°C							-20°C							-30°C							-40°C										
	6	8	10	12	16	20	24	28	6	8	10	12	16	20	24	28	6	8	10	12	16	20	24	28	6	8	10	12	16	20	24	28
SPW-0	0.41	0.47	0.52	0.57	0.66	0.74	0.81	0.88	0.41	0.47	0.53	0.58	0.67	0.75	0.82	0.88	0.41	0.47	0.53	0.58	0.67	0.75	0.82	0.88	0.41	0.47	0.52	0.57	0.66	0.74	0.81	0.88
SPW-1	0.99	1.14	1.28	1.40	1.62	1.81	1.98	2.14	1.00	1.15	1.29	1.41	1.63	1.82	1.99	2.15	1.00	1.15	1.29	1.41	1.63	1.82	1.99	2.15	1.00	1.14	1.28	1.40	1.62	1.81	1.98	2.14
SPW-2	1.78	2.05	2.29	2.51	2.90	3.24	3.55	3.84	1.79	2.07	2.31	2.53	2.92	3.27	3.58	3.87	1.78	2.05	2.29	2.51	2.90	3.24	3.55	3.84	1.78	2.05	2.30	2.51	2.90	3.25	3.56	3.84
SPW-3	2.74	3.17	3.54	3.88	4.48	5.01	5.49	5.92	2.76	3.19	3.57	3.91	4.51	5.05	5.53	5.97	2.76	3.19	3.57	3.91	4.51	5.04	5.53	5.97	2.74	3.17	3.54	3.88	4.48	5.01	5.49	5.93
SPW-4	4.75	5.48	6.13	6.71	7.75	8.67	9.49	10.3	4.78	5.52	6.17	6.76	7.81	8.73	9.57	10.3	4.75	5.48	6.13	6.71	7.75	8.67	9.49	10.3	4.75	5.48	6.13	6.72	7.76	8.67	9.50	10.3
SPW-5	7.47	8.62	9.64	10.6	12.2	13.6	14.9	16.1	7.52	8.69	9.71	10.6	12.3	13.7	15.0	16.3	7.52	8.68	9.71	10.6	12.3	13.7	15.0	16.2	7.47	8.63	9.64	10.6	12.2	13.6	14.9	16.1
SPW-6	12.5	14.5	16.2	17.7	20.5	22.9	25.1	27.1	12.6	14.6	16.3	17.9	20.6	23.1	25.3	27.3	12.6	14.6	16.3	17.9	20.6	23.1	25.3	27.3	12.6	14.5	16.2	17.8	20.5	22.9	25.1	27.1
SPW-7	22.1	25.5	28.5	31.2	36.0	40.3	44.1	47.7	22.2	25.7	28.7	31.4	36.3	40.6	44.5	48.0	22.2	25.7	28.7	31.4	36.3	40.6	44.5	48.0	22.1	25.5	28.5	31.2	36.1	40.3	44.2	47.7

## R-134a Capacities in kW (at Evaporator Temperature °C)

Valve Type	5°C							-10°C							-20°C									
	2.5	4	5.5	7	8.5	10	11.5	13	2.5	4	5.5	7	8.5	10	11.5	13	2.5	4	5.5	7	8.5	10	11.5	13
SPW-0	0.19	0.25	0.29	0.33	0.36	0.39	0.42	0.44	0.18	0.23	0.27	0.30	0.34	0.36	0.39	0.42	0.17	0.22	0.26	0.29	0.32	0.35	0.37	0.40
SPW-1	0.47	0.60	0.70	0.79	0.87	0.95	1.02	1.08	0.44	0.56	0.66	0.74	0.82	0.89	0.95	1.01	0.42	0.54	0.63	0.71	0.78	0.85	0.91	0.97
SPW-2	0.85	1.08	1.26	1.43	1.57	1.70	1.83	1.94	0.80	1.01	1.18	1.34	1.47	1.60	1.71	1.82	0.76	0.96	1.13	1.27	1.40	1.52	1.63	1.74
SPW-3	1.31	1.66	1.95	2.20	2.42	2.63	2.82	3.00	1.23	1.56	1.83	2.06	2.27	2.46	2.64	2.81	1.18	1.49	1.74	1.97	2.17	2.35	2.52	2.68
SPW-4	2.28	2.88	3.37	3.81	4.19	4.55	4.88	5.19	2.13	2.70	3.16	3.57	3.93	4.26	4.57	4.86	2.03	2.60	3.02	3.40	3.75	4.07	4.36	4.64
SPW-5	3.58	4.53	5.31	5.99	6.60	7.16	7.67	8.16	3.35	4.24	4.97	5.61	6.17	6.71	7.19	7.65	3.20	4.05	4.74	5.35	5.90	6.40	6.86	7.29
SPW-6	6.01	7.61	8.92	10.1	11.1	12.0	12.9	13.7	5.64	7.13	8.36	9.43	10.4	11.3	12.1	12.9	5.38	6.80	7.97	9.00	9.91	10.8	11.5	12.3
SPW-7	10.6	13.4	15.7	17.7	19.5	21.1	22.7	24.1	9.91	12.5	14.7	16.6	18.3	19.8	21.3	22.6	9.45	12.0	14.0	15.8	17.4	18.9	20.3	21.6

## R-22 and R-407F Capacities in kW (at Evaporator Temperature °C)

Valve Type	5°C							-10°C							-20°C							-30°C										
	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18
SPW-0	0.26	0.32	0.37	0.42	0.46	0.49	0.53	0.56	0.25	0.31	0.36	0.40	0.44	0.48	0.51	0.54	0.25	0.30	0.35	0.39	0.43	0.46	0.49	0.52	0.24	0.29	0.34	0.38	0.42	0.45	0.48	0.51
SPW-1	0.64	0.79	0.91	1.02	1.11	1.20	1.29	1.36	0.62	0.76	0.88	0.98	1.07	1.16	1.24	1.32	0.60	0.74	0.85	0.95	1.05	1.13	1.21	1.28	0.59	0.72	0.83	0.93	1.02	1.10	1.17	1.25
SPW-2	1.15	1.41	1.63	1.83	2.00	2.16	2.31	2.45	1.11	1.36	1.58	1.76	1.93	2.08	2.23	2.36	1.08	1.33	1.53	1.71	1.88	2.03	2.17	2.30	1.05	1.29	1.49	1.67	1.83	1.97	2.11	2.24
SPW-3	1.78	2.18	2.52	2.82	3.09	3.34	3.57	3.78	1.72	2.11	2.43	2.72	2.98	3.22	3.44	3.65	1.67	2.05	2.37	2.64	2.90	3.13	3.35	3.55	1.63	1.99	2.30	2.57	2.82	3.04	3.25	3.45
SPW-4	3.09	3.78	4.36	4.88	5.34	5.77	6.17	6.54	2.98	3.64	4.21	4.70	5.15	5.57	5.95	6.31	2.89	3.55	4.09	4.58	5.01	5.42	5.79	6.14	2.82	3.45	3.98	4.45	4.88	5.27	5.63	5.97
SPW-5	4.85	5.94	6.86	7.67	8.40	9.08	9.70	10.3	4.68	5.73	6.62	7.40	8.10	8.75	9.36	9.93	4.55	5.58	6.44	7.20	7.89	8.52	9.11	9.66	4.43	5.42	6.26	7.00	7.67	8.29	8.86	9.40
SPW-6	8.15	9.99	11.5	12.9	14.1	15.3	16.3	17.3	7.86	9.63	11.1	12.4	13.6	14.7	15.7	16.7	7.65	9.37	10.8	12.1	13.3	14.3	15.3	16.2	7.44	9.12	10.5	11.8	12.9	13.9	14.9	15.8
SPW-7	14.3	17.6	20.3	22.7	24.8	26.8	28.7	30.4	13.8	16.9	19.6	21.9	24.0	25.9	27.7	29.3	13.5	16.5	19.0	21.3	23.3	25.2	26.9	28.5	13.1	16.0	18.5	20.7	22.7	24.5	26.2	27.8

## R-407A and R-407C Capacities in kW (at Evaporator Temperature °C)

Valve Type	5°C							-10°C							-20°C							-30°C										
	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18
SPW-0	0.24	0.30	0.34	0.38	0.42	0.45	0.48	0.51	0.23	0.28	0.32	0.36	0.40	0.43	0.46	0.48	0.22	0.27	0.31	0.35	0.38	0.41	0.44	0.46	0.21	0.26	0.30	0.33	0.36	0.39	0.42	0.44
SPW-1	0.59	0.72	0.84	0.93	1.02	1.11	1.18	1.25	0.56	0.68	0.79	0.88	0.97	1.04	1.12	1.18	0.53	0.65	0.75	0.84	0.92	1.00	1.07	1.13	0.51	0.63	0.72	0.81	0.89	0.96	1.02	1.08
SPW-2	1.06	1.30	1.50	1.68	1.84	1.99	2.12	2.25	1.00	1.23	1.42	1.58	1.73	1.87	2.00	2.12	0.96	1.17	1.36	1.52	1.66	1.79	1.92	2.03	0.92	1.12	1.30	1.45	1.59	1.72	1.84	1.95
SPW-3	1.64	2.01	2.32	2.59	2.84	3.06	3.28	3.48	1.55	1.89	2.14	2.44	2.68	2.89	3.09	3.28	1.48	1.81	2.09	2.34	2.56	2.77	2.96	3.14	1.42	1.74	2.00	2.24	2.45	2.65	2.83	3.01
SPW-4	2.43	3.07	3.61	4.08	4.51	4.91	5.30	5.67	2.67	3.27	3.78	4.23	4.63	5.00	5.35	5.67	2.56	3.14	3.62	4.05	4.43	4.79	5.12	5.43	2.45	3.00	3.47	3.88	4.25	4.59	4.90	5.20
SPW-5	4.86	5.46	6.01	7.05	7.72	8.34	8.92	9.46	4.21	5.15	5.95	6.65	7.28	7.87	8.41	8.92	4.13	5.03	5.83	6.37	6.97	7.53	8.05	8.54	3.86	4.72	5.45	6.10	6.68	7.22	7.71	8.18
SPW-6	7.49	9.18	10.6	11.8	13.0	14.0	15.0	15.9	7.07	8.66	9.99	11.2	12.2	13.2	14.1	15.0	6.77	8.29	9.57	10.7	11.7	12.7	13.5	14.4	6.48	7.94	9.17	10.2	11.2	12.1	13.0	13.7
SPW-7	13.2	16.1	18.6	20.8	22.8	24.7	26.4	28.0	12.4	15.2	17.6	19.6	21.5	23.2	24.9	26.4	11.9	14.6	16.8	18.8	20.6	22.3	23.8	25.2	11.4	14.0	16.1	18.0	19.7	21.3	22.8	24.2

Capacity tables are in kW. Assumes 38°C Liquid Temperature for R-134a, R-22, R-407A, R-407C, R-448, R-449A, R-404A & R-507A. Assumes 4°C Liquid Temperature for R-744.

# Capacity - kW

## R-448A and R-449A Capacities in kW (at Evaporator Temperature °C)

Valve Type	5°C															-10°C															-20°C															-30°C															-40°C														
	Pressure Drop Across Valve (bar)															Pressure Drop Across Valve (bar)															Pressure Drop Across Valve (bar)															Pressure Drop Across Valve (bar)															Pressure Drop Across Valve (bar)														
	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18																											
SPW-0	0.24	0.30	0.35	0.39	0.42	0.46	0.49	0.52	0.23	0.28	0.33	0.37	0.40	0.43	0.46	0.49	0.22	0.27	0.32	0.35	0.39	0.42	0.45	0.47	0.21	0.26	0.30	0.34	0.37	0.40	0.43	0.46	0.20	0.25	0.29	0.32	0.36	0.38	0.41	0.43																																			
SPW-1	0.60	0.73	0.84	0.94	1.03	1.12	1.19	1.26	0.57	0.69	0.80	0.90	0.98	1.06	1.13	1.20	0.55	0.67	0.77	0.86	0.95	1.02	1.09	1.16	0.52	0.64	0.74	0.83	0.91	0.98	1.05	1.11	0.50	0.61	0.71	0.79	0.87	0.94	1.00	1.06																																			
SPW-2	1.07	1.31	1.51	1.69	1.85	2.00	2.14	2.27	1.02	1.25	1.44	1.61	1.76	1.91	2.04	2.16	0.98	1.20	1.39	1.55	1.70	1.83	1.96	2.08	0.94	1.15	1.33	1.49	1.63	1.76	1.88	2.00	0.90	1.10	1.27	1.42	1.56	1.68	1.80	1.91																																			
SPW-3	1.65	2.02	2.34	2.61	2.86	3.09	3.30	3.50	1.57	1.93	2.22	2.49	2.72	2.94	3.14	3.33	1.51	1.85	2.14	2.39	2.62	2.83	3.03	3.21	1.45	1.78	2.05	2.30	2.52	2.72	2.91	3.08	1.39	1.70	1.96	2.19	2.40	2.59	2.77	2.94																																			
SPW-4	2.86	3.50	4.04	4.52	4.95	5.35	5.72	6.07	2.72	3.33	3.85	4.30	4.71	5.09	5.44	5.77	2.62	3.21	3.70	4.14	4.53	4.90	5.24	5.55	2.51	3.08	3.56	3.98	4.36	4.70	5.03	5.33	2.40	2.94	3.39	3.79	4.16	4.49	4.80	5.09																																			
SPW-5	4.50	5.51	6.36	7.11	7.79	8.41	8.99	9.54	4.28	5.24	6.05	6.76	7.41	8.00	8.56	9.08	4.12	5.04	5.82	6.51	7.13	7.70	8.24	8.74	3.95	4.84	5.59	6.25	6.85	7.40	7.91	8.39	3.71	4.62	5.34	5.97	6.54	7.06	7.55	8.01																																			
SPW-6	7.56	9.26	10.68	11.95	13.08	14.14	15.11	16.03	7.19	8.81	10.17	11.37	12.45	13.45	14.38	15.25	6.92	8.48	9.79	10.94	11.99	12.95	13.84	14.68	6.65	8.14	9.40	10.51	11.51	12.43	13.29	14.10	6.34	7.77	8.97	10.03	10.99	11.87	12.69	13.45																																			
SPW-7	13.29	16.28	18.79	21.01	23.02	24.86	26.58	28.19	12.64	15.48	17.88	19.99	21.90	23.65	25.29	26.82	12.17	14.90	17.21	19.24	21.08	22.77	24.34	25.82	11.69	14.31	16.53	18.48	20.24	21.87	23.38	24.78	11.15	13.66	15.77	17.64	19.32	20.87	22.31	23.66																																			

## R-404A and R-507A Capacities in kW (at Evaporator Temperature °C)

Valve Type	5°C															-10°C															-20°C															-30°C															-40°C														
	Pressure Drop Across Valve (bar)															Pressure Drop Across Valve (bar)															Pressure Drop Across Valve (bar)															Pressure Drop Across Valve (bar)															Pressure Drop Across Valve (bar)														
	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18	4	6	8	10	12	14	16	18																											
SPW-0	0.17	0.21	0.24	0.27	0.30	0.32	0.34	0.36	0.16	0.19	0.22	0.25	0.27	0.30	0.32	0.34	0.15	0.18	0.21	0.24	0.26	0.28	0.30	0.32	0.14	0.17	0.20	0.22	0.24	0.26	0.28	0.30	0.13	0.16	0.19	0.21	0.23	0.25	0.26	0.28																																			
SPW-1	0.42	0.51	0.59	0.66	0.72	0.78	0.83	0.88	0.39	0.47	0.55	0.61	0.67	0.72	0.77	0.82	0.37	0.45	0.52	0.58	0.63	0.68	0.73	0.78	0.34	0.42	0.49	0.54	0.59	0.64	0.69	0.73	0.32	0.39	0.45	0.51	0.56	0.60	0.64	0.68																																			
SPW-2	0.75	0.91	1.06	1.18	1.29	1.40	1.49	1.58	0.89	1.08	1.20	1.30	1.38	1.47	1.55	1.63	0.86	1.06	1.20	1.34	1.46	1.57	1.66	1.74	0.81	1.01	1.15	1.27	1.38	1.48	1.57	1.65	1.73	1.80	1.87	1.94	2.00	2.06	2.12	2.18	2.24	2.29	2.34																																
SPW-3	1.15	1.41	1.63	1.82	2.00	2.16	2.31	2.45	1.07	1.31	1.51	1.69	1.85	2.00	2.14	2.27	1.01	1.24	1.43	1.60	1.75	1.89	2.02	2.15	0.95	1.17	1.35	1.51	1.65	1.78	1.90	2.02	0.89	1.09	1.26	1.41	1.54	1.66	1.78	1.89																																			
SPW-4	2.00	2.44	2.82	3.16	3.46	3.73	3.99	4.23	1.85	2.27	2.62	2.92	3.20	3.46	3.70	3.92	1.75	2.15	2.48	2.77	3.03	3.28	3.50	3.72	1.65	2.02	2.33	2.60	2.85	3.08	3.29	3.49	1.54	1.88	2.18	2.43	2.67	2.88	3.08	3.26																																			
SPW-5	3.14	3.84	4.44	4.96	5.44	5.87	6.28	6.66	2.91	3.56	4.11	4.60	5.04	5.44	5.82	6.17	2.76	3.37	3.90	4.36	4.77	5.16	5.51	5.85	2.59	3.17	3.66	4.10	4.49	4.85	5.18	5.50	2.42	2.96	3.42	3.83	4.19	4.53	4.84	5.13																																			
SPW-6	5.27	6.46	7.46	8.34	9.14	9.87	10.55	11.19	4.89	5.99	6.91	7.73	8.47	9.15	9.78	10.37	4.63	5.67	6.55	7.32	8.02	8.66	9.26	9.82	4.35	5.33	6.16	6.88	7.54	8.14	8.71	9.24	4.07	4.98	5.75	6.43	7.05	7.61	8.14	8.63																																			
SPW-7	9.28	11.38	13.12	14.67	16.07	17.35	18.55	19.68	8.60	10.53	12.16	13.59	14.89	16.08	17.21	18.24	8.14	9.97	11.52	12.88	14.11	15.24	16.29	17.28	7.66	9.38	10.83	12.11	13.28	14.32	15.31	16.24	7.15	8.76	10.12	11.31	12.39	13.38	14.31	15.17																																			

Capacity tables are in kW. Assumes 38°C Liquid Temperature for R-134a, R-22, R-407A, R-407C, R-407F, R-448, R-449A, R-404A & R-507A. Assumes 4°C Liquid Temperature for R-744.

## °C Liquid Correction Factors by Refrigerant

°C	-18	-12	-7	-1	4	10	16	21	27	32	38	43	49	54	60
R-744	1.32	1.24	1.17	1.09	1.00	0.91	0.82	0.72	0.60	--	--	--	--	--	--
R-134a	1.69	1.63	1.56	1.49	1.42	1.35	1.28	1.21	1.14	1.07	1.00	0.93	0.86	0.78	0.71
R-22	1.57	1.51	1.46	1.40	1.34	1.29	1.23	1.18	1.12	1.06	1.00	0.94	0.88	0.82	0.76
R-407A	1.78	1.70	1.63	1.55	1.48	1.40	1.32	1.24	1.16	1.08	1.00	0.92	0.83	0.75	0.66
R-407C	1.72	1.65	1.58	1.51	1.44	1.37	1.30	1.22	1.15	1.08	1.00	0.92	0.85	0.77	0.69
R-407F	1.72	1.65	1.58	1.51	1.44	1.37	1.30	1.23	1.15	1.08	1.00	0.92	0.84	0.76	0.68
R-404A	2.01	1.92	1.82	1.72	1.62	1.52	1.42	1.32	1.22	1.11	1.00	0.89	0.78	0.66	0.54
R-507A	2.05	1.95	1.85	1.75	1.64	1.54	1.44	1.33	1.22	1.11	1.00	0.89	0.77	0.65	0.52
R-448A	1.78	1.70	1.63	1.55	1.48	1.40	1.32	1.24	1.16	1.08	1.00	0.92	0.83	0.75	0.66
R-449A	1.78	1.71	1.63	1.56	1.48	1.40	1.32	1.25	1.17	1.08	1.00	0.92	0.83	0.75	0.66
R-410A	1.77	1.70	1.62	1.55	1.48	1.40	1.32	1.25	1.17	1.09	1.00	0.92	0.83	0.73	0.63

# Ordering Instructions

## Nomenclature

VALVE				COIL						
<b>SPW</b>	<b>1</b>	<b>3 X 4</b>	<b>ODF</b>	<b>PWC</b>	<b>1</b>	<b>E</b>	<b>110-120/50-60</b>	<b>C</b>	<b>A</b>	<b>18</b>
Valve Model	Port Size	Connection Size (Inlet x Outlet)	Connection Style	Coil Model	Coil Size	E - DIN or Blank	Coil Voltage 110-120 VAC/50-60 Hz 220-240 VAC/50-60 Hz 24 VAC/60 Hz	Coil Type C - Conduit or Blank	Wire Gauge A - 3/16" Insulation or Blank	Lead Length (Inches) or Blank

## Product Offering

Item Description	Item Number
<b>Valve Description</b>	
SPW-0 3X4 ODF LESS COIL	953430
SPW-1 3X4 ODF LESS COIL	953431
SPW-2 3X4 ODF LESS COIL	953432
SPW-3 3X4 ODF LESS COIL	953433
SPW-4 3X4 ODF LESS COIL	953434
SPW-5 3X4 ODF LESS COIL	953435
SPW-6 3X4 ODF LESS COIL	953436
SPW-7 3x4 ODF LESS COIL	TBD
<b>Coil Description</b>	
PWC-1 24/60 CA18	335002
PWC-1 110-120/50-60 CA18	335003
PWC-1 220-240/50-60 CA18	335004
PWC-1E 24/60	335005
PWC-1E 110-120/50-60	335006
PWC-1E 220-240/50-60	335007
DIN Connector (DIN 43650 Form A)	382616
<b>Service Parts</b>	
KS - SPW Service Kit	953423
KS - SPW Port Service Kit	953424

**NOTE:** Liquid line velocity should not exceed 3 ft./second.

### ▲ WARNING - USER RESPONSIBILITY

**Failure or improper selection or improper use of the products described herein or related items can cause death, personal injury and property damage.**

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