

# PV Series Mounting Instructions

## Installation

The following instructions will assist you in mounting the PV gearhead to your motor. If additional assistance is required please go to [www.parkermotion.com](http://www.parkermotion.com) or call 707-584-7558 and ask to speak with an application engineer.

### Parts supplied:

- PV Series Gearhead with input section.
- Socket head cap screws (4) with lock washers.
- Allen wrench.

### Mounting Instructions

Step 1. Remove the plastic plug from the bolt access hole in the rear adapter plate of the gearhead. (Figure 1)

Step 2. Rotate the pinion until the head of the pinion bolt is aligned with the pinion screw access hole.

Step 3. Insert the supplied allen wrench through the pinion bolt access hole into the head of the pinion bolt and loosen the pinion bolt.

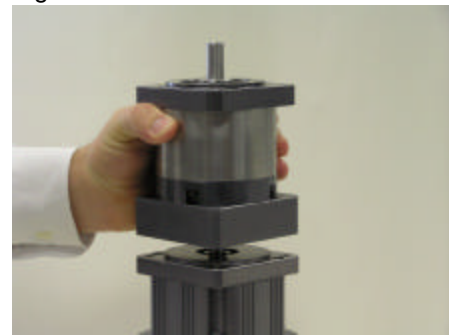
Step 4. Position the motor vertically with the shaft pointing upward. Make sure motor shaft is clean and dry for best installation. Insert the motor shaft into the gearhead pinion. If the motor shaft has a flat, rotate the shaft so that the flat is opposite the pinion bolt. Align the motor flange mounting holes to the holes on the gearhead. (Figure 2)

Step 5. Check that the gearhead is fully seated onto the motor flange. Secure the gearhead to the motor using the (4) socket cap screws and (4) lock washers supplied. Insert the supplied allen wrench through the pinion bolt access hole into the head of the pinion bolt and tighten the pinion bolt. Refer to the torque specification table below. Reinsert plastic cap into pinion bolt access hole.

Figure 1



Figure 2



## Screw Tightening Torques

Frame Size	Screw Size	Tightening Torque	
		Nm	(in- lbs)
40	M3	1.21	(11)
60	M4	4.6	(41)
90	M5	8.5	(75)
115	M6	14.5	(128)