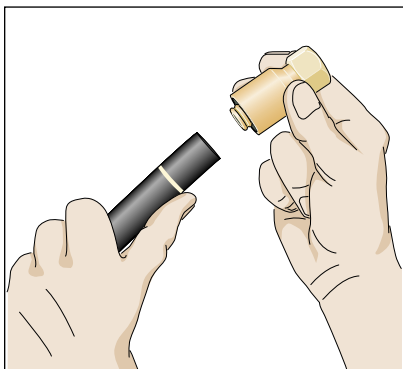


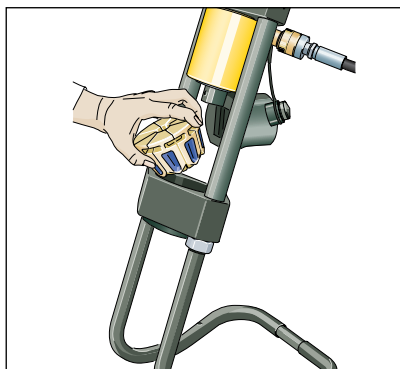
Assembly Instruction

KarryKrimp® 1 – 82CE press

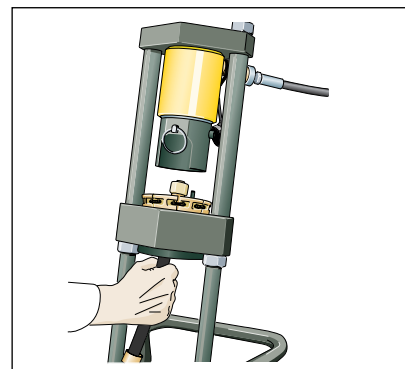
Parkrimp® fittings 26, 43, 46, 48 series size -4 bis -20 (DN 06 to DN 32)



1. Push the hose all the way into the coupling. Place the hose next to the fitting shell and mark the length of the shell onto the hose – (lubricate hose end if necessary) push hose into the fitting until the mark on the hose is even with the end of the shell.



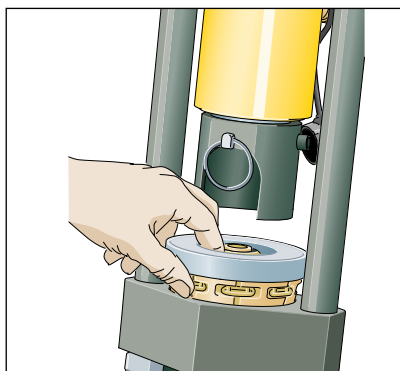
2. Pull pin and drop hinged die-train in place. Pay attention to die segment location.



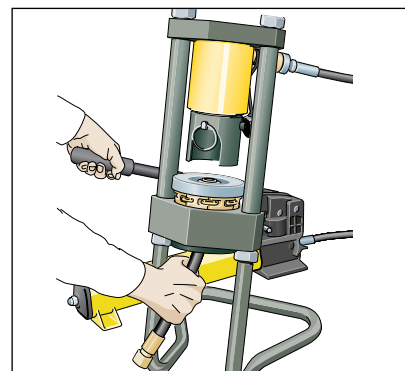
3. Insert fitting into the dies. Release, fitting will self position.



3. (a) Position the fitting on the die step.



4. Place die ring on top of the dies.



5. Position cylinder and replace pin. Pump until die ring contacts base plate.



6. Release pressure – remove finished assembly.

Information about standard products or non-standard products can be found in the current price list. Dimensions shown may be changed at any time without prior notice.