

**BULLETIN BULLETIN BULLETIN BULLETIN BULLETIN****Date:** March 11, 1996**To:** All Chelsea Power Take-Off Customers**Subject:** New "R" Ratio Assembly Tips

The introduction for the new "R" ratio for the 440, 446 and 488 Series will provide you with greater application coverage within this family of Power Take-Offs. There are a few unique facts that you need to be aware of when working with the new "R" ratio kits from these series of Power Take-Offs. The items you need to be aware of are listed below.

1. The new **ratio gear** part number for the **440** and **488** Series is **5-P-1214**.
2. New **446** Series **input gears** are **5-P-1215** (446*RET), 5-P-1216 (446*RES), **5-P-1217** (446*RGP) and **5-P-1218** (446*RCD).
3. The **output gear** is the same as the 440 & 488 "Q" ratios (**2-P-559**), and 446 (**2-P-697**).
4. The wire, lever and air shift covers are the same as the "S" ratio.
5. The position of the bearing cap throw is the same as the "S" ratio.

Shown on the reverse of this bulletin is a drawing of the bearing cap position for the "R" ratio. In the near future the "R" designator will be added to the main housing of the P.T.O. to assist you with the bearing cap position. Included with this bulletin is an **updated parts list** for the 440, 446 and 488 Series that includes the new "R" ratio.

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Enclosure P410-440 February, 1996

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NEW 440 "R" RATIO BEARING CAP POSITION

