

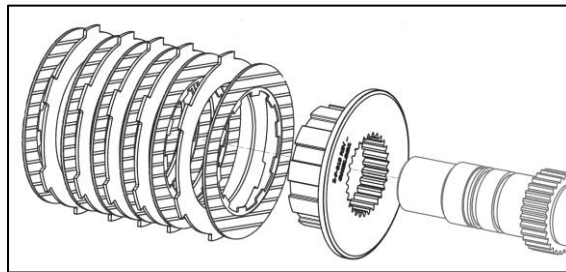
New Clutch Pack Part Numbers 252, 242 & 243 Series

Chelsea engineering has made changes to the clutch pack in the 252, 242 & 243 Series Power Take-Offs (P.T.O.s). Starting January 18, 2011 we have added two discs to the clutch pack and changed the clutch gear part number. Starting Serial Number SSN is 1018 for 252, 242 & 243 Series with the new clutch design.

All fit and function of the P.T.O. remain the same.

The following chart indicates old vs. new disc plates and clutch gears used in the 252, 242 & 243 Series.

Old Part Number	Quantity	New Part Number	Quantity	Description
2-P-776	1	2-P-819	1	Clutch Gear
379691	5	379691	6	Friction Disc
379692	4	380060	5	Separator Plate



Please mark in your current Chelsea Parts Books the above changes.

If you have questions about this bulletin or other technical questions, contact us at:

US: Chelsea Customer/Technical Services at **1-888-PH4-TRUK** (1-888-744-8785) or Fax 662.895.1069

Canada: Parker Hannifin Canada, Motion & Controls Division 905-693-3020

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