



aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



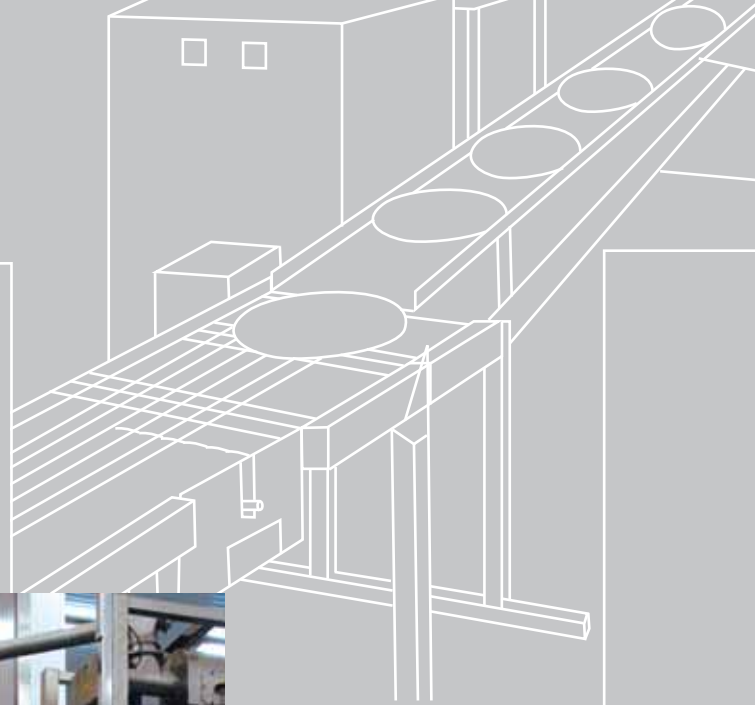
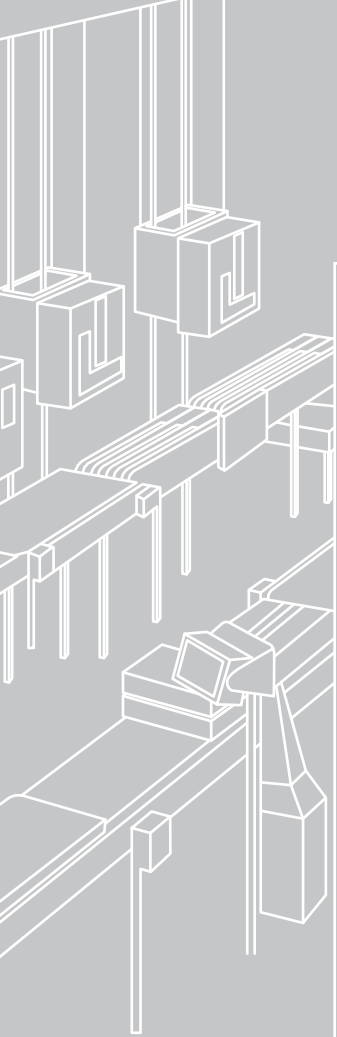
Connection Solutions

for Food Machinery and Process Applications

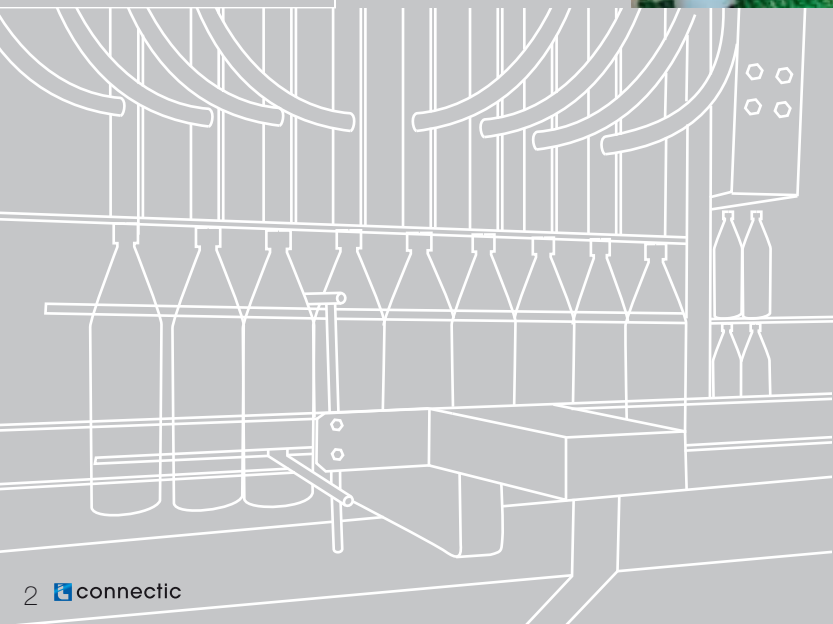
Instant Fittings, Tubing, Function Fittings,
Couplers, Accessories



ENGINEERING YOUR SUCCESS.



High quality products, innovative solutions and an international presence.



A complete range of pneumatic products meeting the requirements of food processing and packaging applications.

Contents

Fittings Adapted to Each Zone of the Food Process Industry

4

Our Solution for Each Food Zone Area

6

1 & 2
Robust products conveying any type of fluid, corrosion-resistant, safe, and easy to clean.



Our Solution for the Splash Zone

10

3
Robust products, resistant to corrosion and mechanical constraints.



Our Solution for the Non Food Zone

12

4
Products with high performance pressure and temperature capability.



LIQUIfit™

Our new range for the transportation of water, beverages and other consumable liquids.

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Fittings Adapted Zone of the Food

Member of the EHEDG (European Hygienic Equipment Design Group), Parker-Legris is committed to developing wide ranges of robust pneumatic components that are chemically

Food Zone

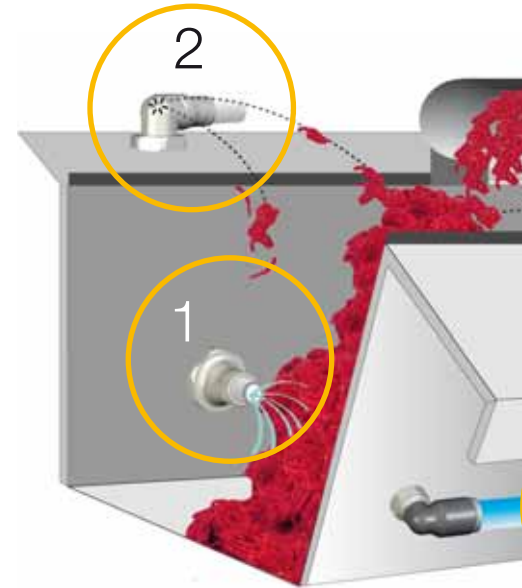


CHARACTERISTICS OF THE ZONE

Surfaces in contact with foodstuffs or where there can be a risk of projection or migration of materials into the manufacturing process.

1&2

- 1 - Fluid and food
- 2 - Air, vacuum and water



REQUIREMENTS FOR PNEUMATIC COMPONENTS

- High hygienic standards: materials and shapes suitable for use with foodstuffs.
- Aggressive cleaning agents: non-corrosive, non-toxic and non-absorbent materials.
- Mechanical strength during use or when cleaning: a robust product.

OUR PRODUCT ANSWER

A wide and complete range of robust stainless steel products, manufactured in accordance with HACCP methodology (Hazard Analysis Critical Control Point). Fittings with a hygienic design, easy to clean for permanent contact with food, conforming to FDA and 1935/2004/EC standards.



Splash Zone



CHARACTERISTICS OF THE ZONE

Surfaces subject to the projection of food, but with limited potential return to the manufacturing process.

3

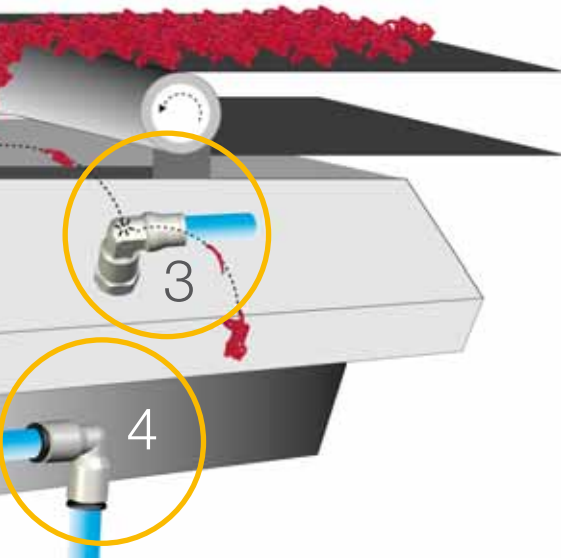
- 3 - Air, water and vacuum

REQUIREMENTS FOR PNEUMATIC COMPONENTS

- High hygienic standards: materials and shapes suitable for use with foodstuffs.
- Aggressive cleaning agents: slightly corrosive, non-toxic and non-absorbent materials.
- Mechanical strength during use or when cleaning: a robust product.

to Each Process Industry

resistant and easy to clean. Our offer perfectly suits each food process zone, enabling the manufacture of machinery and equipment which meet 3A and EN 1672-2 standards.



Non-Food Zone



CHARACTERISTICS OF THE ZONE

Surfaces which are not in contact with food.

4

4 - Air and vacuum

REQUIREMENTS FOR PNEUMATIC COMPONENTS

- High pressures and temperatures: technical performance of components.
- Quick, reliable and safe connection / disconnection.
- Frequent cleaning: less corrosive materials.

OUR PRODUCT ANSWER

A wide range of high phosphorus bonded nickel-plated brass fittings, compatible with many aggressive fluids. A quick connecting, reliable and safe gripping system, extremely resistant to high pressures, temperatures and shocks.



OUR PRODUCT ANSWER








An extensive range of polymer fittings, with high mechanical and chemical resistance, optimized dimensions and body designs to satisfy the ergonomics and aesthetics of pneumatic installations. A quick connecting, reliable and safe gripping system, extremely resistant to high pressures, temperatures and shocks.



Our Solution for the Food

 STAINLESS STEEL INSTANT FITTINGS 			
316 L / FKM SEALS		303/316 L / FKM SEALS	
THREADED FITTINGS	TUBE TO TUBE FITTINGS	THREADED FITTINGS	TUBE TO TUBE FITTINGS
 3905 / 3901 taper and parallel	 3906 Ø4 to Ø12	 3805 / 3801 taper and parallel	 3806 Ø4 to Ø12
 3921 / 3931 taper and parallel	 3916 IP51 Ø4 to Ø12	 3821 / 3831 taper and parallel	 3816 IP51 Ø4 to Ø12
 3909 / 3999 taper and parallel	 3902 Ø4 to Ø12	 3809 / 3899 taper and parallel	 3802 Ø4 to Ø12
 3989 / 3979 taper and parallel	 3904 Ø4 to Ø12	 3889 / 3879 taper and parallel	 3804 Ø4 to Ø12
 3903 / 3993 taper and parallel	PLUG-IN FITTINGS  3966 Ø4 to Ø10	 3803 / 3893 taper and parallel	PLUG-IN FITTINGS  3866 Ø4 to Ø10
 3908 / 3998 taper and parallel	CARTRIDGES  3900 Ø4 to Ø12	 3808 / 3898 taper and parallel	CARTRIDGES  3800 Ø4 to Ø12

INSTANT FITTINGS
Working Pressure: 30 bar maximum Vacuum: 99% Temperature Range: -20°C to +120°C Available Diameters: Ø4 to Ø12 Available Threads: M5 to 1/2

FUNCTION FITTINGS 316 L (1) 		
FLOW REGULATORS WITH THREADED FITTINGS	QUICK EXHAUST VALVES WITH THREADED FITTINGS	NON-RETURN VALVES WITH THREADED FITTINGS
 7810 parallel	 7899 parallel	 4890 parallel
 7820 parallel		 4891 parallel
		 4892 parallel

FUNCTION FITTINGS	
Flow control regulators:	Working Pressure: 1 to 10 bar / 1 to 16 bar (7820) Temperature Range: 0°C to +70°C / -15°C to 120°C (7820) Available Threads: M5 to 1/2
Exhaust valves:	Working Pressure: 2 to 10 bar Temperature Range: -10°C to +120°C (1/8 and 1/4) or -20°C to +80°C (3/8 and 1") Available threads: 1/8 to 1"
Non-return valves:	Working Pressure: 0,5 to 40 bar Temperature Range: -20°C to +180°C Available Threads: 1/8 to 1"































⁽¹⁾ Not suitable for the transportation of liquid food

⁽²⁾ Authorised for contact with dry or temporarily moist food (10 minutes maximum)

⁽³⁾ Authorized for contact with food, but sensitive to very aggressive chemical cleaning agents

Zone



ACCESSORIES 			TUBING 		STAINLESS STEEL BALL VALVES	STAINLESS STEEL COUPLERS 316 L 
EQUAL ELBOWS	ADAPTORS	SILENCERS	CALIBRATED FEP	POLYETHYLENE (3)		FKM FDA SEALS
 1843 female parallel	 1864 male NPT / female parallel	 0682 parallel	 1005T 1025T	 1025Y 1100Y	 4812 parallel	 9201 male parallel body
 1844 male taper / female parallel	 1867 male taper / female NPT	PLUGS	CRYSTAL POLYETHER POLYURETHANE(2)	BRAIDED PVC	 4832 parallel	 9214 female parallel body
BULKHEAD ADAPTOR	REDUCERS	 0285 taper	 1025U..R 1100U..R	 1025V 1050V	 0591 parallel	 9287 male parallel probe
 1817 parallel	 1863 male taper / female parallel	FLUOROPOLYMER TAPE			 4810 parallel	 9286 female body BSP parallel
SLEEVES	INCREASERS	 0605			 0465 parallel	Ø INTERNAL Series X20* 2,7 mm Series X21* 5 mm Series X25* 7,4 mm <small>*To order products with FKM FDA seals, please add suffix 21 (ex: 9201X20 19 21)</small>
 1855 parallel	 1861 male taper / female parallel	STAINLESS STEEL FERRULES				
 1862 Reducers - Increasers parallel	PLUG-IN	 1827 Ø4 to Ø14				
	 3826					


ACCESSORIES
Working Pressure: 150 bar maximum (silencers: 12bar)
Temperature Range: -20°C to +180°C
Available Threads: 1/8 to 1"

TUBING
External Diameters:
Ø4 to Ø12

BALL VALVES
Internal Diameter:
4 to 50 mm
Available Threads:
1/4 to 2"

COUPLERS
Working Pressure: 35 bar maximum
Temperature Range:
-15°C to +200°C
Available Threads:
M5 to 1/2

Find all the technical characteristics of these products on our website www.parkerconnectic.com
From the «Low pressure» menu, enter the reference for each item and access full details: technical data, dimensions, certificates, CAD drawings.



1&2

Stainless Steel Fittings



A new range
of stainless
steel instant
fittings
combining
robustness
and hygienic
design

The Largest Range on the Market

- 2 new product ranges for demanding conditions of use:
 - LF 3900: a range of instant fittings in full 316L stainless steel, with FKM seals, for optimum resistance to aggressive environments
 - LF 3800: a range of instant fittings in full 316L stainless steel (except for the collet in 303), with FKM seals, for basic chemical resistance and a competitive price positioning
- 21 different product body shapes, diameters from 4mm to 12mm, threads from M5 to 1/2
- 2 thread types: taper and parallel

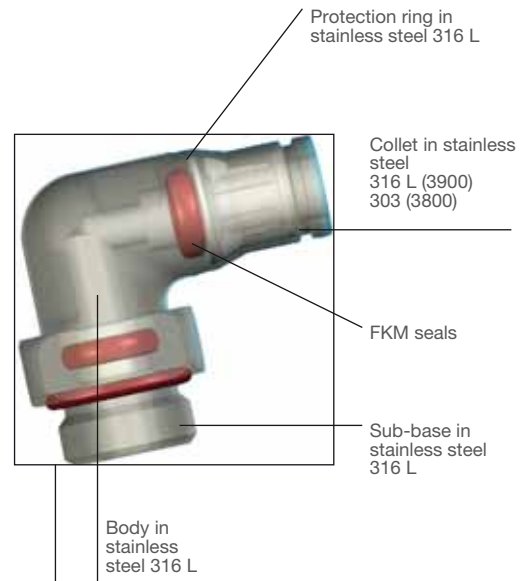


LF 3900 / 3800



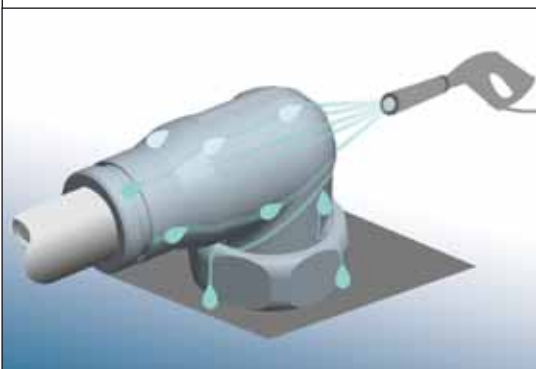
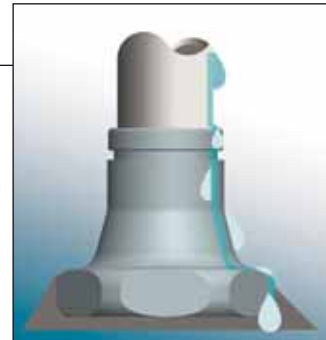
Reliable and Robust Design

- **Proven gripping technology:**
 - the collet guarantees excellent gripping and improved pull-out strength for soft and stainless steel tubing
 - the collet is resistant to mechanical shocks and prevents whiplash, in particular when using metallic (pre-grooved) tubing
- **Simple and reliable design**
- **100 % control of manufactured components** in order to guarantee quality, traceability and performance
- **FKM seal resistant to the majority of aggressive chemicals**
- **Pressure rating: 30 bar, temperature capability: 120°C**, continuous (For higher temperatures, please contact our technical department)
- **Sealed bulkhead connectors (to IP51)** enabling complete protection against detrimental ingress in food and non-food zones



Hygienic Design


























- Nutrient grade materials and H1 grease conforming to FDA and 1934/2004 EC standards, permitting permanent contact with food.
- A permissible all metal product, preventing the risk of non-detection of misplaced components.
- A very smooth surface design aimed at reducing retention zones for safe and easy cleaning :



- Compact fittings with a polished surface for improved cleaning
- Self-draining design naturally ensures the dispersion of external fluids
- Ra < 0,8 surface prevents food deposits from adhering to body
- Minimum space between release button and body of fitting
- Aerodynamic body shape, without dead zones or fixing holes, for improved and faster fluid pressure cleaning
- A range of parallel sub-bases, reducing potential retention zones

Splash Zone



NICKEL-PLATED BRASS ACCESSORIES		TUBING 		NICKEL-PLATED BRASS BALL VALVES		STAINLESS STEEL COUPLERS 316 L
EQUAL ELBOWS	EQUAL Y	CALIBRATED FEP	POLYETHYLENE (3)	STRAIGHT FLUOROPOLYMER SERIES	STRAIGHT UNIVERSAL SERIES	FKM SEALS
 0912 female parallel and metric	 0911 male taper / female parallel	 1005T 1025T	 1025Y 1100Y	 4902 parallel	 0402 parallel	 9201 male parallel body
 0913 male taper / female parallel	EQUAL CROSSES	CRYSTAL POLYETHER POLYURETHANE (2)	BRAIDED PVC	 0401 parallel	 9214 female parallel body	
 0921 female metric	 0908 parallel	 1025U..R 1100U..R	 1025V 1050V	 0482 parallel	 9287 male parallel probe	
EQUAL TEE	ADAPTOR			 0452 parallel	 9286 female parallel probe	
 0915 parallel and metric	 0192 double male taper / parallel			 0439 parallel	Ø INTERNAL Series X20 2,7 mm Series X21 5 mm Series X25 7,4 mm	
 0916 male taper / female parallel	PLUGS (4)					
 0923 metric	<small>*NBR Seal</small>  0919 parallel and metric					

ACCESSORIES
Working pressure: 60 bar maximum
Temperature range:
-10°C to +150°C
Available threads: M5 to 3/4

TUBING
External diameters:
Ø4 to Ø12

























BALL VALVES
Fluoropolymer series :
Working pressure: 25 to 30 bar
Temperature range :
-20°C to +130°C
Internal diameter: 10 to 100 mm
Available threads: 1/4 to 4"
Straight universal series :
Working pressure: 20 to 40 bar
Temperature range:
-20°C to +80°C
Internal diameter 4 to 40 mm
Available threads: 1/8 to 2"

COUPLERS
Working pressure: 35 bar
Temperature range:
-15°C to +200°C
Available threads:
M5 to 1/2

Find all the technical characteristics of these products on our website www.parkerconnectic.com
From the «Low pressure» menu, enter the reference for each item and access full details: technical data, dimensions, certificates, CAD drawings.

























Our Solution for the Non

POLYMER INSTANT FITTINGS						
THREADED FITTINGS	MALE STUD ELBOWS	TEES	TUBE TO TUBE FITTINGS	BANJO FITTINGS	CARTRIDGES	PLUG-IN ACCESSORIES
 3175 taper	 3109 taper	 3108 taper	 3106 Ø3 to Ø14	 3118 parallel and metric	 3100 Ø4 to Ø12	 3182 Ø4 to Ø12
 3101 parallel and metric	 3129 taper	 3103 taper	 3102 Ø4 to Ø14			 3188 Ø4 to Ø12
 3181 metric	 3113 taper	 3198 parallel and metric	 3104 Ø3 to Ø14			 3126 Ø3 to Ø14
 3114 parallel and metric	 3199 parallel and metric	 3193 parallel and metric	 3140 Ø4 to Ø12			 3151 Ø4 to Ø12
			 3144 Ø4 to Ø6			
			TUBE TO TUBE FITTINGS			
			 3116 Ø4 to Ø14			

INSTANT FITTINGS
Working Pressure: 20 bar maximum Vacuum: 99% Temperature Range: -20°C to +80°C Available Diameters: Ø3 to Ø14 Available Threads: M3, M5, 1/8 to 1/2

Food Zone



POLYMER FUNCTION FITTINGS			TUBING	NICKEL-PLATED BRASS BALL VALVES	COUPLERS	
FLOW REGULATORS WITH INSTANT FITTINGS  7010 parallel  7060 parallel  7040 parallel  7770 in line  7030 plug-in	BLOCKING FITTINGS WITH INSTANT CONNECTIONS  7883 parallel	NON-RETURN VALVES  7996 double union Ø4 to Ø12  7984 parallel and metric  7985 taper	SEMI-RIGID POLYAMIDE  1025P 1100P FLEXIBLE POLYESTER POLYURETHANE  1025U 1100U POLYETHER POLYURETHANE BLACK, BLUE  1025U..R 1100U..R	 0492 parallel  0491 parallel	NICKEL-PLATED BRASS COUPLERS  9101 male parallel body  9114 female parallel body  9087 male parallel probe  9086 female parallel probe	SAFETY COUPLERS  9401U male parallel body  9414U female parallel body  9087U male parallel probe  9086 female parallel probe
					Ø INTERNAL Serie 23 5,5 mm Serie 25 7,4 mm Serie 30 8,5 mm	

FUNCTION FITTINGS Working Pressure: 1 to 10 bar Temperature Range: 0°C to +70°C Available Diameters: Ø4 to Ø12 Available Threads: M3 to 1/2	TUBING External Diameters: Ø3 to Ø14	BALL VALVES Working Pressure: 12 bar maximum Temperature Range: -20°C to +80°C Internal Diameter: 4 to 13 mm Available Threads: 1/4 to 3/4	COUPLERS Working Pressure: 35 bar / 16 bar (safety couplers) Temperature Range: -20°C to +100°C / -20°C to +60°C (safety couplers) Available Threads: 1/4 to 1/2
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This complete range of products is dedicated to the transportation of fluids such as water, fruit juice and other beverages.

A COMPLETE RANGE

- 10 tube diameters: 4, 6, 8, 10, 12 mm
5/32, 1/4, 5/16, 3/8, 1/2
- BSPT / NPTF threads from 1/8 to 1/2
- 350 product references available
- A tubing range in "advanced PE", FDA and NSF 51 approved
- Ball valves and non-return valves



APPLICATIONS

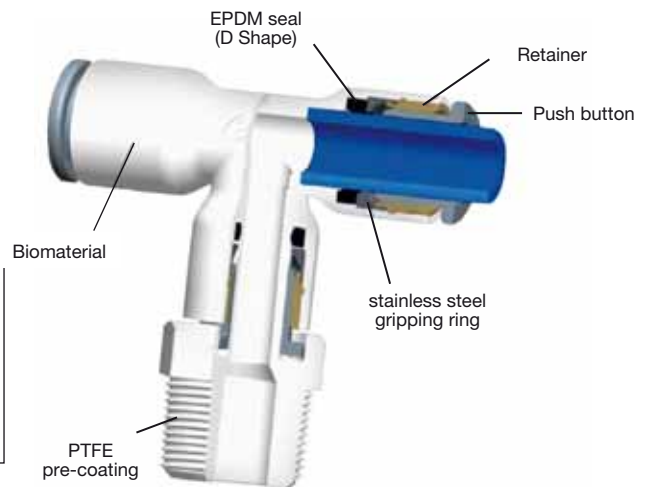
- Water filtration system
- Water fountains
- Industrial water treatment systems
- Drinks vending machines

HIGH QUALITY MODERN MATERIALS

- Material approved by the FDA, NSF 51 and 61 (C hot), CE1935/2004, ACS, WRAS
- Excellent chemical resistance
- Body and threads in plastic material (biomaterial)
- Sustainable products

HIGH LEVEL TECHNICAL PERFORMANCE

- Working pressure up to 16 bar (40°C)
- Resistance to high temperatures: 95°C
- Guaranteed static and dynamic sealing, thanks to excellent tube guidance and unique D profile seal design
- 100% manufacturing control
- No pumping effect
- Quick assembly, facilitated by pre-coated thread sealant for an immediate seal
- Performance of the "advanced PE" tubing : flexibility, UV, pressure and temperature resistance



ERGONOMICS AND DESIGN

- One of the most compact fittings on the market
- Easy, quick and safe connection / disconnection
- Attractive design

LIQUIfit™
Range of Fittings, Tubings and Accessories for Water and Beverages

Parker **legris connectic** ENGINEERING YOUR SUCCESS.

LIQUIfit™

Metric Fittings Range

6303 - Servel male nut bar - BSPT thread

Part No.	Size	Material	Length	Weight	Volume	Surface Area
6303-08	1/8"	304	10	0.01	0.0001	0.0001
6303-10	1/4"	304	10	0.02	0.0002	0.0002
6303-12	3/8"	304	10	0.03	0.0003	0.0003
6303-16	1/2"	304	10	0.05	0.0005	0.0005
6303-20	3/4"	304	10	0.08	0.0008	0.0008
6303-25	1"	304	10	0.10	0.0010	0.0010

6321 - Stem actuator - BSPT thread

Part No.	Size	Material	Length	Weight	Volume	Surface Area
6321-08	1/8"	304	10	0.01	0.0001	0.0001
6321-10	1/4"	304	10	0.02	0.0002	0.0002
6321-12	3/8"	304	10	0.03	0.0003	0.0003
6321-16	1/2"	304	10	0.05	0.0005	0.0005
6321-20	3/4"	304	10	0.08	0.0008	0.0008
6321-25	1"	304	10	0.10	0.0010	0.0010

6302 - Union elbow

Part No.	Size	Material	Length	Weight	Volume	Surface Area
6302-08	1/8"	304	10	0.01	0.0001	0.0001
6302-10	1/4"	304	10	0.02	0.0002	0.0002
6302-12	3/8"	304	10	0.03	0.0003	0.0003
6302-16	1/2"	304	10	0.05	0.0005	0.0005
6302-20	3/4"	304	10	0.08	0.0008	0.0008
6302-25	1"	304	10	0.10	0.0010	0.0010

How to build part numbers - example: **6303 08 17 W P2**

6303 - product range
08 - without pre-welding
17 - 1/4" BSPT
W - Grey
P2 - bulk packaging

A DEDICATED WEBSITE

Parker **legris connectic**

Home | Features and Benefits | Products | Technical | Applications | Company | Contact

LIQUIfit™

Range for Water and Beverages

Industrial Process

News

LIQUIfit Receives NSF 61 Certification | 11/05/2016

NSF 61 certification has been awarded to LIQUIfit, giving this product approval for use in drinking water systems. LIQUIfit is also the best fitting...

LIQUIfit fittings conform to NSF | 11/05/2016

NSF 61 has two levels of certification, D for (NSFP) and C for (NSCF). Thanks to the materials and technology used in LIQUIfit meets the...

Exhibitions | 11/05/2016

List of exhibitions where Legris will be displaying LIQUIfit

LIQUIfit's website is now on line | 01/05/2016

The website presents you the advantages, technical features, and product dimensions of this innovative product. Click on Legris.com for information on...

Products

Dimensional fitting | Advanced PE tubing | Check and ball valves

Conplings | Accessories

Read all news

Advanced design (patented)

LIQUIfit™ 1/4 fitting vs **Standard 1/4 fitting**

- the most compact profile on the market
- ergonomic and aesthetic design
- ergonomic release button
- easy-to-clean external shapes

Innovative technology

Simply push the tubing until it can go no further. Heating and sealing is accomplished instantaneously.

First depress the manual release button, then pull the tubing out of the fitting.

- Instant connector / disconnector
- the much reduced movement of the LIQUIfit™ gripping system prevents pumping effect
- no tube insert or locking slip required at any working temperature (with Legris Advanced PE Tubing)
- advanced gripping design allows a tight bond radius without leaks
- can be used with pre-welded metallic tubing (please consult Legris technical department for the groove dimensions)

Convenient compact full flow profile: as gripping and sealing within the fitting is achieved using the outside of the tube without deformation, there is no flow restriction. The smallest orifice inside the fitting is equal or larger than the internal diameter of the tube.

Internal hex to allow easy mounting in a restricted amount of space

Parker Worldwide

Europe, Middle East, Africa

AE – United Arab Emirates,
Dubai

Tel: +971 4 8127100
parker.me@parker.com

AT – Austria, Wiener Neustadt
Tel: +43 (0)2622 23501-0
parker.austria@parker.com

AT – Eastern Europe, Wiener
Neustadt
Tel: +43 (0)2622 23501 900
parker.easteurope@parker.com

AZ – Azerbaijan, Baku
Tel: +994 50 2233 458
parker.azerbaijan@parker.com

BE/LU – Belgium, Nivelles
Tel: +32 (0)67 280 900
parker.belgium@parker.com

BY – Belarus, Minsk
Tel: +375 17 209 9399
parker.belarus@parker.com

CH – Switzerland, Etoy
Tel: +41 (0)21 821 87 00
parker.switzerland@parker.com

CZ – Czech Republic, Klecany
Tel: +420 284 083 111
parker.czechrepublic@parker.com

DE – Germany, Kaarst
Tel: +49 (0)2131 4016 0
parker.germany@parker.com

DK – Denmark, Ballerup
Tel: +45 43 56 04 00
parker.denmark@parker.com

ES – Spain, Madrid
Tel: +34 902 330 001
parker.spain@parker.com

FI – Finland, Vantaa
Tel: +358 (0)20 753 2500
parker.finland@parker.com

FR – France, Contamine s/Arve
Tel: +33 (0)4 50 25 80 25
parker.france@parker.com

GR – Greece, Athens
Tel: +30 210 933 6450
parker.greece@parker.com

HU – Hungary, Budapest
Tel: +36 1 220 4155
parker.hungary@parker.com

IE – Ireland, Dublin
Tel: +353 (0)1 466 6370
parker.ireland@parker.com

IT – Italy, Corsico (MI)
Tel: +39 02 45 19 21
parker.italy@parker.com

KZ – Kazakhstan, Almaty
Tel: +7 7272 505 800
parker.easteurope@parker.com

NL – The Netherlands, Oldenzaal
Tel: +31 (0)541 585 000
parker.nl@parker.com

NO – Norway, Asker
Tel: +47 66 75 34 00
parker.norway@parker.com

PL – Poland, Warsaw
Tel: +48 (0)22 573 24 00
parker.poland@parker.com

PT – Portugal, Leca da Palmeira
Tel: +351 22 999 7360
parker.portugal@parker.com

RO – Romania, Bucharest
Tel: +40 21 252 1382
parker.romania@parker.com

RU – Russia, Moscow
Tel: +7 495 645-2156
parker.russia@parker.com

SE – Sweden, Spånga
Tel: +46 (0)8 59 79 50 00
parker.sweden@parker.com

SK – Slovakia, Banská Bystrica
Tel: +421 484 162 252
parker.slovakia@parker.com

SL – Slovenia, Novo Mesto
Tel: +386 7 337 6650
parker.slovenia@parker.com

TR – Turkey, Istanbul
Tel: +90 216 4997081
parker.turkey@parker.com

UA – Ukraine, Kiev
Tel: +380 44 494 2731
parker.ukraine@parker.com

UK – United Kingdom, Warwick
Tel: +44 (0)1926 317 878
parker.uk@parker.com

ZA – South Africa, Kempton Park
Tel: +27 (0)11 961 0700
parker.southafrica@parker.com

North America

CA – Canada, Milton, Ontario
Tel: +1 905 693 3000

US – USA, Cleveland
Tel: +1 216 896 3000

Asia Pacific

AU – Australia, Castle Hill
Tel: +61 (0)2-9634 7777

CN – China, Shanghai
Tel: +86 21 2899 5000

HK – Hong Kong
Tel: +852 2428 8008

IN – India, Mumbai
Tel: +91 22 6513 7081-85

JP – Japan, Tokyo
Tel: +81 (0)3 6408 3901

KR – South Korea, Seoul
Tel: +82 2 559 0400

MY – Malaysia, Shah Alam
Tel: +60 3 7849 0800

NZ – New Zealand, Mt Wellington
Tel: +64 9 574 1744

SG – Singapore
Tel: +65 6887 6300

TH – Thailand, Bangkok
Tel: +662 717 8140

TW – Taiwan, Taipei
Tel: +886 2 2298 8987

South America

AR – Argentina, Buenos Aires
Tel: +54 3327 44 4129

BR – Brazil, Sao Jose dos Campos
Tel: +55 12 4009 3500

CL – Chile, Santiago
Tel: +56 2 623 1216

MX – Mexico, Apodaca
Tel: +52 81 8156 6000

VE – Venezuela, Caracas
Tel: +58 212 238 5422

European Product Information Centre

Free phone: 00 800 27 27 5374

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FR, IE, IL, IS, IT, LU, MT, NL, NO, PL, PT, RU,
SE, SK, UK, ZA)



Fluid System Connectors Europe

Legris SAS

Parker Hannifin Corporation

CS 46911 - 74 rue de Paris

35069 Rennes

Phone : +33 (2) 99 25 55 00

Fax : +33 (2) 99 25 55 99

www.parkerconnectic.com