# **HSVLP Filter Housings**

• L configuration vent



- Sanitary vent housing L Port configuration
- Tri-Clamp or weld end connection
- Standard, sanitary and sanitary electropolished surface finishes available
- Wide range of vents and drains
- Choice of gasket and seal materials

(PLUS product only - No STANDARD range)



# **Specification**

### Materials of Construction

■ Housing: 316L Stainless Steel
■ Seals: EPDM FDA

PTFE FDA
Silicone FDA
Viton™ / FKM FDA

Note: Seal used only to position bowl clamp arrangement.

Clamps: 304 Stainless Steel

# Surface Finish

Standard Finish

Internal: As Welder

Pickled & Passivated

External: Polished 0.8 µm Ra (32 µIn Ra)

Sanitary Finish

Internal: Polished 0.4 µm Ra (16 µln Ra)
External: Polished 0.25 µm Ra (10 µln Ra)

Sanitary Electropolished Finish

Internal: Polished 0.4  $\mu$ m Ra (16  $\mu$ ln Ra)

and Electropolished

External: Polished 0.25  $\mu$ m Ra (10  $\mu$ ln Ra)

### Welding

All assembly welds are full penetration. All welds are crevice and undercut free. Weld finish & detail drawings available upon request.

# Directives

Housings designed in accordance with the European Council Pressure Equipment Directive (PED).

## **Design Basis**

ASME VIII Division 1.

### Approvals

EAC 010-2011, (No. TC N RU D-GB. AH01.B.00511) Approval type: Import Certificate, TR CU Pressure Equipment (available on request)

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### Certification

Supplied as standard with vessel inspection certificate.

### Material Test Certificate

EN 10204 3.1 supplied on request

Working Condition PED			Maximum Pressure					
Fluid Group	State	Temperature	01K	011	012	013	014	
Non Dangerous	Gas / Vapour	150 °C (302 °F)	10 barg (145 psig)	10 barg (145 psig)	10 barg (145. psig)	10 barg (145.03 psig)	10 barg (145 psig)	
Dangerous			5 barg (72.5 psig)	5 barg (72.5 psig)	5 barg (72.5 psig)	5 barg (72.5 psig)	5 barg (72.5 psig)	
Volume (litres)			1.7	2.9	4.8	6.7	8.6	
PED Conformity Assessment Category			SEP	SEP	SEP	CAT I	CAT I	

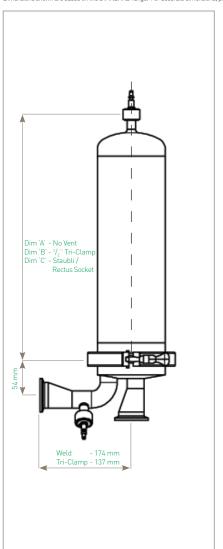
Note: All housings are full vacuum rated.

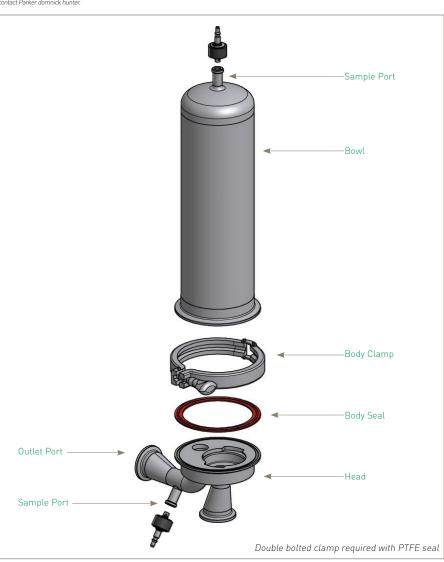
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# **Physical Characteristics**

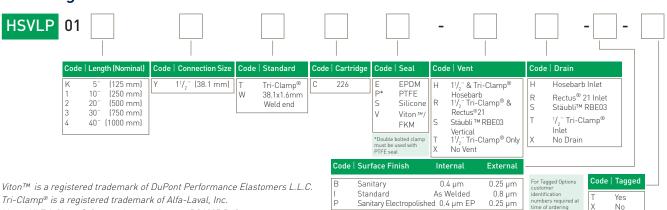
Bowl Height	Dimensions (mm) 'A' 'B' 'C'			Typical Weight	
125 mm (5")	190 mm (7.5")	213 mm [8.4"]	216 mm [8.5"]	3.3 Kg [7.3 lbs]	
250 mm (10")	340 mm (13.4")	363 mm [14.3"]	366 mm (14.4")	3.9 Kg [8.6 lbs]	
500 mm (20")	590 mm (23.2")	613 mm (24.1 <sup></sup> )	616 mm (24.3 <sup></sup> )	4.9 Kg (10.8 lbs)	
750 mm (30")	835 mm (32.9")	858 mm (33.8°)	861 mm (33.9 <sup></sup> )	5.9 Kg (13.0 lbs)	
1000 mm (40")	1085 mm(42.7")	1108 mm [43.6"]	1111 mm (53.7")	6.9 Kg (15.2 lbs)	

Dimensions shown are based on the STANDARD range. For accurate dimensions, please contact Parker domnick hunter.





# **Ordering Information**



Note: All Tri-Clamp® Connections conform to BS4825 Pt.3