

# PROPOR BR Filters

- liquid filters
- polyethersulphone

PROPOR BR filters have been specifically designed for the fast and cost-effective bioburden reduction of pharmaceutical solutions.

PROPOR BR filters feature an integral meltblown prefilter layer to maximize dirt holding capacity whilst the polyethersulphone membrane guarantees a bioburden log reduction of greater than 5 giving excellent microbial protection. This makes PROPOR BR filters ideal for bioburden reduction of LVPs prior to terminal sterilization.

PROPOR BR filters are also ideally suited to prefiltration and bioburden reduction prior to sterilizing grade membrane filters. The robust construction of PROPOR BR filters guarantees consistent performance on multiple batches.

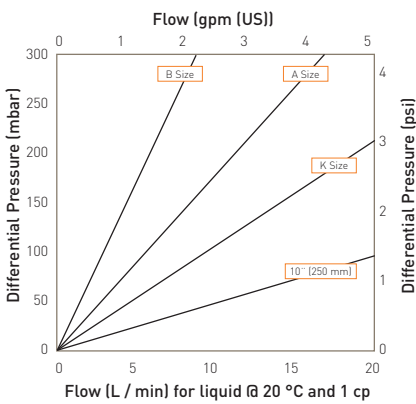
## Features and Benefits

- *Brevundimonas diminuta* retention of LRV >5 for efficient bioburden reduction
- Additional prefilter layer gives excellent throughput to blockage
- Low binding for minimal product loss
- MURUS and DEMICAPs can be gamma-irradiated and autoclaved

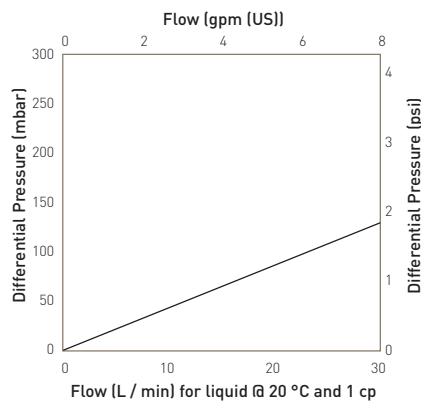


Note: PROPOR and DEMICAP are registered trademarks of Parker Hannifin Corporation.

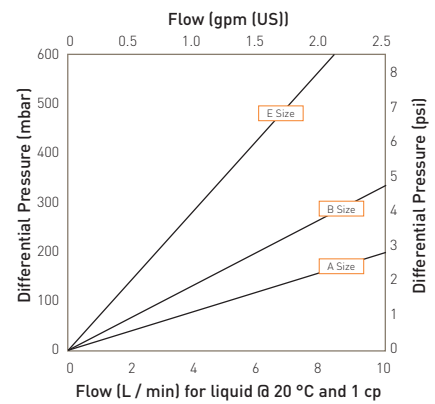
## Performance Characteristics



Cartridge flow rates



MURUS flow rates (10" Size (250 mm))



DEMICAP flow rates

## Specifications

### Materials of Construction

- Filtration Membrane: Polyethersulphone
- Prefilter Layer: Polyester
- Upstream Support: Polyester
- Downstream Support: Polyester

### Filter Cartridges

- Inner Support Core: Polypropylene
- Outer Protection Cage: Polypropylene
- End Caps: Nylon
- End Caps Insert: 316L Stainless Steel

### MURUS Disposable Filter Capsules

- Core: Polypropylene
- Sleeve: Polypropylene
- End Caps Insert: 316L Stainless Steel
- Standard o-rings/gaskets: Silicone
- Capsule Body: Polypropylene
- Capsules Vent Seals: Silicone

### DEMICAP Filter Capsules

- Core: Polypropylene
- Sleeve: Polypropylene
- End Caps: Nylon
- Capsule Body: Nylon
- Capsules Vent Seals: Silicone
- Filling Bell: Polycarbonate

### Syringe Filters

- Body: Polypropylene

### Recommended Operating Conditions

#### Filter Cartridges

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max. Forward dP	
°C	°F	(bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.7	24.6

### MURUS Disposable Filter Capsules

Up to 25 °C ( 77 °F) @ 5.5 barg (79.7 psig)  
 Up to 60 °C (140 °F) @ 2.8 barg (40.6 psig)

*Parker Hannifin certify that this product complies with the current European Council Pressure Equipment Directive (PED) - Sound Engineering Practice (SEP). This product is intended for use with Group 1 & 2 Dangerous and Harmless Liquids and Group 2 Harmless Gases at the operating conditions stated in this document. The Pressure Equipment Directive mandates that category SEP product cannot bear the CE mark.*

### DEMICAP Filter Capsules

Up to 40 °C (104 °F) at line pressures up to 5.0 barg (72 psig).

### Effective Filtration Area (EFA)

10" (250 mm):	0.55 m <sup>2</sup>	(5.92 ft <sup>2</sup> )
K Size:	0.26 m <sup>2</sup>	(2.79 ft <sup>2</sup> )
A Size:	0.20 m <sup>2</sup>	(2.15 ft <sup>2</sup> )
B Size:	0.10 m <sup>2</sup>	(1.07 ft <sup>2</sup> )
E Size:	0.05 m <sup>2</sup>	(0.53 ft <sup>2</sup> )
Syringe ø50 mm:	14.50 cm <sup>2</sup>	(2.25 in <sup>2</sup> )

### Sterilization

	Autoclave		Steam-in-Place	
	Cycles	Temp	Cycles	Temp
Cartridges	10	130 °C (266 °F)	30	130 °C (266 °F)
MURUS	5	130 °C (266 °F)	-	-
DEMICAP	10	130 °C (266 °F)	-	-
Syringe	1	130 °C (266 °F)	-	-

PROPOR BR filter cartridges can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

For detailed operational procedures and advice on cleaning and sterilization, please contact the Technical Support Group through your usual Parker domnick hunter contact.

### Biological Safety

Materials conform to the relevant requirements of 21CFR Part 177 and current USP Plastics Class VI - 121 °C and ISO10993 equivalents.

### Quality Standards

Pharmaceutical grade products are manufactured in accordance with cGMP, 100% flushed with pharmaceutical grade purified water and integrity tested prior to despatch. A sample of each lot is tested to demonstrate conformity to validated claims.

### Gamma-Irradiation

PROPOR BR MURUS & DEMICAP disposable filters can be gamma-irradiated up to a maximum dosage of 40 kGy.

## Performance Characteristics

### TOC / Conductivity

The filtrate quality from a 10" (250 mm) PROPOR BR conforms to the requirements of current USP <643> (TOC) and USP <645> (conductivity) within the first 200 ml flush of purified water.

### Endotoxins

Aqueous extracts from the 10" (250 mm) PROPOR BR contain < 0.25 EU / ml when tested in accordance with the Limulus Amoebocyte Lysate test.

### Non-Volatile Extractables (NVE)

Total NVEs extracted in the first 5 litre flush of purified water for a 10" (250 mm) cartridge are <10 mg.

Total NVEs extracted in the first 5 litre flush of purified water for an A size 7.9" (200 mm) DEMICAP capsule are <5 mg.

### Pharmaceutical Validation

A full validation guide is available upon request from Laboratory Services Group (LSG).

### Oxidizable Substances

PROPOR BR filter cartridges meet current USP and EP quality standards for sterile purified water for oxidizable substances following a <1 litre water flush.

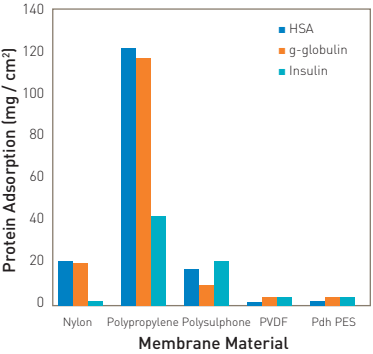
### Integrity Test Data

All filters are integrity testable to the following limits when wet with water and using air as the test gas.

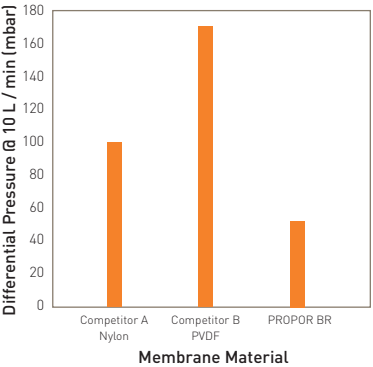
Micron Rating		0.2
<b>Filter Cartridges / MURUS / DEMICAP</b>		
Min. Bubble Point (barg)		2.5
	(psig)	36.0
<b>Filter Cartridges / MURUS / DEMICAP / Syringe Filters</b>		
Diffusional Flow (barg)		1.7
Test Pressure (psig)		24.7
<b>Filter Cartridges / MURUS / DEMICAP / Syringe Filters</b>		
Max. Diffusional Flow (10 <sup>-1</sup> ) (ml / min)	(K)	16.0
	(A)	7.4
	(B)	6.0
	(E)	2.9
		1.2

### Retention Characteristics

PROPOR BR filter cartridges are validated to an LRV > 5 by bacterial challenge testing with *Brevundimonas diminuta* to current ASTM F838 methodology (10<sup>7</sup> organisms / cm<sup>2</sup> EFA minimum) with typical in-house challenge levels being 10<sup>11</sup> organisms per 10" (250 mm) module.



Protein binding on membrane materials



Flow rate comparison for bioburden reduction filters

## Ordering Information

### Cartridges

ZCBR  -   -

Code	Length (Nominal)	Code	Micron	Code	Endcap (10")	Code	Variant	Code	O-rings
B*	2.5" (65 mm)	020	0.20 µm	C	BF / 226 Bayonet	P	Pharmaceutical	E	EPDM
A*	5" (125 mm)			D	Fin / 222			S	Silicone
K	5" (125 mm)			E	Flat Top / 222			V	Viton
1	10" (250 mm)			G	Recess / 222				
2	20" (500 mm)			R	BF / 222 Bayonet				
3	30" (750 mm)								
4	40" (1000 mm)								

\* Supplied in packs of 3.

Code	Endcap (Demi)
T	TRUESEAL
Y	Demi Stub
Z	Demi A & B Std

### MURUS Capsules

ZLBR  -   -   -   -

Code	Length (Nominal)	Code	Micron	Code	Inlet Connection	Code	Outlet Connection	Code	Variant	Code	Grade	Code	Design	Code	O-rings
K	5" (125 mm)	020	0.2 µm	A	3/4" Tri-Clamp	A	3/4" Tri-Clamp	P	Pharmaceutical	N	Non-sterile	L	In-Line	E	EPDM
1	10" (250 mm)			B	1 1/2" Tri-Clamp	B	1 1/2" Tri-Clamp			S	Pre-sterilized γ (>25 kGy)	T*	T-Port	S*	Silicone
2	20" (500 mm)			D	1" Hosebarb	D	1" Hosebarb							V	Viton
3	30" (750 mm)			T	1" Tri-Clamp	T	1" Tri-Clamp								

\*Only available with a 1" Tri-Clamp

\*Silicone o-ring supplied as standard without having to specify the 'S' code.

### DEMICAP Capsules

ZEBR  -   -   -   -

Code	Length (Nominal)	Code	Micron	Code	Inlet Connection	Code	Outlet Connection	Code	Variant	Code	Grade	Code	Pack N°	Code	Accessory
E	4.4" (113 mm)	020	0.2 µm	T	1" Tri-Clamp	T	1" Tri-Clamp	P	Pharmaceutical	N	Non-sterile	3	Pack of 3	FB	Filling Bell
B	5.5" (140 mm)			N	1/2" NPT Male	N	1/2" NPT Male			S	Pre-sterilized γ (>25 kGy)				
A	7.9" (200 mm)			H	1/2" Hosebarb	H	1/2" Hosebarb								G & H connections only
				G	Stepped Hosebarb	G	Stepped Hosebarb								
				M	1/4" NPT Male	M	1/4" NPT Male								
				Q	Walther QC	Q	Walther QC								
				R	Grommel / QC	R	Grommel / QC								

### Syringe Filters

ZSBR  -   -   -

Code	Diameter	Code	Micron	Code	Inlet Connection	Code	Outlet Connection	Code	Variant	Code	Grade	Code	Options	Code	Pack N°
050	50 mm	020	0.2 µm	F	Female Luer Lock	F	Female Luer Lock	P	Pharmaceutical	N	Non-sterile	S	Standard	025	25 per box
				G	Stepped Hosebarb	G	Stepped Hosebarb								