

## Part Number Change to Clutch Piston for 230/231, 236, 270/271, 277/278 and 800 Series

Chelsea has made a manufacturing change to the metal clutch piston, but not a change to fit or function of the Power Take-Offs. Currently piston part numbers **379325** used in 230/231 & 236 Series air shift units and **379325-1** used in 270/271, 277/278 and 800 Series hydraulic shift units are machined from aluminum castings. The new design pistons will be made from powdered metal material and will have a new part number assigned to each.

Part number **380057** will replace 379325 used in the air shifted units and part number **380057-1** will replace 379325-1 used in the hydraulic shifted units. These numbers will also replace the same numbers in the following clutch subassemblies: 328179X, 328179-1X, 328926X, 328925X, 329006X. See chart:

Part Number	Where Used	Replaced By	Material Coating	Hydraulic "Leak" Hole
379325	230/231 & 236 Series	380057	Yellow Zinc	No
379325-1	270/271, 277/278, 800 Series	380057-1	No	Yes
329179X	328926-*X	Replace 379325 with 380057		
329179-1X	328925-*X & 329006-*X	Replace 379325-1 with 380057-1		
328926-1 thru 14X	230/231 & 236 Series	Replace 379325 with 380057		
328925-1 thru 14X	270/271 Series	Replace 379325-1 with 380057-1		
329006-1 thru 11X	277/278 Series	Replace 379325-1 with 380057-1		



380057



380057-1

**NOTE: Both parts are marked 3800057-1 on the finished part. The piston and back-up cylinder now match in color, cylinder 379323 is yellow plated and goes with 380057, cylinder 379323-1 is plain and goes with 380057-1.**

If you have questions about this bulletin or other technical questions, contact us at:

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