

## Ford MY2013-2015 F-650 Gas Wiring PTO Harness Modification

### PRODUCT MODIFICATION – ACTION REQUIRED

Attention Distributors and Customers:

Chelsea received information from FORD that requires a change to the 12V supply for the wiring on certain F-650 Trucks equipped with Chelsea Power Take Offs ("PTO"). The affected trucks are the Model Year 2013-2015 F-650s equipped with 6.8L V10 gas engines. Though Chelsea is aware of no reported instances of damage resulting from the original wiring harness installation of the PTO on these vehicles, the original suggested installation procedure should no longer be used.

Chelsea is providing the required parts and instructions free of charge to any customer with a Chelsea 249G PTO installed on their FORD truck within the affected years and model.

**ACTION** - If you are a distributor, please use the steps below to expedite fulfillment:

1. Contact customers that have purchased a 249G for the 2013-2015 F-650 and inform them of the action required. **Obtain the serial number of the PTO to be serviced.**
2. Contact the Chelsea Products Division with the Serial Number of the PTO and request the required number of kits for your customer. Chelsea will send one kit per serial number at NO CHARGE.

### PART NUMBER INFORMATION

#### 75-P-38X – Relay Harness Kit

Kit Includes:

Supplemental Wiring Harness  
Installation Instructions

If you have questions about this bulletin or other technical questions, contact us at:

US: Chelsea Customer/Technical Services at **1-888-PH4-TRUK** (1-888-744-8785)

Canada: Parker Hannifin Canada, 1-905-693-3020

Europe: Parker-Hannifin Europe, +49 (0)371 3937 157

